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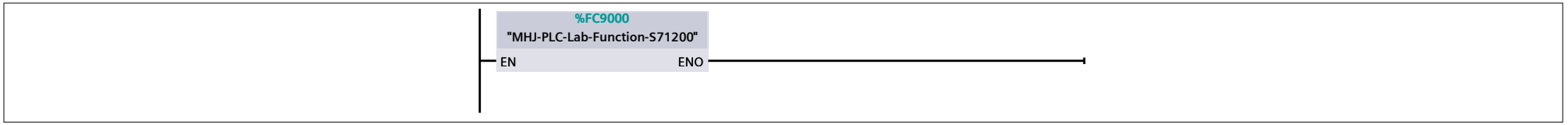
Program blocks

Main [OB1]

Main Properties							
General							
Name	Main	**Number**	1	**Type**	OB	**Language**	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

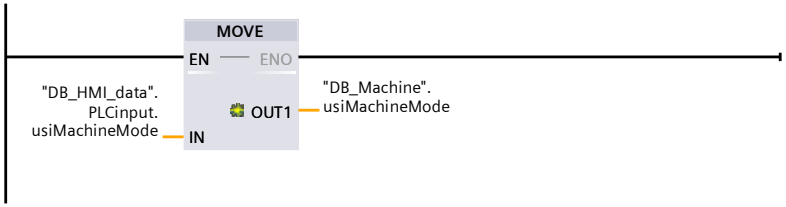
Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
▼ Temp			
Temp1	Real		
Temp2	Real		
Temp3	Bool		
Block	Bool		
StartBTN_Signal	Bool		
TempUP	Real		
TempDown	Real		
Constant			

Network 1:



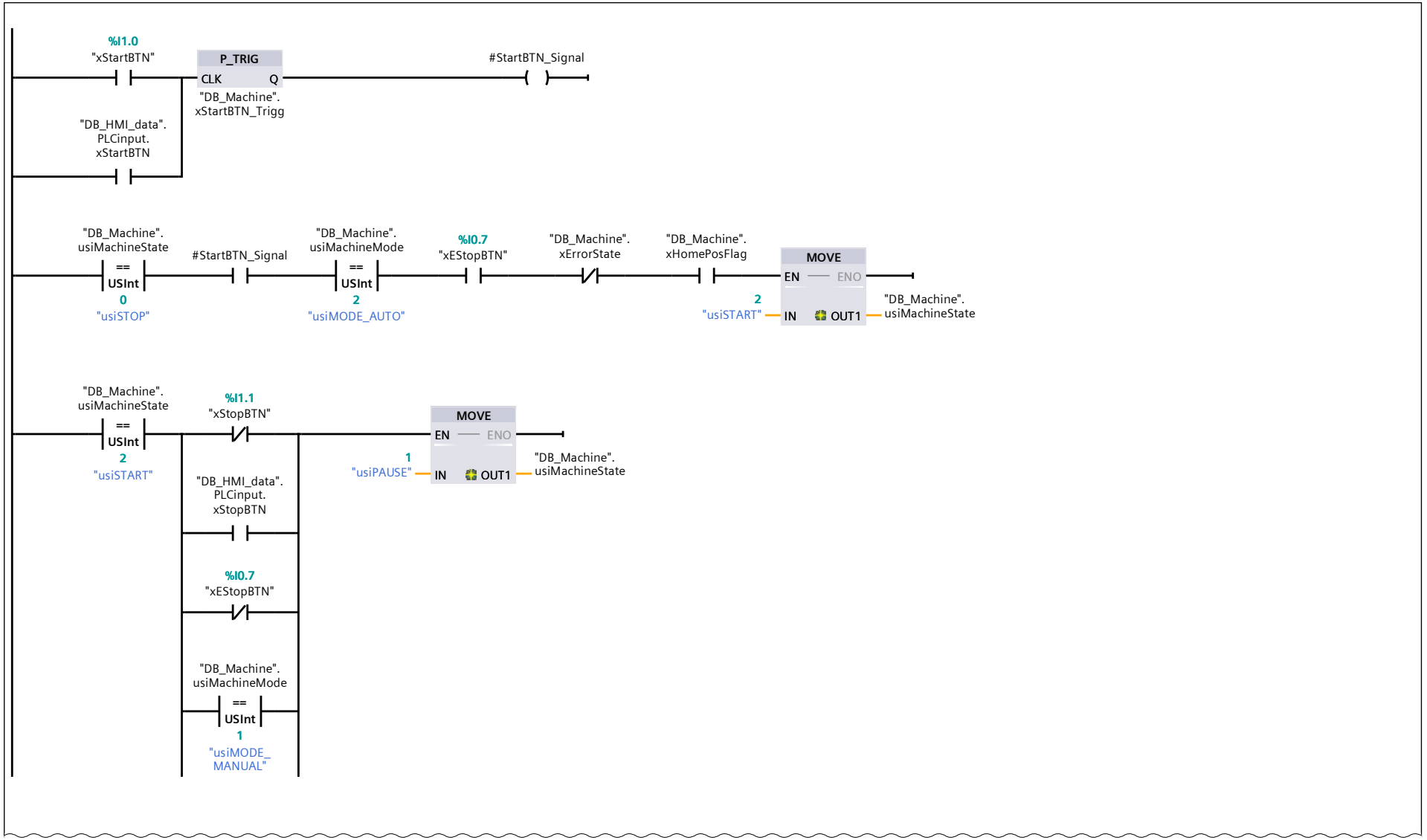
Network 2: Error logic and HMI messages

Network 3: Machine mode: Disabled - Manual - Auto



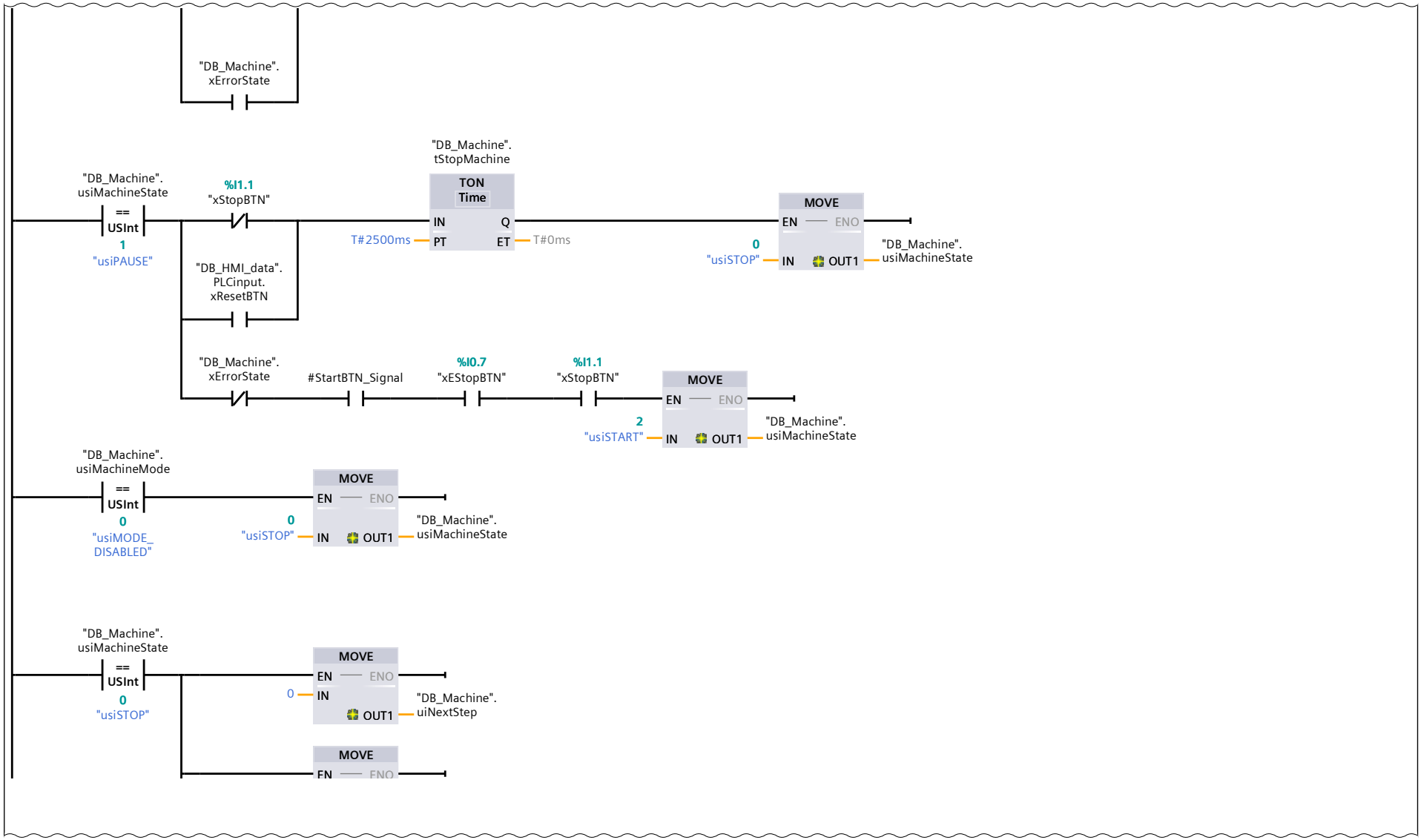
Network 4: Machine state: Start - Stop - Pause

Network 4: Machine state: Start - Stop - Pause (1.1 / 3.1)



Network 4: Machine state: Start - Stop - Pause (2.1 / 3.1)

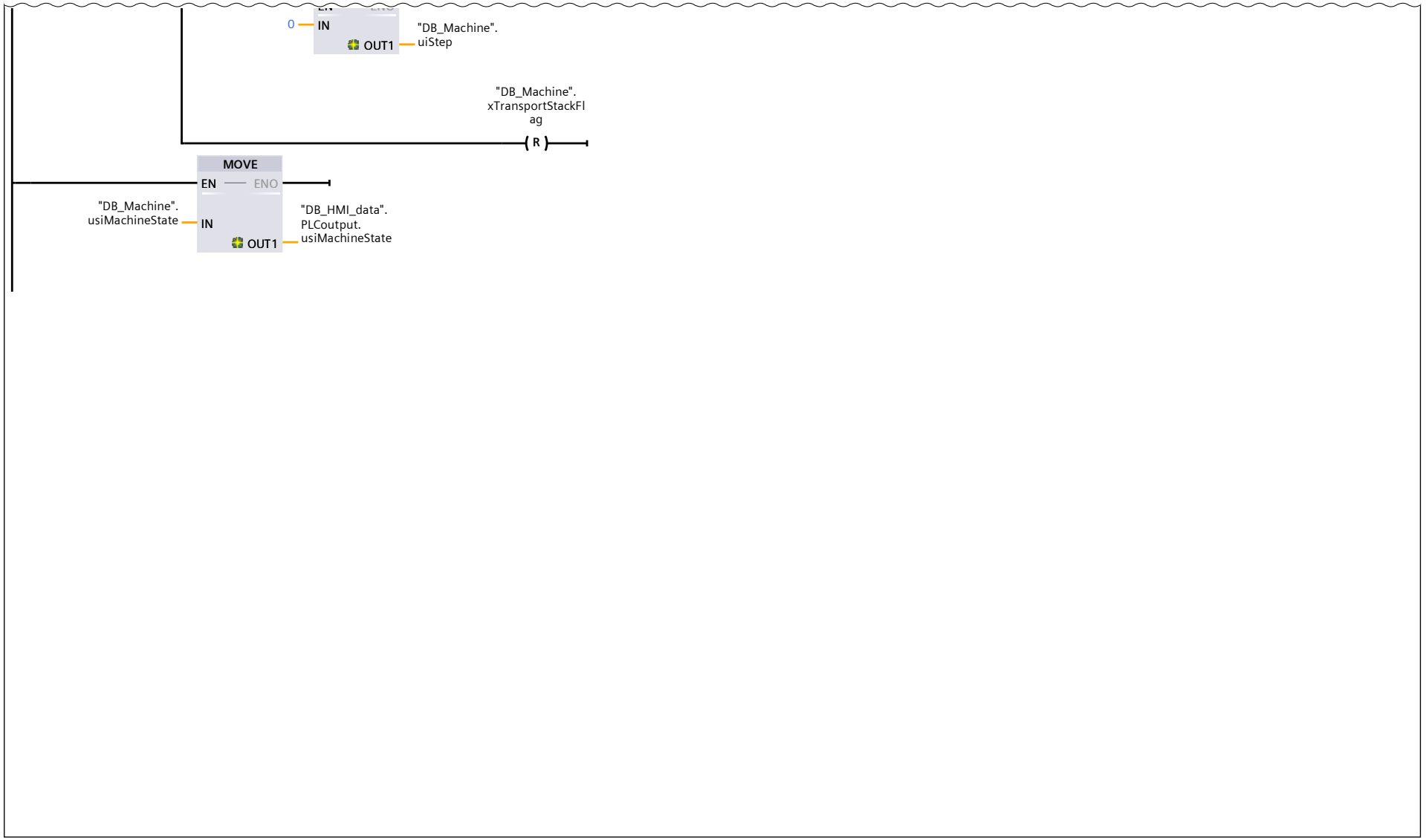
1.1 (Page2 - 3)



3.1 (Page2 - 5)

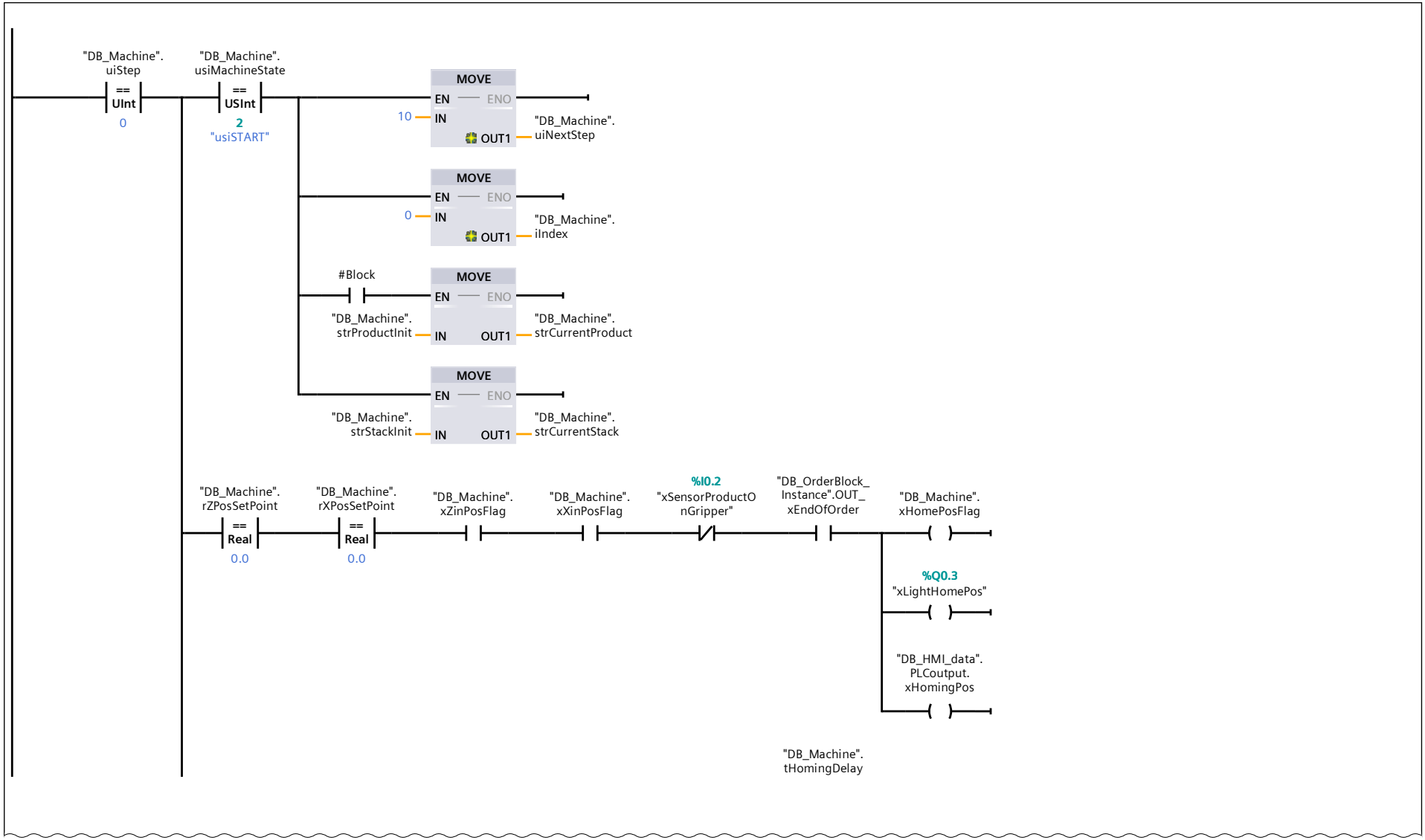
Network 4: Machine state: Start - Stop - Pause (3.1 / 3.1)

2.1 (Page2 - 4)



