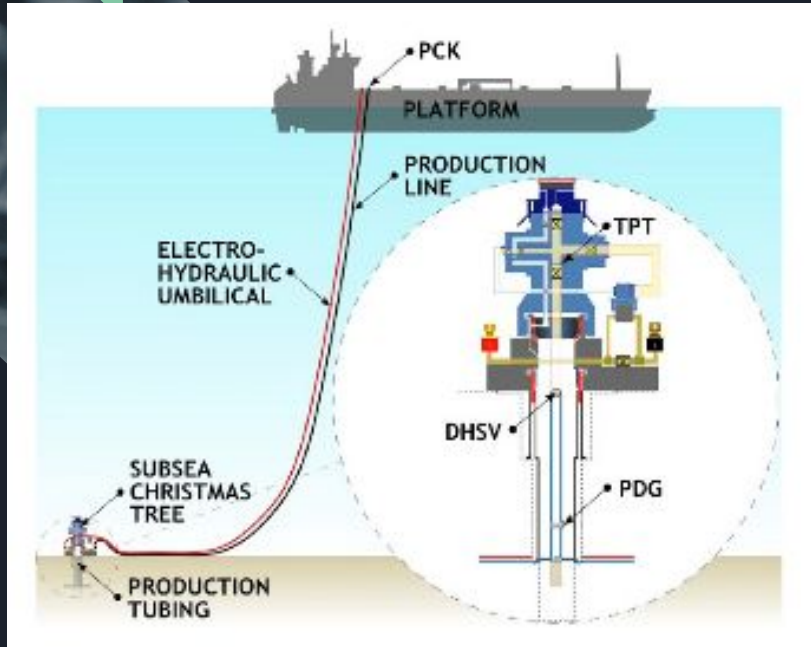


The background is a dark navy blue. In the top-left corner, there are two overlapping geometric shapes: a blue parallelogram and a light green parallelogram. In the bottom-left corner, there is a circular inset showing a close-up of a circuit board with various electronic components. In the top-right corner, there is a faint, stylized pattern of white lines and squares, resembling a circuit or a data structure.

Strategic Thinking CA2

Giulio Calef, Kevin Byrne, Victor Ferreira Silva
HDip. in AI Applications - Sept. 2022

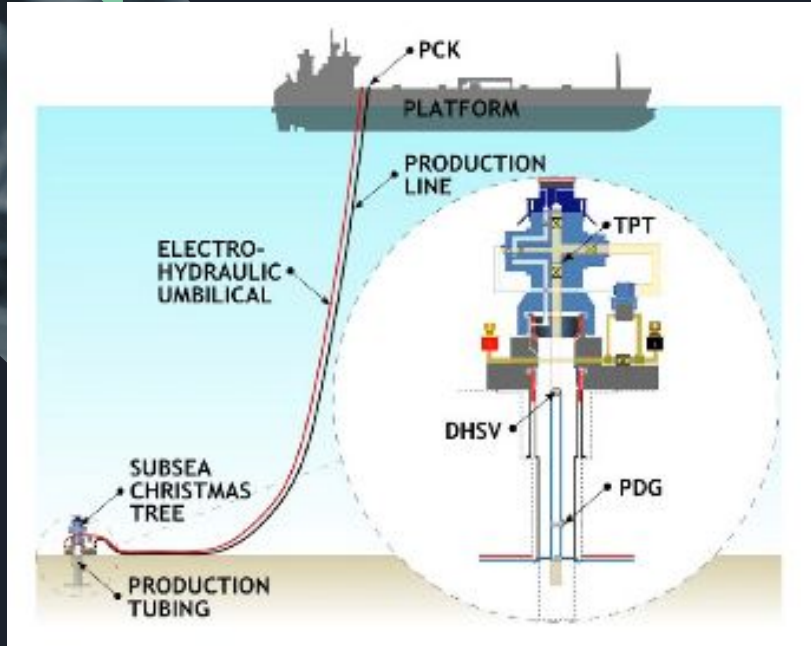
Business Description



- Oil industry increasingly adopting automated controls for safer, more productive, and energy-efficient operations
- Timely detection of faults or anomalous systematic behaviors crucial to prevent production line disruptions
- Petrobras launched the "Expert Alarm Monitoring" project to improve abnormal event management in offshore wells

Business Description - Severe Slugging

- Severe Slugging is a critical flow assurance issue observed in offshore pipeline-riser systems
- Can cause flooding of downstream production facilities and decrease productivity
- Project contributes to mitigating safety risks, reducing operational costs, and improving production efficiency in offshore oil operations



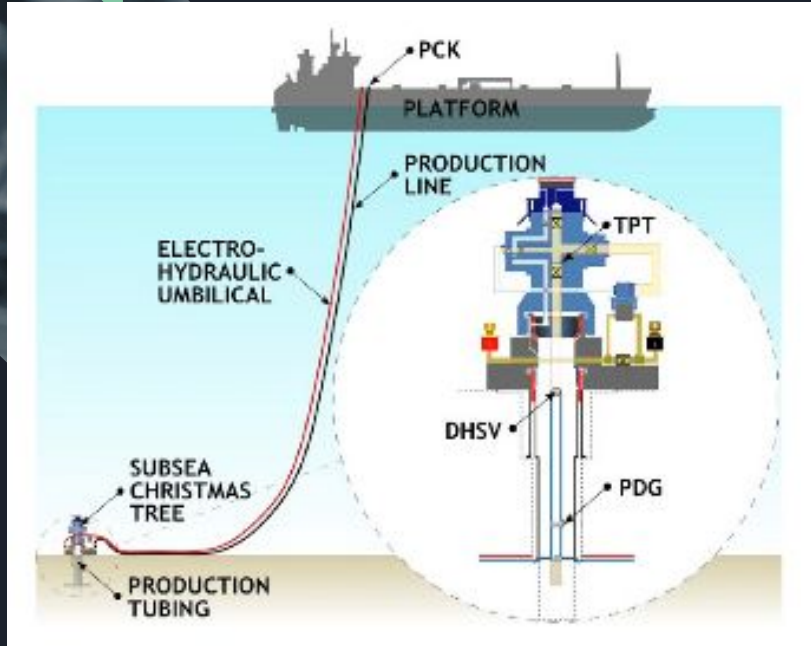
Hypothesis & General Goal

Hypothesis:

