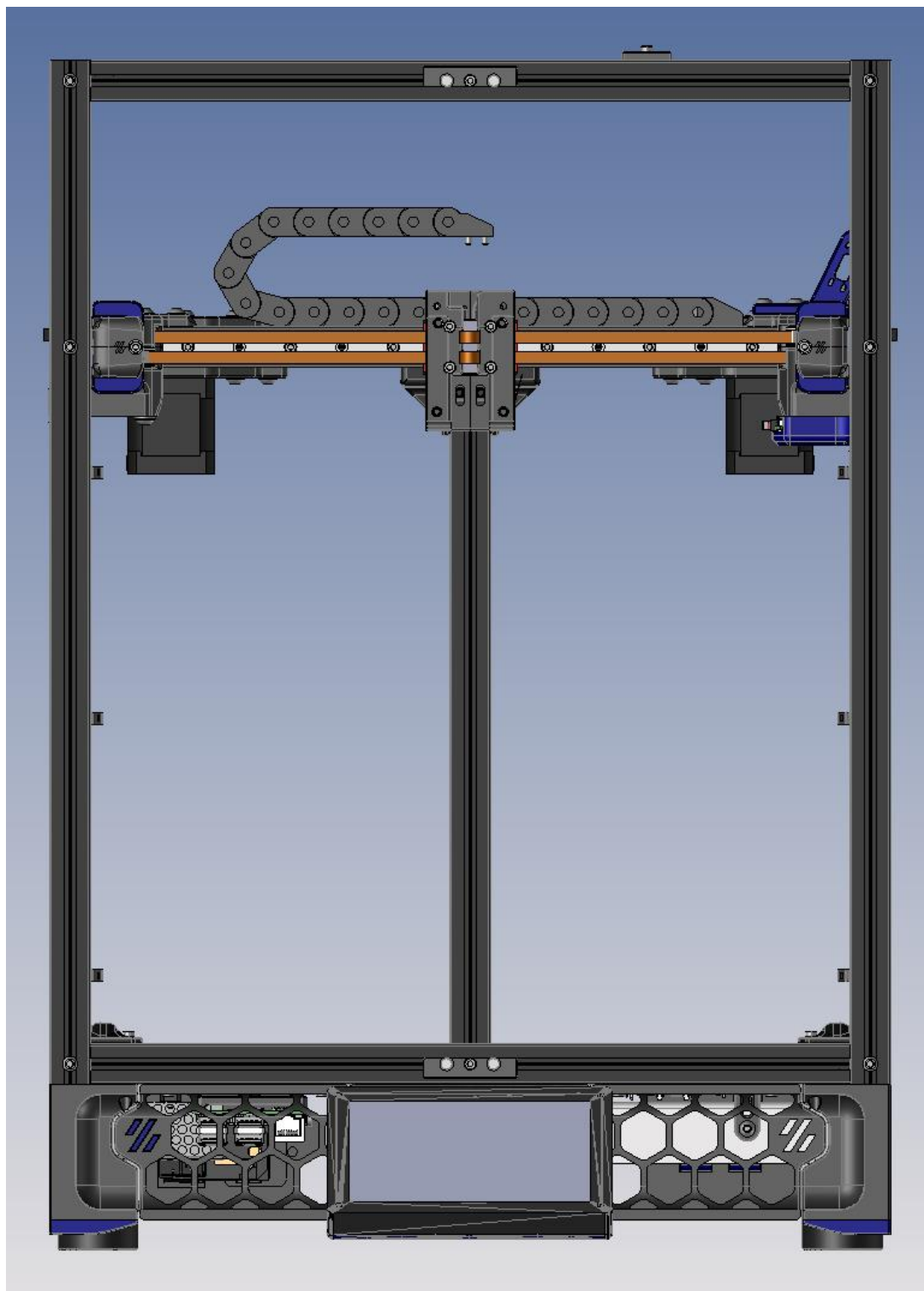
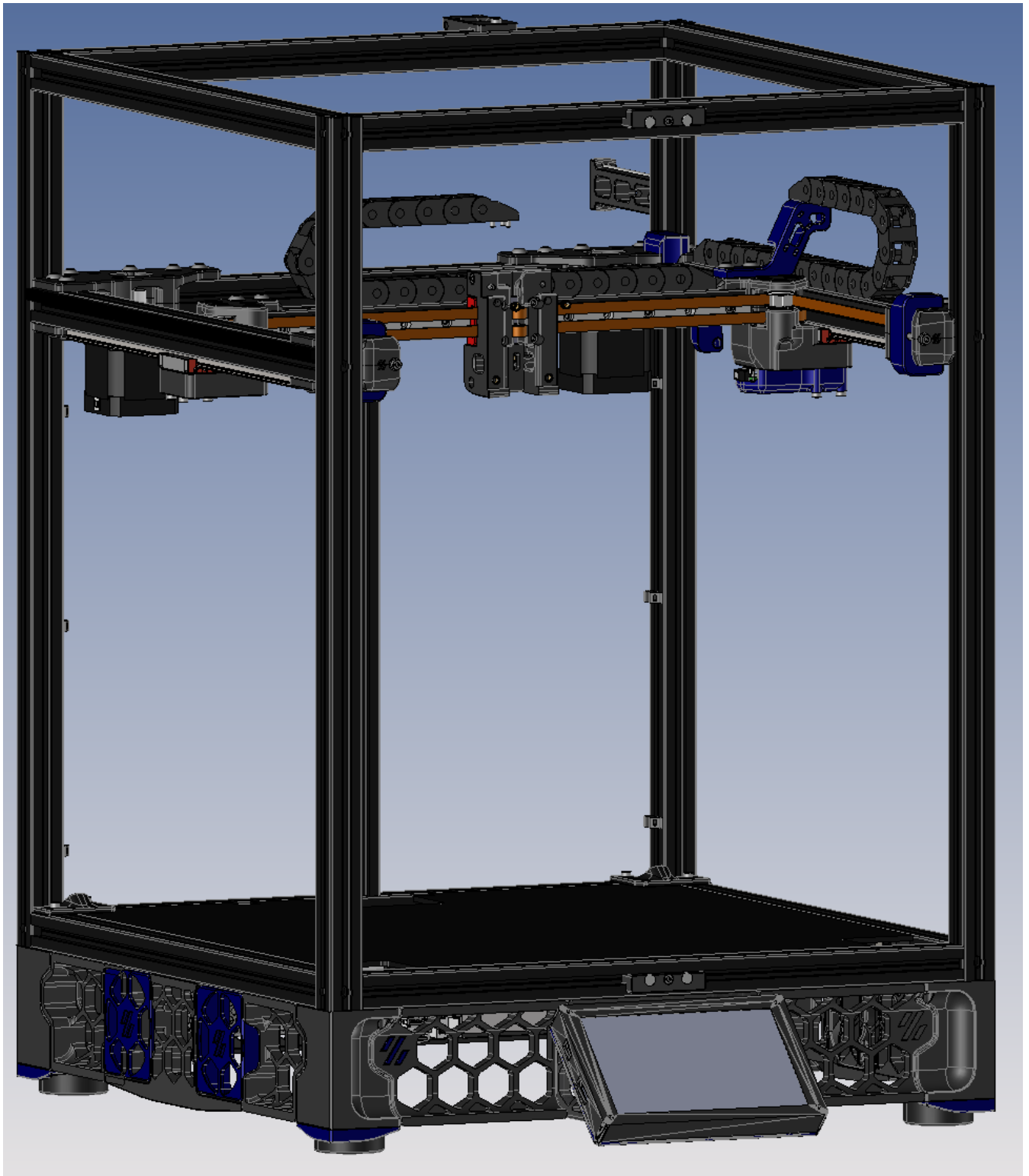


