0.1	Park Paradation	OTY:	Linic
Category:	Parts Description:	QIY:	
Fasteners			
	M3 T-Nut	18	https://amzn.to/3/PTPxT
	M5 T-Nut	115	https://amzn.to/3voWRi8
	M3 Insert	46	https://amzn.tp/381YR5
	M4 Insert	5	
			titips://amzn.to/3yuExnA
	M3x8 SHC	20	
	M3x10 SHC	19	
	M3x10 FHC	44	
	M3x18 SHC	16	
	M4x10 SHC	26	
*Ball Screw build	M4x16 SHC	4	
Ball Screw bullu		*	
	m4x24 SHC		
	M4x12 Self Tap	30	
	M4x24 Self Tap	15	
	M5x8 SHC	112	
	M5x16 SHC	35	
*Ball Screw build	M5x35 SHC	4	
*Ball Screw build	M5x30 SHC	4	
*Blind Joint	M6x12 SHC	*	
*Blind Joint			
	M8x50 ROD	1	
	M3 Nut	4	
	M4 Nut	12	
*Ball Screw build	M5 Nut	8	
	M3 Washer	10	
	M4 Washer	4	
	M5 Washer	13	
	ТЭПКЬУУ СІМІ	13	
	** Buy some spare just in case ! **		
Motion			
	Nema 17 0.9deg	1	https://amzn.tp.GJTS90K
*ACME build	ACME T8 2mm lead 500mm		https://amar.bu/SNEPFog
*ACME build	ACME Nut 2mm lead	1	https://spoolSd.ca/8-lead-screw-anti-backlash-nut/
*Ball Screw Build	Ball Screw 450mm 1204	1	https://amzn.to/3Qx7Xug
	Linear Rails MGN12H 400mm	2	https://www.dllpdf.com/mgn12h-high-quality-linear-rail https://amzn.to/3usQrbX
	Coupling 5mm to 8mm	1	https://amzn.to/3xAs1Wk
	Bearing	1	https://amzn.to/37/18003
Electronics			
Liectronics	LCD supplier		https://szaotusdisplayen.alibaba.com/7spm=a2700.shop.plg/s8.14
	LCD 7K 13.6inch mono (recommended)	1	https://www.aliexpress.com/item/1005003829110324.html?spm=a2g0o.order_list.0.0.21ef1802PXQUUr_
	Inductive Probe 5v	1	https://amzn.to/380BJGW
	Power Supply 24v	1	https://amzo.to/3Es&Liw
	IEC Socket	1	https://amzn.to/3JSTPb1
	DSI Touch Screen	1	https://emzn.to/CM15Rif
	DSI Flex Cable	1	https://amzn.to/GxAzXVII
	Prometheus MotherBoard	- :	Coming soon
	Prometheus LED array	Choose	Coming soon
	LED array alternative	Choose	https://www.aliexpress.com/item/1005004088872207.html?psm=5261.ProductManageOnline.0.0.66654edf1q4HsF8fbclid=lwAR06syl.13mazp0fflog03OEg6wW4-U-ApXsh3uhROfqM1OkK4vUk-Xxil6o8.qatewayAdapt=4lkemAdapt
	92mm 12v Fan	2	https://amzn.to/3r/DMft_1
	Raspberry pi 4B	1	https://pilocator.com/
	No Pi4 Chitu alternative		
	ChituSystems Board	Choose	https://www.aliexpress.com/ilem/1005003812424198.htm/?spm=a2q0o.productlist.0.0.610a5k9f7s449n8algo_py/d=a7f66096-3583-4569-adea-2865334d330e-08pd_ext_=%78%23ku_jd%22%33%22kg_jd%22kg_jd%22
	ChituSystems Touch Screen	Choose	https://www.allexpress.com/ilem/1005001862865136.htm/?spm=20j0.store_pc_allProduct.8148356.122752675trqaFO8pdr_pnj=2%40dis%21CAD%21C%24%2027.29%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
Frame			
	Alm Extr 2020 - 490mm	2	https://amzn.tp/GdxGzp.
