THIS TABLE HAS SUGGESTIONS ON WHAT SETTINGS TO USE! IT IS NOT CRITICAL TO FOLLOW IT BUT NOTE THAT THESE SETTINGS HAVE BEEN TESTED ON MUTLIPLE ROBOTS!

II IS NOT CRITICAL TO FOLLO				112 22211 1							
Part name	Position in arm	Supports	mass (g)	Infill type	Infill %	Time	Cooling %	Layer h	Top layers	Bot layers	Perimeters
Wrist	J6	Minimal	77,65	honey	40	7h51m	15	0.2 LA	6	4	3
Pneumatic gripper holder	J6	None	31	honey	40	2h52m	15	0.2 LA	6	4	3
J5 pulley	J5	None	20	honey	40	2h	15	0.2 LA	6	4	3
J5 part	J5	Minimal	114	honey	30	10h	15	0.2 LA	6	4	3
J5 belt lid	J5	None	20	honey	15		15	0.2 LA	6	4	3
J5 electronics lid	J5	None	20	honey	15		15	0.2 LA	6	4	3
Elbow part	J4	alot	215	honey	25	16h	15	0.2 LA	6	4	3
J4 limiter	J4	None	1	honey	80	2m	15	0.2 LA	6	4	3
J4 bearing backplate	J4	None		honey			15	0.2 LA	6	4	3
	J4	None		honey			15	0.2 LA	6	4	3
Elbow lid 1	J4	None	20	honey	20	1h46m	15	0.2 LA	6	4	3
Elbow lid 2	J4	None	4	honey	20	15m	15	0.2 LA	6	4	3
Upper arm	J3	Minimal	220	honey	35	18h	15	0.2 LA	6	4	3
J3 limit switch lid	J3	None	4	honey	50	21m	15	0.2 LA	6	4	3
J3 pulley	J3	None	25	honey	50	2h42m	15	0.2 LA	6	4	3
J3 pulley input	J3	None	14	honey	50	1h16m	15	0.2 LA	6	4	3
Upper arm cover	J3	minimal	34	honey	15	2h	15	0.2 LA	6	4	3
J2_cover	J2	None	10	honey	20	42m	15	0.2 LA	6	4	3
J2_bering backplate	J2	None	10	honey	20	42m	15	0.2 LA	6	4	3
J1_belt_cover	J2	None	37	honey	20	2h	15	0.2 LA	6	4	3
J2_stepper_blocker	J2	None	7	honey	20	15m	15	0.2 LA	6	4	3
J1_turret_motor_holder	J2	Minimal	53	honey	80	6h	15	0.2 LA	6	4	3
J1_turret	J1	Minimal	210	honey	25	18h	15	0.2 LA	6	4	3
J1_lid_motor	J1	Minimal	9	honey	25	51m	15	0.2 LA	6	4	3
J1_rotation_shaft	J1	none	31	honey	50	3h34m	15	0.2 LA	6	4	3
J2_shaft	J2	none	43	honey	50	4h41m	15	0.2 LA	6	4	3
Electronics_cover	J1	Minimal	80	honey	20	6h	15	0.2 LA	6	4	3
J2 limit switch cover	J2	Minimal	3	honey	25	13m	15	0.2 LA	6	4	3
Electronics_case	J1	Minimal		honey	50		15	0.2 LA	6	4	3
Fan_cover	J1	Minimal		honey	20		15	0.2 LA	6	4	3
J1_bottom_lid	J1	Minimal		honey	25		15	0.2 LA	6	4	3
Main_base	J1	Minimal		honey	50		15	0.2 LA	6	4	3
HTD_48_J5_PULLEY	J5	Minimal		honey	60		15	0.2 LA	6	4	3
J4_output_pulley	J1	Minimal		honey	50		15	0.2 LA	6	4	3
Pneumatic_gripper_holder	Gripper	Minimal		honey	30		15	0.2 LA	6	4	3
J1_backplate	J1	Minimal		honey	50		15	0.2 LA	6	4	3
J1_turret	J1	Minimal		honey	45		15	0.2 LA	6	4	3
J2_limit_switch_cover		Minimal		honey	50		15	0.2 LA	6	4	3
J1_stepper_block	J1	Minimal		honey	45		15	0.2 LA	6	4	3
Upper_arm_wires_cover	J3	Minimal		honey	45		15	0.2 LA	6	4	3
38_pulley_J3	J3	Minimal		honey	70		15	0.2 LA	6	4	3
42_pulley	J3	Minimal		honey	70		15	0.2 LA	6	4	3