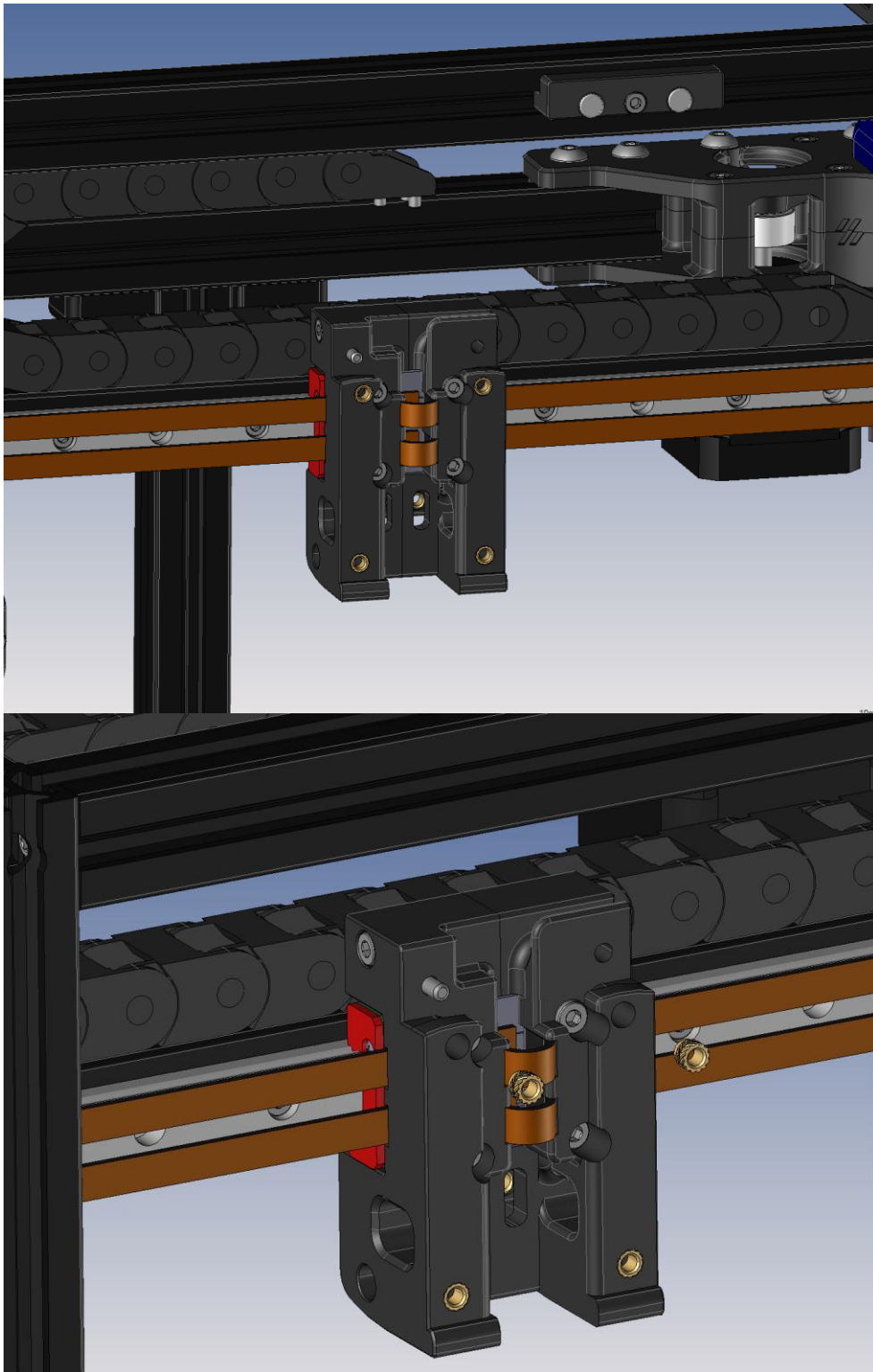
Assembly Manual for Voron Trident 250mm

5 axis – Direct Drive

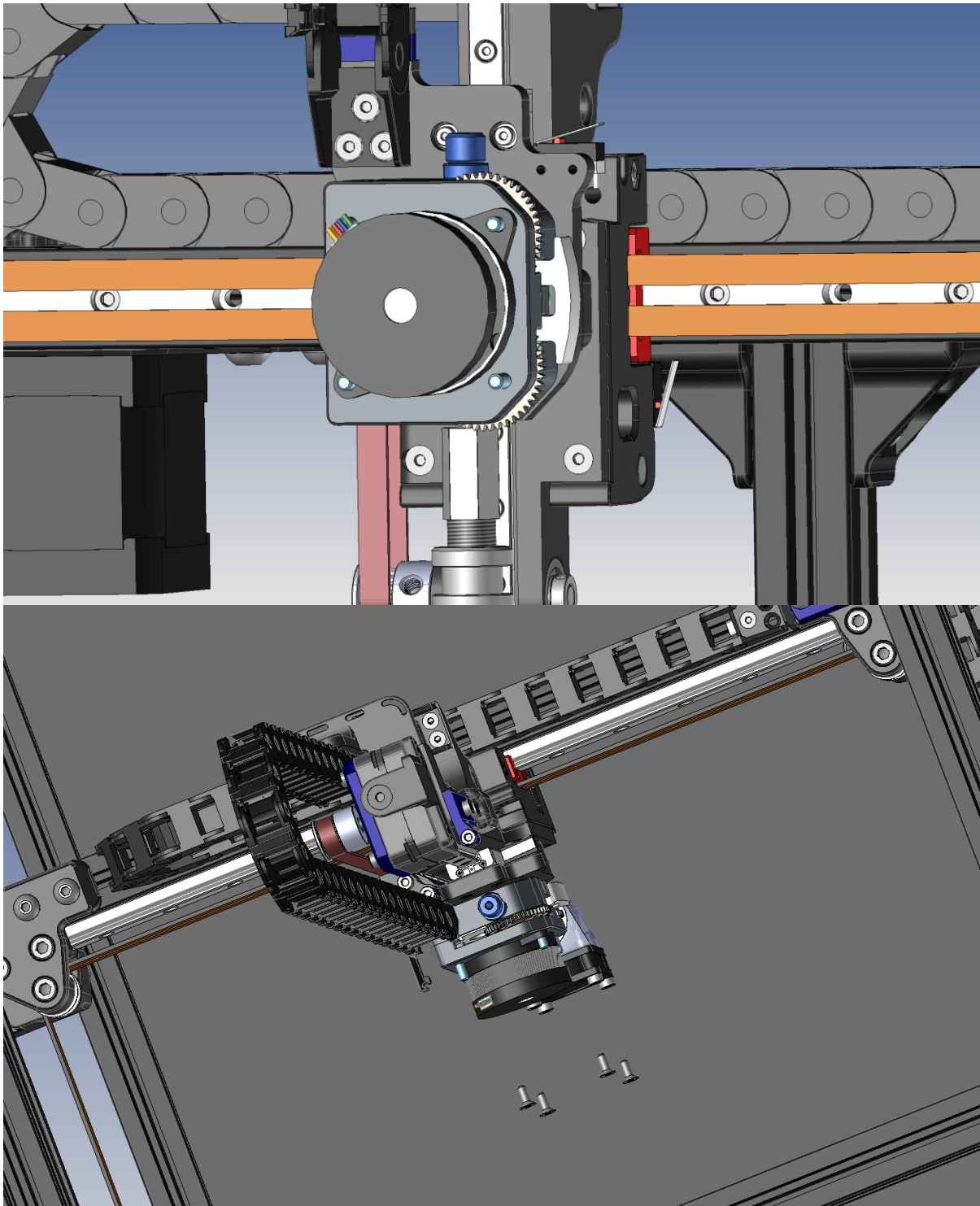




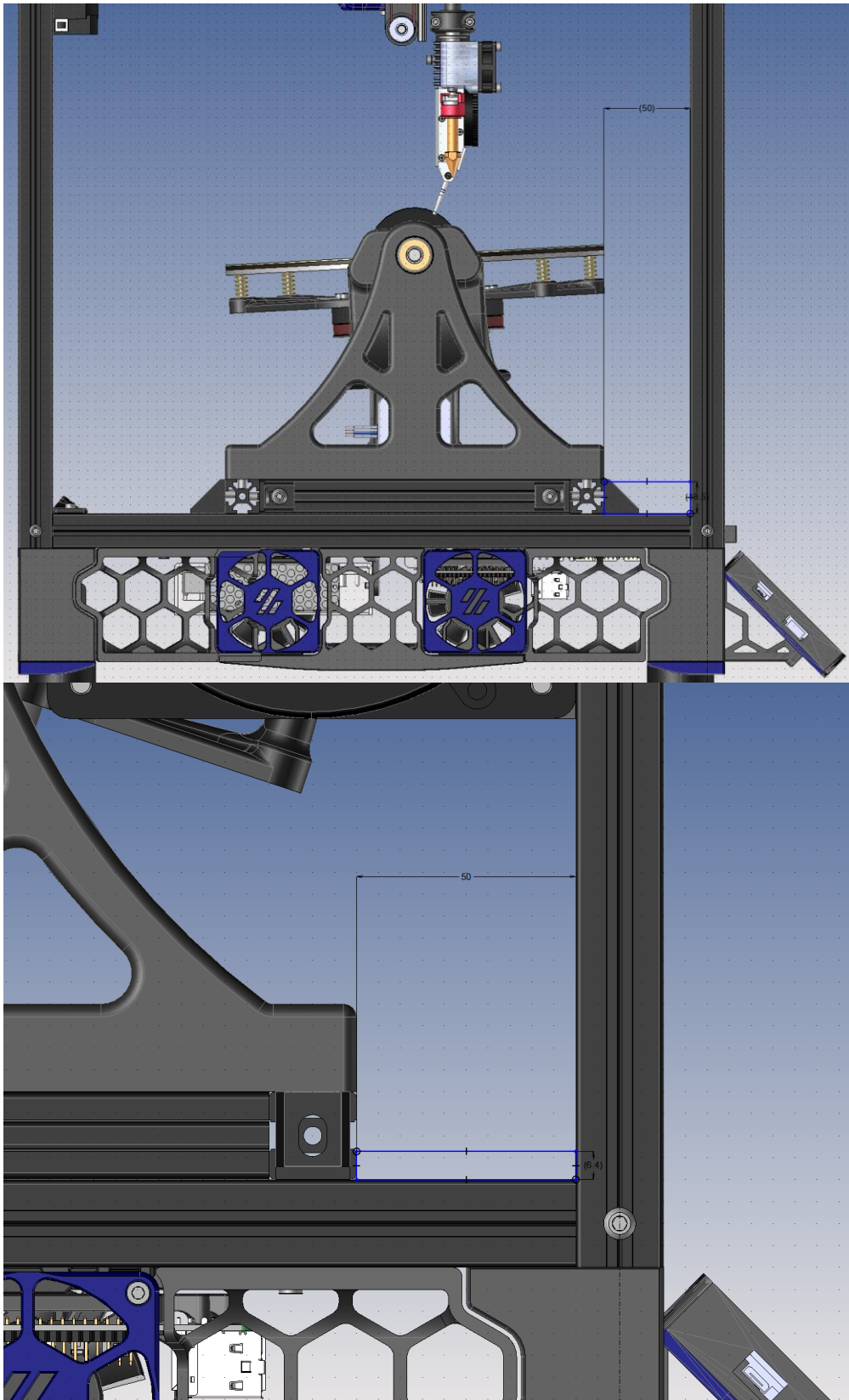
NOTE: From the Voron Trident kit 250mm you will need the complete frame, bottom skirts and legs, complete core XY gantry and modified toolhead holder for extra two M3 heat inserts
control board is DUET 6HC with 24V Power Supply min. 350W