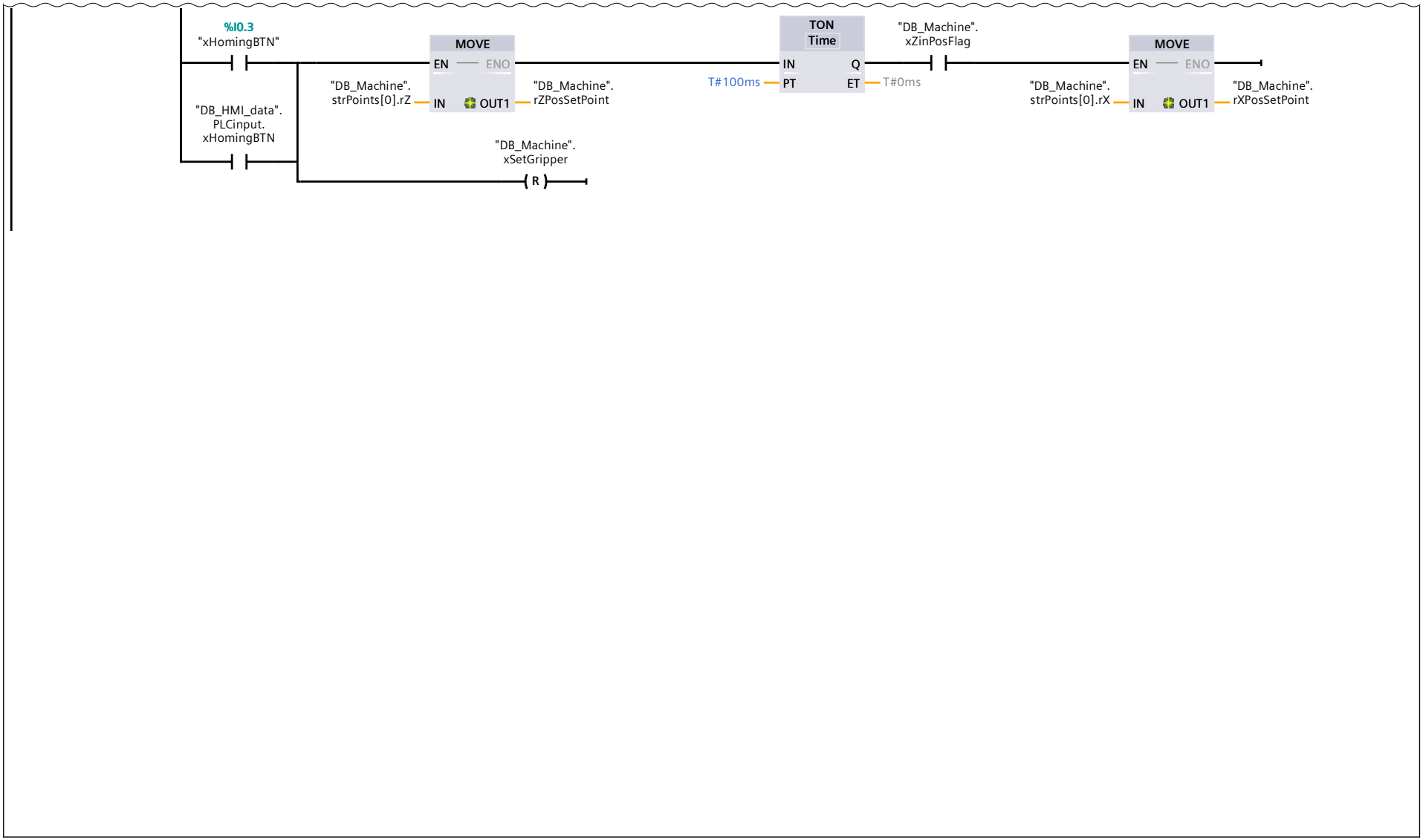
Network 5: Step 00 - Robot initialization and homing axis positions

Network 5: Step 00 - Robot initialization and homing axis positions (1.1 / 2.1)

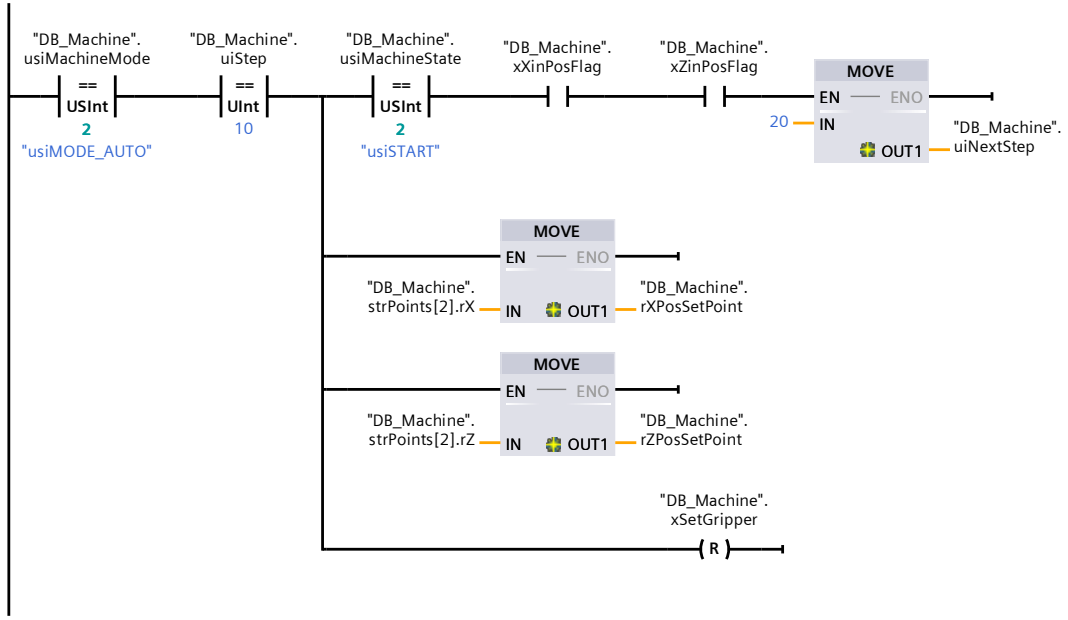


Network 5: Step 00 - Robot initialization and homing axis positions (2.1 / 2.1)

1.1 (Page2 - 7)

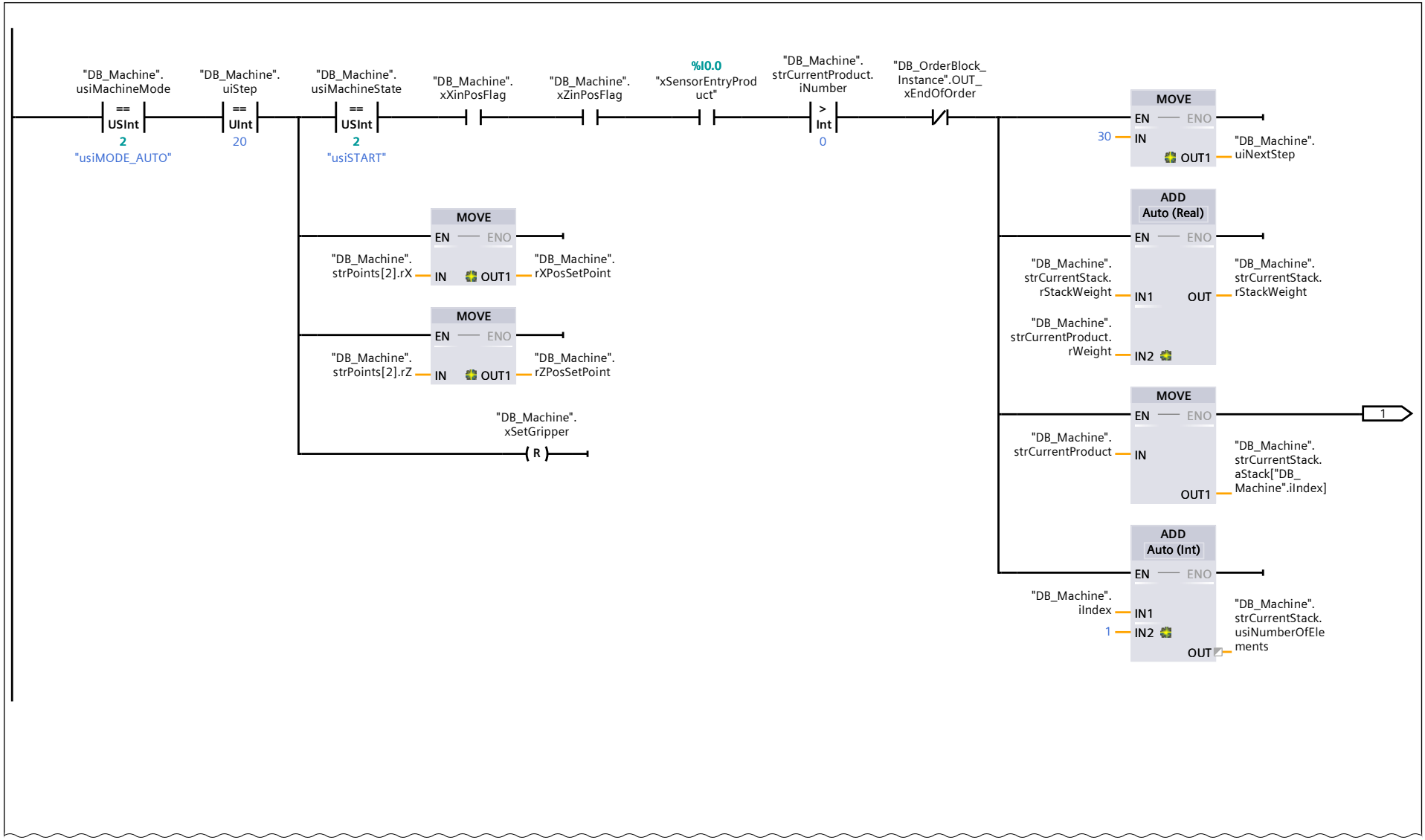


Network 6: Step 10 - Move robot to entry conveyor



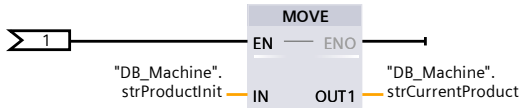
Network 7: Step 20 - Wait for product

Network 7: Step 20 - Wait for product (1.1 / 2.1)

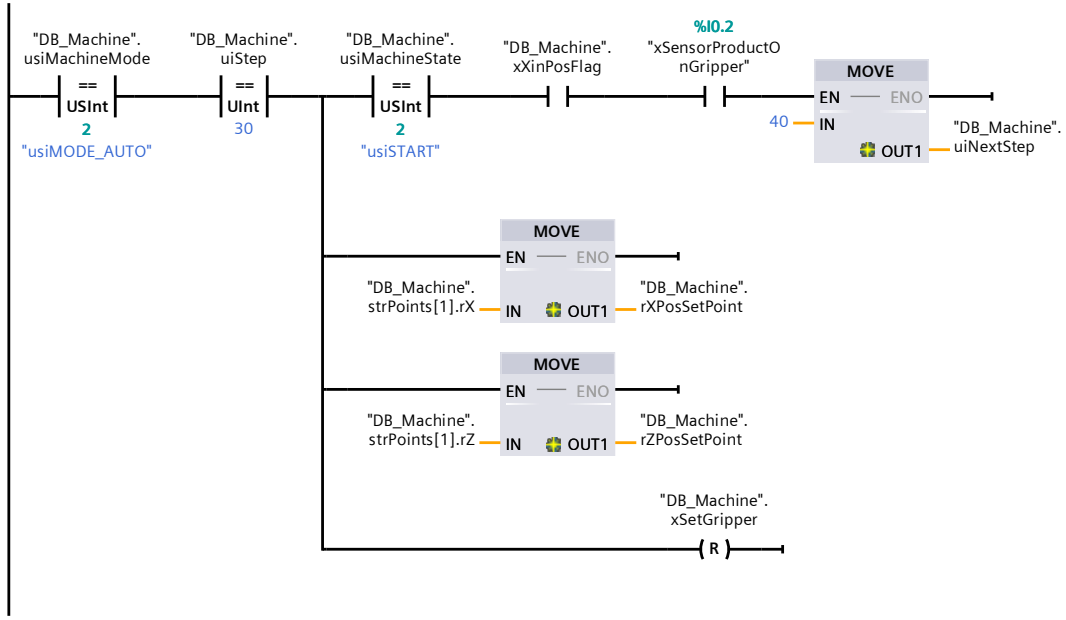


Network 7: Step 20 - Wait for product (2.1 / 2.1)

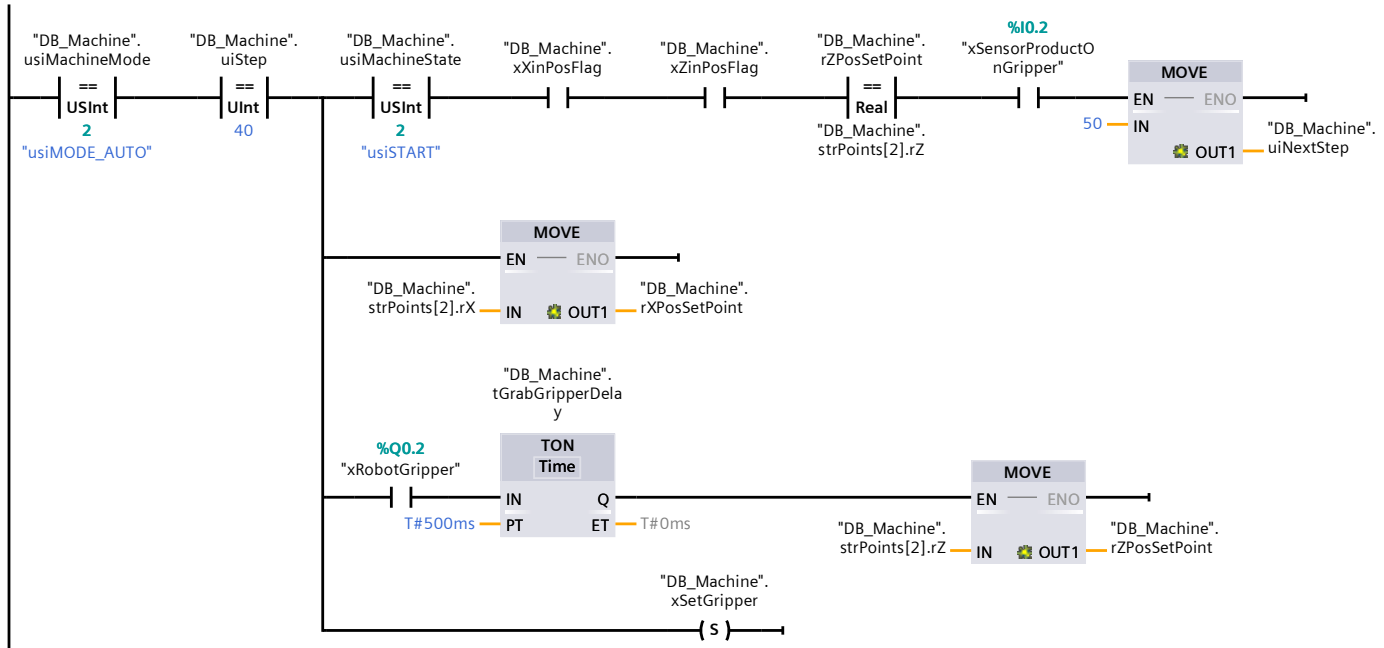
1.1 (Page2 - 10)



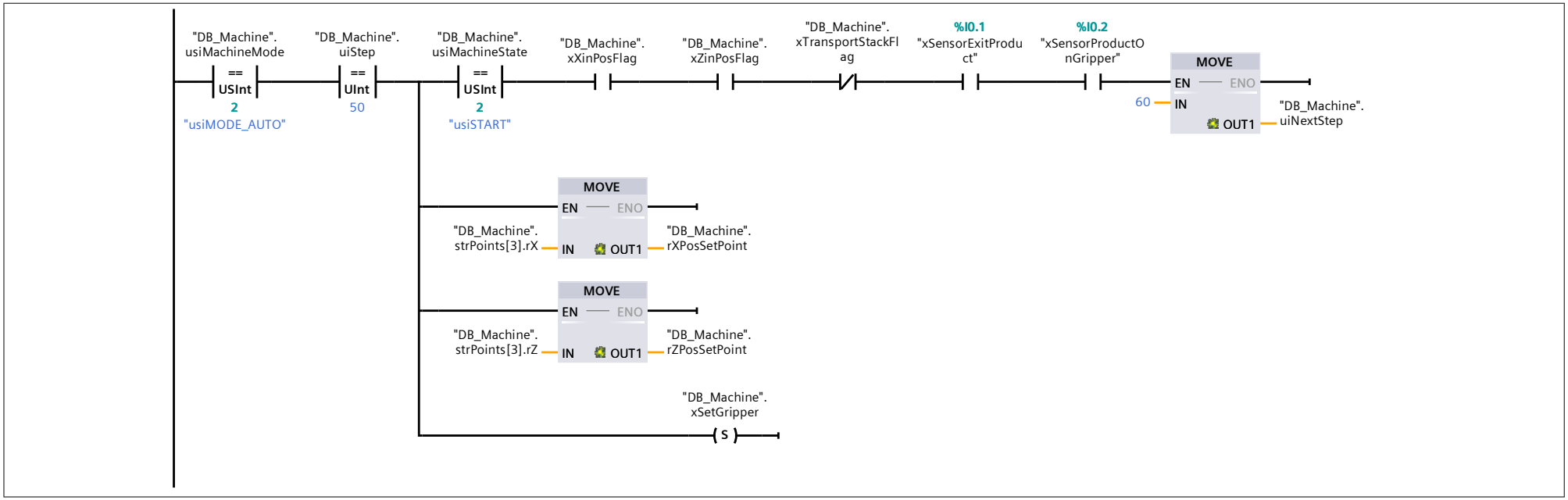
Network 8: Step 30 - Move gripper to product



