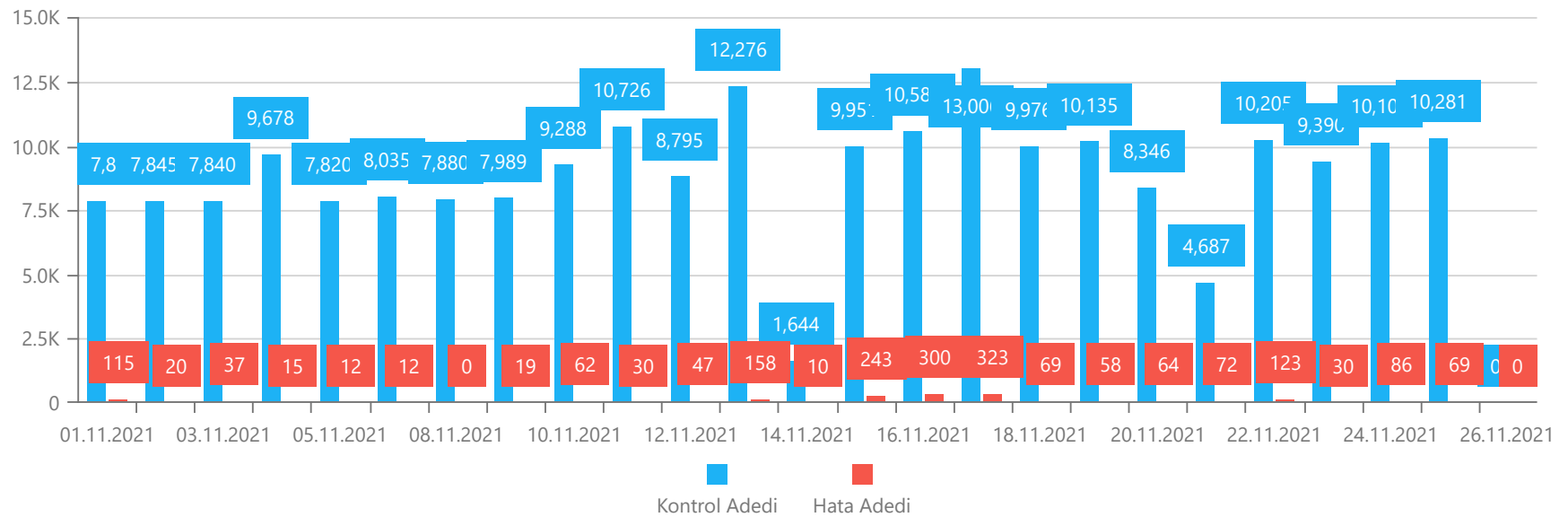


EXPRT	KALITE KONTROL & ROTUS RAPORU / QUALITY CONTROL & REWORK REPORT					OPR. NO Opr.Nr#	FR21-40	
Başlangıç Tarihi Start Date	05.10.2021	ÜRÜN REFERANS Product Ref #	HATA TANIMLARI Nok Descriptions	ŞİKAYET NO Complaint Nr#	PPM	KONTROL ADET Checked Qty	HATALI ADET NOK Qty	RÖTÜŞ ADET Reworked Qty
MÜŞTERİ Customer	FREUDENBERG	49342763, , 49342485,	CAPAK, ZIMPARA HATASI, FIRCA IZI, PISMIN HAMUR, HAMUR ALMA, HAMUR TASMASI, HAMUR EKSİKLİĞİ, YAPISMAMA, YIRTIK, DIS CAP DEFORME, YABANCI CISIM, KAVRULMA,	CAPAK KONTROLU	9212	214296	1974	15
OPR. ALANI Opr. Area	FREUDENBERG				HARCANAN SÜRE Spent Hours	%50 FAZLA MESAI %50 overtime	%100 FAZLA MESAI %100 overtime	TOPLAM HARCANAN SÜRE Total Spent Hours
PARÇA TANIMI Name of Product	49342763 /400-05 PRES				492,99999999999994		21,33333333333336	514,3333333333333

Günlük Kontrol / Hatalı Adetleri - Daily Checked / Nok QTYS - Hatalar / NOK
QTY

[illegible]