	Alm Extr 2020 - 450mm	2	INDEX CONTROL OF THE
	Alm Extr 2020 - 450mm Alm Extr 2020 - 412mm	2	
		ь	https://amzn.to/3xhM6Ax
	Alm Extr 2020 - 410mm	2	https://amzn.to/3KoJ3KC
	Alm Extr 2020 - 324mm	6	https://amzn.to/SLNUVpG
			https://amzn.to/3/mZhlf
	Alm Extr 2020 - 705mm	4	1105//a1121.0/sjm2111
*Can be replace by blind joint		4 36	THE PROPERTY OF THE PROPERTY O
*Can be replace by blind joint		4 36 2	
	Hidden connector Hinges	4 36 2 1	https://amzn.to/3Mbfa15 https://amzn.to/3kbz/m8
*Can be hand made	Hidden connector Hinges Base plate	4 36 2 1	bttos://jamzn.bc/3Mbfat5 bttos://jamzn.bc/3Mcfat5 bttos://www.dtpcf.com/prometheus-msis-base-plate
	Hidden connector Hinges	4 36 2 1	https://amzn.to/3Mbfa15 https://amzn.to/3kbz/m8
*Can be hand made	Hidden connector Hinges Base plate Middle LCD plate	4 36 2 1	https://mmx.tb.03Mbfa15 https://mmx.tb.03kbfa15 https://mmx.tb.03kbc7mB https:
*Can be hand made	Hidden connector Hinges Base plate Middle LCD plate  DLLPDF offers kits for the frame	4 36 2 1	bttps://amzn.to/3Mbfds15 bttps://amzn.to/3kbc/tal bttps://amzn.to/3kbc/
*Can be hand made	Hidden connector Hinges Base plate Middle LCD plate	4 36 2 1	https://mmx.tb.03Mbfa15 https://mmx.tb.03kbfa15 https://mmx.tb.03kbc7mB https:
*Can be hand made	Hidden connector Hinges Base plate Middle LCD plate  DLLPDF offers kits for the frame Complete Frame Kit	4 36 2 1	https://amex.n.bc/dat/stafs bttps://amex.n.bc/dat/stafs bt
*Can be hand made *Can be hand made  Misc	Hidden connector Hinges Base plate Middle LCD plate  DLLPDF offers kits for the frame Complete Frame Kit  Neodimium Magnet 18x3mm	4 36 2 1 1	bttps://amzn.to/3Mbfa15 bttps://amzn.to/3kc/mm bt/silex/mm bt/sile
*Can be hand made	Hidden connector Hinges Base plate Middle LCD plate  DLLPDF offers kits for the frame Complete Frame Kit	4 36 2 1 1 1	https://amex.n.bc/dat/stafs bttps://amex.n.bc/dat/stafs bt
*Can be hand made *Can be hand made  Misc	Hidden connector Hinges Base plate Middle LCD plate  DLLPDF offers kits for the frame Complete Frame Kit  Neodimium Magnet 18x3mm	4 36 2 1 1 1 2 2	https://amzn.to/Salkfal.fs  https://amzn.to/Salkfal.fs  https://amzn.to/Salkfal.fs  https://amzn.to/Salkfal.fs  https://amzn.to/Salkfal.fs  https://amzn.to/Salkfal.fs  https://amzn.to/Salkfal.fs  https://amzn.to/Salkfal.fs
*Can be hand made *Can be hand made  Misc	Hilden connector Hinges Base plate Middle LCD plate  DLLPDF offers kits for the frame Complete Frame Kit  Neodimium Magnet 18x3mm Spring 10.5mm Lg /7.1mm OD BallDetent M8x12	4 36 2 1 1 1 2 1 2	https://amex.n.bc/dat/stafs bttps://amex.n.bc/dat/stafs bt
*Can be hand made *Can be hand made  Misc	Hidden connector Hinges Base plate Midde LCD plate  DLLPDF offers kits for the frame Complete Frame Kit  Neodimium Magnet 18x3mm Spring 10.5mm Lg 17.1mm OD BallDetent M8x12 6mm Glass 302mm x 176.6mm	4 36 2 1 1 1 2 2 1 2	https://mmx.nbc/3Me/a15 stttps://mmx.nbc/3Me/a15 stttps://mmx.nbc/3Me/and.stabe.stab
*Can be hand made *Can be hand made  Misc	Hidden connector Hinges Base plate Middle LCD plate  DLLPDF offers kits for the frame Complete Frame kit Neodimium Magnet 18x3mm Spring 10.5 mm Lg 7.1 mm OD BallDetent M8x12 6mm Class 302mm x 176.6mm Ferrule kit	4 36 2 1 1 1 2 2 1 1 2 1	https://amzn.bc/3dictafs bttps://amzn.bc/3dictars bttps://amzn.bc/3dict