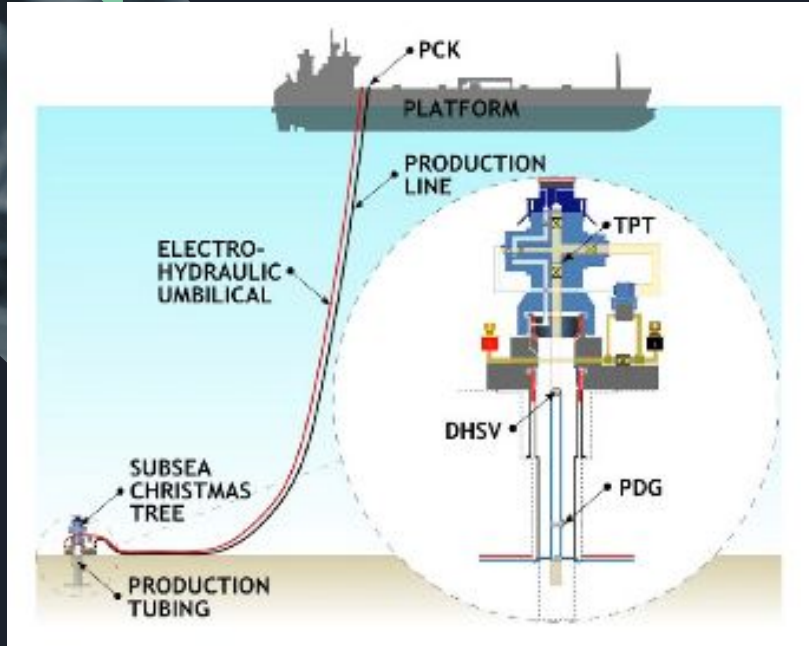
The data present in 3W Data Set's real instances enables classifier models to detect Severe Slugging with high accuracy, precision and recall.

General Goal:

Project objective: Apply ML to detect Severe Slugging in offshore well production using 3W dataset. Present a high-accuracy classification model.



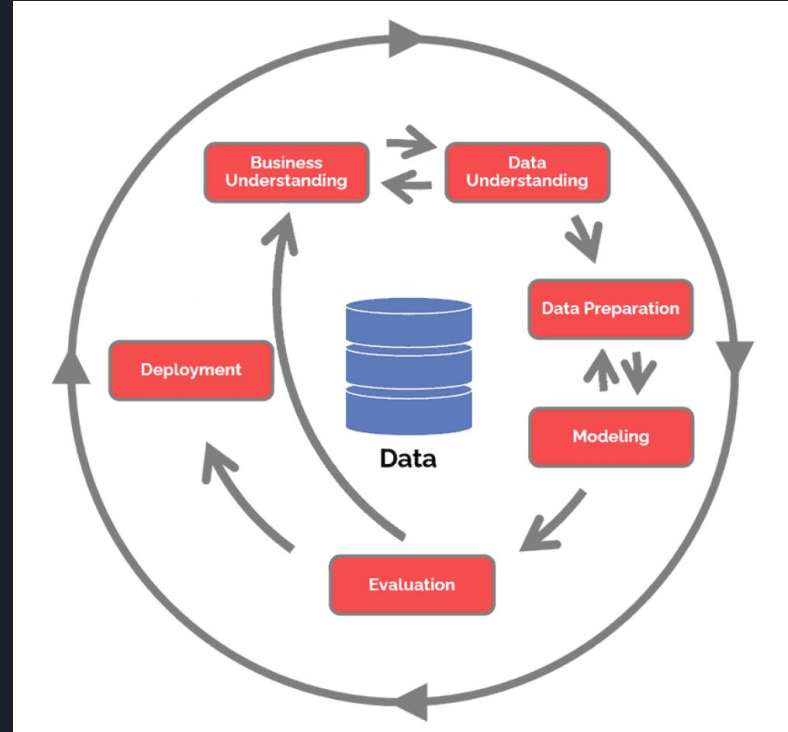
Success Criteria / Indicators



- Classification model to detect Severe Slugging in offshore wells using ML on the 3W data set.
- Metrics used are accuracy, precision, and recall.
- Adopting recall as a criterion helps evaluate minority class accuracy, and precision determines the probability of detecting Severe Slugging correctly.
- Using recall to consider class disparities in binary classification of imbalanced data.

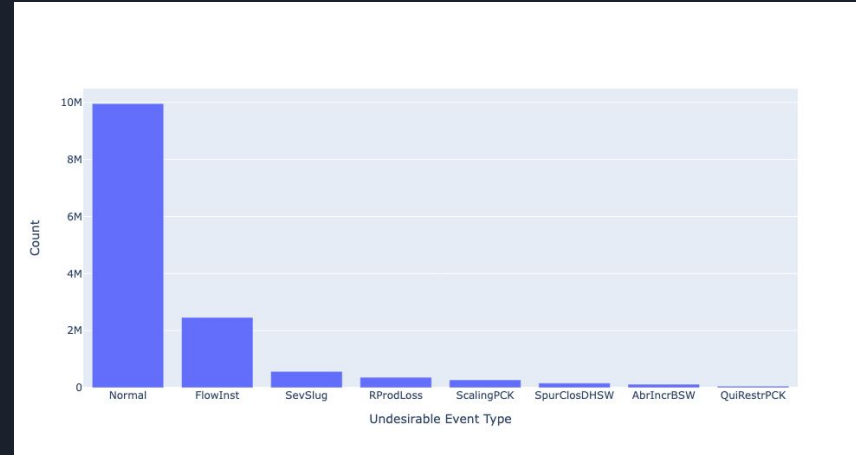
Technologies Used

- CRISP-DM methodology
- Petrobras' 3W Tool Kit
- Pandas, NumPy, Scikit-learn, Keras, Seaborn, Matplotlib, Plotly, Imbalanced-learn, and Pickle.
- Scikit-learn: LinearSVC, KNeighborsClassifier, DecisionTreeClassifier, and RandomForestClassifier
- modules: GridSearchCV, cross_val_score, train_test_split, KFold, and Pipeline.



