	Posts December 1	QTY:	Links
	Parts Description:	QIY:	LINK:
Fasteners			
	M3 T-Nut	18	https://amzn.to/3jPTPxT
	M5 T-Nut	115	https://amzn.tp/3voWR8
	M3 Insert	46	https://amzn.to/381fYR5
	M4 Insert	5	
			https://amzn.to/GvuExnA
	M3x8 HC	20	
	M3x10 HC	3	
	M3x10 Countersunk	40	
	M3x18 HC	16	
	M4x10 HC	12	
*Ball Screw build	M4x16 HC	4	
	M4x12 Self Tap	14	
	M4x24 Self Tap	15	
	M5x8 HC	112	
	M5x16 HC	35	
*Ball Screw build	M5x35 HC	4	
*Ball Screw build	M5x30 HC	4	
	M8x50 ROD	1	
	M3 Nut	4	
	M4 Nut	12	
*Ball Screw build	M5 Nut	8	
	M3 Washer	10	
	M4 Washer	4	
	M5 Washer	13	
	** Buy some spare just in case ! **		
	apa. a jaot in outro .		
Motion			
	Nema 17 0.9deg	1	https://amzn.to/3,JTS9Ok
*ACME build	ACME T8 2mm lead 500mm	1	https://amzn.to/GNEDFog
*ACME build	ACME Nut 2mm lead	1	https://spool3d.ca/18-lead-screw-anti-backiash-nut/
*Ball Screw Build	Ball Screw 450mm 1204	1	https://amzn.to/8Qx7Xuq
	Linear Rails MGN12H 400mm	2	https://amzn.to/3uSQrbX
	Coupling 5mm to 8mm	1	https://amzn.to/3xAs1Wk
	Bearing	1	https://amzn.to/37/Bgo3
	Dearing		
Electronics			
	LCD supplier		https://szaplusdisplay.en.alibaba.com/?spm=a2700.shop_plgr.88.14
	LCD 7K 13.6inch mono	1	https://www.aliexpress.com/item/1005003829110324.html?spm=a2q0o.order_list.0.0.21eft802PXQUUr
	Inductive Probe 5v		https://amzn.tp/380BJGW
		'	
	Power Supply 24v	1	https://amzn.to/3EsALlw
	IEC Socket	1	https://amzn.to/3JSTPb1
	DSI Touch Screen	1	https://amzn.to/3M15Fig
	DSI Flex Cable	1	https://amzn.to.SxAnXWI
	Prometheus MotherBoard	1	Coming soon
	Prometheus LED array	Choose	Coming soon
	LED array alternative	Choose	https://www.aliexpress.com/item/1005004088672207.html?spm=5261.ProductManageOnline.0.0.66654edf1q4HsF&floclid=lwAR06syL13mazpOfliop03OEg6wW4-U-ApXsh3uhROfgM1OKK4vUk-XviJ6o&gatewayAdapt=4ltemAdapt
	92mm 12v Fan	2	https://amzn.to/3rDMfl.1
	Raspberry pi 4B		
	Raspuerry pr 46	· '	https://pilocator.com/
	No Pi4 Chitu alternative		
		Choose	https://www.aieszness.com/item/100500361/42/4196 html/scnm-a2ndo norduellist 0 610a5b9/5448RAalon mid=a7f4906-35h3-4b69-adea-2b85334d330e-0Rode ext = %78%279ku iri%27%34%271700007640113997%77%70kndn nor=%40f46%114071%271%211%211%211%211%211%211%211%211%2
	ChituSystems Board	Choose	https://www.aiiewpress.com/item/1005003612424196.htm/?spm=a2g0o.productlist.0.0.610a5b9fZsk4Bn8algo_pvid=a7fd6096-35b3-4b69-adea-2b85334d330e-08pdo_ext_1=%78%22sku_id%22%33%2212000026491139622%22%7D8odo_npi=2%40dis%21CAD%21%2113
		Choose Choose	https://www.alexpress.com/item/1005003812424196.htm/?spm=a2g0o.productlist.0.0.610a5b9f2sk48n&algo_pvid=a7fd8096-35b3-4b69_adea_2865334d330e_axo_id=a7fd8096-35b3-4b69_adea_2865334d330e_08pd_ext_i=%78%22sk_id%2212000028491139622%22%7D&pdo_npi=2%40dis%21CAD%21%213bttps://www.alexpress.com/item/1005001862865138.htm/?spm=a2g0o_store_pc_allProduct.8148356.122752675trqsFO&pdo_npi=2%40dis%21CAD%21%21%21%21%21%21%21%21%21%21%21%21%21%
	ChituSystems Board		
Frame	ChituSystems Board ChituSystems Touch Screen		
Frame	ChituSystems Board		
Frame	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm	Choose	https://www.aliexpress.com/item/1005001862865136.html?spm=a2g0o_store_pc_allProduct.8148356.1.22752675troa=O8.pdp_npi=2%40dis%21CAD%21C%24%2027.29%21C%24%2021.84%21%21%21%21%21%21%21%21%21%215400b0a187916537483802934755e0l8c%21%21sh