	Ürün Referansları							Kontrol Adetleri						Güvenlik ve Kalite Kontrol										
id	Control Date	Product Date	Ürün Referansları Prod	lotNo	Seri No Serial Number	Harcanan Süre Spent	%50 Fazla Mesai	%100 Fazla Mesai	Kontrol Adet Checked	Rötüş Adet Reworker	Hatalı Adet Nok	CAPAK	ZIMPARA HATASI	FIRCA IZI	PISMIN HAMUR	HAMUR ALMA	HAMUR TASMASI	HAMUR EKSIKLIGI	YAPISMAMA	YIRTIK	DIS CAP DEFORME	YABANCI CISIM	K	
6	02.11.2021	02.11.2021	49342763	15037510	16851810	22,5	0	0	1500	0	0													
7	02.11.2021	02.11.2021	49342763	15061784	16969703		0	0	0	1550	0	5	5											
8	02.11.2021	02.11.2021	49342763	15061784	16969703		0	0	0	1620	0	0												
9	02.11.2021	02.11.2021	49342763	15061784	16969703	0	0	0	3175	0	15	15												
10	03.11.2021	03.11.2021	49342763	15037510	16851810	19	0	0	1620	0	0													
11	03.11.2021	03.11.2021	49342763	15037510	16851810	0	0	0	1400	0	7	7												
12	03.11.2021	03.11.2021	49342763	15037510	16851810	0	0	0	1600	0	0													
13	03.11.2021	03.11.2021	49342763	15061784	16969703	0	0	0	3220	0	30	30												
14	04.11.2021	04.11.2021	49342763	15086097	17022896	21	0	0	3238	0	0													
15	04.11.2021	04.11.2021	49342763	15086097	17022896	0	0	0	3220	0	15	15												
16	04.11.2021	04.11.2021	49342763	15037510	16851810	0	0	0	1600	0	0													
17	04.11.2021	04.11.2021	49342763	15037510	16851810	0	0	0	1620	0	0													
18	05.11.2021	05.11.2021	49342763	15086097	17022896	22,5	0	0	1600	0	0													
19	05.11.2021	05.11.2021	49342763	15086097	17022896	0	0	0	3135	0	12	12												
20	05.11.2021	05.11.2021	49342763	15086097	17022896	0	0	0	1485	0	0													
21	05.11.2021	05.11.2021	49342763	15086097	17022896	0	0	0	1600	0	0													
22	06.11.2021	06.11.2021	49342763	15086097	16971546	21	0	0	1665	0	0													
23	06.11.2021	06.11.2021	49342763	15086097	16971546	0	0	0	1600	0	0													
24	06.11.2021	06.11.2021	49342763	15086097	17022896	0	0	0	1600	0	0													
25	06.11.2021	06.11.2021	49342763	15086097	17022896	0	0	0	3170	0	12	12												
26	08.11.2021	08.11.2021	49342763	15061784	16969703	23	0	0	1500	0	0													
27	08.11.2021	08.11.2021	49342763	15061784	16969703	0	0	0	1575	0	0													
28	08.11.2021	08.11.2021	49342763	17043821	15087401	0	0	0	1927	0	0													
29	08.11.2021	08.11.2021	49342763	17043821	15087401	0	0	0	1600	0	0													
30	08.11.2021	08.11.2021	49342763	17043821	15087401	0	0	0	1278	0	0													
31	09.11.2021	09.11.2021	49342763			22,5	0	0	3069	0	19	19												
32	09.11.2021	09.11.2021	49342763	15087403	17049504	0	0	0	1620	0	0													
33	09.11.2021	09.11.2021	49342763	15087403	17049504	0	0	0	1600	0	0													
34	09.11.2021	09.11.2021	49342763	15087401	17043521	0	0	0	1700	0	0													
35	10.11.2021	10.11.2021	49342763	15087403	17049504	22,5	0	0	1700	0	45					45								
36	10.11.2021	10.11.2021	49342763	15087401	17043821	0	0	0	1700	0	0													
37	10.11.2021	10.11.2021	49342763	15087401	17043821	0	0	0	1620	0	0													
38	10.11.2021	10.11.2021	49342763	15087401	17043821	0	0	0	1600	0	0													
39	10.11.2021	10.11.2021	49342763	15087401	17043821	0	0	0	2668	0	17	17												
40	11.11.2021	11.11.2021	49342763	15087401	17043821	22,5	0	0	2871	0	25	25												
41	11.11.2021	11.11.2021	49342763	15087403	17042504	0	0	0	600	0	5						5							
42	11.11.2021	11.11.2021	49342763	15087403	17042504	0	0	0	3000	0	0													
43	11.11.2021	11.11.2021	49342763	15087403	17033367	0	0	0	1440	0	0													
44	11.11.2021	11.11.2021	49342763	15087403	17033367	0	0	0	1600	0	0													

