Parts to Print	
Part	Cost
Drive Base	\$617.89
Lid Base	\$594.58
Drink Holder	
Upper Tower	
Top Storage	\$324.89
Storage Compartment	
Medicine Catch	\$5.00
Ultrasonic Sensor Adaptor x3	\$15.00
Total	\$1,557.36
Per Person	\$519.12

Parts to Buy		
Part	Cost	
Indexing Gear Housing	\$59.99	
Drive Motor x2	\$652.00	
Indexing Motor	\$12.00	
Ultrasonic Sensor x3	\$89.97	
Alarm	\$3.25	
6" PVC Pipe	\$53.36	
Battery & Charger (Index) 12V	\$52.40	
Battery (Drive) 12V x 4	\$77.00	
24V Charger	\$32.09	
Index Motor Controller	\$15.59	
Drive Motor Controller x2	\$480.59	
40 Tooth Gear x4	\$248.12	
20 Tooth Gear x2	\$62.00	
18 Tooth Gear x2	\$56.42	
16 Tooth Gear x4	\$112.84	
.375 Bearing x8	\$55.04	
.1875 Bearing x12	\$40.20	
1/4" Sleeve Bearing x4	\$2.20	
3/8" Shaft 12" x 2	\$15.66	

3/8" D Shaft x2	\$14.48
1/4" Shaft 4" x2	\$8.24
3/16" Shaft 18"	\$10.37
3/8" Shaft Collar x6	\$8.28
1/4" Shaft Collar x4	\$4.80
3/16" Shaft Collar x 12	\$14.16
Swivel Caster	\$16.40
Wire Pack	\$10.00
L298N Motor Driver x2	\$20.00
Aluminum 6061 T6	\$0.00
Wheel Rubber Padding	\$15.83
8-32UNC 7/8" Screw	\$9.36
1/4-20" Hex Nut	\$4.88
1/4-20" .50 Phillips Screw	\$10.28
1/4-20" 3.5" Phillips Screw	\$5.76
1/4-20" 2.5" Phillips Screw	\$13.21
1/4-20" .6875" Phillips Screw	\$11.90
9/16" 4-40 Screw	\$4.41
4-40 Hex Nut	\$0.89
Total	\$2,303.97
Per Person	\$767.99

TOTAL COST: \$3,861

\$1,287 PER PERSON