Frame	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 450mm	Choose	ttps://www.allexpress.com/item/1005001882865138.html?spm=s2g0o_store_pc_allProduct.8148356.1.22752675trqsFQ8pdr_npi=2%40dis%21CAD%21C%24%2027.29%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
Frame	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 450mm Alm Extr 2020 - 412mm	Choose	https://www.aliexpress.com/item/100501882865136.html?spm=a2g0o_store_pc_allProduct.8148356.1.22752675troaFO8pdp_npi=2%40dis%21CAD%21C%24%2027.29%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
Frame	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 450mm Alm Extr 2020 - 410mm Alm Extr 2020 - 410mm	Choose	https://www.allexpress.com/item/1005001862885136.html?spm=a2g0o_store_pc_allProduct.8148356.1.22752675troa=O8.pdp_npi=2%40dis%21CAD%21C%24%2027.29%21C%24%2021.84%21%21%21%21%400b0a187916537483802934755e0f8c%21%21sh  https://amzn.to/3xkx/Gzn_ https://amzn.to/3xkx/Gzn_ https://amzn.to/3xkx/Gxn_ https://am
Frame	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 450mm Alm Extr 2020 - 412mm	Choose	https://www.aliexpress.com/item/100501882865136.html?spm=a2g0o_store_pc_allProduct.8148356.1.22752675troaFO8pdp_npi=2%40dis%21CAD%21C%24%2027.29%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
Frame	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 450mm Alm Extr 2020 - 410mm Alm Extr 2020 - 410mm	Choose	https://www.allexpress.com/item/1005001862865136.html?spm=a2g0o_store_pc_allProduct.8148356.1.22752675troa=C08pdp_npi=2%40dis%21CAD%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 490mm Alm Extr 2020 - 412mm Alm Extr 2020 - 410mm Alm Extr 2020 - 324mm Alm Extr 2020 - 705mm	2 2 2 6 6 4	https://www.allexpress.com/flem/1005001862865136.html?spm=a2g0o_store_pc_allProduct.8148356.1.22752675tros=F08pdp_npi=2%40dis%21CAD%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
Frame  *Can replace by blind joint	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 450mm Alm Extr 2020 - 410mm Alm Extr 2020 - 410mm Alm Extr 2020 - 304mm Alm Extr 2020 - 705mm Hidden connector	Choose	https://www.allexpress.com/item/1005001862865138.html?spm=s2g0o_store_pc_allProduct.8148356.1.22752675tros=C08.pd_npi=2%40dis%21CAD%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
*Can replace by blind joint	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 490mm Alm Extr 2020 - 412mm Alm Extr 2020 - 412mm Alm Extr 2020 - 240mm Alm Extr 2020 - 340mm Alm Extr 2020 - 340mm Hidden connector Hidges	2 2 2 6 6 4	https://www.allexpress.com/flem/1005001862865136.html?spm=a2g0o_store_pc_allProduct.8148356.1.22752675tros=F08pdp_npi=2%40dis%21CAD%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
"Can replace by blind joint "Can be hand made	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 450mm Alm Extr 2020 - 410mm Alm Extr 2020 - 410mm Alm Extr 2020 - 304mm Alm Extr 2020 - 705mm Hidden connector Hidges Base plate	2 2 2 6 6 4	https://www.allexpress.com/item/1005001862865138.html?spm=s2g0o_store_pc_allProduct.8148356.1.22752675tros=C08.pd_npi=2%40dis%21CAD%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
