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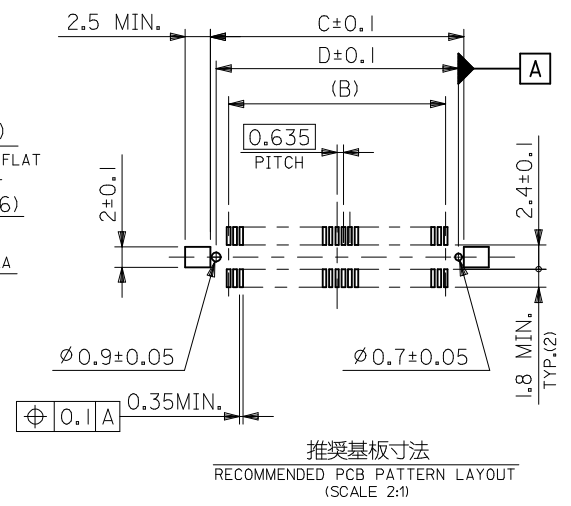
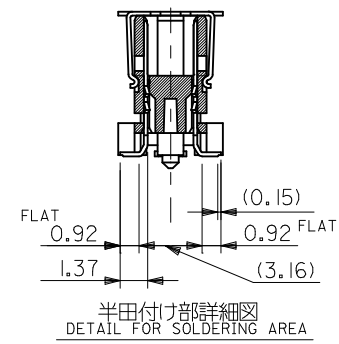
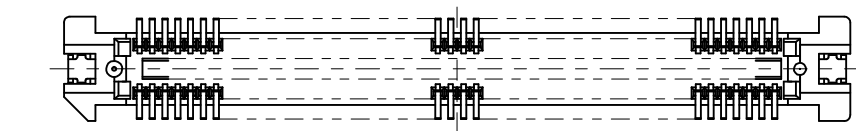
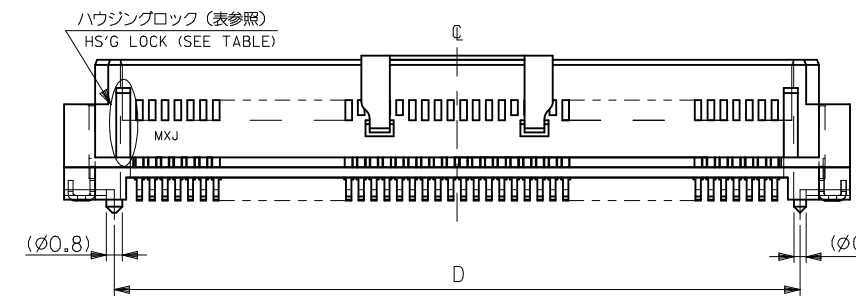
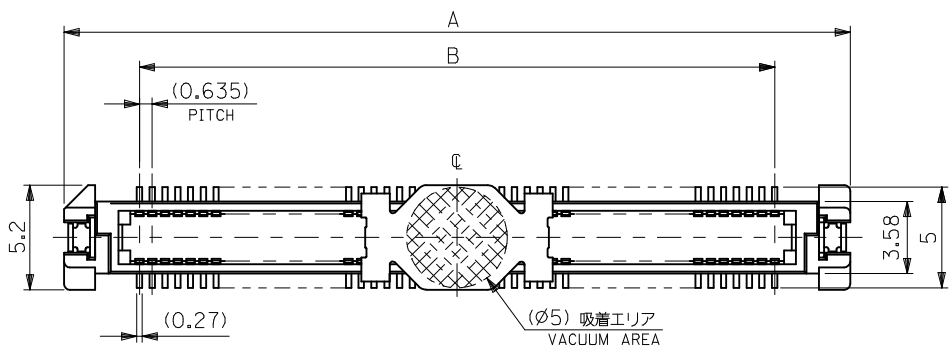
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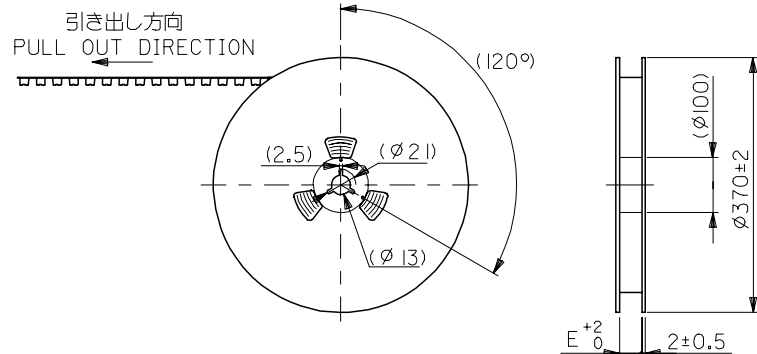
注) NOTES

