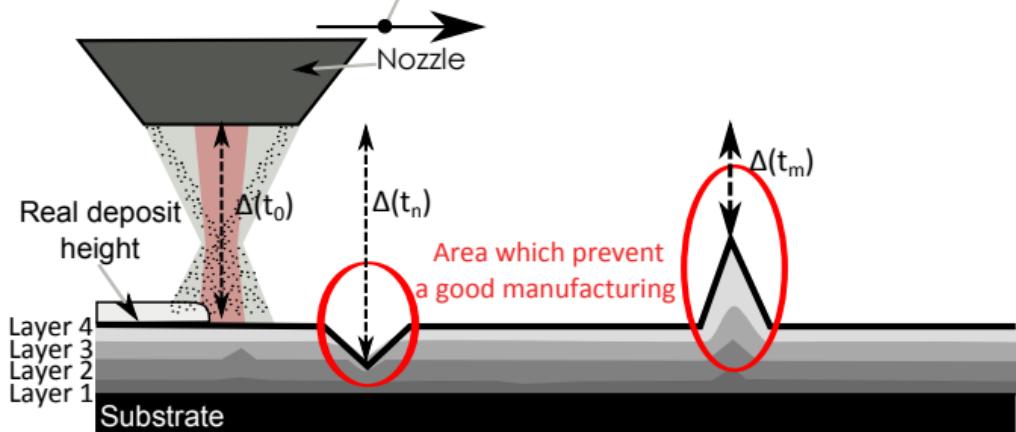


Moving direction

Nozzle



Theoretical deposit height