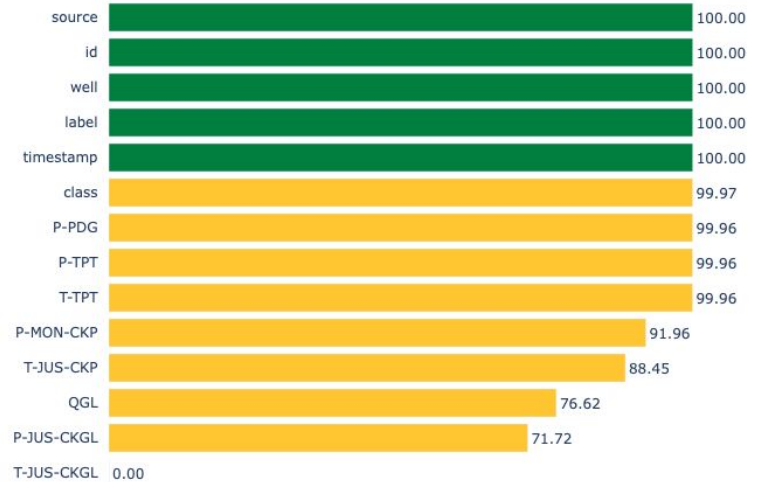
Data Understanding

- The dataset contains Real, Simulated, and Hand-drawn instances, but only Real instances were selected for this project.
- Data set includes 13,952,911 observations with 14 columns of data each x 8 types of undesirable events characterized by 8 process variables (real instances)
- Data set was not pre-processed, including NaN values, frozen variables, varying sizes, and outliers, to maintain realistic aspects.



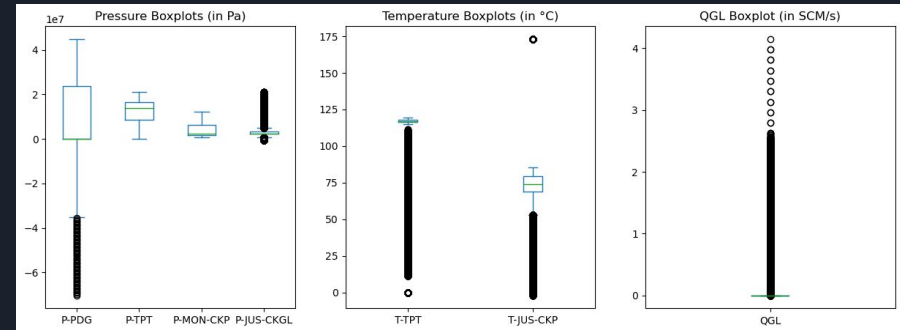
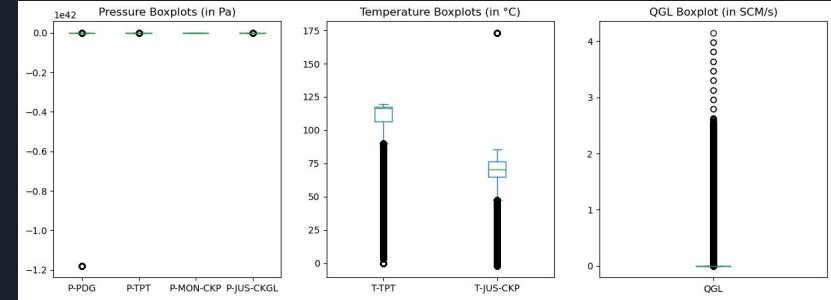
Data Understanding

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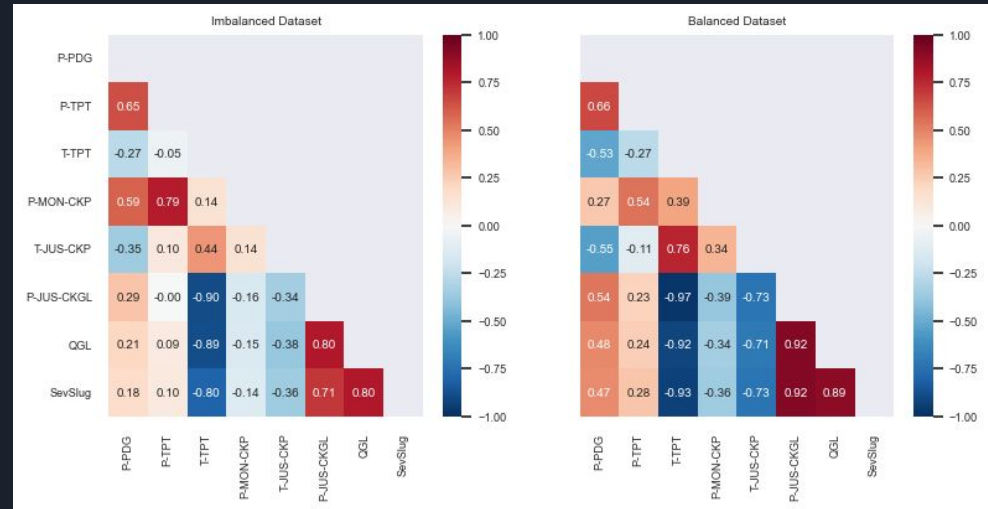
Data Preparation

- Data cleaning involved removing missing data from certain columns, dropping redundant columns, and removing duplicates.
- Extreme outliers in P-PDG and P-TPT were also removed, which represented 2.26% of the resulting rows.
- The resulting distribution of values in P-PDG and P-TPT was modified.



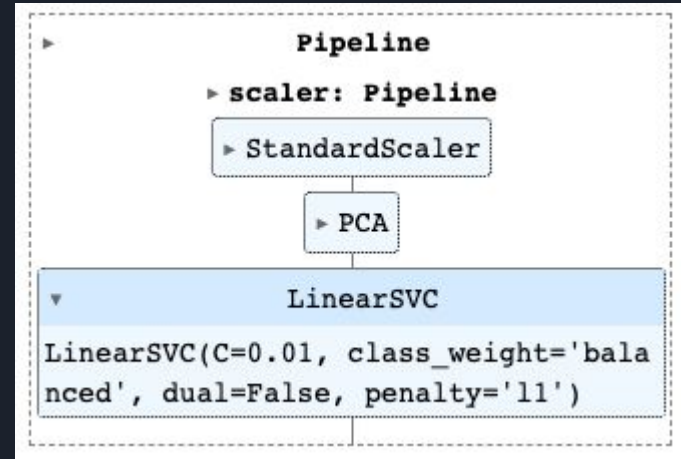
Feature Engineering

- Boolean columns were created for each undesirable event, and the dataset was split into training and testing sets.
- The distribution of records with or without severe slugging was also computed
- Non-Severe Slugging: 94.194%
- Severe Slugging: 5.806%