- 材質 MATERIAL  
ハウジング: ガラス入りPPS、茶色、UL 94V-0  
HOUSING: G.F.PPS, BROWN, UL 94V-0  
ターミナル: 銅合金 (t=0.2)  
TERMINAL: COPPER ALLOY  
吸着カバー: ステンレス (t=0.2)  
VACUUM COVER: STAINLESS STEEL
- メッキ仕様 PLATING  
接点部: 金メッキ 0.25μm MIN.  
CONTACT AREA: GOLD 0.25 MICROMETER MIN.  
半田付け部: 錫メッキ 1.0 μm MIN.  
SOLDER TAIL AREA: TIN 1.0 MICROMETER MIN.  
下地メッキ: ニッケルメッキ 1.5μm MIN.  
UNDER-PLATING: NICKEL 1.5 MICROMETER MIN.
- テールのバランスタイプ TAIL COPLANARITY  
テール平坦度は、0.1 MAX. とする。  
TAILS COPLANARITY TO BE 0.1 MAX.
- 本製品は 53647-\*\*\*2 の鉛フリー品である。  
THIS PRODUCT IS LEAD FREE OF 53647-\*\*\*2.

材料 MATERIAL	注) 参照 SEE NOTES
仕上げ FINISH	注) 参照 SEE NOTES
適用電線範囲 WIRE RANGE	— # —
被覆外径 INS. RANGE	— # —

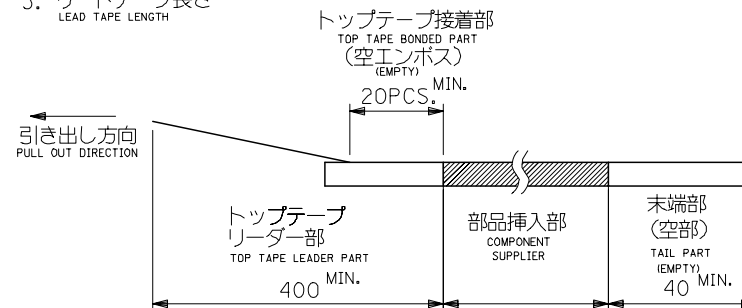
REVISED	EC NO: J2009-1336	2008/12/19	2008/12/19	2009/01/16
DRW: YOSHIDA	CHKD: HARUYAMA	APPR: NUKITA		
DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)			
10 UNDER	±0.2			
10 OVER 30 UNDER	±0.25			
30 OVER	±0.3			
ANGULAR	±3 °			
DRAFT WHERE APPLICABLE	MUST REMAIN WITHIN DIMENSIONS			

無し NO	52.67	53.77	50.165	57.67	53647-1674	53647-1675	53647-1609	160
	46.32	47.42	43.815	51.32	53647-1474	53647-1475	53647-1409	140
	39.97	41.07	37.465	44.97	53647-1274	53647-1275	53647-1209	120
	33.62	34.72	31.115	38.62	53647-1074	53647-1075	53647-1009	100
	27.27	28.37	24.765	32.27	53647-0874	53647-0875	53647-0809	80
有り YES	20.92	22.02	18.415	25.92	53647-0674	53647-0675	53647-0609	60
	14.57	15.67	12.065	19.57	53647-0474	53647-0475	53647-0409	40
	11.4	12.5	8.89	16.4	53647-0374	53647-0375	53647-0309	30
	8.22	9.32	5.715	13.22	53647-0274	53647-0275	53647-0209	20
	ハウジングロック HS'G LOCK	D	C	B	A	エンボス梱包 EMBOSSED PACKAGING	スティック梱包 STICK PACKAGING	製品番号 MATERIAL NO.
DIMENSION STYLE MM ONLY				SCALE ---	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
DRAWN BY Y. WADA		DATE '04/02/27		TITLE 0.635 PITCH B-TO-B PLUG HS'G COVER ASS'Y -LEAD FREE-				
CHECKED BY M. SASAO		DATE '04/02/27						
APPROVED BY M. SASAO		DATE '04/02/27		MOLEX INCORPORATED				
MATERIAL NO. SEE CHART				DOCUMENT NO. SD-53647-002			SHEET NO. 1 OF 1	
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION								