"Can replace by blind joint "Can be hand made	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 450mm Alm Extr 2020 - 410mm Alm Extr 2020 - 410mm Alm Extr 2020 - 304mm Alm Extr 2020 - 705mm Hidden connector Hidges Base plate	2 2 2 6 6 4	https://www.allexpress.com/item/1005001862865138.html?spm=s2g0o_store_pc_allProduct.8148356.1.22752675tros=C08.pd_npi=2%40dis%21CAD%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
*Can replace by blind joint	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 490mm Alm Extr 2020 - 412mm Alm Extr 2020 - 412mm Alm Extr 2020 - 240mm Alm Extr 2020 - 340mm Alm Extr 2020 - 340mm Hidden connector Hidges	2 2 2 6 6 4	https://www.allexpress.com/item/1005001862865138.html?spm=s2g0o_store_pc_allProduct.8148356.1.22752675tros=C08.pd_npi=2%40dis%21CAD%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
*Can replace by blind joint *Can be hand made *Can be hand made	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 450mm Alm Extr 2020 - 410mm Alm Extr 2020 - 410mm Alm Extr 2020 - 304mm Alm Extr 2020 - 705mm Hidden connector Hidges Base plate	2 2 2 6 6 4	https://www.allexpress.com/item/1005001862865138.html?spm=s2g0o_store_pc_allProduct.8148356.1.22752675tros=C08.pd_npi=2%40dis%21CAD%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
"Can replace by blind joint "Can be hand made	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 450mm Alm Extr 2020 - 410mm Alm Extr 2020 - 410mm Alm Extr 2020 - 304mm Alm Extr 2020 - 705mm Hidden connector Hidges Base plate Middle LCD plate	Choose  2 2 2 6 4 36 2 1 1 1	https://www.allexpress.com/item/1005001862865138.htm/?spm=a2g0o_store_pc_allProduct.8148356.1.22752675troaFO8pdo_npi=2%40dis%21CAD%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
*Can replace by blind joint *Can be hand made *Can be hand made	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 490mm Alm Extr 2020 - 410mm Alm Extr 2020 - 410mm Alm Extr 2020 - 241mm Alm Extr 2020 - 750mm Hidden connector Hinges Base plate Middle LCD plate	2 2 2 6 6 4	https://www.allexpress.com/item/1005001862865138.html?spm=s2g0o_store_pc_allProduct.8148356.1.22752675tros=C08.pd_npi=2%40dis%21CAD%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
*Can replace by blind joint *Can be hand made *Can be hand made	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 490mm Alm Extr 2020 - 410mm Alm Extr 2020 - 410mm Alm Extr 2020 - 241mm Alm Extr 2020 - 750mm Hidden connector Hinges Base plate Middle LCD plate	Choose  2 2 2 6 4 36 2 1 1 1	https://www.allexpress.com/item/1005001862865138.htm/?spm=a2g0o_store_pc_allProduct.8148356.1.22752675troaFO8pdo_npi=2%40dis%21CAD%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
*Can replace by blind joint *Can be hand made *Can be hand made Misc	ChituSystems Board ChituSystems Touch Screen  Am Extr 2020 - 490mm Alm Extr 2020 - 450mm Alm Extr 2020 - 410mm Alm Extr 2020 - 410mm Alm Extr 2020 - 410mm Alm Extr 2020 - 706mm Hidden connector Hidges Base plate Middle LCD plate  Neodimium Magnet 18x3mm Spring 10.5mm Lg / 7.1mm OD	Choose  2 2 2 6 4 36 2 1 1 1	### https://www.nlexpress.com/item/1005001862865138.htm/?spm=a2g0o_store_pc_allProduct.8148356.122752675troa=O8.pdo_npi=2%40dis%21CAD%21C%24%2021.84%21%21%21%21%21%21%21%20dbota187916537483802934755e0f8c%21%21sh  ###################################