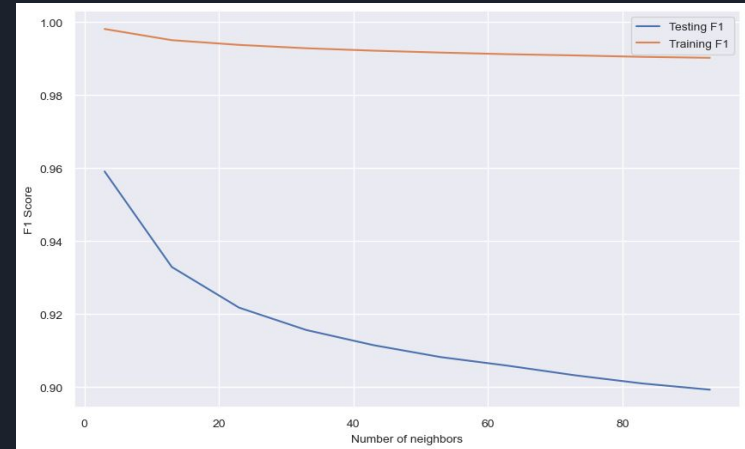
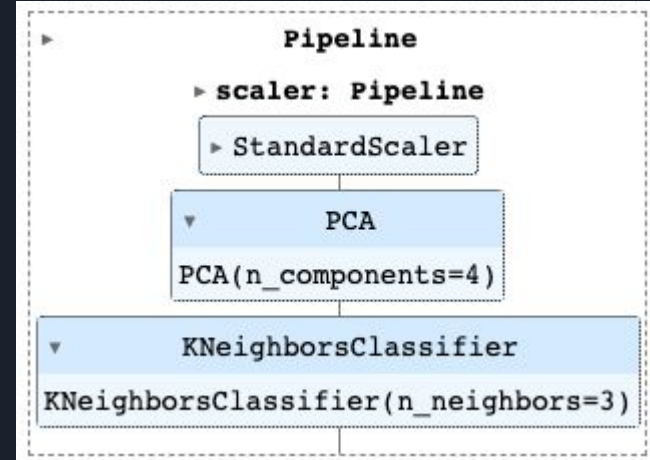
Models - LinearSVC

- LinearSVC: a linear support vector classifier used for binary classification.
- Data was not linearly separable
- Hyperparameter optimization + pipeline with StandardScaler, PCA, and model.
- The best parameters found: StandardScaler, PCA with 3 components, and a LinearSVC with $C=0.01$, class weight='balanced', dual=False, and penalty='l1'.



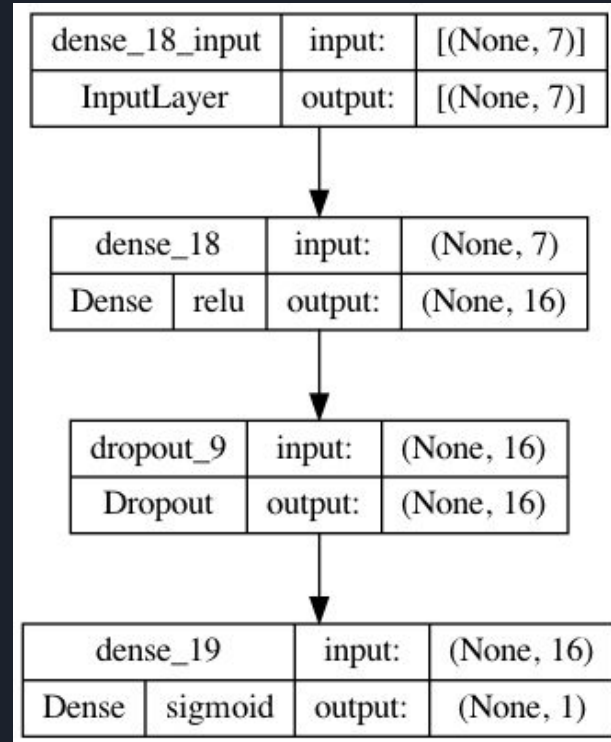
Models - KNN

- Pipeline with 3 steps: StandardScaler method to scale the data, PCA and model.
- Grid search + default cross-validation (5-fold cross-validation)
- Optimal combination of parameters found
- Comparison between the f1 score in training and test data sets according to the number of neighbors



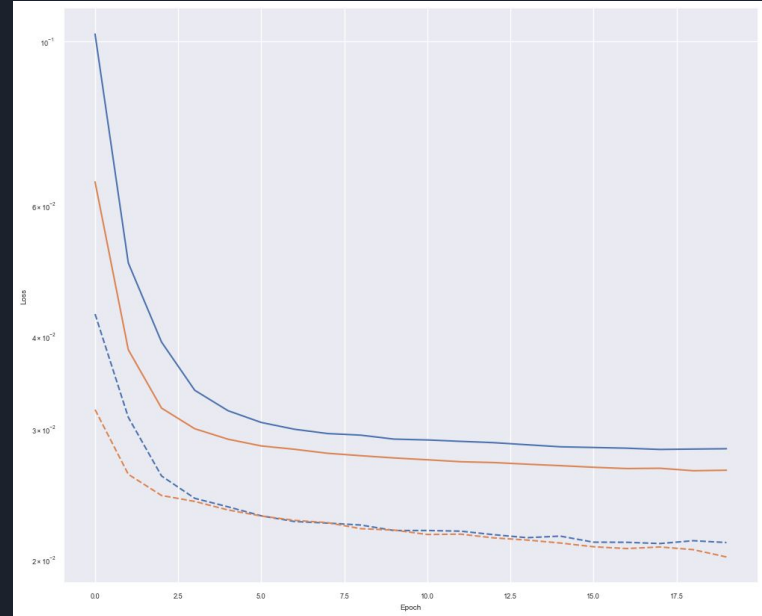
Models - Neural Networks

- The peril of overfitting in an imbalanced dataset: data was split into train and validation sets,
- Validation set only used for evaluation during training
- The test set was completely isolated until evaluation.
- Lack of training data for the Severe Slugging class.
- Data cleaning and scaling followed the same process as other models in the project.



