TECHNICAL DATASHEET



JSW TYLFIX TYPE 2

TILE ADHESIVE FOR FLOOR, WALL & TILE ON TILE

DESCRIPTION

JSW Tylfix Type 2 is a blended polymer-modified cement-based powdered tile adhesive for fixing ceramics, semi-vitreous tiles, vitrified tiles & natural stones of regular size. It is suitable for both vertical and horizontal surfaces. It gives excellent bond on cementitious surfaces like, concrete, plaster, etc. JSW Tylfix Adhesive forms a waterproof barrier between two surfaces and has excellent 'grab' properties. This is an ideal product for tile-on-tile applications.



FEATURES AND ADVANTAGES

- Easy to use just add water on site, ready to use
- Ideal product for tile-on-tile applications on the floor
- Sag-resistant formula provides hassle-free application on vertical walls
- · Water-resistant suitable for wet areas.
- Good adhesive bond strength & bonds to various cementbased substrates
- Low VOC for healthier living

METHOD OF APPLICATION

- The surface to be tiled should be sound and thoroughly cleaned. Old surfaces should be free from wax, grease, polish, etc.
- Add 3.5 to 4 parts of JSW Tylfix Adhesive powder to 1 part of water. On site, addition of water shall be adjusted to attain desired
 consistency. Do not put water into the powder. Mix with a trowel/ slow-speed drills (50 100 rpm) until a lump-free homogeneous
 paste is obtained
- Always mix the required quantity, which can be consumed within the prescribed pot life adopting the mixing proportion mentioned above
- · Leave the mixture for 5 minutes before using
- Spread the adhesive to a thickness of approx. 3-6 mm and comb with a notched trowel. Strictly apply the adhesive paste which can be tiled within 10 to 15 minutes
- Intermittently touch the adhesive paste on the substrate with a finger. If the adhesive sticks to fingers then continue tiling, if not, scrape off the adhesive and apply a new coat
- Start placing the tiles on the surface. Tap the tiles properly to ensure complete coverage of the backside of tiles and to eliminate the possibility of any air voids
- · Keep joints between two tiles using tile spacers
- Allow tiling to set for 24 hours and start filling joints the next day with Tylfix Grout
- After grouting, clean and polish tiles with a damp sponge or cloth. To remove hard stains use tile cleaner

APPLICATION INSTRUCTIONS

Substrate Preparation

- The substrate must be levelled, cured, undamaged, compact, rigid, resistant, dry and free from any debonding agents and from damp rising
- All surfaces must be plumb and true to within 6 mm in 10 ft (3m)
- Dry, dusty surfaces should be dampened with water & excess water should be swept off
- · New concrete slabs shall be damp cured and 28 days old before application which will reduce the shrinkage from tile fixing surface
- Expansion joints to be provided & filled with suitable sealant
- · Do not cover expansion joints with thin-set tile adhesive/ tile

Mixing

- Add 3 3.5 parts of powder to 1 part of water or 4 4.2 litres of water for 20 kg powder in a clean mixing vessel
- Adjust the water as per desired consistency
- · Mix with a suitable mechanical stirrer or slow-speed drills (50 100 rpm) until a lump-free homogeneous paste is obtained
- · Always mix only the required quantities, which can be consumed within pot life
- Leave mixture for 5 minutes before use
- No further water should be added

STANDARD COMPLIANCE

IS: 15477:2019 TYPE 2, C2T (Cementitious improved performance slip-resistant) as per EN 12004:2017



JSW TYLFIX TYPE 2

TILE ADHESIVE FOR FLOOR, WALL & TILE ON TILE

TECHNICAL DATA

| PARAMETERS | RESULTS |
|--|--|
| Tentative mixing ratio (Powder: Water) | 3 - 3.5 : 1 by volume; 1 : 0.2 by weight |
| Mixed density | 1.7 - 1.9 kg/ ltr |
| Table flow | 180 mm |
| Open time (IS 15477 : 2019) | Approx. 20 minutes |
| Adjustability (IS 15477 : 2019) | Approx. 20 minutes |
| Pot life | Approx. 60 minutes |
| Tensile adhesion strength as per Is15477 | 0.5 N/ mm² |
| Application temperature (substrates & materials) | 5°C to 35°C |
| Adhesive thickness | 3 - 12 mm |
| Setting/ trafficable/ grouting time | 24 hours |

PERFORMANCE PROPERTIES AS PER IS: 15477 : 2004 (TYPE 2)

| PARAMETERS | RESULTS |
|--|------------|
| Shear adhesion in dry condition (24 hours) | 4 - 6 KN |
| Shear adhesion in dry condition (14 days) | 10 – 12 KN |
| Shear adhesion as per heat aging | 7 - 10 KN |
| Shear adhesion in wet condition | 9 - 12 KN |

PERFORMANCE PROPERTIES AS PER IS 15477: 2019 (TYPE 2 'T')

| PARAMETERS | RESULTS |
|-----------------------------------|------------------|
| Tensile adhesion in dry condition | 1.0 – 1.2 N/ mm² |
| Tensile adhesion in wet condition | 1.0 – 1.2 N/ mm² |
| Shear adhesion in dry condition | 1.1 – 1.5 N/ mm² |
| Shear adhesion in wet condition | 1.0 – 1.2 N/ mm² |
| Shear Adhesion as per heat aging | 1.0 – 1.2 N/ mm² |
| Slip resistance (T) | 0.1 - 0.5 mm |

COVERAGE

- Approx. 5 6 m²/ 20 kg bag at 3 mm thickness (using 6 mm x 6 mm notch)
- Approx. 1.2 kg/ m² per mm of thickness

PACK SIZE

20 kg bag

BEST BEFORE

 12 months for sealed pack when stored in dry and under cover, out of direct sunlight, dampproof condition and protect from extreme

SAFETY PRECAUTIONS

- · Keep away from children
- Wear suitable protective clothing, gloves and eyes/face protection
- · After contact with skin, wash immediately with plenty of clean water
- In case of contact with eyes rinse immediately with plenty of clean water and seek medical advice
 Limited to professional use only. For more details please refer the relevant material safety data sheet, available on request

Disclaimer: JSW construction chemical dry mix products are guaranteed against material and manufacturing defects. The product is sold as per standard terms and conditions of sales, copies of which may be obtained on request. JSW's endeavor is to ensure correct and accurate information on product performance and recommended specifications as mentioned in literature, and still may have to abstain from circumstantial deviations which are beyond control due to human intervention, atmospheric conditions or natural calamities which may not be in accordance with any advice, specification, recommendation or information given by it.



^{*}Coverage will vary depending on trowel notch size, type, tile size and substrate smoothness and evenness.