*Can replace by blind joint *Can be hand made *Can be hand made Misc	ChibuSystems Board ChibuSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 490mm Alm Extr 2020 - 490mm Alm Extr 2020 - 410mm Alm Extr 2020 - 410mm Alm Extr 2020 - 324mm Alm Extr 2020 - 705mm Hidden connector Hinges Base plate Middle LCD plate  Neodimium Magnet 18x3mm Spring 10.5mm Lg / 7.1mm OD SailDelent Mbx1 2	Choose  2 2 2 6 4 36 2 1 1 1	https://www.allexpress.com/item/1005001862865138.htm/?spm=a2g0o_store_pc_allProduct.8148356.1.22752675troaFO8pdo_npi=2%40dis%21CAD%21C%24%2021.84%21%21%21%21%21%21%21%21%21%21%21%21%21%
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*Can replace by blind joint  *Can be hand made  *Can be hand made  Misc  *Can be approximative	ChibuSystems Board ChibuSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 340mm Alm Extr 2020 - 1050mm Alm Extr 2	Choose  2 2 2 6 4 36 2 1 1 1	### https://www.alexpress.com/item/1005001862865138.htm/?spm=a2g0o_store_pc_allProduct.8148356.1:22752675troaFO8pdo_npi=2%40dis%21CAD%21C%24%2021.84%21%21%21%21%21%21%400b0a187816537483802934755e0f8c%21sh  #### https://amzn.bo/3xhb/6ax  ### https://amzn.bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/
*Can replace by blind joint *Can be hand made *Can be hand made Misc	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 490mm Alm Extr 2020 - 490mm Alm Extr 2020 - 410mm Alm Extr 2020 - 410mm Alm Extr 2020 - 705mm Hidden connector Hinges Base plate Middle LCD plate  Neodimium Magnet 18x3mm Spring 10.5mm Lg / 7.1mm OD BallDetent Mixt 12 6mm Glass 302mm x 176.6mm Fernde Kt FEP (at least 250x350mm)	Choose  2 2 2 6 4 36 2 1 1 1	ttps://www.nlcorress.com/item/1005001862865136.htm/?spm=a2g0.o.store_pc_all Product.8148356.1 22752675traaFO&odp_npi=2%40dis%21CAD%21C%24%2027.29%21C%24%202184%21%21%21%21%21%21%21%21%21%21%21%21%21%
*Can replace by blind joint  *Can be hand made  *Can be hand made  Misc  *Can be approximative	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 706mm Hidden connector Hinges Base plate Middle LCD plate  Neodimium Magnet 18x3mm Spring 10.5mm Lg / 7.1mm OD BallDetent Mix12 Genm Glass 30mm x 176.6mm Ferrule Kit FEP (at least 250x350mm)	Choose  2 2 2 6 4 36 2 1 1 1	### https://www.alexpress.com/item/1005001862865138.htm/?spm=a2g0o_store_pc_allProduct.8148356.1:22752675troaFO8pdo_npi=2%40dis%21CAD%21C%24%2021.84%21%21%21%21%21%21%400b0a187816537483802934755e0f8c%21sh  #### https://amzn.bo/3xhb/6ax  ### https://amzn.bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/bo/amzh/
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*Can replace by blind joint  *Can be hand made  *Can be hand made  Misc  *Can be approximative	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 706mm Hidden connector Hinges Base plate Middle LCD plate  Neodimium Magnet 18x3mm Spring 10.5mm Lg / 7.1mm OD BallDetent Mix12 Genm Glass 30mm x 176.6mm Ferrule Kit FEP (at least 250x350mm)	Choose  2 2 2 6 4 36 2 1 1 1	ttps://www.nlcorress.com/item/1005001862865136.htm/?spm=a2g0.o.store_pc_all Product.8148356.1 22752675traaFO&odp_npi=2%40dis%21CAD%21C%24%2027.29%21C%24%202184%21%21%21%21%21%21%21%21%21%21%21%21%21%