Models - Neural Networks

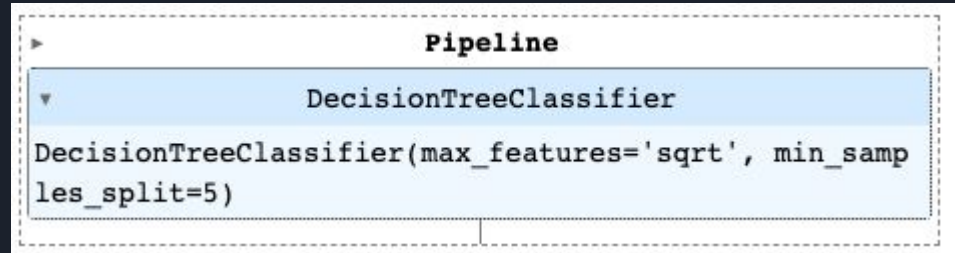
- An initial model was defined and bias was fixed by adjusting the loss for imbalanced data.
- Trained with 20 epochs and compared to the same model without the bias adjustment, showing that loss was significantly reduced.
- Training history was recorded to verify over-fitting and to collect data for visualising relevant metrics.
- The model was trained with 100 epochs while the precision-recall curve of validation data set was being monitored - lastly 58 epochs



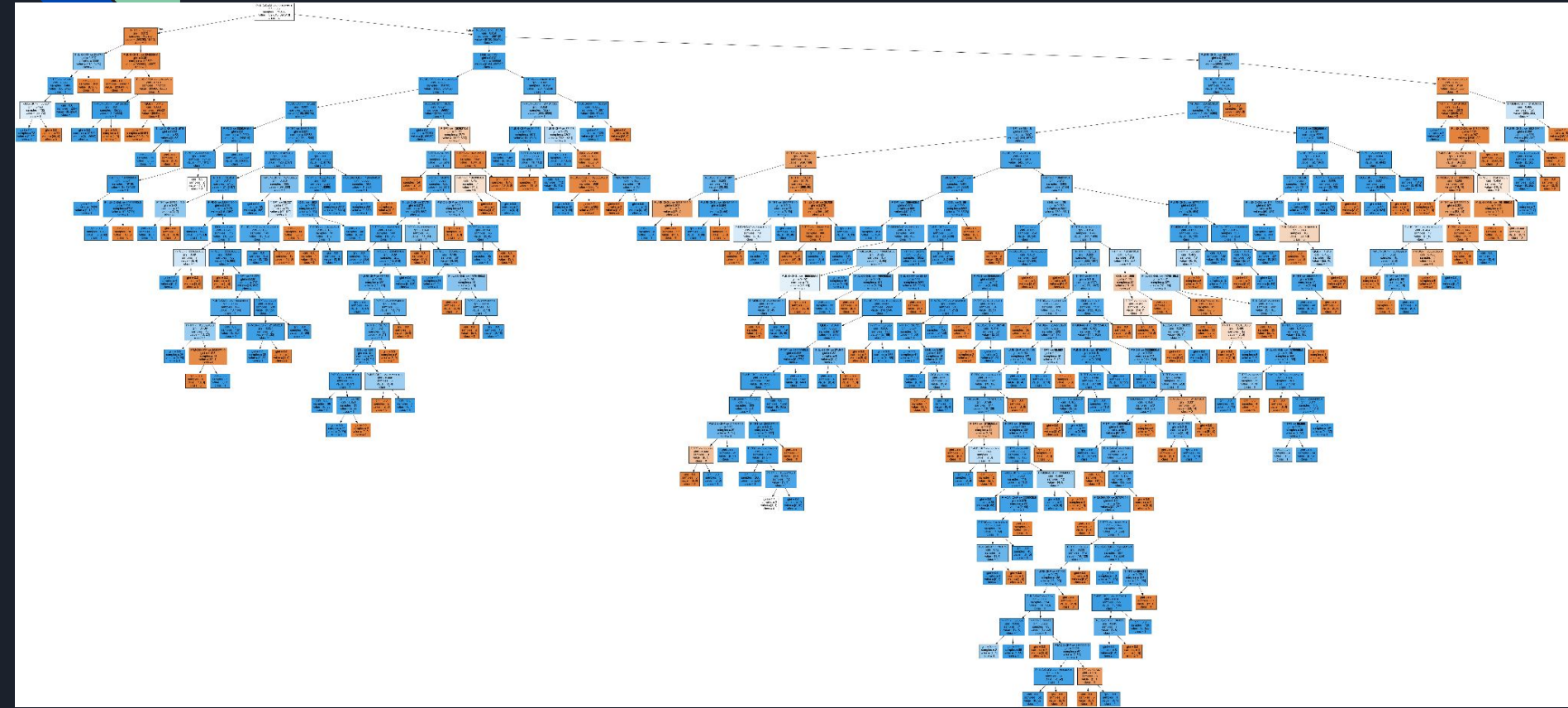


Models - Decision Tree

- Decision Tree Classifier is used as a non-linear classifier for non-linearly separable data.
- Hyperparameters were optimized using GridSearchCV and the best combination was used to train the model.
- The resulting decision tree was too complex to be visualized in detail.



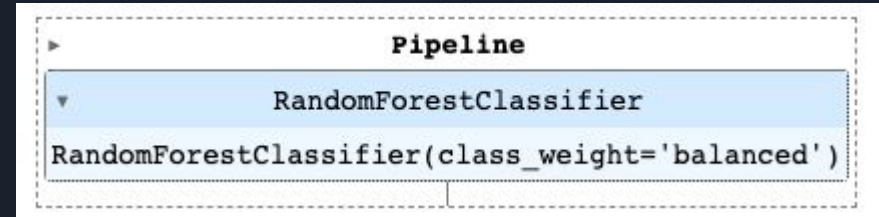
Models - Decision Tree





Models - Random Forest

- A Random Forest Classifier was used to classify non-linear data.
- A previously trained model was loaded to predict class labels for X test and generate a classification report.
- Hyperparameter optimization was performed using a grid search and the best parameters were used to train the model.
- The final pipeline used RandomForestClassifier with class_weight set to 'balanced'.



