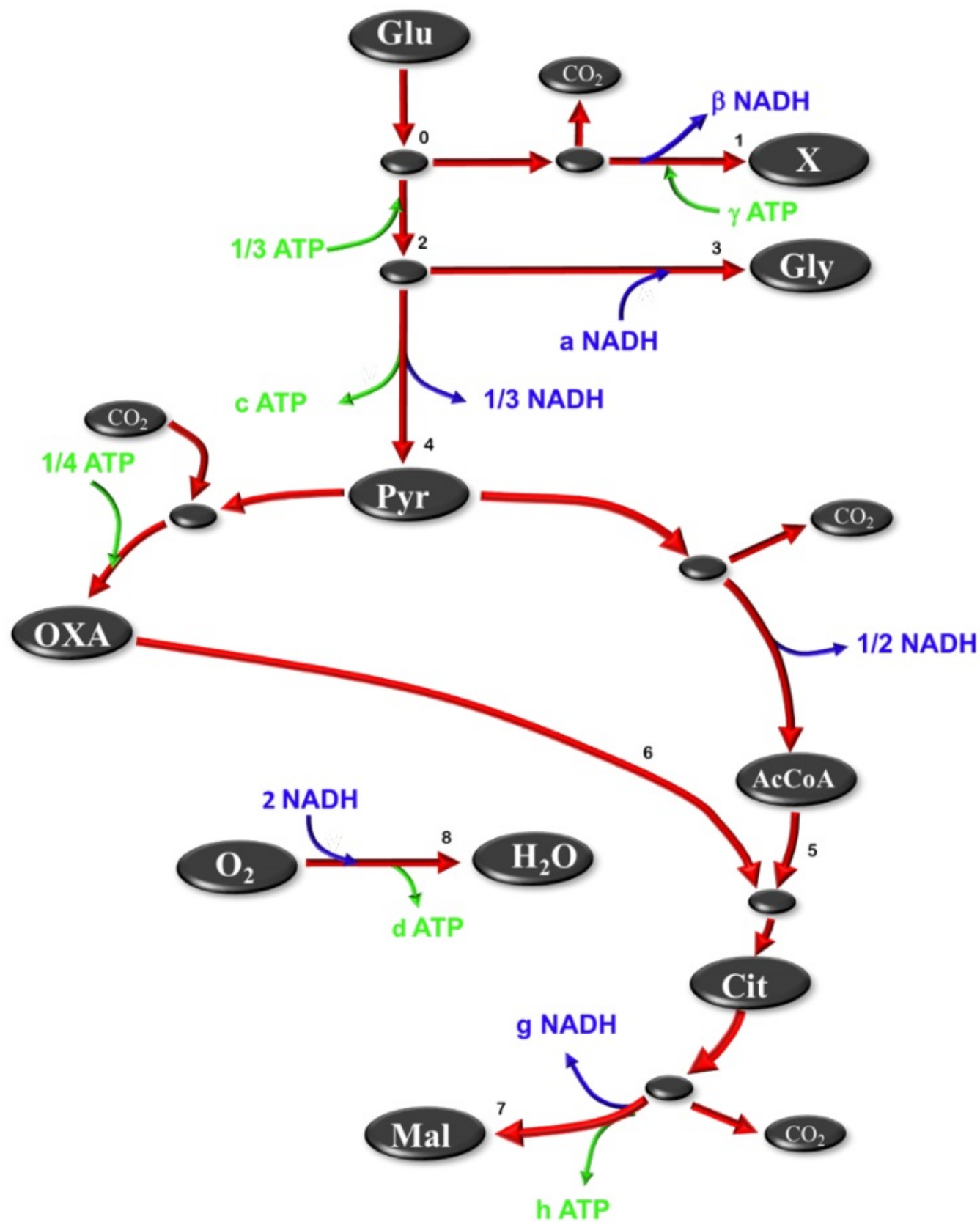


*Aspergillus oryzae* produces glycerol ( $C_3H_8O_3$ ), biomass ( $CH_{1.75}O_{0.45}N_{0.23}$ ) and malic acid ( $C_4H_6O_5$ ) under aerobic conditions. Take the (P/O) ratio for NADH as 1.6 and assume that  $FADH_2 = NADH$ . The metabolism is given by the following cmol based map:



The following is known about the physiology of the microbe:

$\alpha$	$\gamma$	$\mu$	$\theta$
$\frac{cmol CO_2}{cmol X}$	$\frac{mol ATP}{cmol X}$	$\frac{1}{h}$	$\frac{mol ATP}{cmol X \cdot h}$
0.12	2.2	0.15	0.1

1. What is the value of  $a$ ?

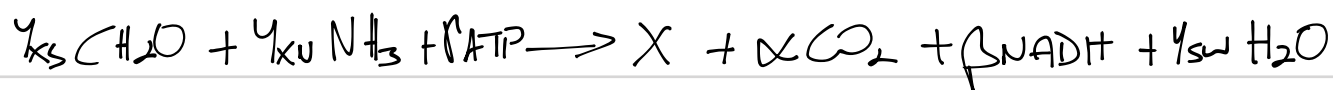
[1]

$$\frac{1}{3}$$

2. What is the value of  $\beta$ ?

[3]

Anabolic reaction:



$$\alpha = 0,12 \frac{\text{mol CO}_2}{\text{mol X}} \quad (\text{given})$$

$$\text{D.O.R.: } \text{CH}_2\text{O} = 4 + 2(1) - 2(1) = 4$$

$$\text{NH}_3 = 0$$

$$\text{CH}_{1,75}\text{O}_{0,45}\text{N}_{0,23} = 4 + 1,75 - 2(0,45) - 3(0,23) = 4,16$$

$$\begin{array}{c} \text{C} \\ \text{D.O.R.} \\ \text{N} \\ \text{Basis} \\ \text{rate} \end{array} \begin{bmatrix} \text{C} & \text{N} & \text{X} & \text{CO}_2 & \text{NADH} \\ 1 & 0 & 1 & 1 & 0 \\ 4 & 0 & 4,16 & 0 & 2 \\ 0 & 1 & 0,23 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 \end{bmatrix} \begin{bmatrix} -r_{XS} \\ -r_{XN} \\ r_X \\ r_{XC} \\ r_{NADH} \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \\ 0 \\ 1 \\ 0,12 \end{bmatrix}$$

$$r_{\text{NADH}} = \beta = 0,16$$

3. What is the value of  $c$ ?

[2]

$$\frac{2}{3}$$

From glucose to pyruvate (glycolysis), there are a net 2mol ATP produced per mol Glucose.

The cmol balance around the pyruvate node is given as:

$$r_4 = \delta r_6 + \varepsilon r_5$$

$$r_4' = \frac{3}{4} r_6$$

$$r_5 = \frac{1}{3} r_4''$$

$$r_4'' = \frac{3}{2} r_5$$

$$\begin{aligned} r_4 &= r_4' + r_4'' \\ &= \frac{3}{4} r_6 + \frac{3}{2} r_5 \end{aligned}$$

4. What is the value of  $\delta$ ?

[1]

$$\delta = \frac{3}{4}$$

5. What is the value of  $\varepsilon$ ?

[1]

$$\varepsilon = \frac{3}{2}$$

6. What is the value of  $g$ ?

[2]

$$\frac{3 \text{ NADH}}{\text{mol Malate}} \bigg| \frac{1 \text{ mol Mal}}{4 \text{ mol Mal}} = \frac{3}{4} \text{ NADH} = g \quad (\text{include FADH}_2!)$$

7. What is the value of  $h$ ?

[1]

$$\frac{1 \text{ mol ATP}}{\text{mol Mal}} \bigg| \frac{1 \text{ mol Mal}}{4 \text{ mol Mal}} = \frac{1}{4} \text{ ATP} = h$$

Consider GTP as an ATP for the 4-carbon Malate

8. Determine  $\kappa$ :  $r_6 + r_5 = \kappa r_7$

[1]

$$r_7 = \frac{4}{6} (r_6 + r_5)$$

$$r_6 + r_5 = \frac{3}{2} r_7$$

$$\kappa = \frac{3}{2} \rightarrow$$

The 'adapted' flux model is given in the attached Excel and Python files (see semester test 1 files under tests). Note that it represents **seven** equations, with the last equation representing the energy balance. All equations are equal to zero except the last equation that is equal to 0.

9. Determine the mass based yield of malic acid on glucose in g/g if the oxygen rate is known to be  $0.13 \text{ mol } O_2 / (\text{cmol } X \cdot h)$ .