NOTE: the heat inserts used, are M3 x 5mm

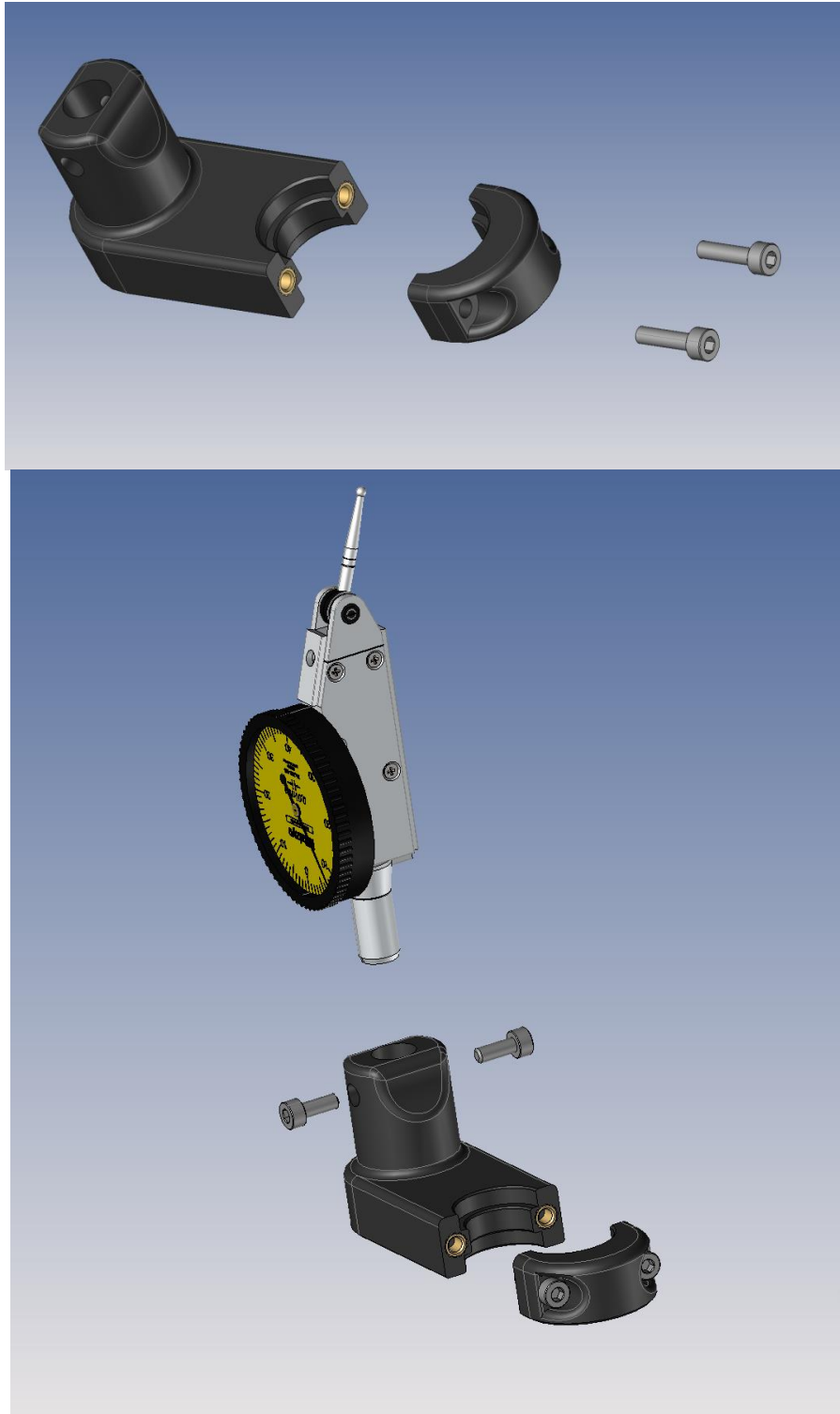


NOTE: Screw FHSC M3 x 8mm Stainless Steel ! for magnets unnecessary interference



NOTE: Mount the A and C axis table 50mm from front frame

