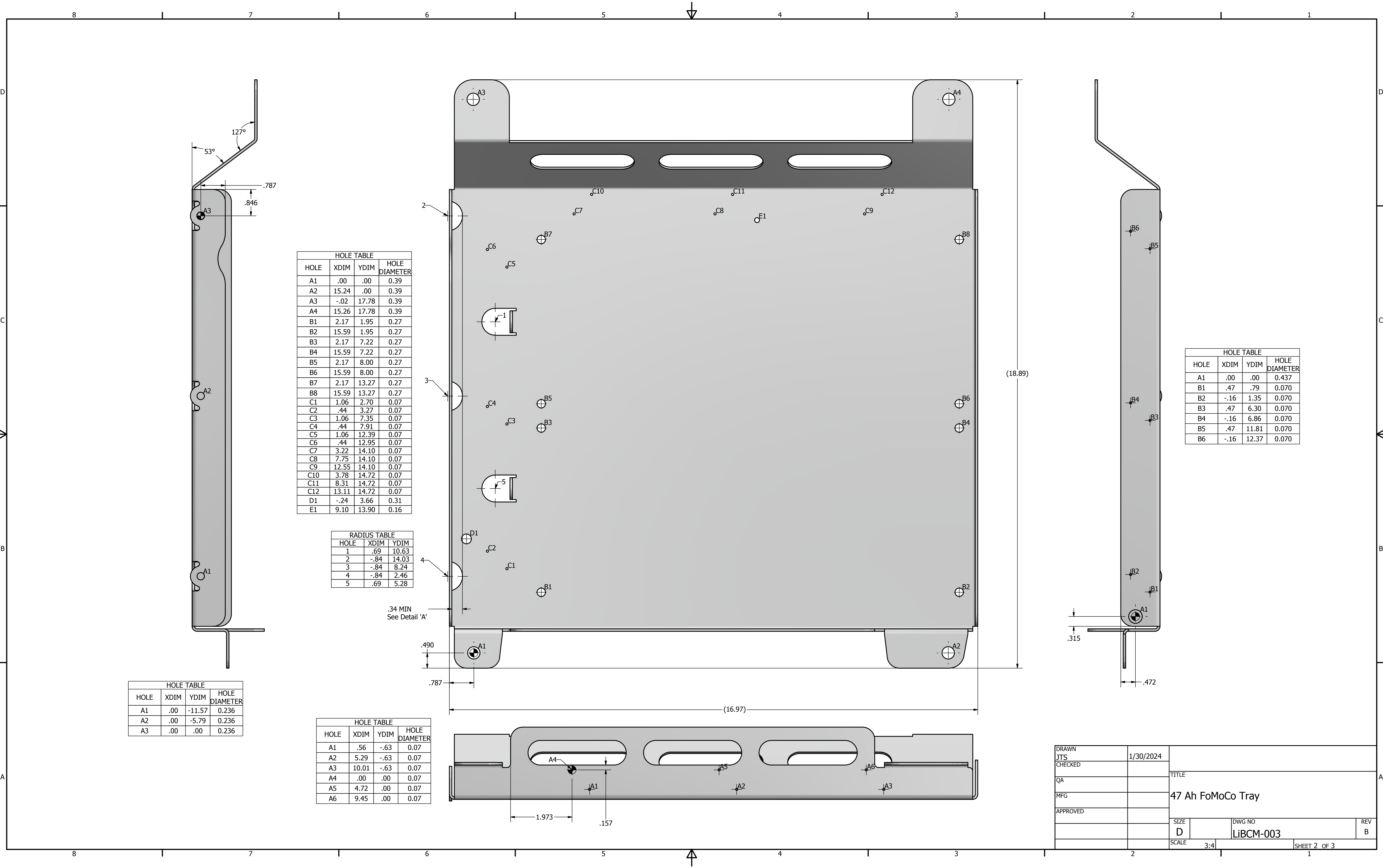


Unit: Inch
Material: 3003-H14 Aluminum
Thickness: 0.080" ± 0.005

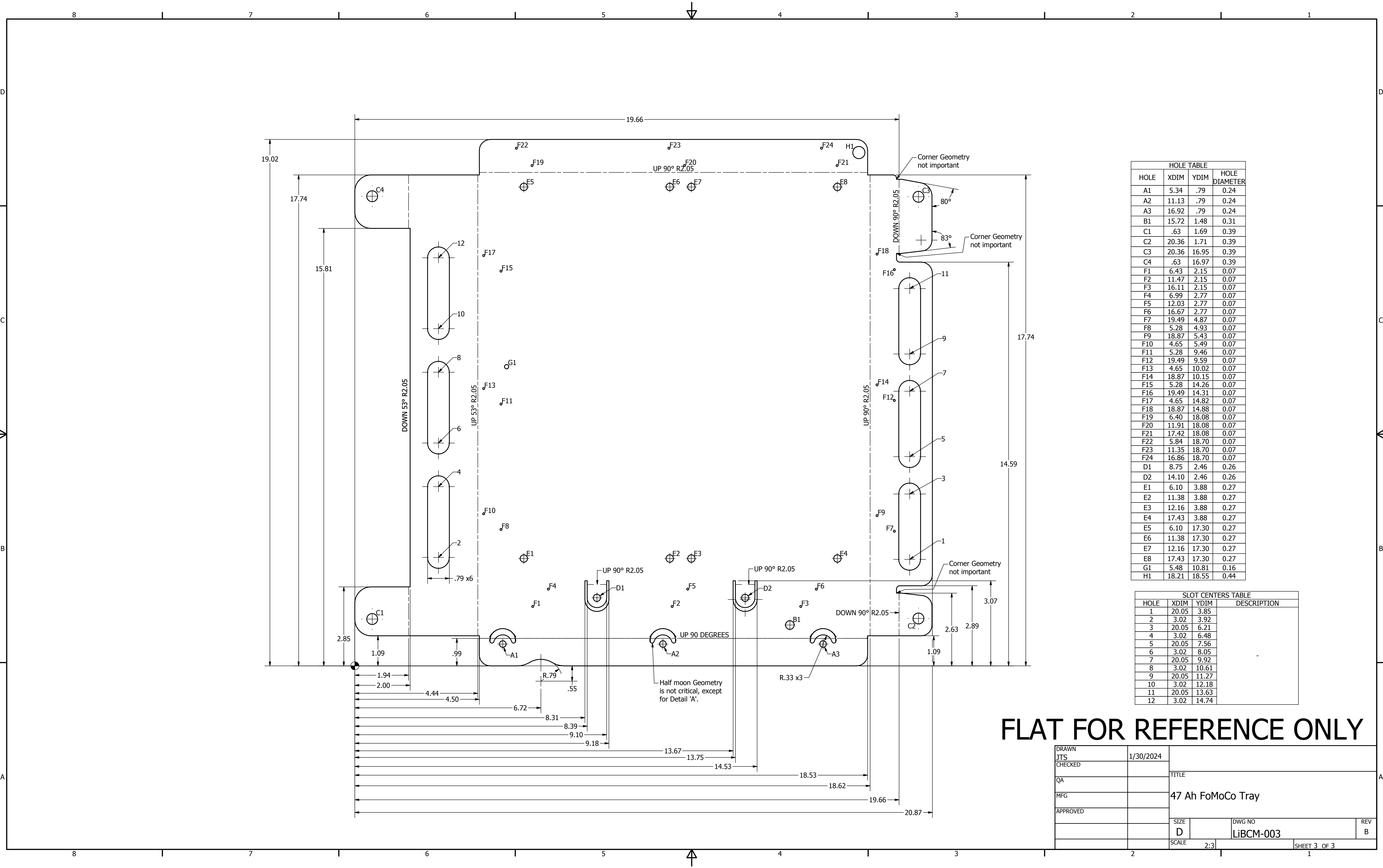
Tolerance - General: ±0.06"
Tolerance - Holes on same surface: ± 0.04"
Tolerance - Angles: ± 2 degrees
Tolerance - Bends: ± 0.04"

Changes from RevA (inclusive):
-Added QTY24 0.07000" (#50) holes
-Added QTY01 0.43750" (7/16) holes
-Added note (this page) to "Verify uniform bend radius"

DRAWN	JTS	1/30/2024	TITLE 47 Ah FoMoCo Tray		
CHECKED					
QA					
MFG					
APPROVED			SIZE D		
			SCALE	1	SHEET 1 OF 3



DRAWN	JTS	1/30/2024	TITLE		
CHECKED					
QA			47 Ah FoMoCo Tray		
MFG					
APPROVED			SIZE	DWG NO	REV
			D	LiBCM-003	B
			SCALE	3:4	SHEET 2 OF 3



HOLE TABLE			
HOLE	XDIM	YDIM	HOLE DIAMETER
A1	5.34	.79	0.24
A2	11.13	.79	0.24
A3	16.92	.79	0.24
B1	15.72	1.48	0.31
C1	.63	1.69	0.39
C2	20.36	1.71	0.39
C3	20.36	16.95	0.39
C4	.63	16.97	0.39
F1	6.43	2.15	0.07
F2	11.47	2.15	0.07
F3	16.11	2.15	0.07
F4	6.99	2.77	0.07
F5	12.03	2.77	0.07
F6	16.67	2.77	0.07
