

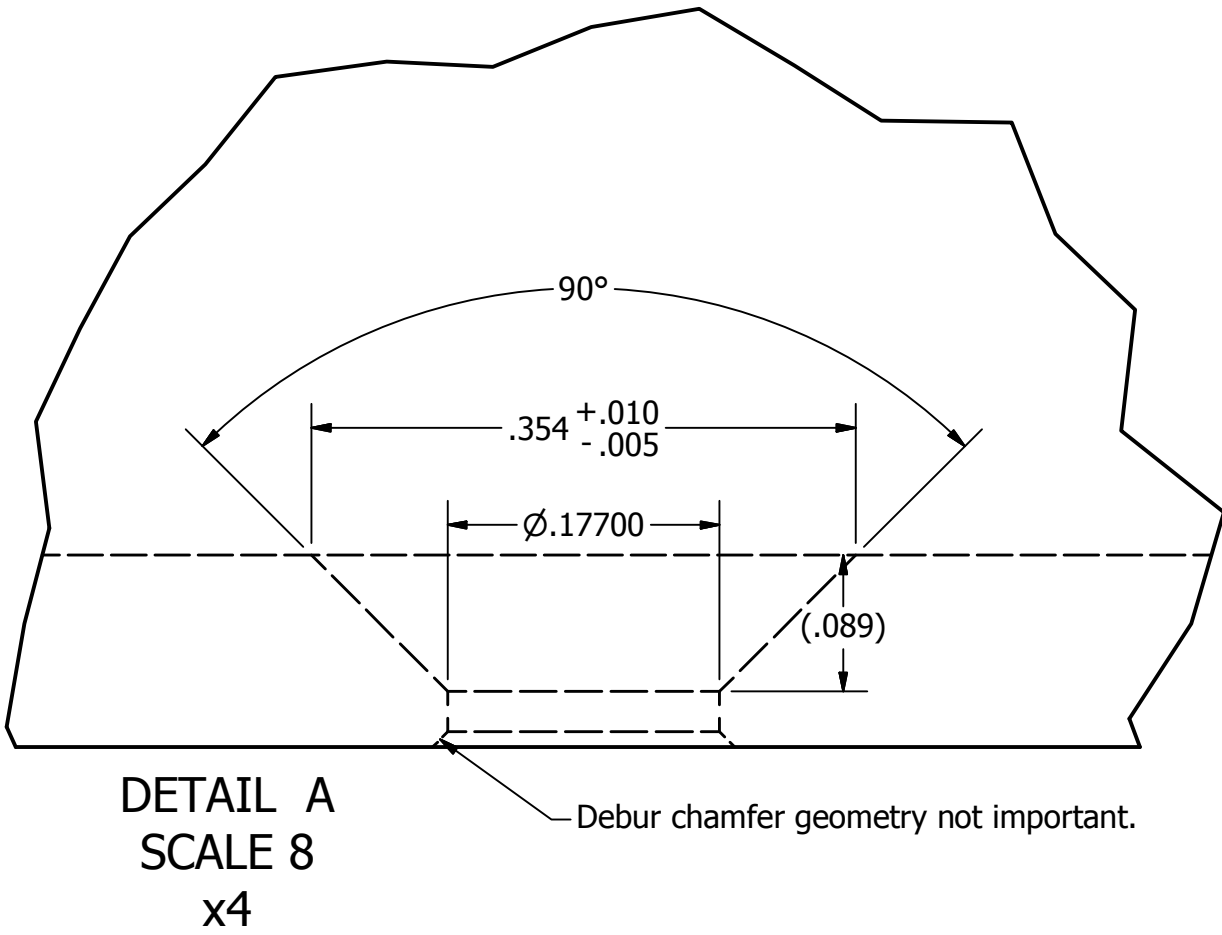
HOLE TABLE			
HOLE	XDIM	YDIM	HOLE DIAMETER
A1	.000	.000	0.34375
A2	5.276	.000	0.34375
A3	6.053	.000	0.34375
A4	11.329	.000	0.34375
A5	12.106	.000	0.34375
A6	17.382	.000	0.34375
B1	.477	.232	0.17700
B2	4.296	.232	0.17700
B3	13.086	.232	0.17700
B4	16.905	.232	0.17700

Unless otherwise specified:
Unit: Inch
Material: 6061-T6
Material: 1x1 extruded aluminum angle with 0.125 wall

Tolerances:
X.XXX: ±0.01
Unspecified dimensions: ±0.020 (use STEP model)
Hole Diameters: use +0.0000/-0.0005 drills

Holes:
Debur all holes
0.07000" holes: #50 drill, MAX debur chamfer depth: 0.010
0.15625" holes: 5/32 drill
0.21875" holes: 7/32 drill
0.17700" holes: #16 drill
0.34375" holes: 11/32 drill, MAX debur chamfer depth: 0.020

HOLE TABLE			
HOLE	XDIM	YDIM	HOLE DIAMETER
A1	1.870	-.469	0.07000
A2	7.894	-.469	0.07000
A3	13.917	-.469	0.07000
A4	2.433	.157	0.07000
A5	8.457	.157	0.07000
A6	14.480	.157	0.07000
B1	16.132	-.276	0.15625
B2	.000	.000	0.15625
B3	5.118	.000	0.15625
B4	11.230	.000	0.15625
B5	16.348	.000	0.15625
C1	6.816	-.236	0.21875
C2	9.532	-.236	0.21875



DRAWN	JTS	8/17/2022	TITLE		
CHECKED					
QA			LiBCM Battery Bracket		
MFG					
APPROVED			SIZE	DWG NO	REV
			D	LiBCM-004	A
			SCALE	3:2	SHEET 1 OF 1