id	Control Date	Product Date	Ürün Referansları Prod	lotNo	Seri No Serial Number	Harcanan Süre Spent	%50 Fazla Mesai	%100 Fazla Mesai	Kontrol Adet Checked	Rötüş Adet Reworker	Hatalı Adet Nok	CAPAK	ZIMPARA HATASI	FIRCA İZİ	PİSMİN HAMUR	HAMUR ALMA	HAMUR TASMASI	HAMUR EKSİKLİĞİ	YAPISMAMA	YIRTIK	DIS CAP DEFORME	YABANCI CISIM	K
84	19.11.2021	19.11.2021	49342763	15103380	17093551	0	0	0	700	0	6	6											
85	19.11.2021	19.11.2021	49342763	15103385	17134452	0	0	0	1350	0	0												
86	19.11.2021	19.11.2021	49342763	15103385	17134452	0	0	0	1260	0	0												
87	19.11.2021	19.11.2021	49342763	15103380	17093551	0	0	0	950	0	0												
88	19.11.2021	19.11.2021	49342763	15103380	17093551	0	0	0	800	0	0												
89	20.11.2021	20.11.2021	49342763	15103385	17134432	14,5	0	0	1500	0	0												
90	20.11.2021	20.11.2021	49342763	15103385	17134432	0	0	0	1400	0	10	10											
91	20.11.2021	20.11.2021	49342485	15048000	16901131	0	0	0	1400	0	24										14	10	
92	20.11.2021	20.11.2021	49342763	15103380	17093551	0	0	0	1056	0	0												
93	20.11.2021	20.11.2021	49342763	15103389	17134452	0	0	0	2990	0	30	30											
94	21.11.2021	21.11.2021	49342763	15103385	17134452	14,33	0	14	2500	0	65	65											
95	21.11.2021	21.11.2021	49342763	15103385	17134452	0	0	0	1150	0	4	4											
96	21.11.2021	21.11.2021	49342763	15103385	17134452	0	0	0	1037	0	3	3											
97	22.11.2021	22.11.2021	49342763	15103403	17160896	22,5	0	0	2600	0	70	70											
98	22.11.2021	22.11.2021	49342763	15004462	16678125	0	0	0	5050	0	53												
99	22.11.2021	22.11.2021	49342763	15103403	17160856	0	0	0	1620	0	0												
100	22.11.2021	22.11.2021	49342763	15103403	17160856	0	0	0	935	0	0												
101	23.11.2021	23.11.2021	49342763	15103385	17134452	22,5	0	0	1000	0	25	25											
102	23.11.2021	23.11.2021	49342485	15048000	16901131	0	0	0	1602	0	5	5											
103	23.11.2021	23.11.2021	49342763	15103403	17160856	0	0	0	1530	0	0												
104	23.11.2021	23.11.2021	49342485	15048000	16901131	0	0	0	1610	0	0												
105	23.11.2021	23.11.2021	49342763	15004462	16678125	0	0	0	3648	0	0												
106	24.11.2021	24.11.2021	49342763	15103403	17160856	22,5	0	0	1400	0	30	30											
107	24.11.2021	24.11.2021	49342485	15048000	16901131	0	0	0	1600	0	25	25											
108	24.11.2021	24.11.2021	49342763	15103403	17160856	0	0	0	1260	0	0												
109	24.11.2021	24.11.2021	49342485	15103350	17127144	0	0	0	1600	0	10											10	
110	24.11.2021	24.11.2021	49342763	15004462	16678125	0	0	0	4248	0	21	21											
111	25.11.2021	25.11.2021	49342763	15103403	17160856	22,5	0	0	2220	0	30	30											
112	25.11.2021	25.11.2021	49342485	15048000	16901131	0	0	0	1375	0	7	7											
113	25.11.2021	25.11.2021	49342763	15103403	17160856	0	0	0	1350	10	10	10											
114	25.11.2021	25.11.2021	49342763	15103403	17160856	0	0	0	550	5	5	5											
115	25.11.2021	25.11.2021	49342485	15103350	17127144	0	0	0	1500	0	7											7	
116	25.11.2021	25.11.2021	49342763	15004462	16678125	0	0	0	3286	0	10	10											
117	26.11.2021	26.11.2021				0	0	0	0	0	0												
118	26.11.2021	26.11.2021				0	0	0	0	0	0												
119	26.11.2021	26.11.2021				0	0	0	0	0	0												
120	26.11.2021	26.11.2021				0	0	0	0	0	0												