F7	19.49	4.87	0.07
F8	5.28	4.93	0.07
F9	18.87	5.43	0.07
F10	4.65	5.49	0.07
F11	5.28	9.46	0.07
F12	19.49	9.59	0.07
F13	4.65	10.02	0.07
F14	18.87	10.15	0.07
F15	5.28	14.26	0.07
F16	19.49	14.31	0.07
F17	4.65	14.82	0.07
F18	18.87	14.88	0.07
F19	6.40	18.08	0.07
F20	11.91	18.08	0.07
F21	17.42	18.08	0.07
F22	5.84	18.70	0.07
F23	11.35	18.70	0.07
F24	16.86	18.70	0.07
D1	8.75	2.46	0.26
D2	14.10	2.46	0.26
E1	6.10	3.88	0.27
E2	11.38	3.88	0.27
E3	12.16	3.88	0.27
E4	17.43	3.88	0.27
E5	6.10	17.30	0.27
E6	11.38	17.30	0.27
E7	12.16	17.30	0.27
E8	17.43	17.30	0.27
G1	5.48	10.81	0.16
H1	18.21	18.55	0.44

SLOT CENTERS TABLE			
HOLE	XDIM	YDIM	DESCRIPTION
1	20.05	3.85	
2	3.02	3.92	
3	20.05	6.21	
4	3.02	6.48	
5	20.05	7.56	
6	3.02	8.05	
7	20.05	9.92	
8	3.02	10.61	
9	20.05	11.27	
10	3.02	12.18	
11	20.05	13.63	
12	3.02	14.74	

FLAT FOR REFERENCE ONLY

DRAWN	JTS	1/30/2024	TITLE 47 Ah FoMoCo Tray		
CHECKED					
QA					
MFG					
APPROVED			SIZE D		
			DWG NO LiBCM-003		
			REV B		
			SCALE 2:3		
			SHEET 3 OF 3		