[3]

$$\begin{matrix} 7 \\ 8 \\ 9 \end{matrix} \begin{vmatrix} 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 \\ 0 & 1 & 0 & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 & 1 \end{vmatrix} \times \begin{bmatrix} r_6 \\ r_7 \\ r_8 \end{bmatrix} = \begin{bmatrix} 0.11 \\ 0.15 \\ 0.13 \end{bmatrix}$$

$$r_7 = r_{M.A} = \frac{0.280 \text{ cmol M.A.}}{\text{mol Glc} \cdot h} \left| \frac{\text{cmol Glc}}{325 \text{ g Glc}} \right| \left| \frac{33.55 \text{ M.A.}}{\text{cmol M.A.}} \right| = 0.313 \frac{\text{g M.A.}}{\text{g Glc}} \rightarrow$$

10. Determine the rate of  $CO_2$  formation for the conditions in question 9. Give answer in  $\text{mol } CO_2 / (\text{cmol } X \cdot h)$ .

[2]

$$CO_2 \text{ formed} = \alpha r_1 + \frac{1}{2} r_5 + \frac{1}{2} r_7 - \frac{1}{4} r_6$$

$$= 0.112(0.1150) + \frac{1}{2}(0.111) + \frac{1}{2}(0.222) - \frac{1}{4}(0.222)$$

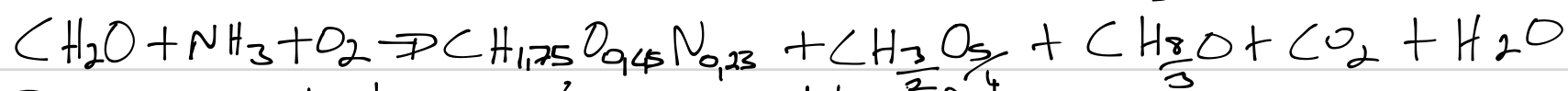
$$= 0.129 \frac{\text{mol } CO_2 \text{ produced}}{\text{cmol } X \cdot h} \rightarrow$$

11. Determine the rate of water formation/depletion for the conditions in question 9. Give answer in  $\text{mol H}_2\text{O}/(\text{cmol X.h})$ .

[4]

MA

Gly



Do mass balance (see spreadsheet)

for additional equations, use:  $\mu = 0.15 \text{ h}^{-1}$

$$\text{O}_2 \text{ uptake} = 0.13 \text{ mol O}_2 / \text{cmol X.h}$$

$$\text{CO}_2 \text{ production} = 0.129 \text{ mol CO}_2 / \text{cmol X.h}$$

$$\text{Malate production} = 0.222 \text{ mol Mal / cmol X.h}$$

12. Determine the oxygen rate that will result in the formation of zero glycerol. Give your answer in  $\text{mol O}_2/(\text{cmol X.h})$ .

[3]

$$r_2 = r_8 = 0.113 \text{ mol O}_2 / \text{cmol X.h}$$

{ make  $r_3 = 0$  and just read result }

13. What is the maximum possible yield of malic acid on glucose. Give your answer in g/g. [3]

Set  $\mu = r_1 = 0$  and  $r_3 = 0$  ✓

$$r_7 = 0.034 \text{ cmol Mal / cmol X.h} \quad \left| \quad \frac{\text{cmol X.h}}{0.152 \text{ cmol Glc}} \quad \right| \quad \frac{33.5 \text{ g Mal}}{305 \text{ g Glc}} = 0.744 \text{ g Mal / g Glc}$$

14. For the condition in question 13, how many moles of oxygen ( $\text{O}_2$ ) are consumed per mole of glucose?

[2]

$$r_8 = 0.5 \text{ mol O}_2 / \text{mol Glc} \quad \left| \quad \frac{6 \text{ cmol Glc}}{\text{mol Glc}} \quad \right| = 3 \text{ mol O}_2 / \text{mol Glc}$$

15. Determine  $Y_{xO}$  in mol/cmole that will result in an equimolar formation rate of glycerol and malic acid. Growth occurs at the normal rate. [4]

$$\begin{aligned} r_3 &= r_7 \\ r_3 - r_7 &= 0 \quad (\text{eq. 8}) \\ \mu &= 0,15 \end{aligned}$$

$$Y_{xO} = \frac{r_8}{r_1} = \frac{0,124 \text{ mol } O_2}{\text{mol } X \cdot h} \times \frac{1}{0,150 \text{ h}^{-1}} = 0,829 \frac{\text{mol } O_2}{\text{mol } X}$$