Evaluation - Classification Reports

Linear SVC

```
# printing classification report for LinearSVC  
print(cr_linearsvc)
```

	precision	recall	f1-score	support
0	0.9980	0.9808	0.9893	2763432
1	0.7568	0.9687	0.8498	170839
accuracy			0.9801	2934271
macro avg	0.8774	0.9747	0.9195	2934271
weighted avg	0.9840	0.9801	0.9812	2934271

- Lowest precision, accuracy

Evaluation - Classification Reports

k-Neighbours Classifier

```
# printing classification report for kNN classifier  
print(cr_knn)
```

	precision	recall	f1-score	support
0	0.99987	0.99487	0.99736	2763432
1	0.92328	0.99787	0.95913	170839
accuracy			0.99505	2934271
macro avg	0.96157	0.99637	0.97825	2934271
weighted avg	0.99541	0.99505	0.99514	2934271

- Satisfactory accuracy, recall

Evaluation - Classification Reports

Neural Networks

```
# printing classification report for ANN  
print(cr_ann)
```

	precision	recall	f1-score	support
0	0.99321	0.99987	0.99653	2763432
1	0.99760	0.88938	0.94039	170839
accuracy			0.99343	2934271
macro avg	0.99541	0.94462	0.96846	2934271
weighted avg	0.99346	0.99343	0.99326	2934271

- Satisfactory f1 score, but not good recall

Evaluation - Classification Reports

Decision Tree

```
# printing classification report for Decision Tree  
print(cr_tree)
```

	precision	recall	f1-score	support
0	0.99999	0.99972	0.99986	2763432
1	0.99553	0.99980	0.99766	170839
accuracy			0.99973	2934271
macro avg	0.99776	0.99976	0.99876	2934271
weighted avg	0.99973	0.99973	0.99973	2934271

- Very high precision, recall, accuracy and f1-score

Evaluation - Classification Reports

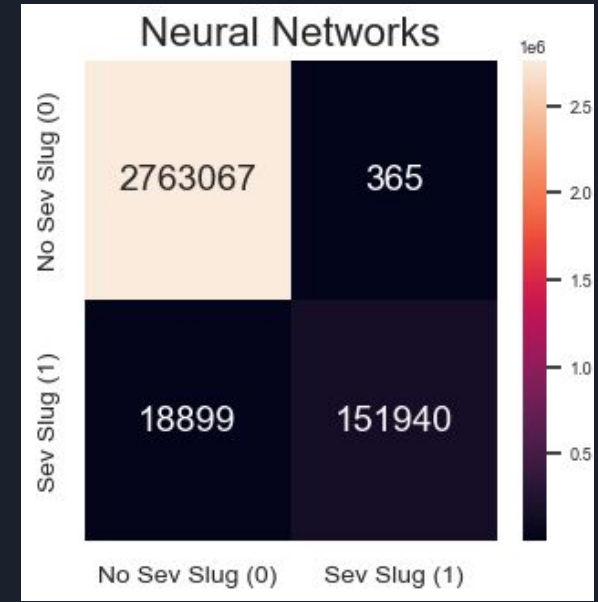
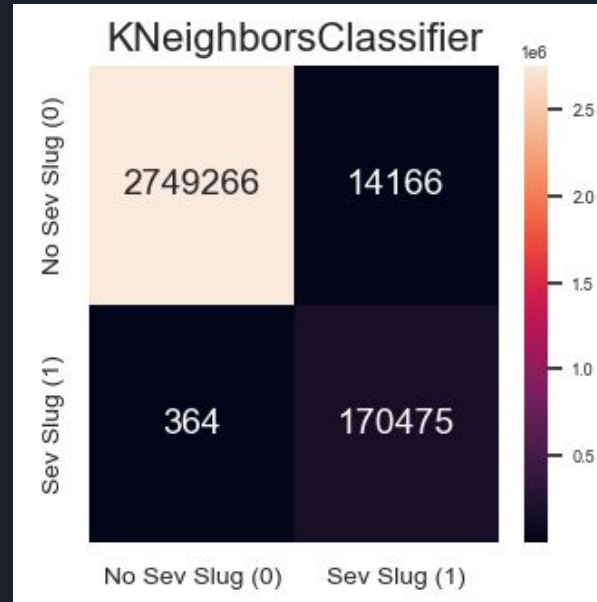
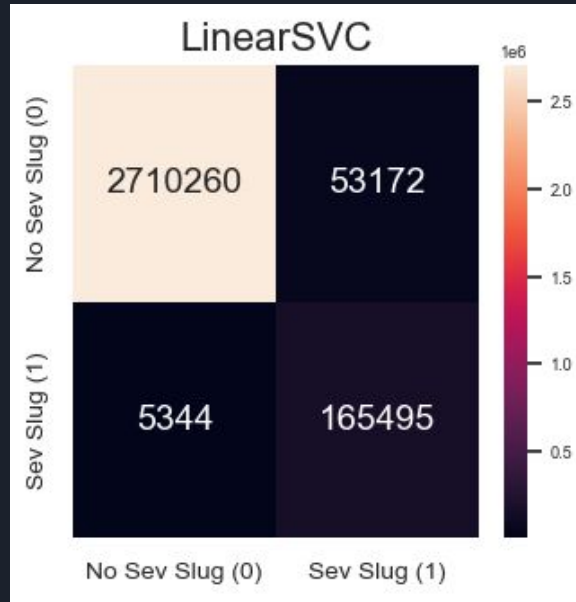
Random Forest

```
: # printing classification report for Random Forest  
print(cr_rf)
```

	precision	recall	f1-score	support
0	1.00000	0.99991	0.99995	2763432
1	0.99852	1.00000	0.99926	170839
accuracy			0.99991	2934271
macro avg	0.99926	0.99995	0.99961	2934271
weighted avg	0.99991	0.99991	0.99991	2934271