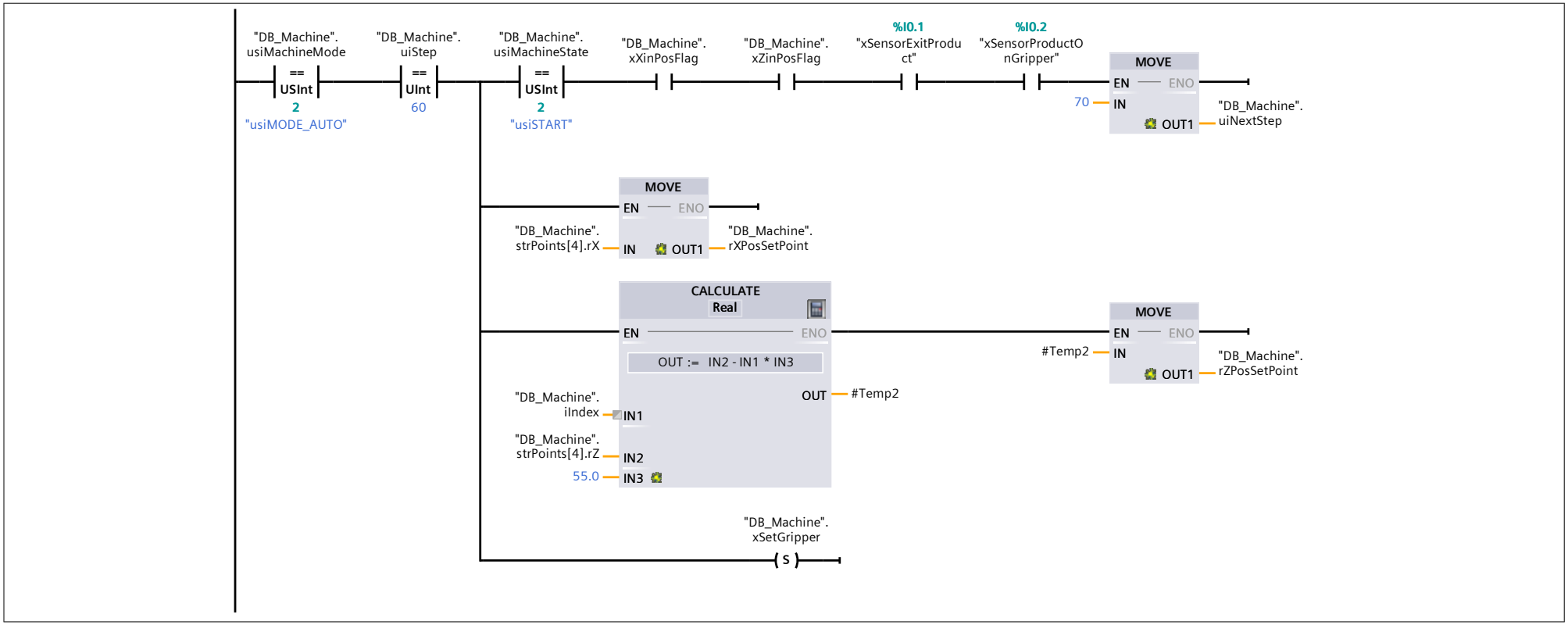
Network 9: Step 40 - Take the product and move gripper up



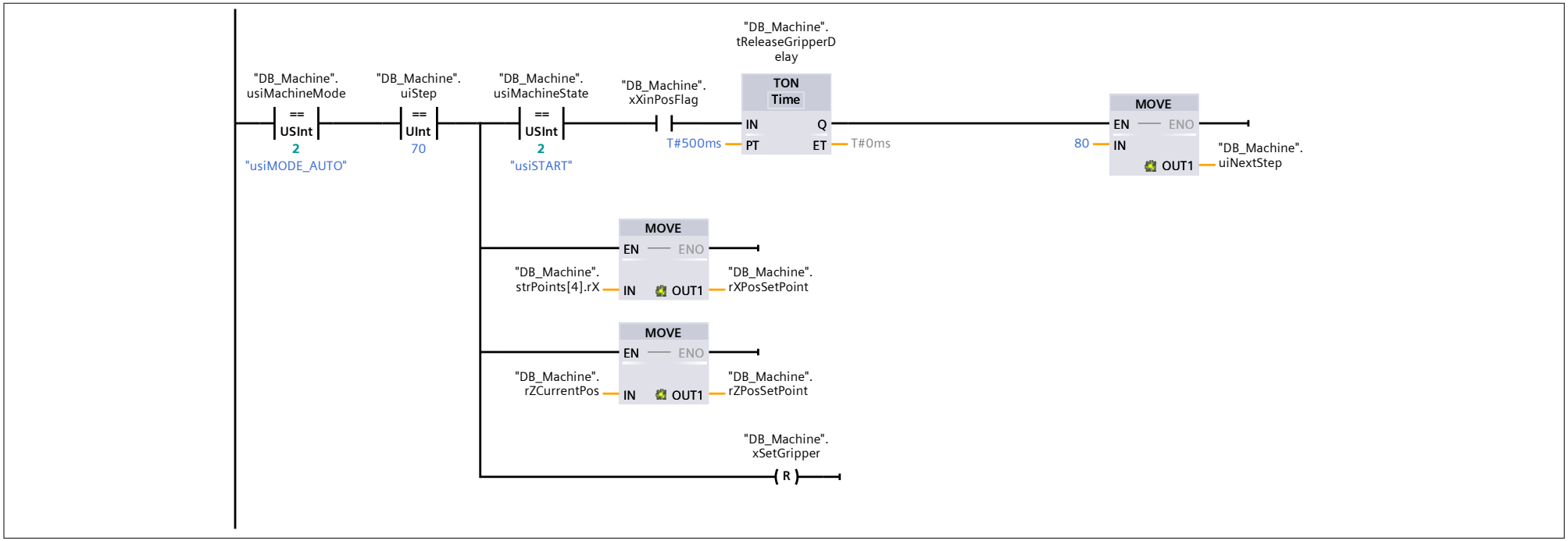
Network 10: Step 50 - Move robot to exit conveyor



Network 11: Step 60 - Move gripper down

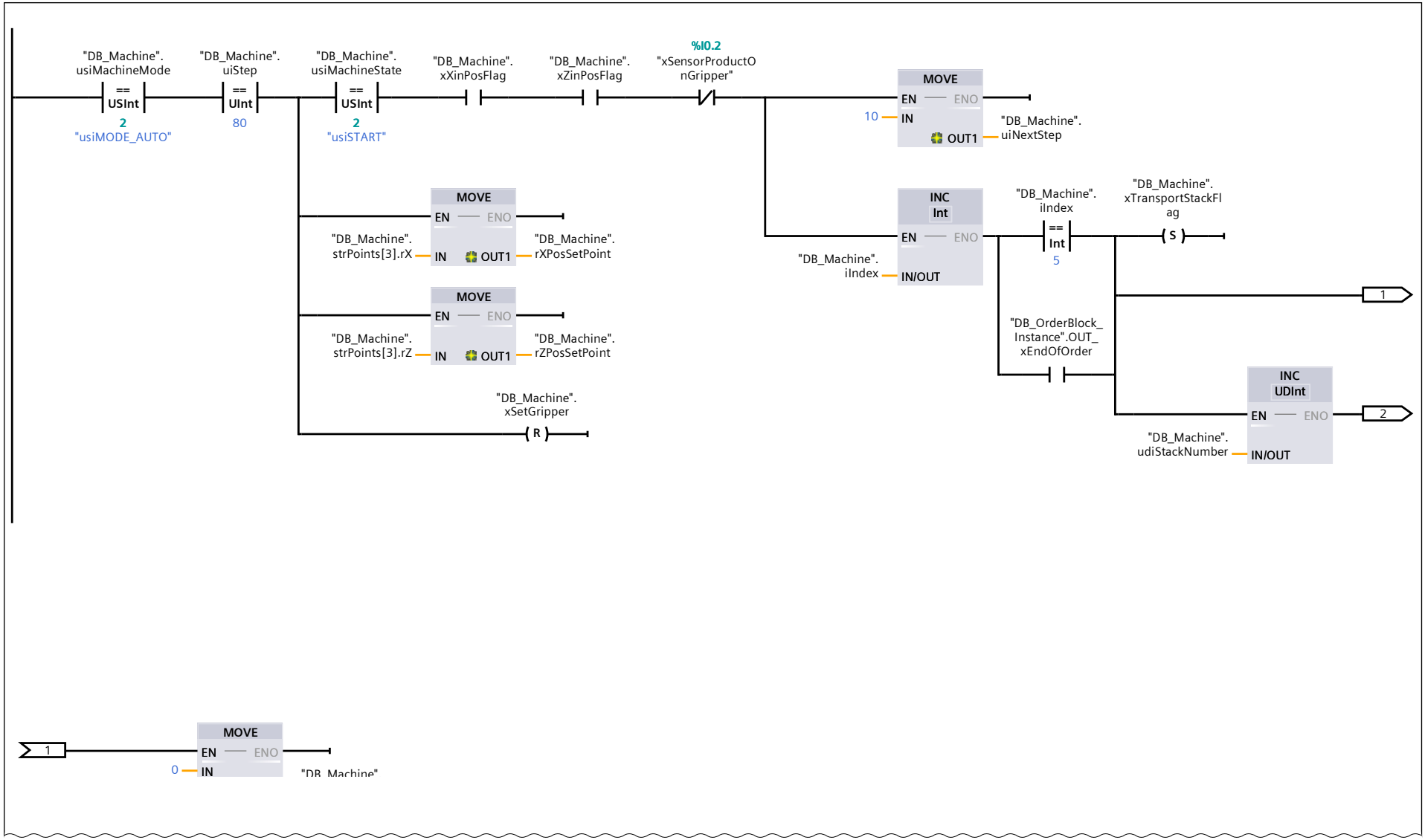


Network 12: Step 70 - Release gripper



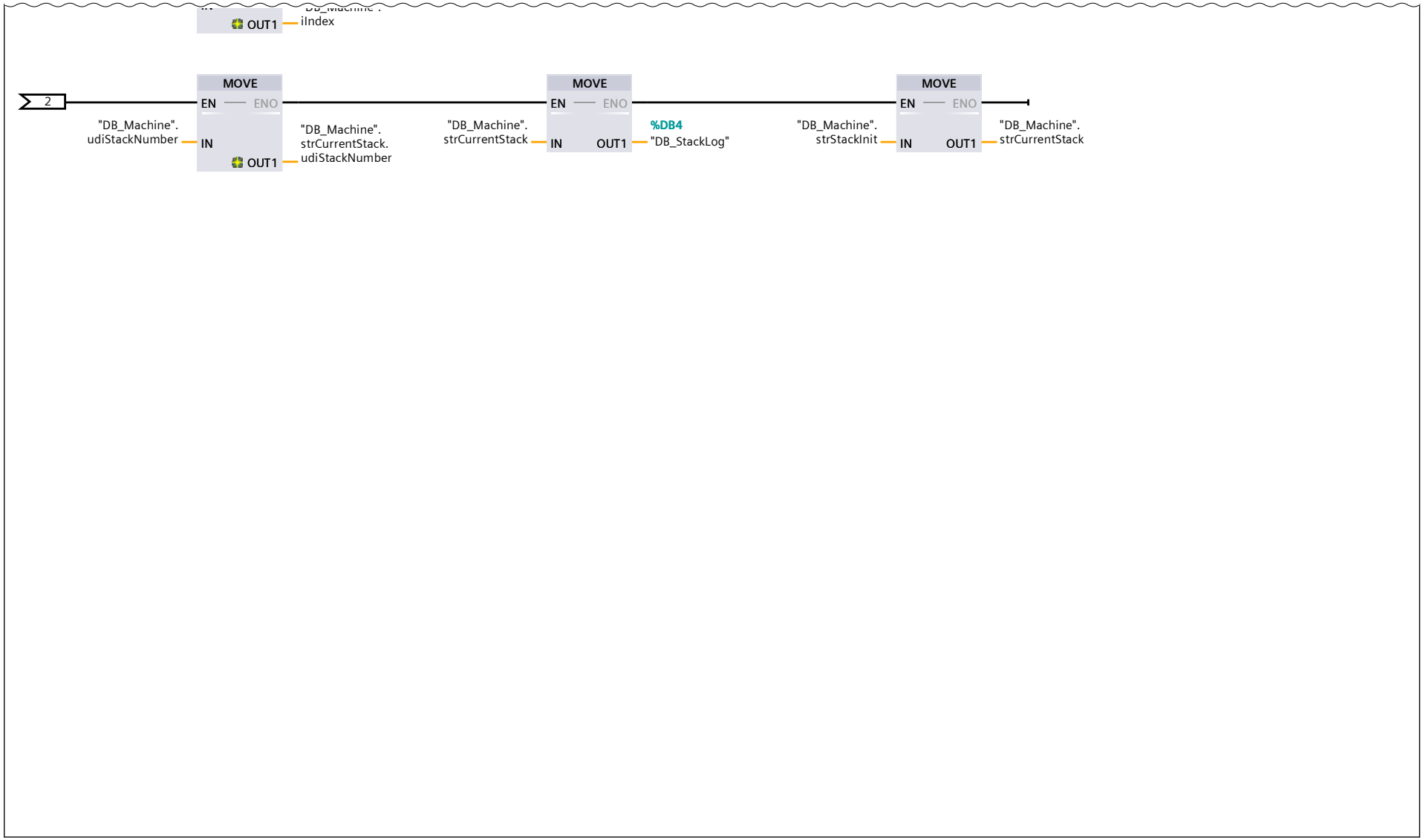
Network 13: Step 80 - Move gripper to safe height and move stack data to log

Network 13: Step 80 - Move gripper to safe height and move stack data to log (1.1 / 2.1)

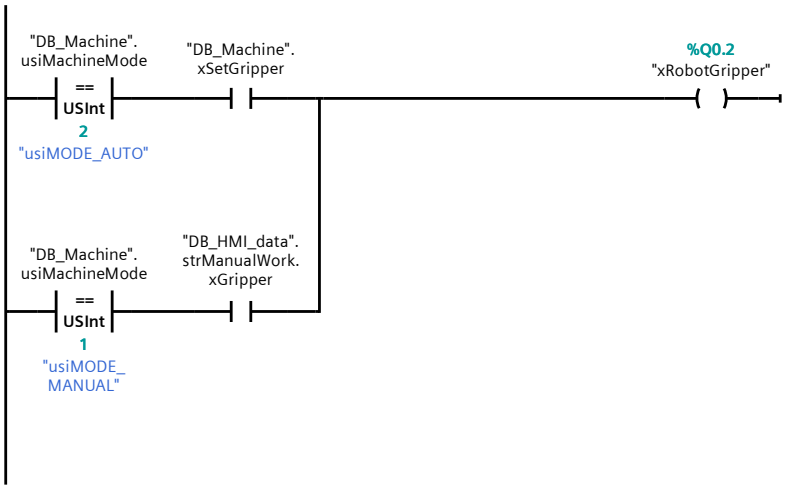


Network 13: Step 80 - Move gripper to safe height and move stack data to log (2.1 / 2.1)

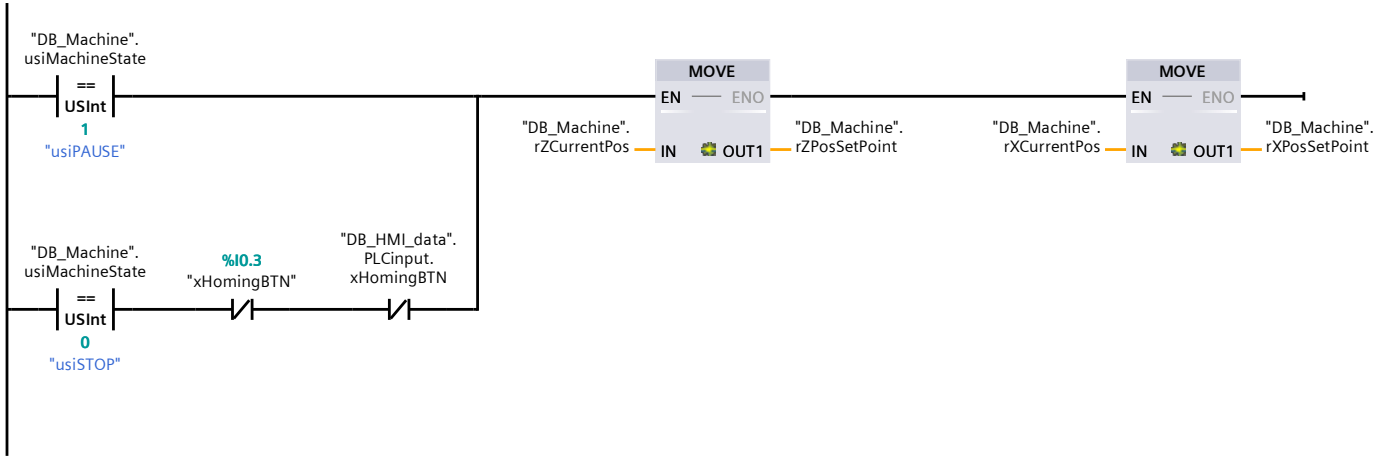
1.1 (Page2 - 17)



