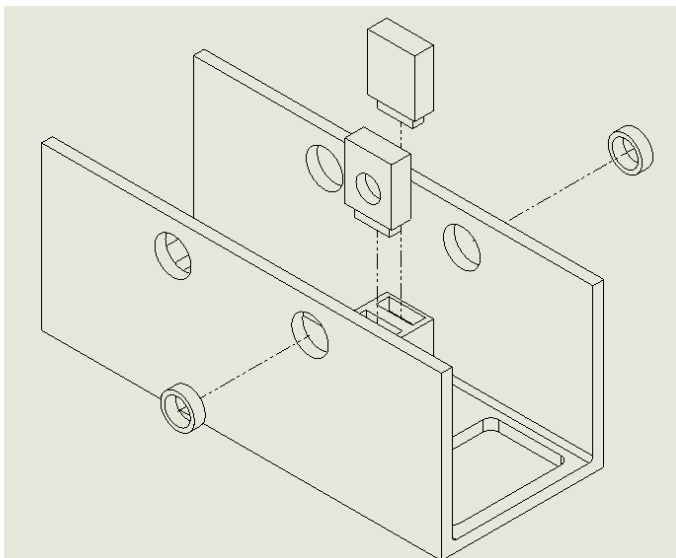
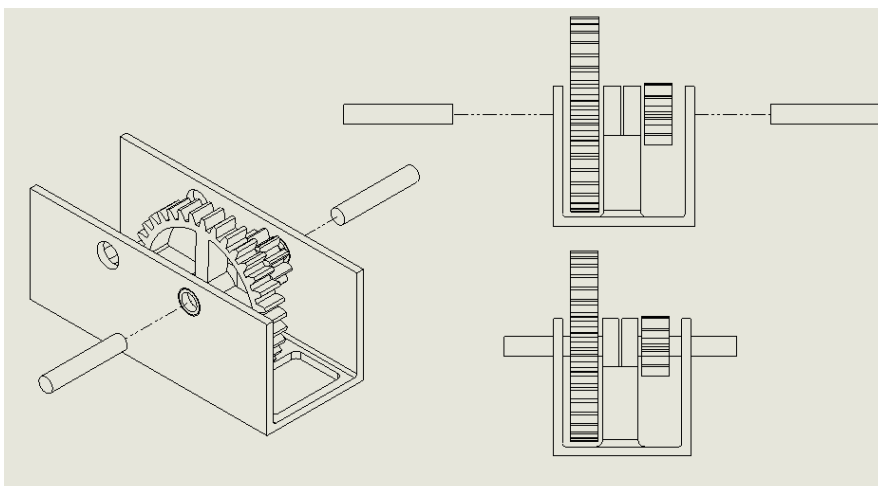


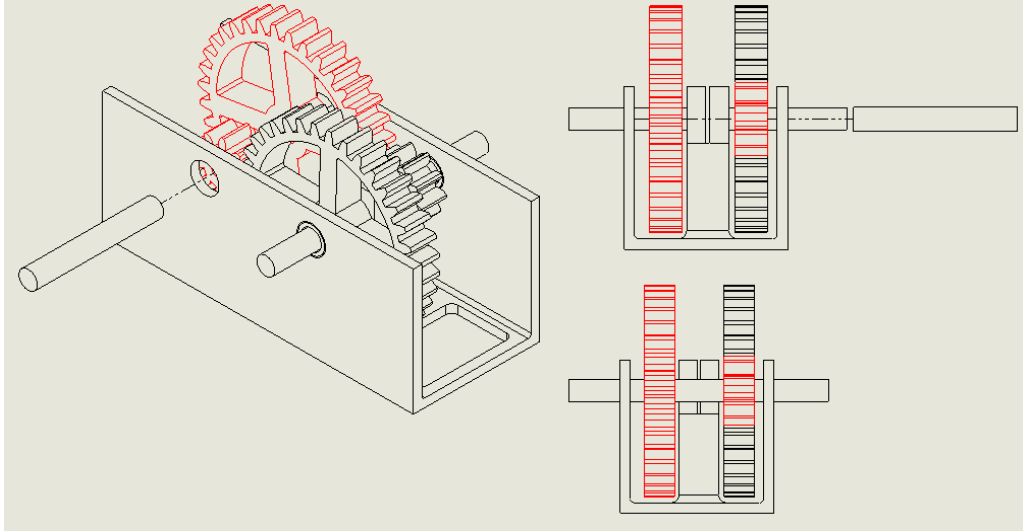
1: Glue input/output bushings and shaft support into housing. *USE SMALLER DEPTH BUSHINGS*****



2: Align input/output gears (NOTED BY MARKER) with bushings and push (SMALLER) shafts through.



3: Align other gears with housing holes and push long shaft through.



4: Press bushings to shaft and glue to housing.