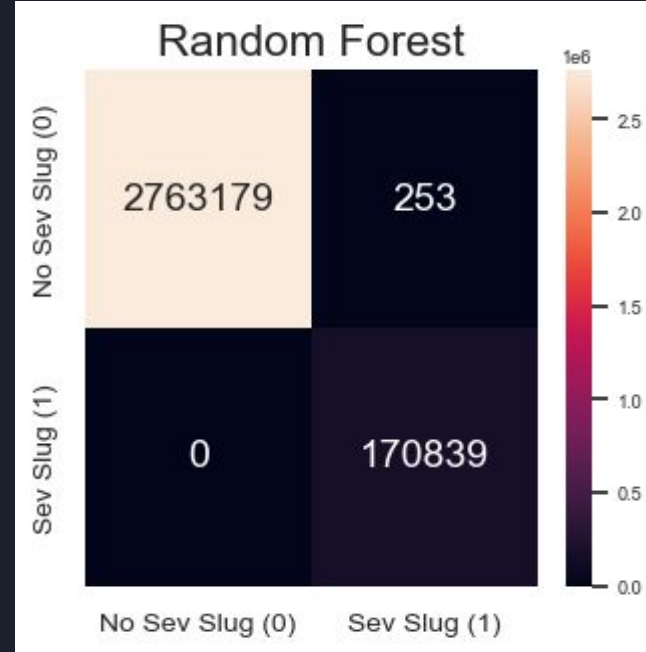
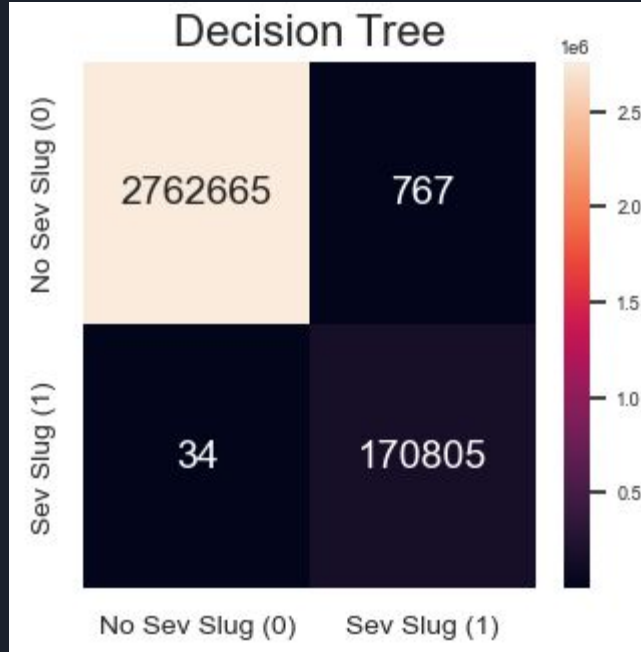
- Very high precision, recall, accuracy and f1-score

Evaluation - Confusion Matrices



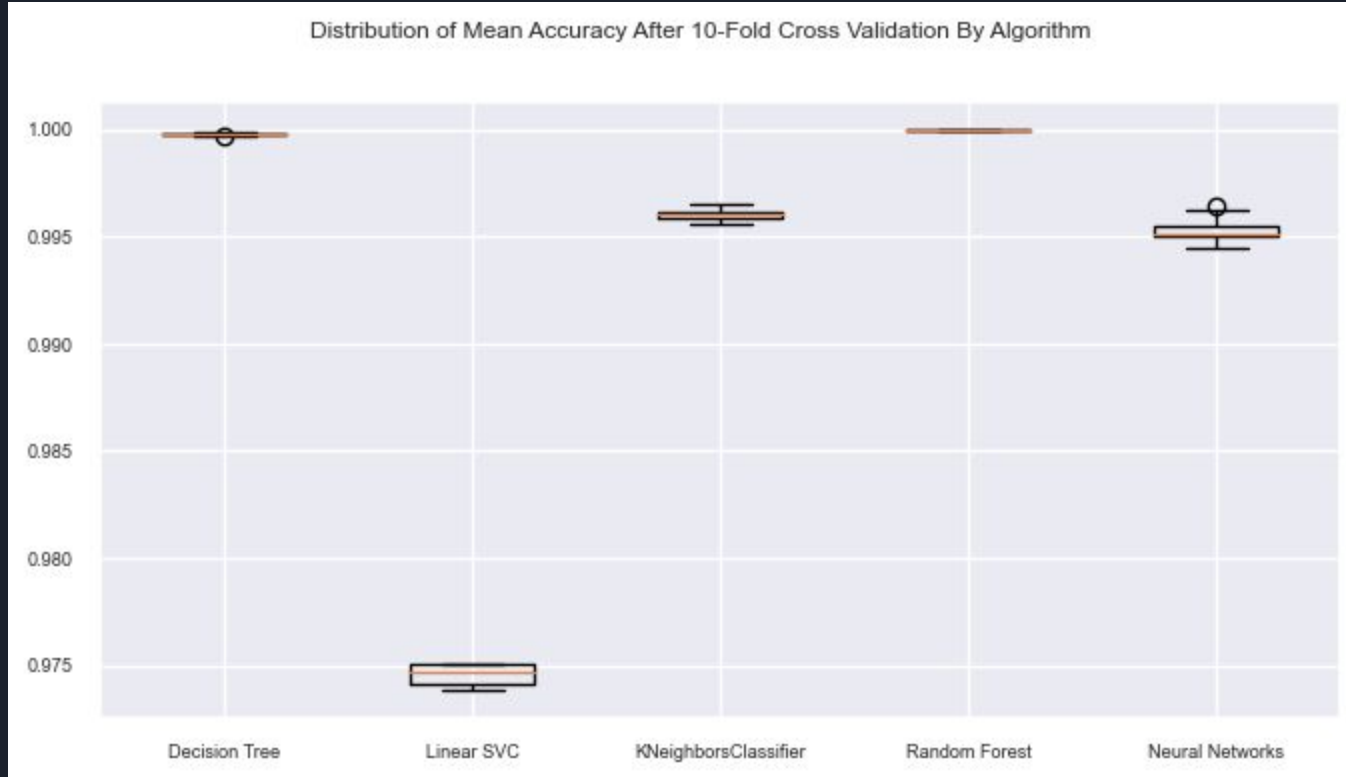
- Neural Networks had few False Negatives, but a very high False Positives