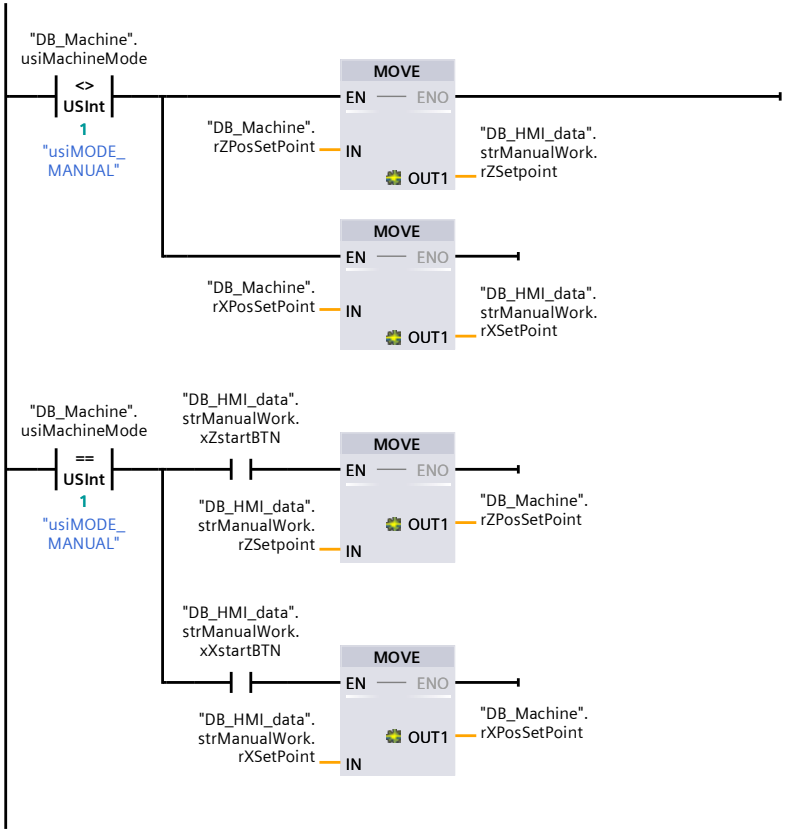
Network 14: Gripper logic



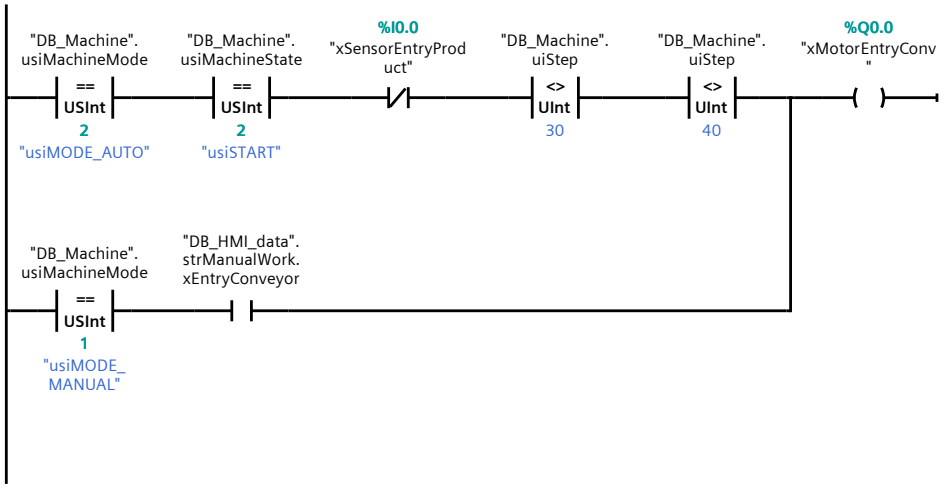
Network 15: Disable robot axis movement while pause or stop



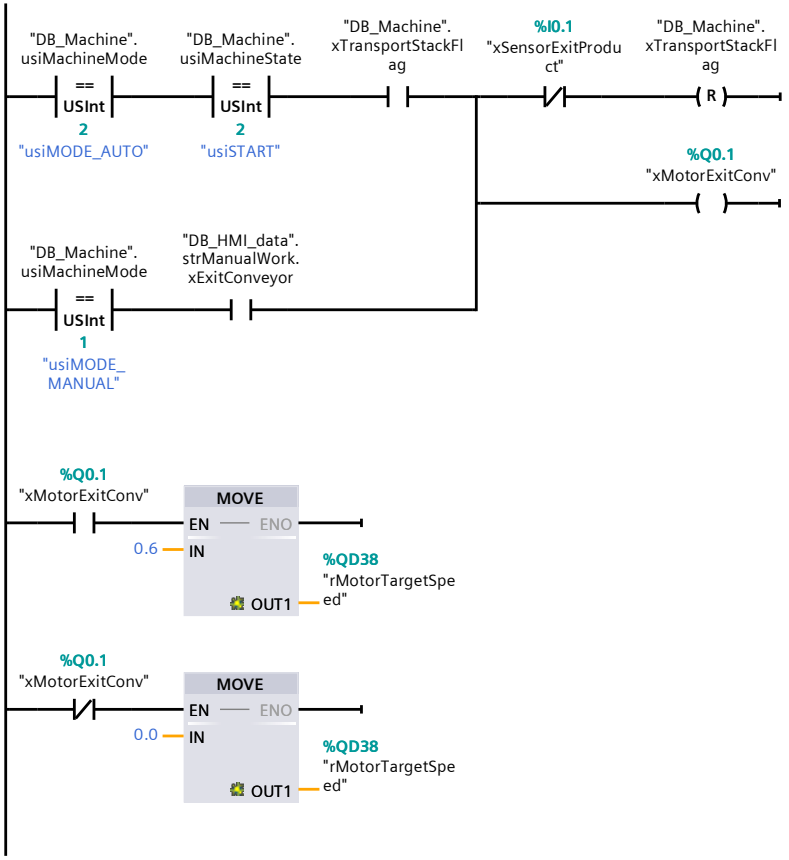
Network 16: Robot axis - manual mode logic



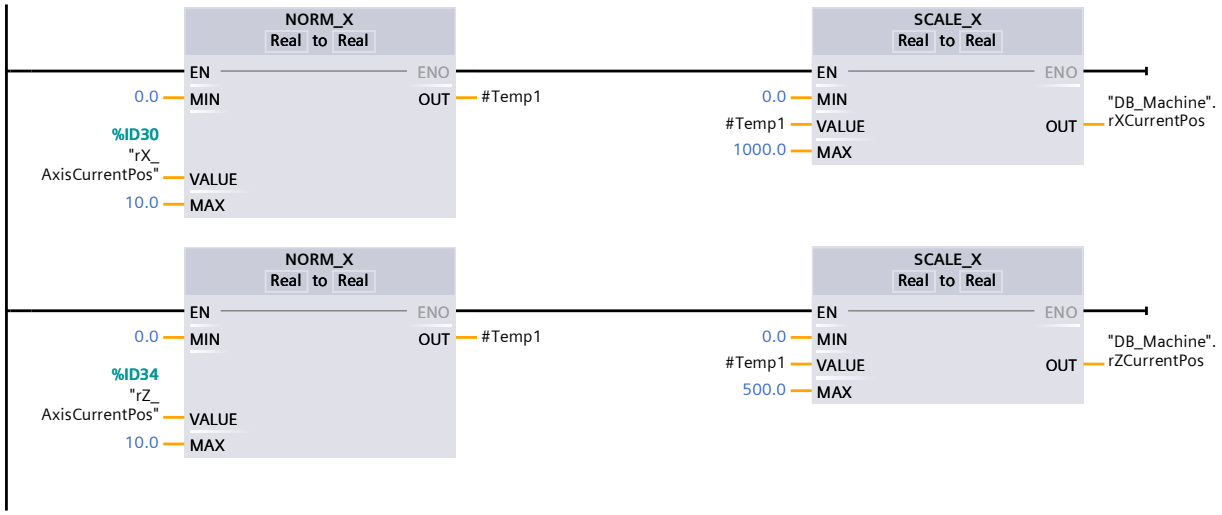
Network 17: Entry conveyor logic



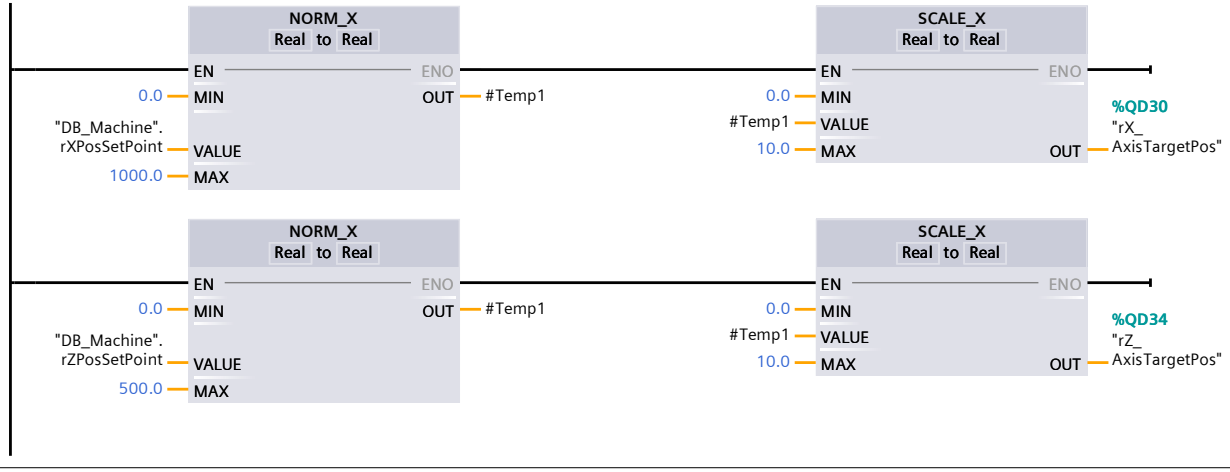
Network 18: Exit conveyor logic



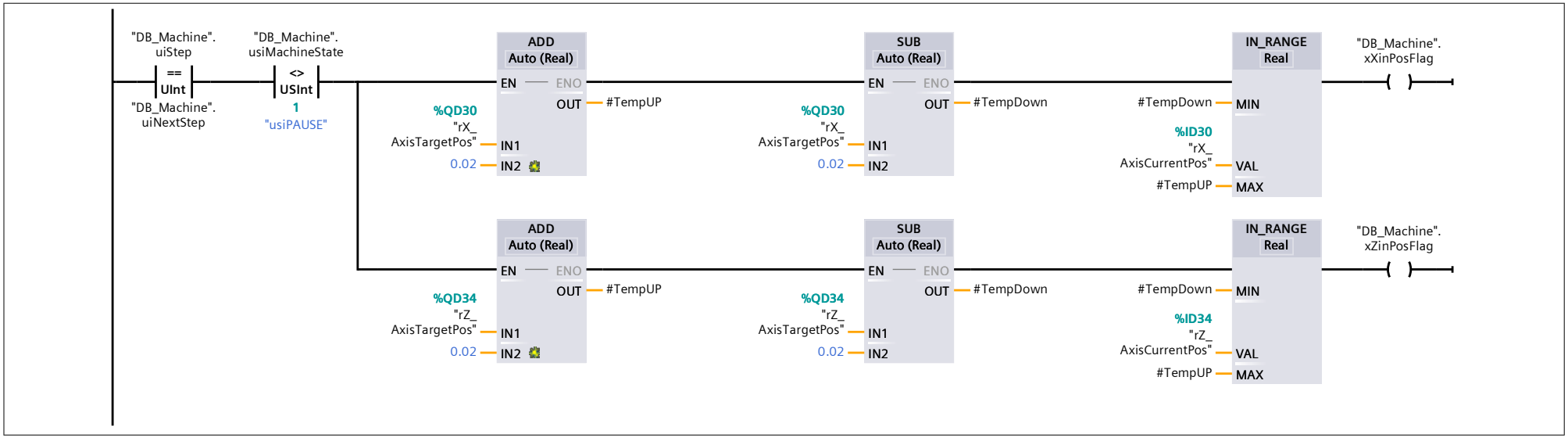
Network 19: Scale current robot positions



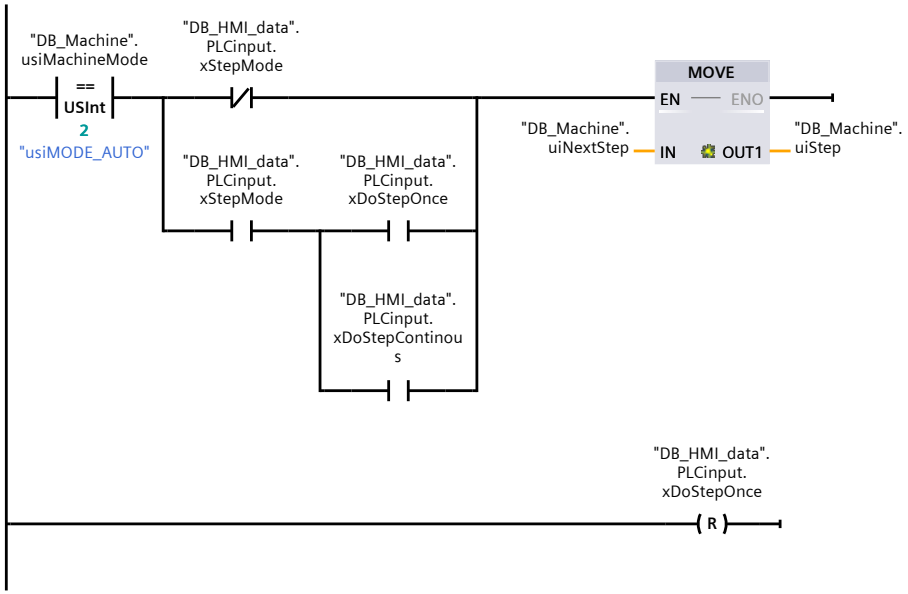
Network 20: Scale target robot positions



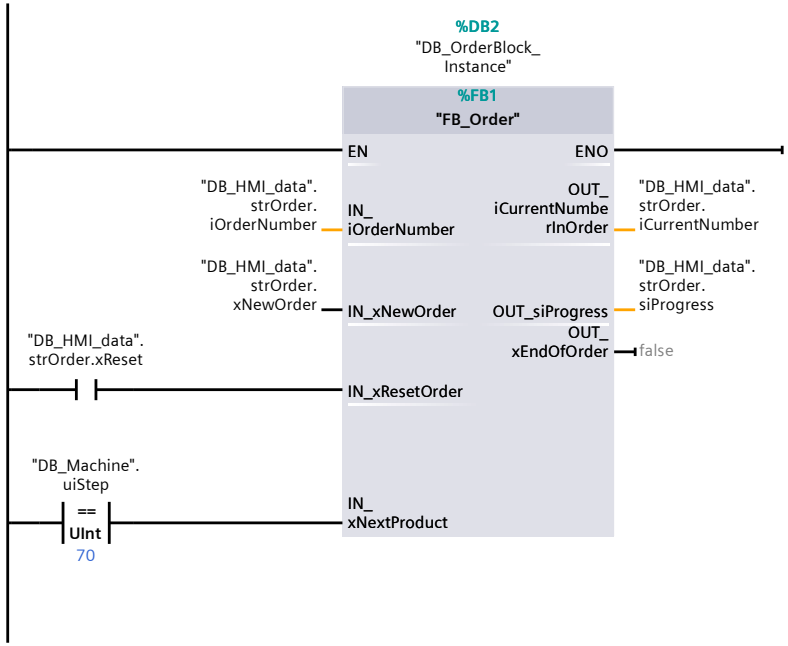
Network 21: Set up robot axis positions flags