The calibration will be done later with indicator clock in calibrating steps

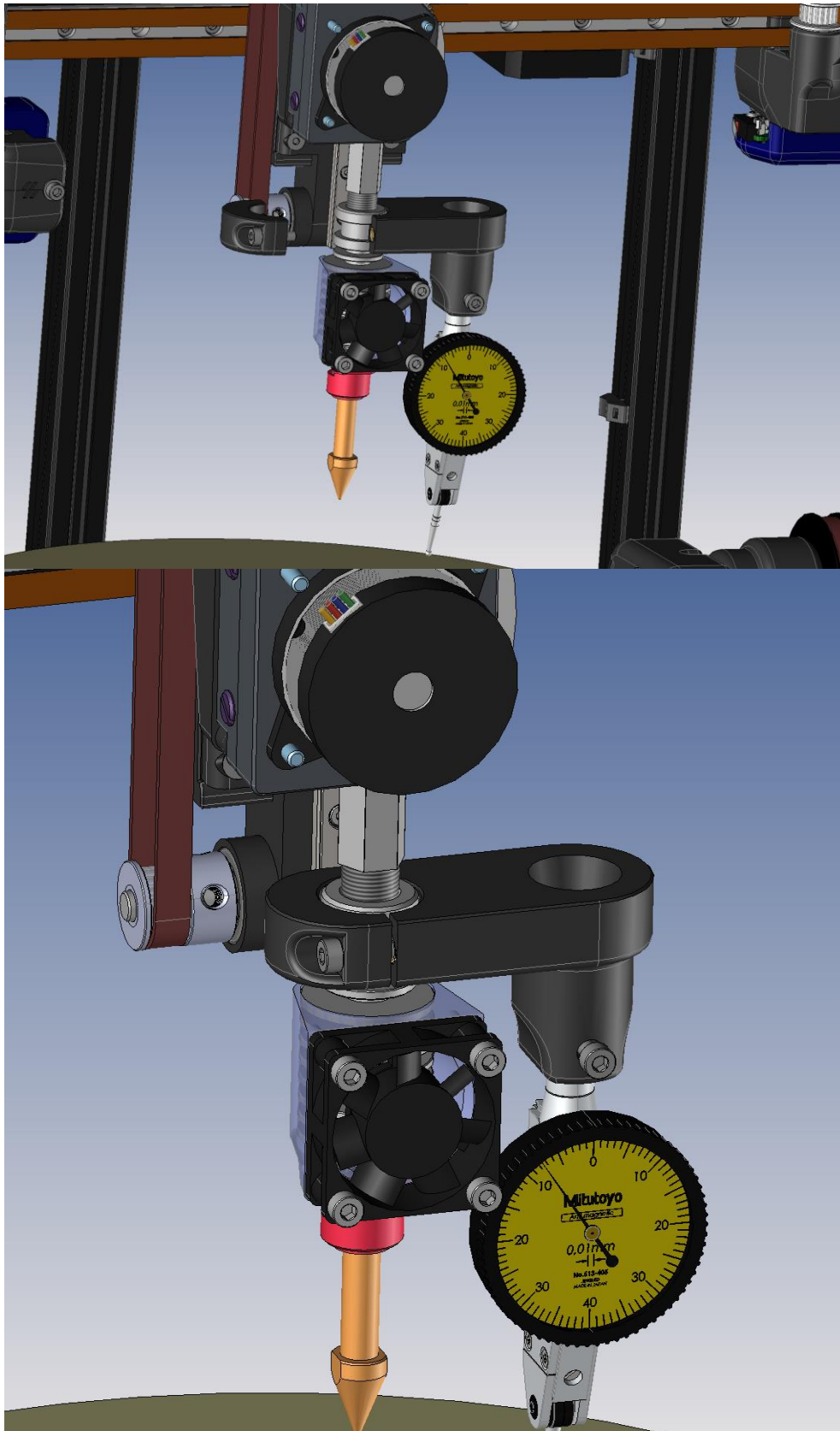


NOTE: heat inserts M3 x 5mm

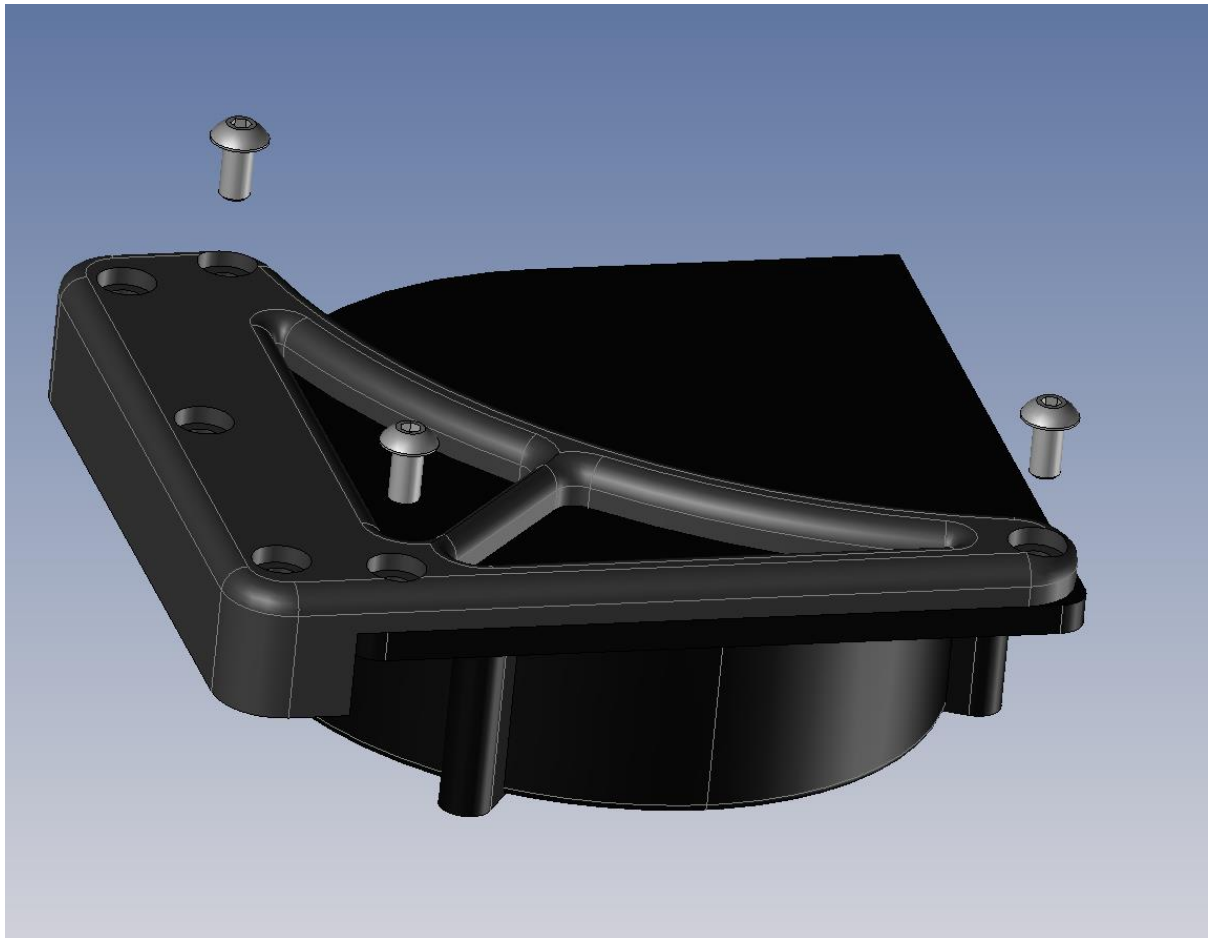