*Can replace by blind joint  *Can be hand made  *Can be hand made  Misc  *Can be approximative	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 706mm Hidden connector Hinges Base plate Middle LCD plate  Neodimium Magnet 18x3mm Spring 10.5mm Lg / 7.1mm OD BallDetent Mix12 Genm Glass 30mm x 176.6mm Ferrule Kit FEP (at least 250x350mm)	Choose  2 2 2 6 4 36 2 1 1 1	ttps://www.nlcorress.com/item/1005001862865136.htm/?spm=a2g0.o.store_pc_all Product.8148356.1 22752675traaFO&odp_npi=2%40dis%21CAD%21C%24%2027.29%21C%24%202184%21%21%21%21%21%21%21%21%21%21%21%21%21%
"Can replace by blind joint "Can be hand made "Can be hand made "Can be hand made "Can be approximative	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 340mm Alm Extr 2020 - 340m	Choose  2 2 2 6 4 36 2 1 1 1	https://www.alexporess.com/tem/1000001802865138.htm/?apm=azq/o.store_pe_allProduct.8148386.1.27728075traaF-0.kbdo.mpi=2146ddisNo1CK2N2.218.418.218.218.218.218.218.218.218.218.218.2
*Can replace by blind joint  *Can be hand made  *Can be hand made  Misc  *Can be approximative	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 410mm Alm Extr 2020 - 705mm Hidden connector Hinges Base plate Middle LCD plate  Neodimium Magnet 18x3mm Spring 10.5mm Lg / 7.1mm OD BailDetent Mixt 12 6mm Glass 302mm x 176.6mm Fernde Kt FEP (ct least 250x350mm)  Micro to HDMI Cable 8k 16 AWG cable	Choose  2 2 2 6 4 36 2 1 1 1	https://www.alexportess.com/item/10050011802865138.htm/?apm=a2000.store_poc_all product 81 48358 1.2275675 years Colordon_mini-21440ds/sto/21.CAD%;21CM24%2027.29%;21CM24%2017.19;21%;21%;21%21%21%2019400bts 15791553748380029477569086%;21%21sh    https://www.nab.op.htm.Gram.nab.op.htm.Gr
*Can replace by blind joint  *Can be hand made  *Can be hand made  *Can be approximative  *Can be approximative	ChituSystems Board ChituSystems Touch Screen  Alm Extr 2020 - 490mm Alm Extr 2020 - 340mm Alm Extr 2020 - 340m	Choose  2 2 2 6 4 36 2 1 1 1	https://www.alexporess.com/tem/1000001802865138.htm/?apm=azq/o.store_pe_allProduct.8148386.1.27728075traaF-0.kbdo.mpi=2146ddisNo1CK2N2.218.418.218.218.218.218.218.218.218.218.218.2

	Rails Link	1 Coming soon						
D Printed Parts								
The Vat needs to be	printed in PLA or PETG ! Other materials can react w	ne chemical in the resin						
	e Structural parts like in the arm part need to be very rigid and stiff! They can be printed in PLA carbon fiber filled material or other stiff platic							
	ed at 0.2mm with at least 35% infill and at least 6 walls							
	Arm Plate Link	1						
	Arm Spacer	1						
	Bearing Holder	1						
	Build Plate Link	1						
	Build Plate Top	1						
	Door Handle	1						
	Knob	1						
	LCD Driver Braket	1						
	LCD Insert	1						
	Motor Mount	1						
	Pour Shield	1						
	Probe Trigger	1						
	Touch Screen Braket1	1						
	Touch Screen Braket2	1						
	Touch Screen Frame	1						
	Vat Body	1						
	Vat Bottle Docking Station	1						
	Vat Latch Left	1						
	Vat Latch Rear	1						
	Vat Latch Right	1						
	Vat Retainer Ring	1						
	Vat Handle	2						
Total Cost Should be a	around 1300\$US to 1500\$US							