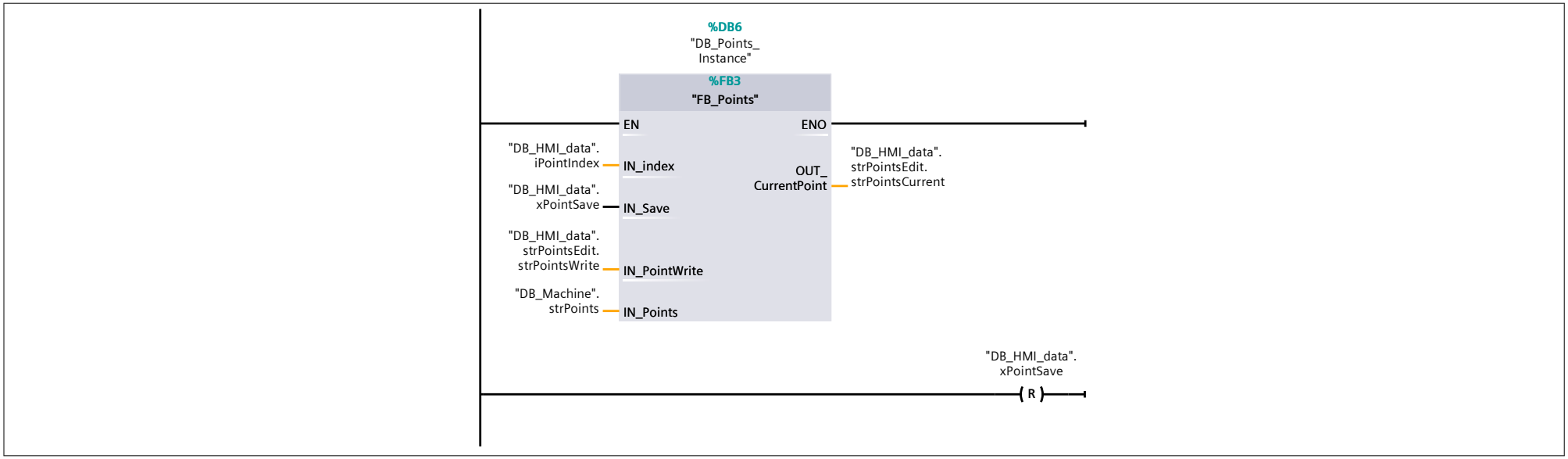
Network 22: Set next step



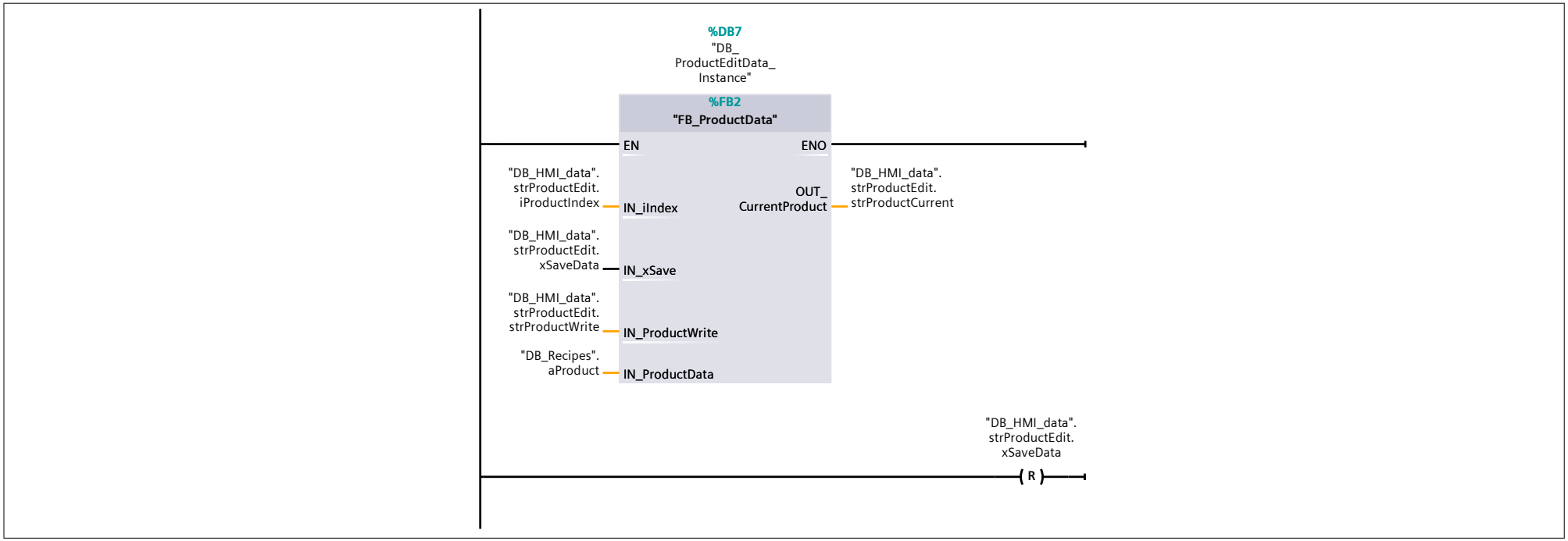
Network 23: Order



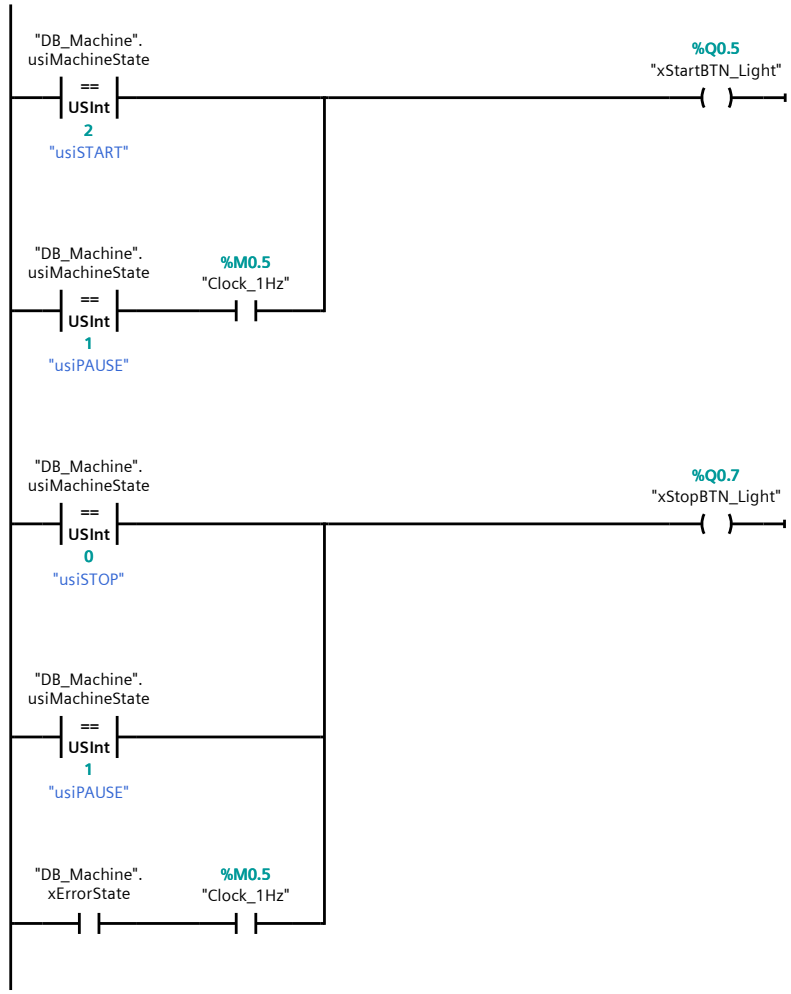
Network 24: Edit robot target points



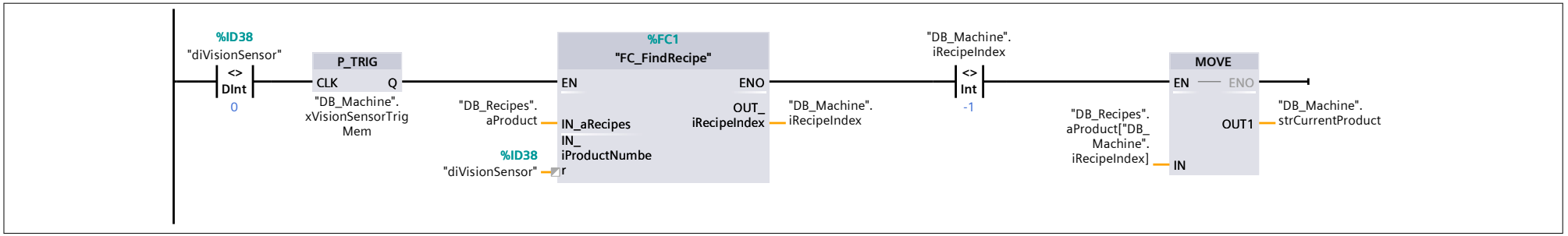
Network 25: Edit recipe data block



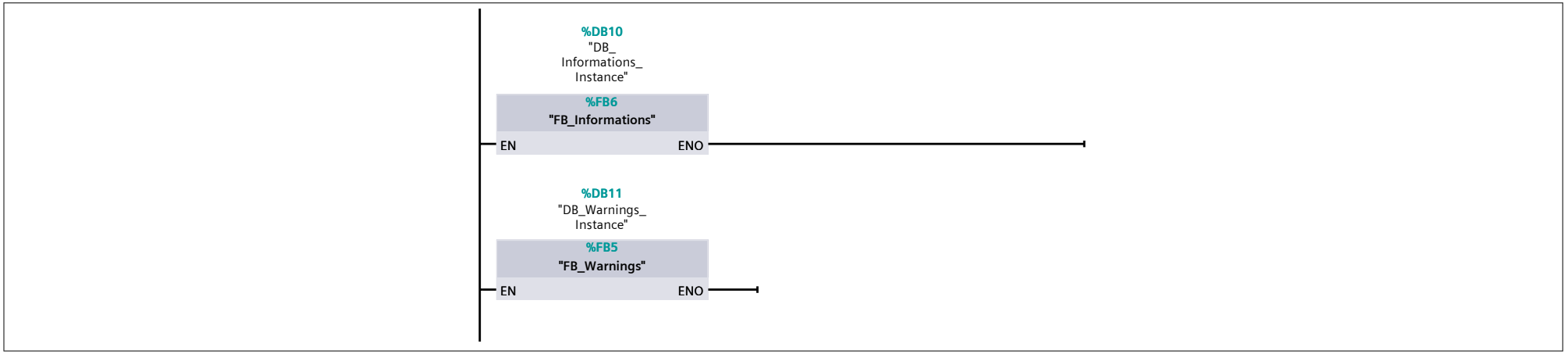
Network 26: Light indicators



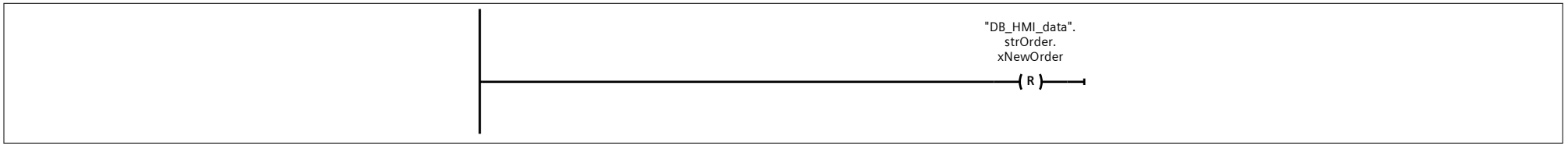
Network 27: Scan and find recipe data



Network 28: HMI messages



Network 29:



Program blocks

DB_Machine [DB1]

DB_Machine Properties							
General							
Name	DB_Machine	**Number**	1	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
rZPosSetPoint	Real	0.0	False	True	True	True	False		
rXPosSetPoint	Real	0.0	False	True	True	True	False		
rZCurrentPos	Real	0.0	False	True	True	True	False		
rXCurrentPos	Real	0.0	False	True	True	True	False		
xZinPosFlag	Bool	false	False	True	True	True	False		
xXinPosFlag	Bool	false	False	True	True	True	False		
xHomePosFlag	Bool	false	False	True	True	True	False		
xTransportStackFlag	Bool	false	False	True	True	True	False		
xVisionSensorTrigMem	Bool	false	False	True	True	True	False		
xSetGripper	Bool	false	False	True	True	True	False		
xStartBTN_Trigg	Bool	false	False	True	True	True	False		
xErrorState	Bool	false	False	True	True	True	False		
uiStep	UInt	0	False	True	True	True	False		
uiNextStep	UInt	0	False	True	True	True	False		
usiMachineState	USInt	0	False	True	True	True	False		

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
usiMachineMode	USInt	0	False	True	True	True	False		
iIndex	Int	0	False	True	True	True	False		
iRecipeIndex	Int	0	False	True	True	True	False		
udiStackNumber	UDInt	0	True	True	True	True	False		
▼ strCurrentProduct	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
▼ strProductInit	"UDT_Product-Properties"		False	True	True	True	True		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
▼ strCurrentStack	"UDT_StackData"		False	True	True	True	True		
▼ aStack	Array[0..4] of "UDT_Product-Properties"		False	True	True	True	False		
▼ aStack[0]	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
▼ aStack[1]	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
aStack[2]	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
aStack[3]	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
aStack[4]	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
usiNumberOfElements	USInt	0	False	True	True	True	True		
rStackWeight	Real	0.0	False	True	True	True	False		
udiStackNumber	UDInt	0	False	True	True	True	False		
strStackInit	"UDT_StackData"		False	True	True	True	True		
aStack	Array[0..4] of "UDT_Product-Properties"		False	True	True	True	False		
aStack[0]	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
aStack[1]	"UDT_Product-Properties"		False	True	True	True	False		

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
▼ aStack[2]	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
▼ aStack[3]	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
▼ aStack[4]	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
usiNumberOfElements	USInt	0	False	True	True	True	True		
rStackWeight	Real	0.0	False	True	True	True	False		
udiStackNumber	UDInt	0	False	True	True	True	False		
▼ strPoints	Array[0..9] of "UDT_Point"		True	True	True	True	True		
▼ strPoints[0]	"UDT_Point"		True	True	True	True	True		Home position
rX	Real	0.0	True	True	True	True	False		
rZ	Real	0.0	True	True	True	True	False		
▼ strPoints[1]	"UDT_Point"		True	True	True	True	True		Step 30 - take the product
rX	Real	0.0	True	True	True	True	False		
rZ	Real	466.0	True	True	True	True	False		

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
strPoints[2]	"UDT_Point"		True	True	True	True	True		Move up - entry conveyor
rX	Real	0.0	True	True	True	True	False		
rZ	Real	80.0	True	True	True	True	False		
strPoints[3]	"UDT_Point"		True	True	True	True	True		Move up - exit conveyor
rX	Real	1000.0	True	True	True	True	False		
rZ	Real	80.0	True	True	True	True	False		
strPoints[4]	"UDT_Point"		True	True	True	True	True		Step 60 - place the product
rX	Real	1000.0	True	True	True	True	False		
rZ	Real	440.0	True	True	True	True	False		
strPoints[5]	"UDT_Point"		True	True	True	True	True		
rX	Real	0.0	True	True	True	True	False		
rZ	Real	0.0	True	True	True	True	False		
strPoints[6]	"UDT_Point"		True	True	True	True	True		
rX	Real	0.0	True	True	True	True	False		
rZ	Real	0.0	True	True	True	True	False		
strPoints[7]	"UDT_Point"		True	True	True	True	True		
rX	Real	0.0	True	True	True	True	False		
rZ	Real	0.0	True	True	True	True	False		
strPoints[8]	"UDT_Point"		True	True	True	True	True		
rX	Real	0.0	True	True	True	True	False		
rZ	Real	0.0	True	True	True	True	False		
strPoints[9]	"UDT_Point"		True	True	True	True	True		
rX	Real	0.0	True	True	True	True	False		
rZ	Real	0.0	True	True	True	True	False		
tStopMachine	TON_TIME		False	True	True	True	False		
PT	Time	T#0ms	False	True	True	True	False		

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		
▼ tGrabGripperDelay	TON_TIME		False	True	True	True	True		
PT	Time	T#0ms	False	True	True	True	False		
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		
▼ tReleaseGripperDelay	TON_TIME		False	True	True	True	True		
PT	Time	T#0ms	False	True	True	True	False		
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		
▼ tHomingDelay	TON_TIME		False	True	True	True	True		
PT	Time	T#0ms	False	True	True	True	False		
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		

Program blocks

DB_Recipes [DB3]

DB_Recipes Properties							
General							
Name	DB_Recipes	**Number**	3	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
Static									
aProduct	Array[0..9] of "UDT_Product-Properties"		True	True	True	True	True		
aProduct[0]	"UDT_Product-Properties"		True	True	True	True	True		
iNumber	Int	4	True	True	True	True	False		
sColor	String	'Green'	True	True	True	True	False		
rWeight	Real	1.4	True	True	True	True	False		
aProduct[1]	"UDT_Product-Properties"		True	True	True	True	True		
iNumber	Int	7	True	True	True	True	False		
sColor	String	'Grey'	True	True	True	True	False		
rWeight	Real	2.8	True	True	True	True	False		
aProduct[2]	"UDT_Product-Properties"		True	True	True	True	True		
iNumber	Int	1	True	True	True	True	False		