Screw M3 x 12mm

Screw M3 x 8mm



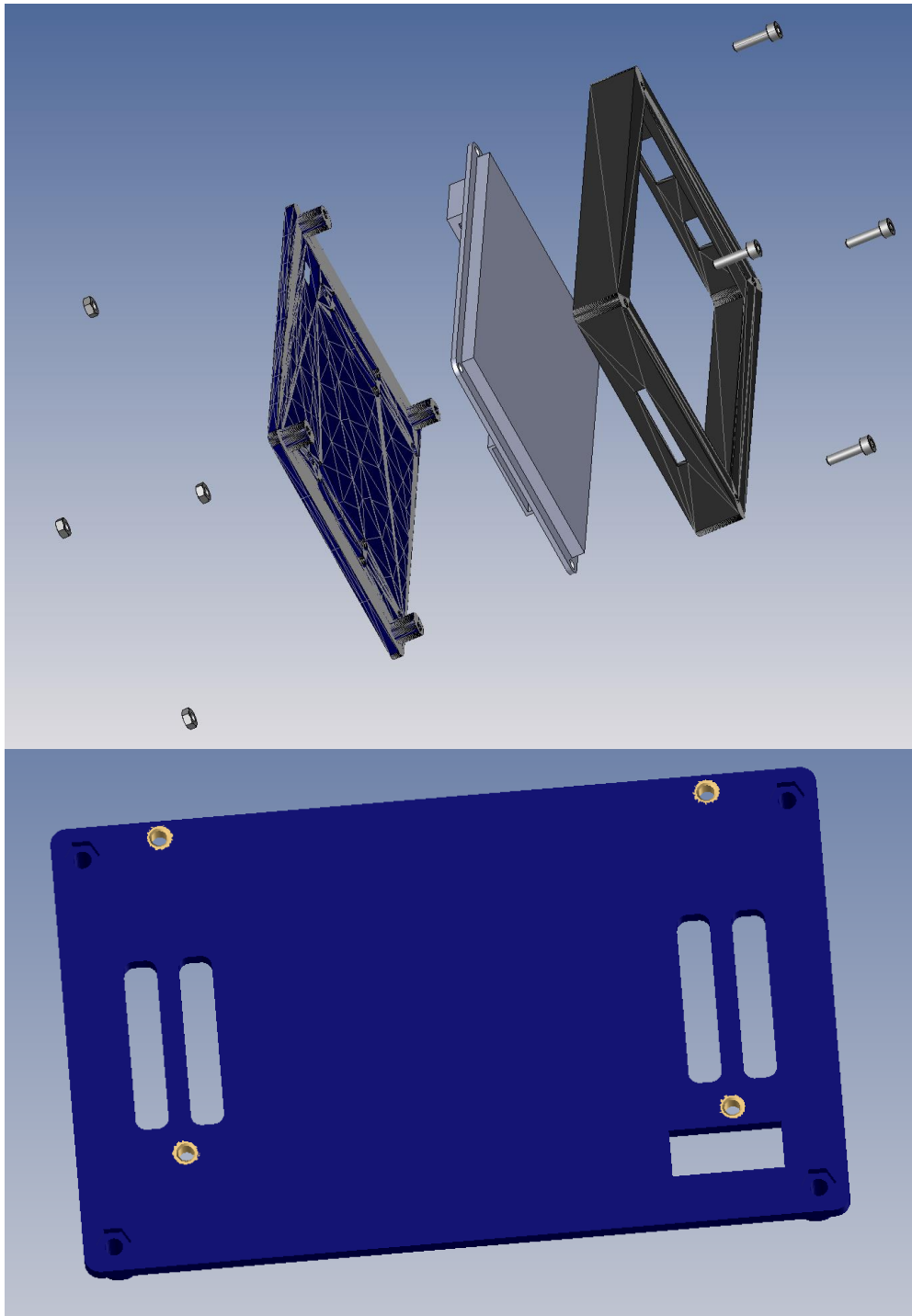


NOTE: The indicator clock with holder are only needed, for calibration and check of axis alignment