Evaluation - Confusion Matrices

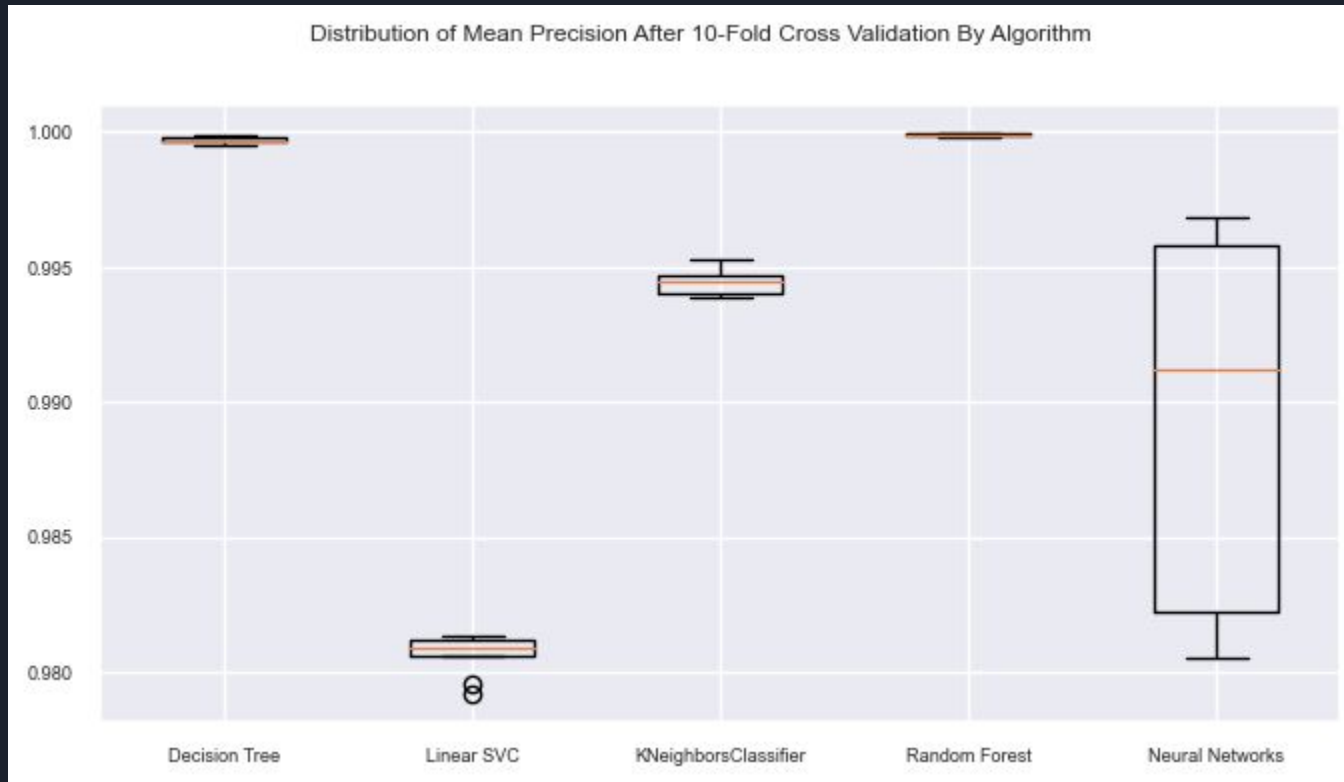


- Lowest numbers of false negatives and false positives

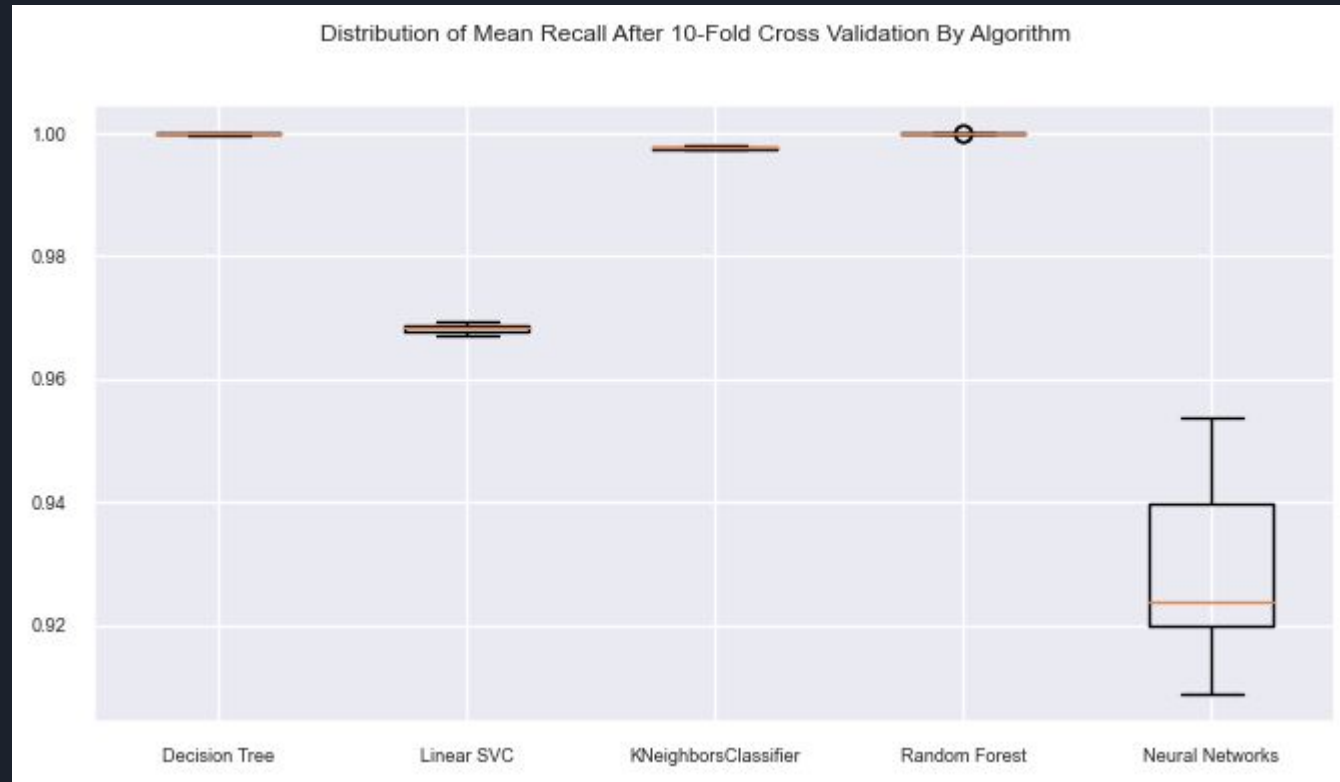
Evaluation - Accuracy



Evaluation - Precision



Evaluation - Recall





Conclusions

- Capstone project developed ML models to detect Severe Slugging in offshore well production lines
- Random Forest and Decision Tree classifiers showed very satisfactory results in all selected metrics
- The models can reduce operational and environmental risks, costs, and improve production efficiency.
- Techniques used can be applied to detect other undesirable events in the oil and gas industry