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
sColor	String	'Blue'	True	True	True	True	False		
rWeight	Real	0.7	True	True	True	True	False		
▼ aProduct[3]	"UDT_Product-Properties"		True	True	True	True	True		
iNumber	Int	-1	True	True	True	True	False		
sColor	String	''	True	True	True	True	False		
rWeight	Real	0.0	True	True	True	True	False		
▼ aProduct[4]	"UDT_Product-Properties"		True	True	True	True	True		
iNumber	Int	-1	True	True	True	True	False		
sColor	String	''	True	True	True	True	False		
rWeight	Real	0.0	True	True	True	True	False		
▼ aProduct[5]	"UDT_Product-Properties"		True	True	True	True	True		
iNumber	Int	-1	True	True	True	True	False		
sColor	String	''	True	True	True	True	False		
rWeight	Real	0.0	True	True	True	True	False		
▼ aProduct[6]	"UDT_Product-Properties"		True	True	True	True	True		
iNumber	Int	-1	True	True	True	True	False		
sColor	String	''	True	True	True	True	False		
rWeight	Real	0.0	True	True	True	True	False		
▼ aProduct[7]	"UDT_Product-Properties"		True	True	True	True	True		
iNumber	Int	-1	True	True	True	True	False		
sColor	String	''	True	True	True	True	False		
rWeight	Real	0.0	True	True	True	True	False		
▼ aProduct[8]	"UDT_Product-Properties"		True	True	True	True	True		
iNumber	Int	-1	True	True	True	True	False		

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
sColor	String	''	True	True	True	True	False		
rWeight	Real	0.0	True	True	True	True	False		
▼ aProduct[9]	"UDT_Product-Properties"		True	True	True	True	True		
iNumber	Int	-1	True	True	True	True	False		
sColor	String	''	True	True	True	True	False		
rWeight	Real	0.0	True	True	True	True	False		

Program blocks

FC_FindRecipe [FC1]

FC_FindRecipe Properties							
General							
Name	FC_FindRecipe	**Number**	1	**Type**	FC	**Language**	SCL
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Default value	Comment
▼ Input			
▼ IN_aRecipes	Array[0..9] of "UDT_ProductProperties"		
▼ IN_aRecipes[0]	"UDT_ProductProperties"		
iNumber	Int		
sColor	String		
rWeight	Real		
▼ IN_aRecipes[1]	"UDT_ProductProperties"		
iNumber	Int		
sColor	String		
rWeight	Real		
▼ IN_aRecipes[2]	"UDT_ProductProperties"		
iNumber	Int		
sColor	String		
rWeight	Real		
▼ IN_aRecipes[3]	"UDT_ProductProperties"		
iNumber	Int		
sColor	String		

Name	Data type	Default value	Comment
rWeight	Real		
IN_aRecipes[4]	"UDT_ProductProperties"		
iNumber	Int		
sColor	String		
rWeight	Real		
IN_aRecipes[5]	"UDT_ProductProperties"		
iNumber	Int		
sColor	String		
rWeight	Real		
IN_aRecipes[6]	"UDT_ProductProperties"		
iNumber	Int		
sColor	String		
rWeight	Real		
IN_aRecipes[7]	"UDT_ProductProperties"		
iNumber	Int		
sColor	String		
rWeight	Real		
IN_aRecipes[8]	"UDT_ProductProperties"		
iNumber	Int		
sColor	String		
rWeight	Real		
IN_aRecipes[9]	"UDT_ProductProperties"		
iNumber	Int		
sColor	String		
rWeight	Real		
IN_iProductNumber	Int		
Output			
OUT_iRecipeIndex	Int		
InOut			

Name	Data type	Default value	Comment
▼ Temp			
iCount	Int		
xFound	Bool		
Constant			
▼ Return			
FC_FindRecipe	Void		

```
0001 #OUT_iRecipeIndex := -1;
0002
0003 FOR #iCount := 0 TO 9 DO
0004
0005   #xFound := #IN_aRecipes[#iCount].iNumber = #IN_iProductNumber;
0006
0007   IF #xFound THEN
0008     #OUT_iRecipeIndex := #iCount;
0009     RETURN;
0010   END_IF;
0011
0012 END_FOR;
0013
```

Symbol	Address	Type	Comment
#iCount		Int	
#IN_aRecipes[*].iNumber		Int	
#IN_iProductNumber		Int	
#OUT_iRecipeIndex		Int	
#xFound		Bool	

Program blocks

DB_StackLog [DB4]

DB_StackLog Properties							
General							
Name	DB_StackLog	**Number**	4	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
Static									
aStack	Array[0..4] of "UDT_Product-Properties"		False	True	True	True	False		
aStack[0]	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
aStack[1]	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
aStack[2]	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
▼ aStack[3]	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
▼ aStack[4]	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
usiNumberOfElements	USInt	0	False	True	True	True	True		
rStackWeight	Real	0.0	False	True	True	True	False		
udiStackNumber	UDInt	0	False	True	True	True	False		

Program blocks

DB_HMI_data [DB5]

DB_HMI_data Properties							
General							
Name	DB_HMI_data	**Number**	5	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
▼ PLCinput	Struct		False	True	True	True	False		
xStartBTN	Bool	false	False	True	True	True	False		
xStopBTN	Bool	false	False	True	True	True	False		
xResetBTN	Bool	false	False	True	True	True	False		
xHomingBTN	Bool	false	False	True	True	True	False		
usiMachineMode	USInt	0	False	True	True	True	False		
xStepMode	Bool	false	False	True	True	True	False		
xDoStepOnce	Bool	false	False	True	True	True	False		
xDoStepContinous	Bool	false	False	True	True	True	False		
▼ PLCoutput	Struct		False	True	True	True	False		
usiMachineState	USInt	0	False	True	True	True	False		
xHomingPos	Bool	false	False	True	True	True	False		
▼ strOrder	Struct		False	True	True	True	False		
iOrderNumber	Int	0	False	True	True	True	False		

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
xNewOrder	Bool	false	False	True	True	True	False		
xReset	Bool	false	False	True	True	True	False		
iCurrentNumber	Int	0	False	True	True	True	False		
siProgress	SInt	0	False	True	True	True	False		
▼ strProductEdit	Struct		False	True	True	True	False		
▼ strProductCurrent	"UDT_Product-Properties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
▼ strProductWrite	"UDT_Product-Properties"		False	True	True	True	True		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
iProductIndex	Int	0	False	True	True	True	False		
xSaveData	Bool	false	False	True	True	True	False		
▼ strManualWork	Struct		False	True	True	True	False		
xEntryConveyor	Bool	false	False	True	True	True	False		
xExitConveyor	Bool	false	False	True	True	True	False		
xGripper	Bool	false	False	True	True	True	False		
xXstartBTN	Bool	false	False	True	True	True	False		
xZstartBTN	Bool	false	False	True	True	True	False		
rXSetPoint	Real	0.0	False	True	True	True	False		
rZSetpoint	Real	0.0	False	True	True	True	False		
▼ strPointsEdit	Struct		False	True	True	True	False		
▼ strPointsCurrent	"UDT_Point"		False	True	True	True	False		
rX	Real	0.0	False	True	True	True	False		

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
rZ	Real	0.0	False	True	True	True	False		
▼ strPointsWrite	"UDT_Point"		False	True	True	True	True		
rX	Real	0.0	False	True	True	True	False		
rZ	Real	0.0	False	True	True	True	False		
iPointIndex	Int	0	False	True	True	True	False		
xPointSave	Bool	false	False	True	True	True	False		

Program blocks / Points

DB_Points_Instance [DB6]

DB_Points_Instance Properties							
General							
Name	DB_Points_Instance	**Number**	6	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Input									
IN_index	Int	0	False	True	True	True	False		
IN_Save	Bool	false	False	True	True	True	False		
▼ Output									
▼ OUT_CurrentPoint	"UDT_Point"		False	True	True	True	False		
rX	Real	0.0	False	True	True	True	False		
rZ	Real	0.0	False	True	True	True	False		
▼ InOut									
IN_PointWrite	"UDT_Point"		False	False	False	False	False		
IN_Points	Array[0..9] of "UDT_Point"		False	False	False	False	False		
▼ Static									
OldIndex	Int	-1	False	True	True	True	False		

Program blocks / Points

FB_Points [FB3]

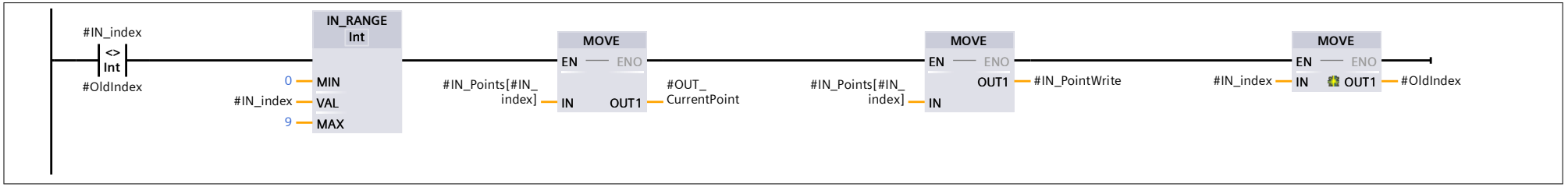
FB_Points Properties							
General							
Name	FB_Points	**Number**	3	**Type**	FB	**Language**	LAD
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Input									
IN_index	Int	0	Non-retain	True	True	True	False		
IN_Save	Bool	false	Non-retain	True	True	True	False		
▼ Output									
▼ OUT_CurrentPoint	"UDT_Point"		Non-retain	True	True	True	False		
rX	Real	0.0	Non-retain	True	True	True	False		
rZ	Real	0.0	Non-retain	True	True	True	False		
▼ InOut									
▼ IN_PointWrite	"UDT_Point"			False	False	False	False		
rX	Real			False	False	False	False		
rZ	Real			False	False	False	False		
▼ IN_Points	Array[0..9] of "UDT_Point"			False	False	False	False		
▼ IN_Points[0]	"UDT_Point"			False	False	False	False		
rX	Real			False	False	False	False		

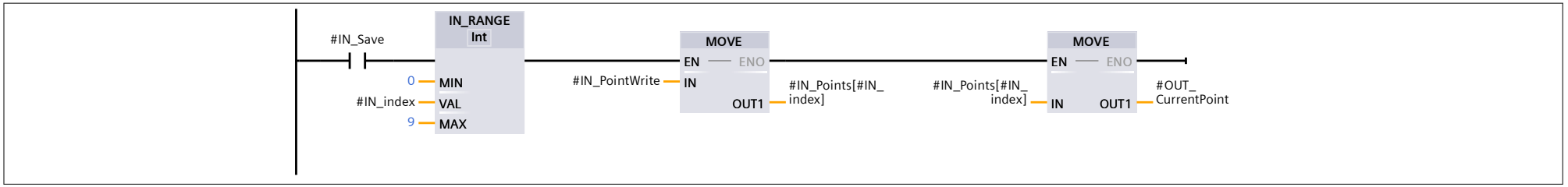
Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
rZ	Real			False	False	False	False		
IN_Points[1]	"UDT_Point"			False	False	False	False		
rX	Real			False	False	False	False		
rZ	Real			False	False	False	False		
IN_Points[2]	"UDT_Point"			False	False	False	False		
rX	Real			False	False	False	False		
rZ	Real			False	False	False	False		
IN_Points[3]	"UDT_Point"			False	False	False	False		
rX	Real			False	False	False	False		
rZ	Real			False	False	False	False		
IN_Points[4]	"UDT_Point"			False	False	False	False		
rX	Real			False	False	False	False		
rZ	Real			False	False	False	False		
IN_Points[5]	"UDT_Point"			False	False	False	False		
rX	Real			False	False	False	False		
rZ	Real			False	False	False	False		
IN_Points[6]	"UDT_Point"			False	False	False	False		
rX	Real			False	False	False	False		
rZ	Real			False	False	False	False		
IN_Points[7]	"UDT_Point"			False	False	False	False		
rX	Real			False	False	False	False		
rZ	Real			False	False	False	False		
IN_Points[8]	"UDT_Point"			False	False	False	False		
rX	Real			False	False	False	False		
rZ	Real			False	False	False	False		
IN_Points[9]	"UDT_Point"			False	False	False	False		

Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
rX	Real			False	False	False	False		
rZ	Real			False	False	False	False		
▼ Static									
OldIndex	Int	-1	Non-retain	True	True	True	False		
Temp									
Constant									

Network 1:



Network 2:



Program blocks / Order

DB_OrderBlock_Instance [DB2]

DB_OrderBlock_Instance Properties							
General							
Name	DB_OrderBlock_Instance	**Number**	2	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Input									
IN_iOrderNumber	Int	0	False	True	True	True	False		
IN_xNewOrder	Bool	false	False	True	True	True	False		
IN_xResetOrder	Bool	false	False	True	True	True	False		
IN_xNextProduct	Bool	false	False	True	True	True	False		
▼ Output									
OUT_iCurrentNumberInOrder	Int	0	False	True	True	True	False		
OUT_siProgress	SInt	0	False	True	True	True	False		
OUT_xEndOfOrder	Bool	false	False	True	True	True	False		
InOut									
▼ Static									
Trig1	Bool	false	False	True	True	True	False		
Static_1	Bool	false	False	True	True	True	False		
iRecievedOrder	Int	0	False	True	True	True	False		

Program blocks / Order

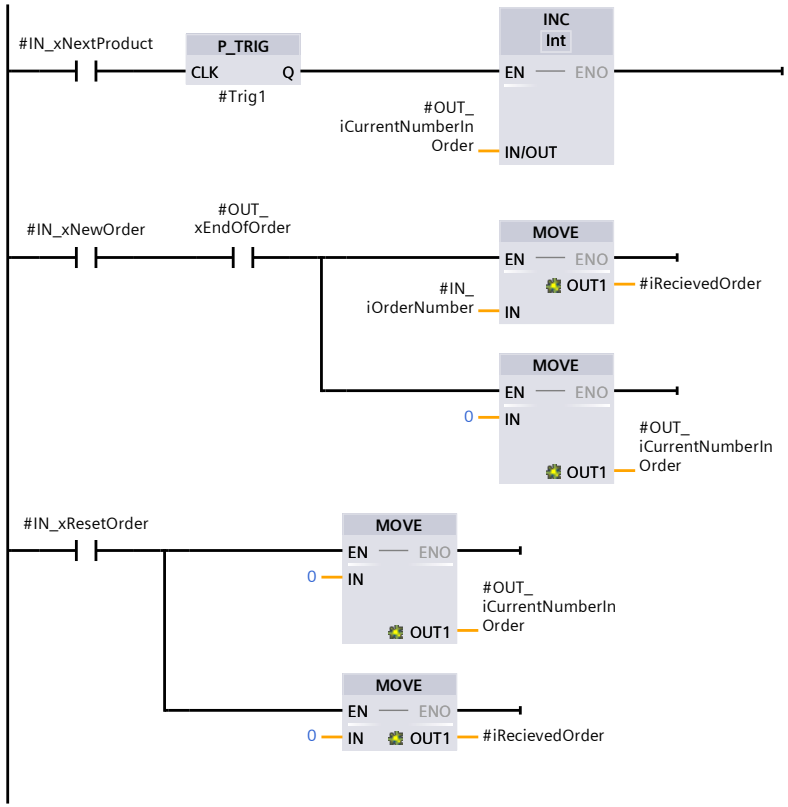
FB_Order [FB1]

FB_Order Properties							
General							
Name	FB_Order	**Number**	1	**Type**	FB	**Language**	LAD
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

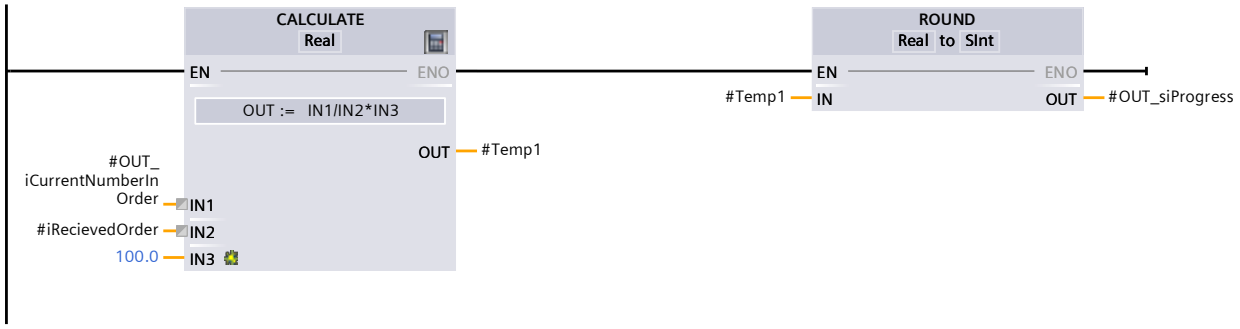
Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Input									
IN_iOrderNumber	Int	0	Non-retain	True	True	True	False		
IN_xNewOrder	Bool	false	Non-retain	True	True	True	False		
IN_xResetOrder	Bool	false	Non-retain	True	True	True	False		
IN_xNextProduct	Bool	false	Non-retain	True	True	True	False		
▼ Output									
OUT_iCurrentNumberInOrder	Int	0	Non-retain	True	True	True	False		
OUT_siProgress	SInt	0	Non-retain	True	True	True	False		
OUT_xEndOfOrder	Bool	false	Non-retain	True	True	True	False		
InOut									
▼ Static									
Trig1	Bool	false	Non-retain	True	True	True	False		
Static_1	Bool	false	Non-retain	True	True	True	False		
iRecievedOrder	Int	0	Non-retain	True	True	True	False		
▼ Temp									

Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
Temp1	Real								
Constant									

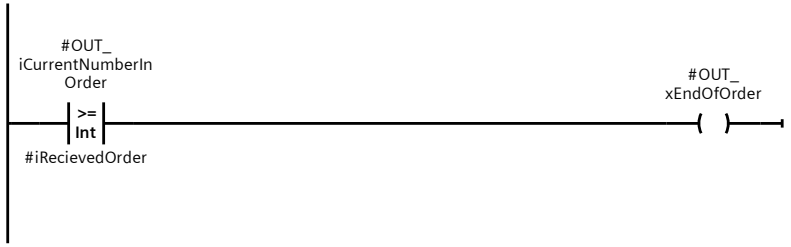
Network 1:


#IN_xNextProduct
P_TRIG
CLK
Q
#Trig1
INC
Int
EN
ENO
#OUT_
iCurrentNumberIn
Order
IN/OUT
#IN_xNewOrder
#OUT_
xEndOfOrder
MOVE
EN
ENO
#IN_
iOrderNumber
IN
OUT1
#iRecievedOrder
MOVE
EN
ENO
0
IN
#OUT_
iCurrentNumberIn
Order
OUT1
#IN_xResetOrder
MOVE
EN
ENO
0
IN
#OUT_
iCurrentNumberIn
Order
OUT1
MOVE
EN
ENO
0
IN
OUT1
#iRecievedOrder

Network 2:


CALCULATE
Real
EN
ENO
OUT := IN1/IN2*IN3
OUT
#Temp1
#OUT_
iCurrentNumberIn
Order
IN1
#iRecievedOrder
IN2
100.0
IN3
ROUND
Real to SInt
EN
ENO
#Temp1
IN
OUT
#OUT_siProgress

Network 3:


#OUT_
iCurrentNumberIn
Order
>=
Int
#iRecievedOrder
#OUT_
xEndOfOrder

Program blocks / Product data

FB_ProductData [FB2]

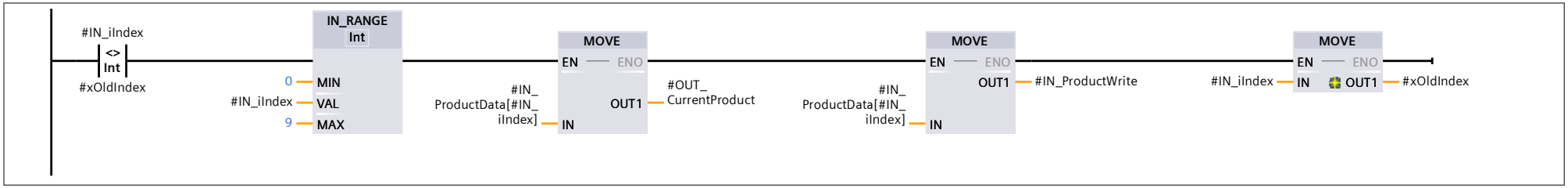
FB_ProductData Properties							
General							
Name	FB_ProductData	**Number**	2	**Type**	FB	**Language**	LAD
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
Input									
IN_iIndex	Int	0	Non-retain	True	True	True	False		
IN_xSave	Bool	false	Non-retain	True	True	True	False		
Output									
OUT_CurrentProduct	"UDT_Product-Properties"		Non-retain	True	True	True	False		
iNumber	Int	0	Non-retain	True	True	True	False		
sColor	String	''	Non-retain	True	True	True	False		
rWeight	Real	0.0	Non-retain	True	True	True	False		
InOut									
IN_ProductWrite	"UDT_Product-Properties"			False	False	False	False		
iNumber	Int			False	False	False	False		
sColor	String			False	False	False	False		
rWeight	Real			False	False	False	False		

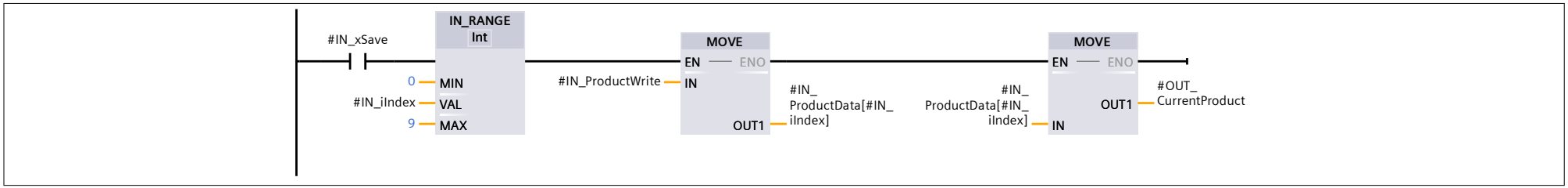
Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
IN_ProductData	Array[0..9] of "UDT_Product-Properties"			False	False	False	False		
IN_ProductData[0]	"UDT_Product-Properties"			False	False	False	False		
iNumber	Int			False	False	False	False		
sColor	String			False	False	False	False		
rWeight	Real			False	False	False	False		
IN_ProductData[1]	"UDT_Product-Properties"			False	False	False	False		
iNumber	Int			False	False	False	False		
sColor	String			False	False	False	False		
rWeight	Real			False	False	False	False		
IN_ProductData[2]	"UDT_Product-Properties"			False	False	False	False		
iNumber	Int			False	False	False	False		
sColor	String			False	False	False	False		
rWeight	Real			False	False	False	False		
IN_ProductData[3]	"UDT_Product-Properties"			False	False	False	False		
iNumber	Int			False	False	False	False		
sColor	String			False	False	False	False		
rWeight	Real			False	False	False	False		
IN_ProductData[4]	"UDT_Product-Properties"			False	False	False	False		
iNumber	Int			False	False	False	False		
sColor	String			False	False	False	False		
rWeight	Real			False	False	False	False		
IN_ProductData[5]	"UDT_Product-Properties"			False	False	False	False		

Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
iNumber	Int			False	False	False	False		
sColor	String			False	False	False	False		
rWeight	Real			False	False	False	False		
▼ IN_ProductData[6]	"UDT_Product-Properties"			False	False	False	False		
iNumber	Int			False	False	False	False		
sColor	String			False	False	False	False		
rWeight	Real			False	False	False	False		
▼ IN_ProductData[7]	"UDT_Product-Properties"			False	False	False	False		
iNumber	Int			False	False	False	False		
sColor	String			False	False	False	False		
rWeight	Real			False	False	False	False		
▼ IN_ProductData[8]	"UDT_Product-Properties"			False	False	False	False		
iNumber	Int			False	False	False	False		
sColor	String			False	False	False	False		
rWeight	Real			False	False	False	False		
▼ IN_ProductData[9]	"UDT_Product-Properties"			False	False	False	False		
iNumber	Int			False	False	False	False		
sColor	String			False	False	False	False		
rWeight	Real			False	False	False	False		
▼ Static									
xOldIndex	Int	-1	Non-retain	True	True	True	False		
Temp									
Constant									

Network 1:



Network 2:



Program blocks / Product data

DB_ProductEditData_Instance [DB7]

DB_ProductEditData_Instance Properties							
General							
Name	DB_ProductEditData_Instance	**Number**	7	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Input									
IN_iIndex	Int	0	False	True	True	True	False		
IN_xSave	Bool	false	False	True	True	True	False		
▼ Output									
▼ OUT_CurrentProduct	"UDT_ProductProperties"		False	True	True	True	False		
iNumber	Int	0	False	True	True	True	False		
sColor	String	''	False	True	True	True	False		
rWeight	Real	0.0	False	True	True	True	False		
▼ InOut									
IN_ProductWrite	"UDT_ProductProperties"		False	False	False	False	False		
IN_ProductData	Array[0..9] of "UDT_ProductProperties"		False	False	False	False	False		

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
▼ Static									
xOldIndex	Int	-1	False	True	True	True	False		

Program blocks / HMI messages

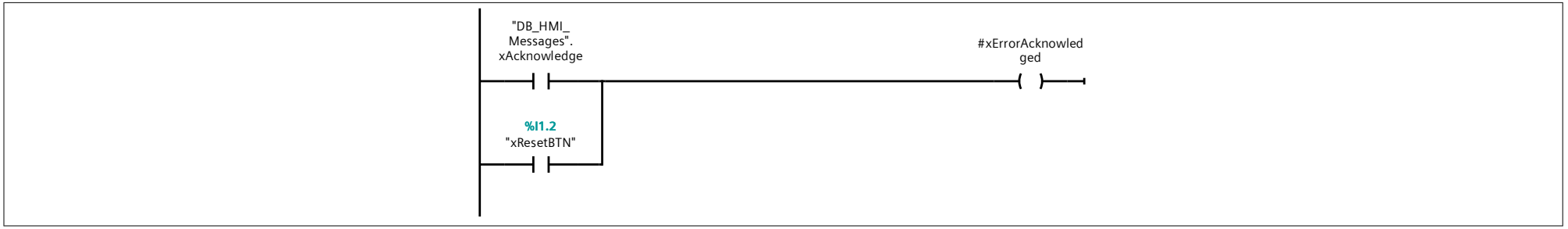
FB_Errors [FB4]

FB_Errors Properties							
General							
Name	FB_Errors	**Number**	4	**Type**	FB	**Language**	LAD
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

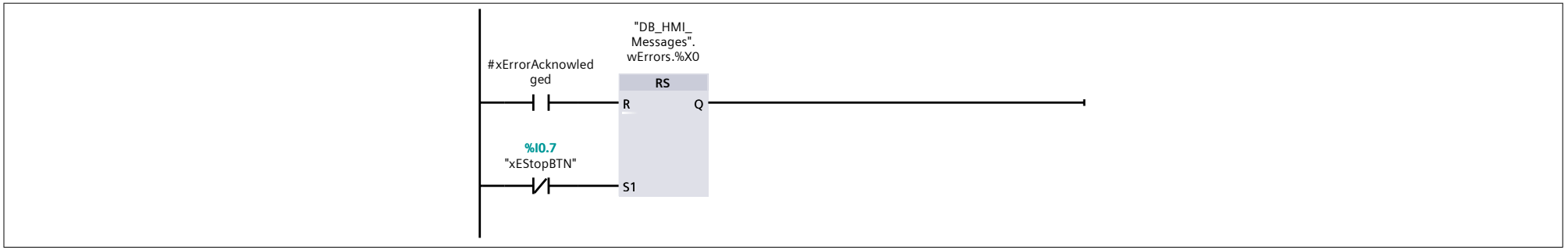
Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
Input									
Output									
InOut									
▼ Static									
xErrorAcknowledged	Bool	false	Non-retain	True	True	True	False		
▼ Timer1	TON_TIME		Non-retain	True	True	True	True		
PT	Time	T#0ms	Non-retain	True	True	True	False		
ET	Time	T#0ms	Non-retain	True	False	True	False		
IN	Bool	false	Non-retain	True	True	True	False		
Q	Bool	false	Non-retain	True	False	True	False		
▼ Timer2	TON_TIME		Non-retain	True	True	True	True		
PT	Time	T#0ms	Non-retain	True	True	True	False		
ET	Time	T#0ms	Non-retain	True	False	True	False		
IN	Bool	false	Non-retain	True	True	True	False		
Q	Bool	false	Non-retain	True	False	True	False		

Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
Temp									
Constant									

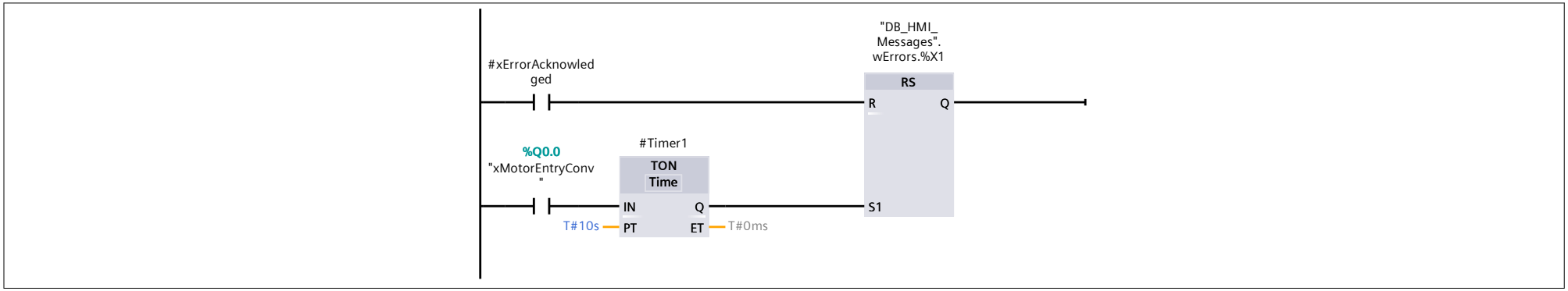
Network 1: Acknowledgment signal



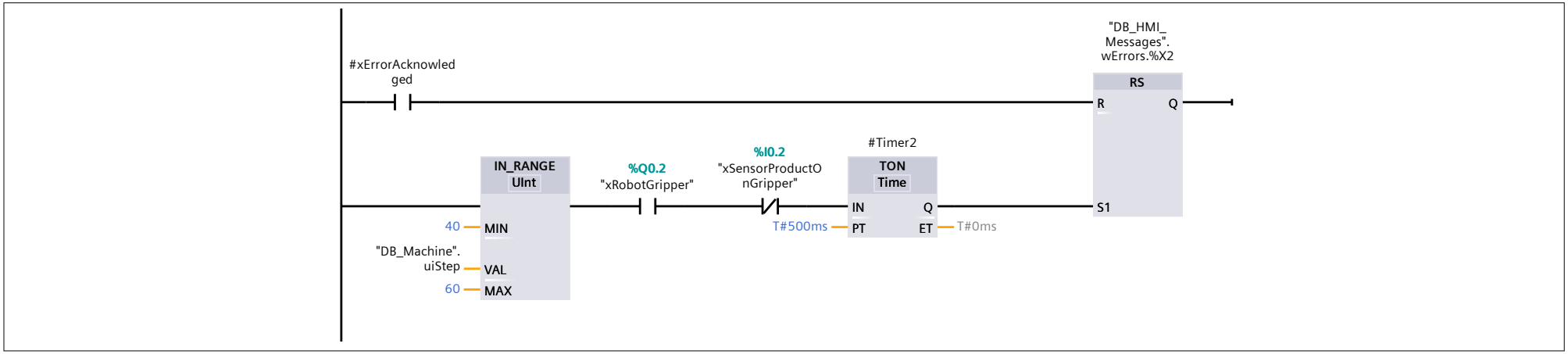
Network 2: Error 0: Emergency Stop button activated



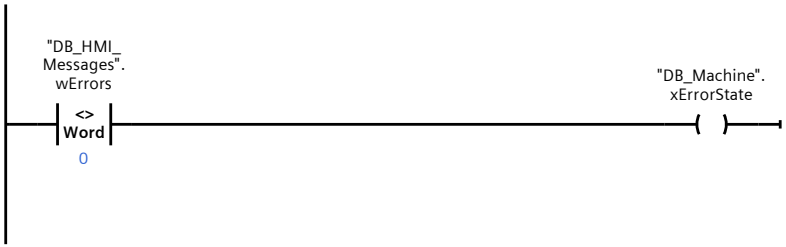
Network 3: Error 1: The product wait time has been exceeded



Network 4: Error 2: Product lost in transport



Network 5: Setting the system to an error state


"DB_HMI_
Messages".
wErrors
<>
Word
0
"DB_Machine".
xErrorState

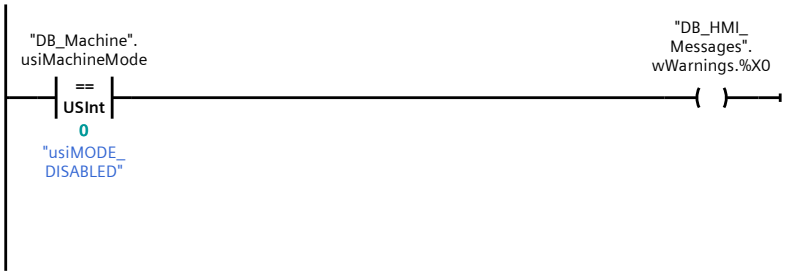
Program blocks / HMI messages

FB_Warnings [FB5]