NOTE: Screw BHSC M5 x 10mm

Tap the screws into the Fan blower

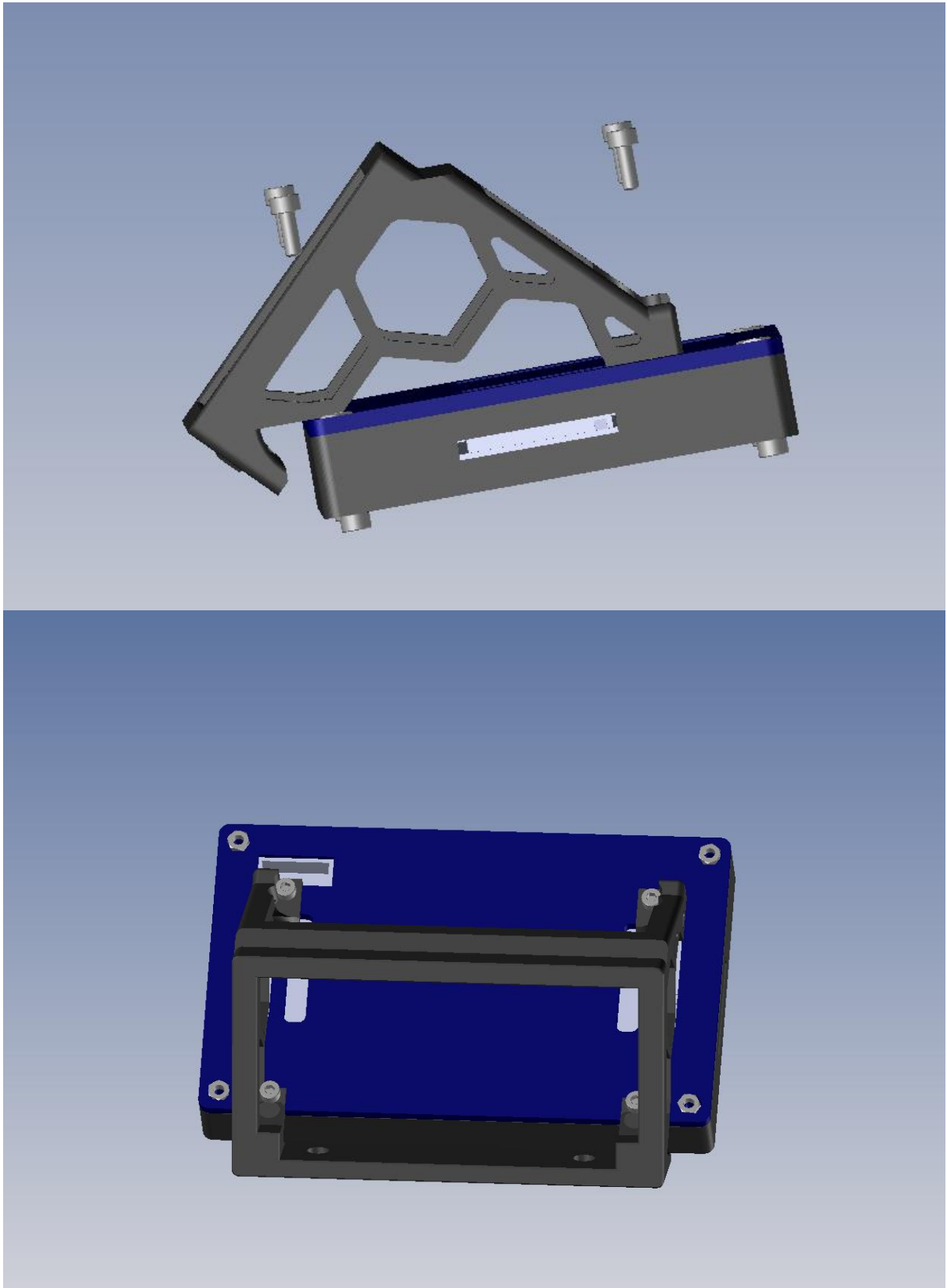


NOTE: heat inserts M3 x 5mm

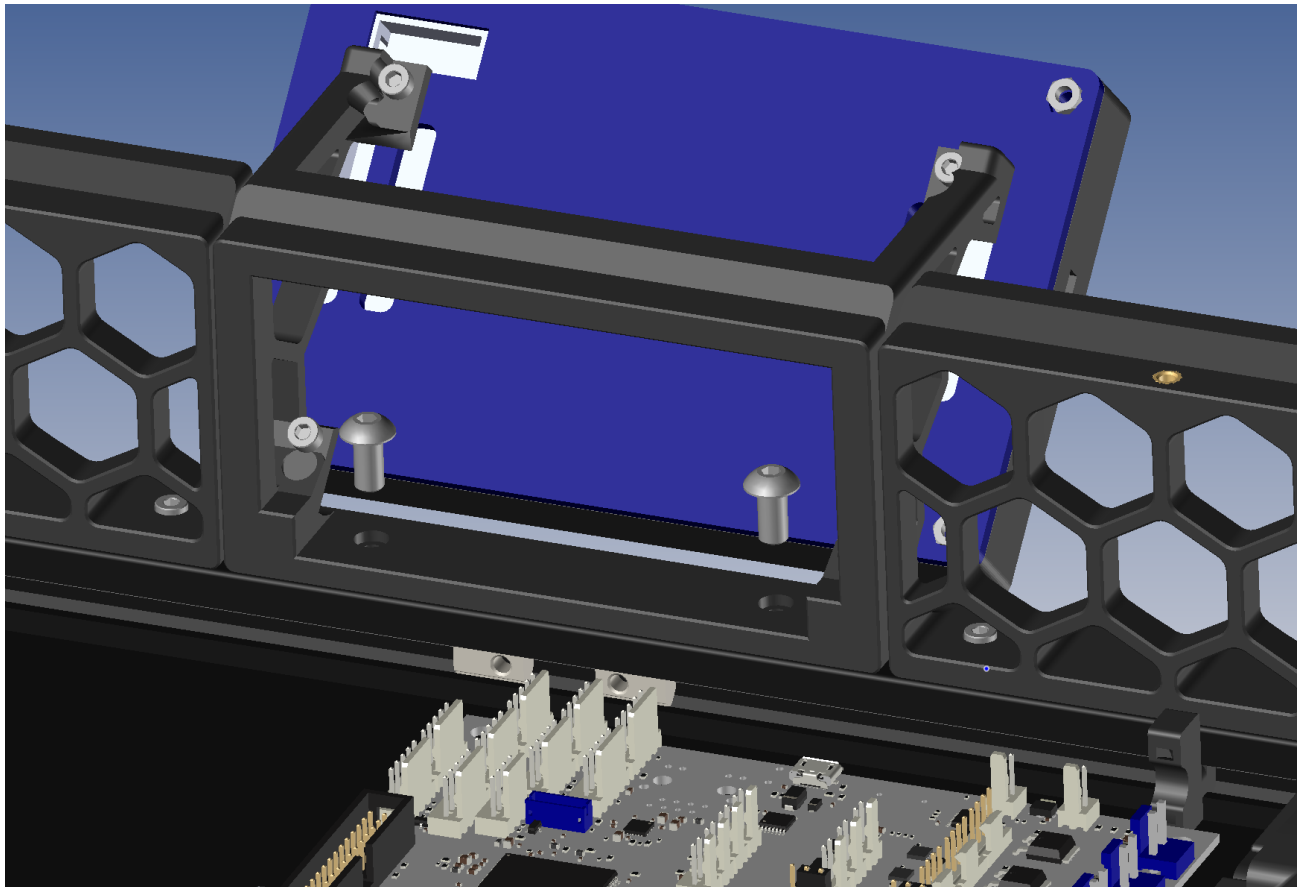
Screw M3 x 12mm