*Can be hand made *Can be hand made  Misc	Hidden connector Hinges Base plate Midde LCD plate  DLLPDF offers kits for the frame Complete Frame Kit  Neodimium Magnet 18x3mm Spring 10.5mm Lg 17.1mm OD BallDetent M8x12 6mm Glass 302mm x 176.6mm	4 36 2 1 1 1 2 1 2 1 1 1	https://mmx.nbc/3Meda15 https://mmx.nbc/3Meda25 https://mmx.nbc/3Meda25 https://mmx.nbc/3Meda25 https://mmx.nbc/3Meda25 https://mmx.nbc/3Meda25 https://mmx.nbc/3Meda25 https://mmx.nbc/3Meda25
*Can be hand made *Can be hand made  Misc	Hidden connector Hinges Base plate Middle LCD plate  DLLPDF offers kits for the frame Complete Frame kit Neodimium Magnet 18x3mm Spring 10.5 mm Lg 7.1 mm OD BallDetent M8x12 6mm Class 302mm x 176.6mm Ferrule kit	4 36 2 1 1 1 2 2 1 1 2 1 1	https://amzn.bc/3dictafs bttps://amzn.bc/3dictars bttps://amzn.bc/3dict
*Can be hand made *Can be hand made  Misc	Hidden connector Hinges Base plate Middle LCD plate  DLLPDF offers kits for the frame Complete Frame kit Neodimium Magnet 18x3mm Spring 10.5mm Lg / 7.1mm OD BallDeterth M8x12 6mm Glass 302mm x 176.6mm Ferrule kit FEP (at least 250x350mm)	4 36 2 1 1 1 2 2 1 1 1 1	https://mmn.hc/3iker.nlm https://mmn.hc/3iker.
*Can be hand made *Can be hand made  Misc	Hidden connector Hinges Base plate Middle LCD plate  DLLPDF offers kits for the frame Complete Frame Kit  Neodimium Magnet 18x3mm Spring 10.5mm Lg / 7.1mm OD BallDetent M8x12 Smm Glass 302mm x 176.5mm Ferrule Kit FEP (at least 250x350mm)	4 36 2 1 1 1 2 2 1 1 1 1 1	https://amzn.bc/3dictafs bttps://amzn.bc/3dictars bttps://amzn.bc/3dict
*Can be hand made *Can be hand made  Misc	Hidden connector Hinges Base plate Middle LCD plate  DLLPDF offers kits for the frame Complete Frame kit Neodimium Magnet 18x3mm Spring 10.5mm Lg / 7.1mm OD BallDeterth M8x12 6mm Glass 302mm x 176.6mm Ferrule kit FEP (at least 250x350mm)	4 36 2 1 1 1 2 1 2 1 1 1	https://mmn.hc/3iker.nlm https://mmn.hc/3iker.

minum Parts							
k at the kit	Build Plate	1	https://www.dllpdf.com/prometheus-msla-build-plate				
ok at the kit	Arm	1	https://www.dllpdf.com/prometheus-msla-arm-support				
ok at the kit	Rails Link	1	https://www.dllpdf.com/prometheus-msla-rails-link				
Printed Parts							
e Vat needs to be	printed in PLA or PETG ! Other materials can react with	h the chemical in the resin					
he Structural parts	like in the arm part need to be very rigid and stiff! They	can be printed in PLA,carbon fiber fille	ed material or other stiff platic				
Il the parts is printe	ed at 0.2mm with at least 35% infill and at least 6 walls (	.4 nozzel )					
	Arm Plate Link	1					
	Arm Spacer	1					
	Bearing Holder	1					
	Build Plate Link	1					
	Build Plate Top	1					
	Door Handle	1					
	Knob	1					
	LCD Driver Braket	1					
	LCD Insert	1					
	Motor Mount	1					
	Pour Shield	1					
	Probe Trigger	1					
	Touch Screen Braket1	1					
	Touch Screen Braket2	1					
	Touch Screen Frame	1					
	Vat Body	1					
	Vat Bottle Docking Station	1					
	Vat Latch Left	1					
	Vat Latch Rear	1					
	Vat Latch Right	1					
	Vat Retainer Ring	1					
	Vat Handle	2					
	Bottle Cap	1					
	Bottle Plunger	1					
	LED Support	2					
	PSU Braket	1					
	LED Driver Braket	1					
	MotherBoard Braket	1					
	around 1300\$US to 1500\$US						