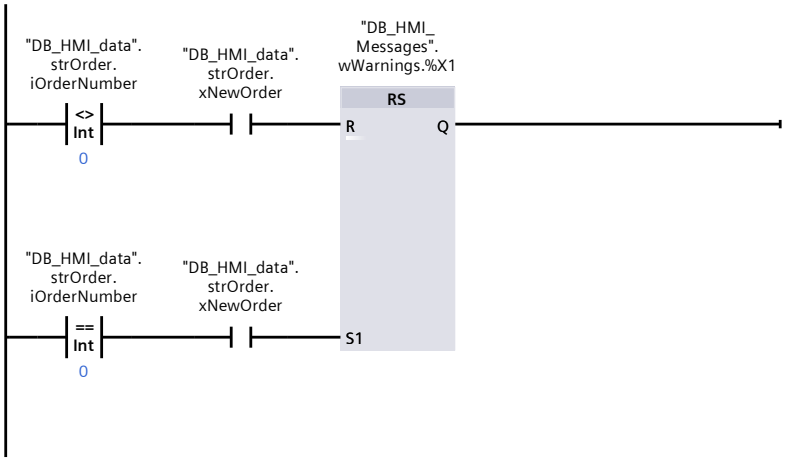
FB_Warnings Properties							
General							
Name	FB_Warnings	**Number**	5	**Type**	FB	**Language**	LAD
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
Input									
Output									
InOut									
Static									
Temp									
Constant									

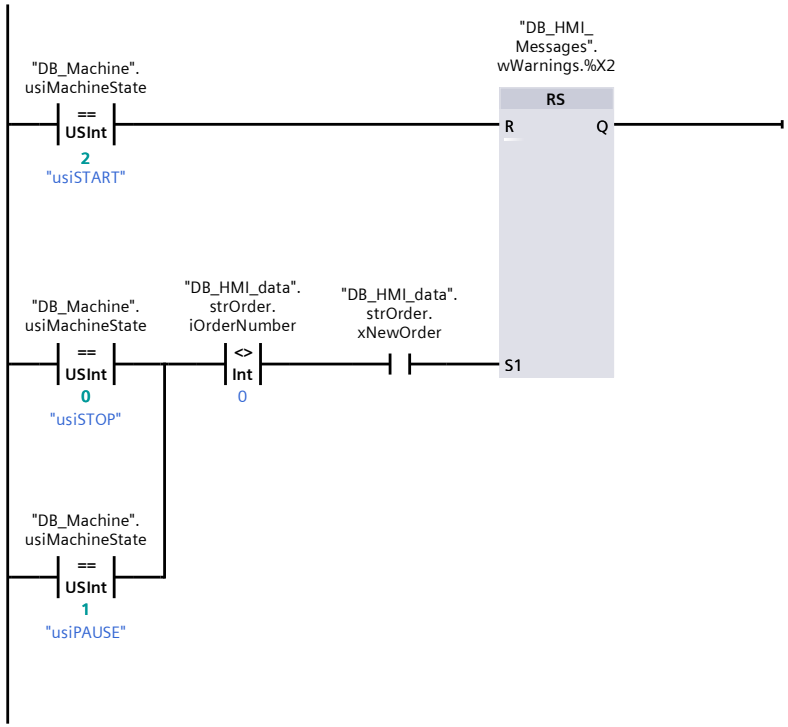
Network 1: Warning 0: Machine disabled



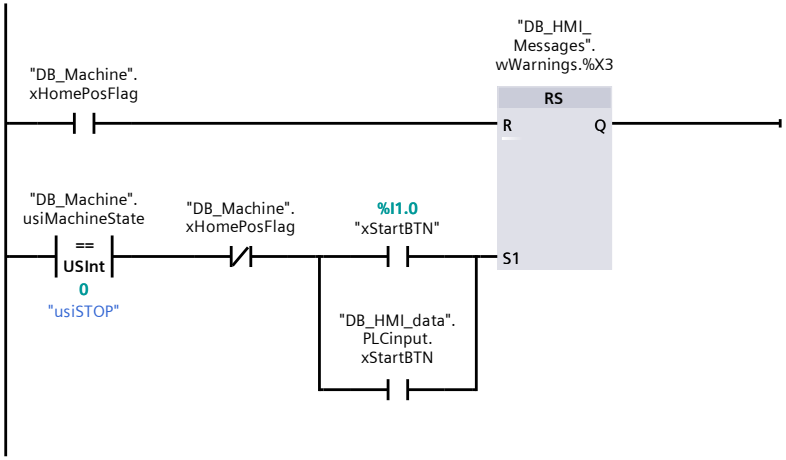
Network 2: Warning 1: The order must contain at least 1 product



Network 3: Warning 2: Start the machine before entering a new order



Network 4: Warning 3: Homing process not finished


"DB_Machine".
xHomePosFlag
"DB_HMI_
Messages".
wWarnings.%X3
RS
R
Q
"DB_Machine".
usiMachineState
==
USInt
0
"usiSTOP"
"DB_Machine".
xHomePosFlag
%I1.0
"xStartBTN"
S1
"DB_HMI_data".
PLCinput.
xStartBTN

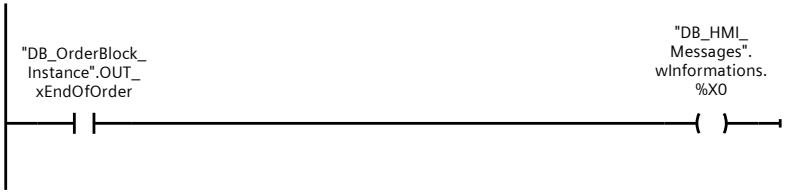
Program blocks / HMI messages

FB_Informations [FB6]

FB_Informations Properties							
General							
Name	FB_Informations	**Number**	6	**Type**	FB	**Language**	LAD
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

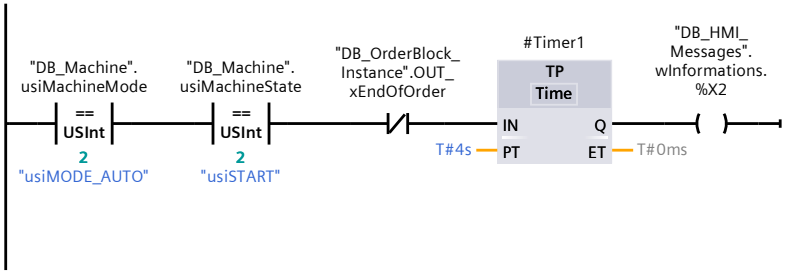
Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
Input									
Output									
InOut									
▼ Static									
▼ Timer1	TP_TIME		Non-retain	False	False	False	False		
PT	Time	T#0ms	Non-retain	False	False	False	False		
ET	Time	T#0ms	Non-retain	False	False	False	False		
IN	Bool	false	Non-retain	False	False	False	False		
Q	Bool	false	Non-retain	False	False	False	False		
Temp									
Constant									

Network 1: Information 0: Order complete - Enter new order

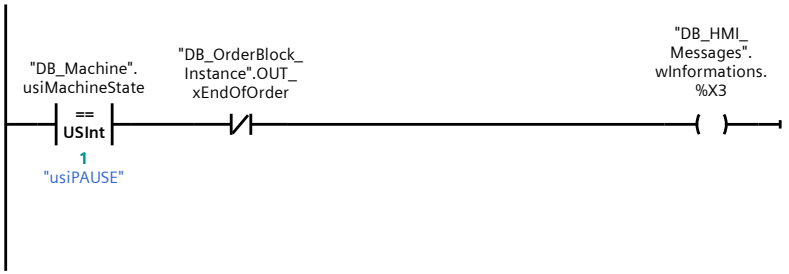


Network 2: Information 1: Manual mode activated

Network 3: Information 2: Order in progress



Network 4: Information 3: Process paused


"DB_Machine".
usiMachineState
==
USInt
1
"usiPAUSE"
"DB_OrderBlock_
Instance".OUT_
xEndOfOrder
"DB_HMI_
Messages".
wInformations.
%X3

Program blocks / HMI messages

DB_HMI_Messages [DB8]

DB_HMI_Messages Properties							
General							
Name	DB_HMI_Messages	**Number**	8	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
wErrors	Word	16#0	False	True	True	True	False		
wWarnings	Word	16#0	False	True	True	True	False		
wInformations	Word	16#0	False	True	True	True	False		
xAcknowledge	Bool	false	False	True	True	True	False		
wErrorAcknowledge	Word	16#0	False	True	True	True	False		

Program blocks / HMI messages

DB_Errors_Instance [DB9]

DB_Errors_Instance Properties							
General							
Name	DB_Errors_Instance	**Number**	9	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
Input									
Output									
InOut									
▼ Static									
xErrorAcknowledged	Bool	false	False	True	True	True	False		
▼ Timer1	TON_TIME		False	True	True	True	True		
PT	Time	T#0ms	False	True	True	True	False		
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		
▼ Timer2	TON_TIME		False	True	True	True	True		
PT	Time	T#0ms	False	True	True	True	False		
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		

Program blocks / HMI messages

DB_Informations_Instance [DB10]

DB_Informations_Instance Properties							
General							
Name	DB_Informations_Instance	**Number**	10	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
Input									
Output									
InOut									
▼ Static									
▼ Timer1	TP_TIME		False	False	False	False	False		
PT	Time	T#0ms	False	False	False	False	False		
ET	Time	T#0ms	False	False	False	False	False		
IN	Bool	false	False	False	False	False	False		
Q	Bool	false	False	False	False	False	False		

Program blocks / HMI messages

DB_Warnings_Instance [DB11]

DB_Warnings_Instance Properties							
General							
Name	DB_Warnings_Instance	**Number**	11	**Type**	DB	**Language**	DB
Numbering	Automatic						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Supervision	Comment
Input									
Output									
InOut									
Static									

PLC tags

PLC tags						
Icon	**Name**	**Data type**	**Address**	**Visible in HMI engineering**	**Accessible from HMI/OPC UA/Web API**	**Comment**
	AlwaysFALSE	Bool	%M1.3	True	True	
	AlwaysTRUE	Bool	%M1.2	True	True	
	Clock_0.5Hz	Bool	%M0.7	True	True	
	Clock_0.625Hz	Bool	%M0.6	True	True	
	Clock_1.25Hz	Bool	%M0.4	True	True	
	Clock_1Hz	Bool	%M0.5	True	True	
	Clock_2.5Hz	Bool	%M0.2	True	True	
	Clock_2Hz	Bool	%M0.3	True	True	
	Clock_5Hz	Bool	%M0.1	True	True	
	Clock_10Hz	Bool	%M0.0	True	True	
	Clock_Byte	Byte	%MB0	True	True	
	DiagStatusUpdate	Bool	%M1.1	True	True	
	diVisionSensor	DInt	%ID38	True	True	
	FirstScan	Bool	%M1.0	True	True	
	rMotorTargetSpeed	Real	%QD38	True	True	
	rX_AxisCurrentPos	Real	%ID30	True	True	
	rX_AxisTargetPos	Real	%QD30	True	True	
	rZ_AxisCurrentPos	Real	%ID34	True	True	
	rZ_AxisTargetPos	Real	%QD34	True	True	
	System_Byte	Byte	%MB1	True	True	
	xEStopBTN	Bool	%I0.7	True	True	
	xHomingBTN	Bool	%I0.3	True	True	

Icon	Name	Data type	Address	Visible in HMI engineering	Accessible from HMI/OPC UA/Web API	Comment
	xLightHomePos	Bool	%Q0.3	True	True	
	xMotorEntryConv	Bool	%Q0.0	True	True	
	xMotorExitConv	Bool	%Q0.1	True	True	
	xResetBTN	Bool	%I1.2	True	True	
	xResetBTN_Light	Bool	%Q0.6	True	True	
	xRobotGripper	Bool	%Q0.2	True	True	
	xSensorEntryProduct	Bool	%I0.0	True	True	
	xSensorExitProduct	Bool	%I0.1	True	True	
	xSensorProductOnGrip-per	Bool	%I0.2	True	True	
	xStartBTN	Bool	%I1.0	True	True	
	xStartBTN_Light	Bool	%Q0.5	True	True	
	xStopBTN	Bool	%I1.1	True	True	
	xStopBTN_Light	Bool	%Q0.7	True	True	

PLC tags

Standard-Variablentabelle [42]

PLC tags						
Icon	Name	Data type	Address	Visible in HMI engineering	Accessible from HMI/OPC UA/Web API	Comment
	AlwaysFALSE	Bool	%M1.3	True	True	
	AlwaysTRUE	Bool	%M1.2	True	True	
	Clock_0.5Hz	Bool	%M0.7	True	True	
	Clock_0.625Hz	Bool	%M0.6	True	True	
	Clock_1.25Hz	Bool	%M0.4	True	True	
	Clock_1Hz	Bool	%M0.5	True	True	
	Clock_2.5Hz	Bool	%M0.2	True	True	
	Clock_2Hz	Bool	%M0.3	True	True	
	Clock_5Hz	Bool	%M0.1	True	True	
	Clock_10Hz	Bool	%M0.0	True	True	
	Clock_Byte	Byte	%MB0	True	True	
	DiagStatusUpdate	Bool	%M1.1	True	True	
	FirstScan	Bool	%M1.0	True	True	
	System_Byte	Byte	%MB1	True	True	

PLC tags

CONSTANTS [6]

PLC tags						
Icon	Name	Data type	Address	Visible in HMI engineering	Accessible from HMI/OPC UA/Web API	Comment

PLC tags

Inputs [11]

PLC tags						
Icon	Name	Data type	Address	Visible in HMI engineering	Accessible from HMI/OPC UA/Web API	Comment
	diVisionSensor	DInt	%ID38	True	True	
	rX_AxisCurrentPos	Real	%ID30	True	True	
	rZ_AxisCurrentPos	Real	%ID34	True	True	
	xEStopBTN	Bool	%I0.7	True	True	
	xHomingBTN	Bool	%I0.3	True	True	
	xResetBTN	Bool	%I1.2	True	True	
	xSensorEntryProduct	Bool	%I0.0	True	True	
	xSensorExitProduct	Bool	%I0.1	True	True	
	xSensorProductOnGrip-per	Bool	%I0.2	True	True	
	xStartBTN	Bool	%I1.0	True	True	
	xStopBTN	Bool	%I1.1	True	True	

PLC tags

Outputs [10]

PLC tags						
Icon	Name	Data type	Address	Visible in HMI engineering	Accessible from HMI/OPC UA/Web API	Comment
	rMotorTargetSpeed	Real	%QD38	True	True	
	rX_AxisTargetPos	Real	%QD30	True	True	
	rZ_AxisTargetPos	Real	%QD34	True	True	
	xLightHomePos	Bool	%Q0.3	True	True	
	xMotorEntryConv	Bool	%Q0.0	True	True	
	xMotorExitConv	Bool	%Q0.1	True	True	
	xResetBTN_Light	Bool	%Q0.6	True	True	
	xRobotGripper	Bool	%Q0.2	True	True	
	xStartBTN_Light	Bool	%Q0.5	True	True	
	xStopBTN_Light	Bool	%Q0.7	True	True	

PLC data types

UDT_ProductProperties

UDT_ProductProperties Properties							
General							
Name	UDT_ProductProperties	**Number**	1	**Type**	UDT	**Language**	
Numbering							
Information							
Title		**Author**		**Comment**		**Family**	
Version		**User-defined ID**					

Name	Data type	Default value	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Comment
iNumber	Int	0	True	True	True	False	
sColor	String	''	True	True	True	False	
rWeight	Real	0.0	True	True	True	False	

PLC data types

UDT_StackData

UDT_StackData Properties							
General							
Name	UDT_StackData	**Number**	2	**Type**	UDT	**Language**	
Numbering							
Information							
Title		**Author**		**Comment**		**Family**	
Version		**User-defined ID**					

Name	Data type	Default value	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Comment
▼ aStack	Array[0..4] of "UDT_ProductProperties"		True	True	True	False	
▼ aStack[0]	"UDT_ProductProperties"		True	True	True	False	
iNumber	Int	0	True	True	True	False	
sColor	String	''	True	True	True	False	
rWeight	Real	0.0	True	True	True	False	
▼ aStack[1]	"UDT_ProductProperties"		True	True	True	False	
iNumber	Int	0	True	True	True	False	
sColor	String	''	True	True	True	False	
rWeight	Real	0.0	True	True	True	False	
▼ aStack[2]	"UDT_ProductProperties"		True	True	True	False	
iNumber	Int	0	True	True	True	False	
sColor	String	''	True	True	True	False	
rWeight	Real	0.0	True	True	True	False	
▼ aStack[3]	"UDT_ProductProperties"		True	True	True	False	

Name	Data type	Default value	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Comment
iNumber	Int	0	True	True	True	False	
sColor	String	''	True	True	True	False	
rWeight	Real	0.0	True	True	True	False	
▼ aStack[4]	"UDT_ProductProperties"		True	True	True	False	
iNumber	Int	0	True	True	True	False	
sColor	String	''	True	True	True	False	
rWeight	Real	0.0	True	True	True	False	
usiNumberOfElements	USInt	0	True	True	True	True	
rStackWeight	Real	0.0	True	True	True	False	
udiStackNumber	UDInt	0	True	True	True	False	

PLC data types

UDT_Point

UDT_Point Properties							
General							
Name	UDT_Point	**Number**	3	**Type**	UDT	**Language**	
Numbering							
Information							
Title		**Author**		**Comment**		**Family**	
Version		**User-defined ID**					

Name	Data type	Default value	Accessible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engineering	Setpoint	Comment
rX	Real	0.0	True	True	True	False	
rZ	Real	0.0	True	True	True	False	

PLC data types

System data types

This folder is empty.