Nut M3

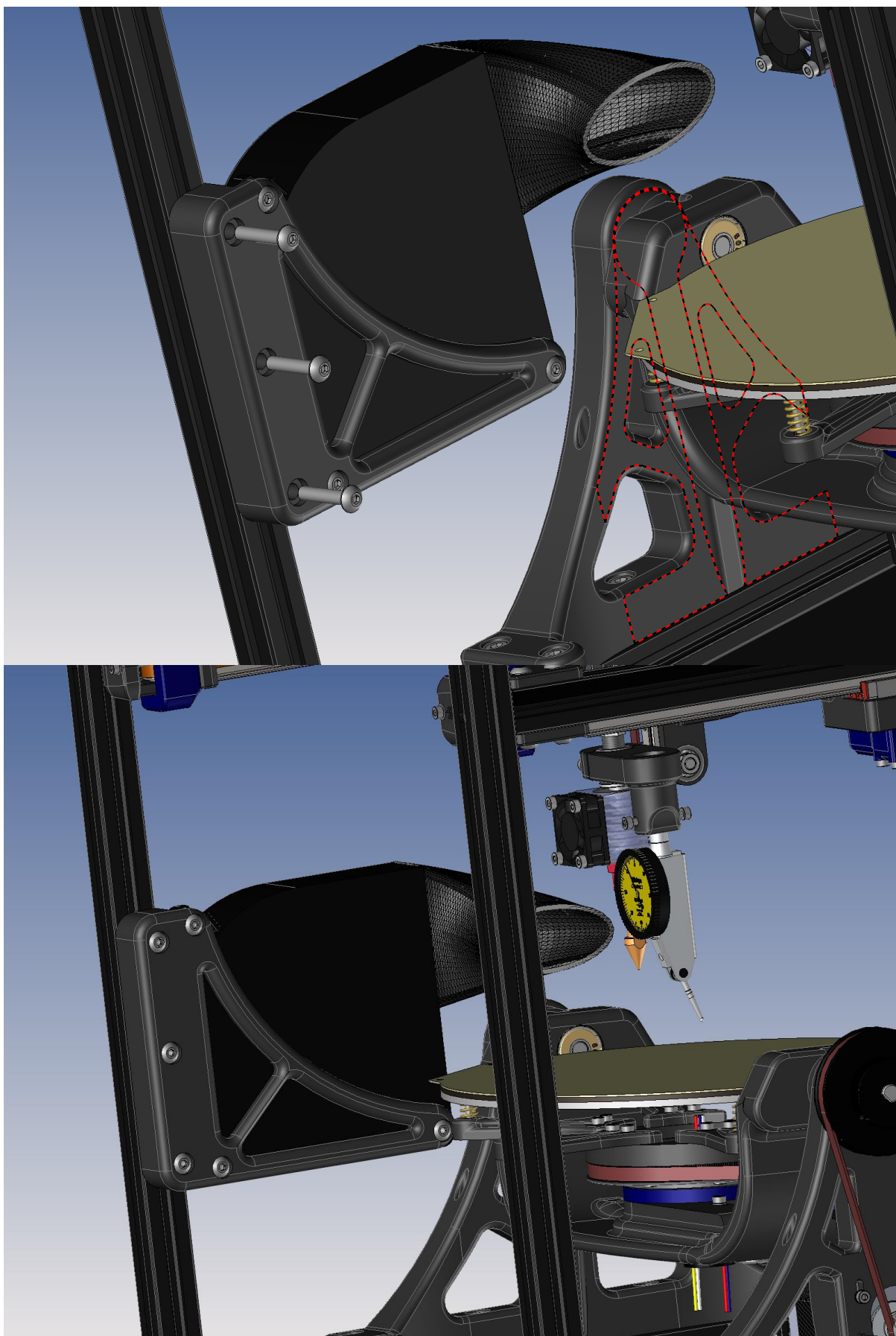
Panel Due Touch screen 5"



NOTE: Screw M3 x 8mm



NOTE: Screw BHSC M5 x 10mm and T nuts



NOTE: Screw BHSC M5 x 25mm and T nuts

