

# Tut 3

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## 0.0.1 Tutorial 3

The production of 1,3 propanediol (PDO) by the company DuPont is one of the success stories of bioproduction of polymer intermediates on a bulk scale. Read on the polymer [SORONA](#) for some background on the process and final product.

PDO is a natural metabolic product when *Klebsiella pneumoniae* grows on glycerol as substrate. DuPont opted for glucose as feedstock and engineered *Escherichia coli* to aerobically convert glucose into PDO.

Write out the overall stoichiometry of the reaction using glucose, ammonia and oxygen as feed. Assume that apart from PDO and biomass, no by-products are formed except water and  $\text{CO}_2$ . It is further given that biomass can be described by  $\text{CH}_{1.91}\text{O}_{0.48}\text{N}_{0.22}$ . The following yields are specified:

$$Y_{SX} = 0.0822 \text{ g/g}$$

$$Y_{SO} = 0.00267 \text{ mol O}_2/\text{g [reagent]}$$

- Determine the mass based yield of PDO on glucose (YSP). [0.51 g/g]
- PDO synthesis is a two step reaction from Dihydroxyacetone Phosphate (DHAP) in glycolysis. In order to calculate the amount of **NADH** required/generated in the pathway from glucose to PDO, we can consider the following reaction within the cell:



Determine the NADH amount with a DOR balance and confirm your answer by googling the metabolic pathway map.

- What are the ATP requirements in the pathway from glucose to PDO?
- Why is oxygen used in the overall stoichiometry?
- Will all the DHAP that form proceed to produce PDO?
- Determine the moles of ATP formed in oxidative phosphorylation. Express the answer using a cmol of biomass as basis. Assume a  $(P/O)_{\text{NADH}}$  and  $(P/O)_{\text{FADH}}$  of 1.5. [2.9  $\frac{\text{mol ATP}}{\text{cmol X}}$ ]
- What is the ATP in (f) used for. Identify 3 separate targets.

[Back to all tutorials](#)

In [ ]: