Ladder 1.11.2022

Data Name : ProgPou

		1	2	3	4	5	6	7	8	9	10	11	12
		NC_STOP	NO_START	T2	M3								M0
		X0	X1	—//—	<u> </u>								
	(0)	νı		<i>V</i> I									
			М0										
			<u> </u>										
:													
		M0											S1_NC
													X2
	(13)	$\dashv \vdash$											<del></del> 0-
		S1_NO											
		X2											VALF_1
	(17)	$\dashv \vdash$										SET	Y0
1	(17)											JE1	
		S1_NO										T1	30
		X2											
i	(21)										OUT		
		VALF_1											VALF_1
		Y0											Y0
5	(28)												
		T1											
													VALF_1
7	(32)	$\dashv \vdash$										RST	Y0
		T1											S2_NC
													X3
,	(36)	$\dashv \vdash$											X3
8	(30)												
		S2_NO X3										T2	20
		$ \stackrel{\sim}{\vdash}$ $-$											
9	(40)										OUT		
		T2											VALF_1
													Y0
10	(47)	<b>⊣</b>										SET	10
			'										

Ladder 1.11.2022

Data Name : ProgPou

		1	2	3	4	5	6	7	8	9	10	11	12
.1	(51)						CTU_1	(CTU)					
		T2					B:CU	Q:B					
12							Count Signal Input	Count Coinciden ce Output					
13		CTU_1.Q											
		Count Coincidence Output					B:R Count Reset	CV:W Count Value	-{ D1 }-				
14						-[ 13 ]-	W:PV						
							Count Maximum Value						
15	(83)		CTU_1.CV	12									M3
		<	Count Value									SET	
			CTU_1.CV	12									M3
6	(89)	=	Count Value									RST	
17	(95)												—{END
													LLIND