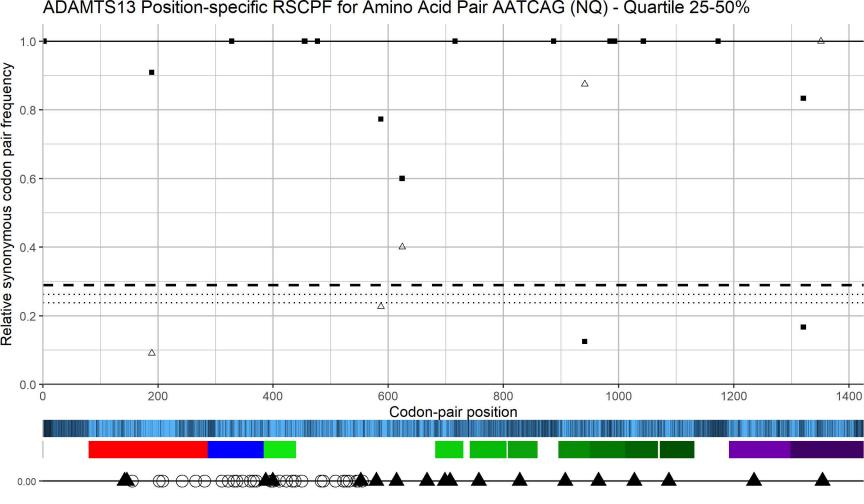
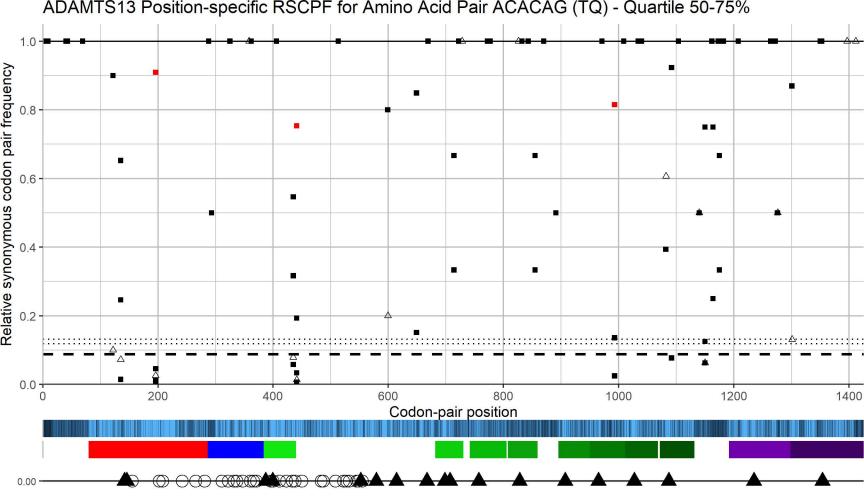
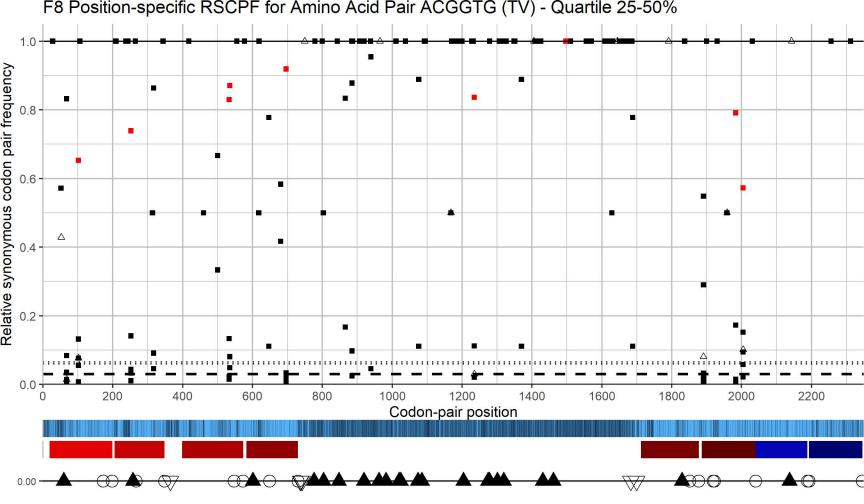
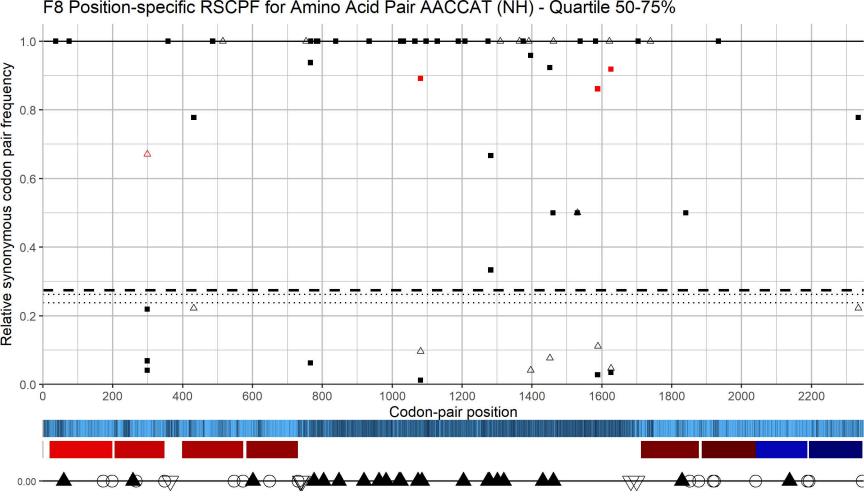
Supplementary File 12 Legend (Figure S6):

Examples of position-specific codon-pair usage bias in the top three quartiles of each human reference gene. To highlight potential position-specific optimization candidates, open triangles and closed squares were colored red if they were the most biased codon-pair synonymous with human. See the legend of Figure 3 for the definition of color keys for each information bar.









F8 Position-specific RSCPF for Amino Acid Pair GAAGAT (ED) - Quartile 75-100% Δ Δ Relative synonymous codon pair frequency Δ Δ 0.8 - $\frac{1}{2}$ Δ 0.6- \triangle \triangle Δ Δ 0.0 200 400 600 800 1000 1200 1400 1600 1800 2000 2200 Codon-pair position