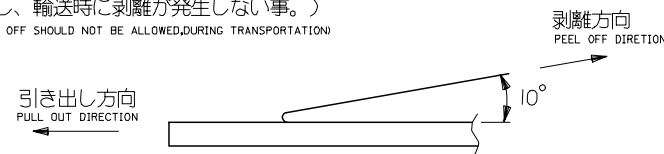
注)  
NOTES

- 製品番号 53647-\*\*\*9 の詳細寸法については、SD-53647-002 を参照下さい。  
IN THE PACKAGE, PART NO. 53647-\*\*\*9 DETAILED DIMENSIONS, SEE SD-53647-002
- 梱包数量 : 840個/リール  
NUMBER OF CONNECTORS : 840 PCS/REEL
- リードテープ長さ  
LEAD TAPE LENGTH



- トップテープの剥離強度 (剥離方向は下図参照)  
PEELING OFF FORCE OF TOP TAPE (PEELING DIRECTION AS SHOWN IN FOLLOWING FIG.)  
0.1 ~ 1.3 N {10 ~ 130 gf}

尚、本規格値は、出荷時に適用。  
THIS REQUIREMENT SHOULD BE APPLIED AT SHIPMENT  
(但し、輸送時に剥離が発生しない事。)  
(PEEL OFF SHOULD NOT BE ALLOWED, DURING TRANSPORTATION)





- 材料  
MATERIAL  
キャリアテープ : ポリプロピレン (PP)  
CARRIER TAPE : POLYPROPYLENE (PP)  
トップテープ : PET, PE, PEF  
TOP TAPE : PET, PE, PEF  
リール : 紙  
REEL : CARD BOARD
- 本製品は53647-\*\*\*4の鉛フリー品である。  
THIS PRODUCT IS LEAD FREE OF 53647-\*\*\*4.

REVISED		EC NO: J2006-1852		DRWN: NABEI		2005/12/02		CHKD: TOYODA		2005/12/05		APPR: NUKITA		2005/12/14		DESCRIPTION		REV	
GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE		DESIGN UNITS		MODEL NO.		53647-***9		THIRD ANGLE PROJECTION		TITILE		53647-***9		TAPING PACKAGE	
10 UNDER		± ---		DRAWN BY		DATE		Y. WADA		'04/03/01		CHECKED BY		DATE		M. SASAO		'04/03/01	
10 OVER 30 UNDER		± ---		APPROVED BY		DATE		M. SASAO		'04/03/01		MATERIAL NO.		DOCUMENT NO.		SD-53647-003		SHEET NO.	
30 OVER		± ---		SIZE		SEE CHART		A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		1 OF 3		EN-02JA(021)					



56.4	52.4	56 <sup>+0.3</sup>	26.2	38.9	53647-1074	100
44.4	40.4	44 <sup>+0.3</sup>	20.2	32.6	↑ -0874	80
44.4	40.4	44 <sup>+0.3</sup>	20.2	26.2	-0674	60
32.4	28.4	32 <sup>+0.3</sup>	14.2	19.9	-0474	40
				16.7	↓ -0374	30
24.4	<del>—</del>	24 <sup>+0.3</sup>	11.5	13.5	53647-0274	20
E	D	C <small>キャリアテープ幅 CARRIER TAPE WIDTH</small>	(B)	(A)	MATERIAL NO.	極数 NO. OF CUTS

REVISED	EC NO: J2006-1852	2005/12/02 DRAWN:WABEI	2005/12/05 CHK:KKTOTOYODA	2005/12/14 APPR:NUKITA	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE ---	MODEL NO. DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION
						10 UNDER	± ---	DRAWN BY Y. WADA	DATE '04/03/01	TITLE 53647-***9 TAPING PACKAGE -LEAD FREE-		
						10 OVER 30 UNDER	± ---	CHECKED BY M. SASAO	DATE '04/03/01			
						30 OVER	± ---	APPROVED BY M. SASAO	DATE '04/03/01	 MOLEX INCORPORATED		
						ANGULAR	± --- °	MATERIAL NO.			DOCUMENT NO.	
								DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART		
					REV			SIZE A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

