



**Racing**  
**TTX25 Pressurized Cartridge Kit**

**Owner's Manual**

**ÖHLINS®**  
ADVANCED SUSPENSION TECHNOLOGY

# Introduction



## Öhlins Racing AB - The Story

*It was the 1970's, a young man named Kenth Öhlins spent most of his spare time pursuing his favourite sport: motocross.*

A careful observer, Kenth's attention was continually drawn to one specific detail - motocross bikes had more engine power than their suspension could handle. It was not long before Kenth realised that better performance could be achieved by improved wheel suspension.

Öhlins Racing was established in 1976, and just two years later the company won its first World Championship title. Despite being in the business for 30 years, the search for perfection and new functions is still the main focus of the company.

*Congratulations! You are now the owner of an Öhlins Front Fork Cartridge Kit. More than two hundred World Championships and other major world titles are definitive proof that Öhlins products offer outstanding performance and reliability.*

Every product has gone through rigorous testing and engineers have spent thousands of hours, doing their very best to use every possible experience from our 30 years within the racing sport. The product that you now have in your possession is pure racing breed that is built to withstand.

By installing this Front Fork Cartridge Kit on your bike you have made a clear statement... you are a serious rider with a focus on getting the maximal handling ability and outstanding feedback from your bike. Along comes the fact that your Front Fork Cartridge Kit will be a long lasting friend, delivering the very best of comfort and performance every time you go for a ride. Go explore!

# Safety Precautions

## Note!

*The front fork is a very important part of the vehicle and will therefore affect the stability.*

 *Read and make sure that you understand the information in this manual and the mounting instructions before you use this product. If you have any questions regarding installation or maintenance please contact an Öhlins dealer.*

 *Öhlins Racing AB can not be held responsible for any damage to the front fork, vehicle, other property or injury to persons, if the instructions for installing and maintenance are not followed exactly.*

## Warning!

*This product was developed and designed exclusively for a specific vehicle model and should only be installed on the intended vehicle model in its original condition as delivered from the vehicle manufacturer.*

 *After installing this product, take a test ride at low speed to make sure that your vehicle has maintained its stability.*

 *If the suspension makes an abnormal noise, or the function is irregular, or if you notice any leakage from the product, please stop the vehicle immediately and return the product to an Öhlins Service Centre.*

## Note!

*When working on this product, always consult your Vehicle Service Manual.*

 *This Manual should be considered a part of the product and should therefore accompany the product throughout its life cycle.*

## Safety Symbols

In this manual, mounting instructions and other technical documents, important information concerning safety is distinguished by the following symbols:



*The Safety Alert Symbol means: Warning! Your safety is involved.*



*The Warning Symbol means: Failure to follow warning instructions can result in severe or fatal injury to anyone working with, inspecting or using the front fork, or to bystanders.*



## Caution!

*The Caution Symbol means: Special precautions must be taken to avoid damage to the front fork.*

## Note!

*The Note Symbol indicates information that is important regarding procedures.*

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# 1 - Front Fork Cartridge Kit

## Introduction

The product in your hand is an artwork, prepared by our dedicated craftsmen at our facility in Upplands Väsby, Sweden. Its predecessors have battled their way on numerous race tracks in World Superbike, Supersport, Superstock and AMA and the legacy continues in your front fork. Thousands of hours have been spent together with some of the best teams in the world to find the optimal design and functionality to give you as much performance and comfort as possible. You will feel the difference...be sure.

## Design

The DNA of this new TTX25 front fork cartridge kit originates in the most prestigious race series in the world and the front fork cartridge kit is weight optimized as a result of that fact. We have used exclusive racing components from our R&D department to increase the performance of the front fork cartridge kit.

Our engineers that work on a daily basis with the top riders in the world often hear the word "feeling" and "control" when they debrief after tests and races.

We wanted to pour as much of these important factors into your front fork cartridge kit and, as a result, the new TTX25 front fork cartridge kit gives you improved "brake support" and "tire feel" when riding. For all of you that have your mind set on doing some serious racing we have some really good news.

Of course we have improved the design so that you easily can have it properly maintained and every kit is individually tested with an optimum setting, spring and top-out spring.

The new top-cap design will send a signal to all curious spectators when you pull over next to your favourite café or local race track... it's a signal that says that the owner of the bike has made his choice to go straight for the podium.

*Now we are raising the new TTX25 front fork cartridge kit to a new level.*



## 2 - Design and Function

The front fork cartridge kit is divided into one compression cartridge and one rebound cartridge. The compression cartridge is installed in the left front fork leg and the rebound cartridge in the right front fork leg. Marked at the top cap is "COMP" for compression adjustment and "REB" for rebound adjustment (Fig. 1).

The compression and rebound cartridges are both of the same design but work opposite each other. To achieve rebound damping force instead of compression damping force, the cylinder tubes and the pistons are turned opposite each other between the compression and the rebound cartridges (Fig. 2).

When the front fork moves, the fluid inside is forced to flow through the pistons. At a compression movement the fluid is forced through the compression shim stack and at the same time through the rebound check valve. And opposite, at a rebound movement the fluid is forced through the rebound shim stack and through the compression check valve.

The fluid displaced by the shafts are directed to a reservoir in the bottom of the cartridges. In the reservoir a dividing piston pressurizes the oil with 6 Bars of gas. (Fig. 2)

The compression and the rebound pistons are both of the same design. The pistons have three flow paths for the fluid:

1. Bleed valve (Fig. 3 centre gray arrows). Small orifice that creates a flow restriction simply by being small.
2. Shim valve (Fig. 3 outer black arrows). Fluid pressure has to deflect thin steel washers (shims) to open up an orifice and allow fluid to flow through it.
3. Check valve (Fig. 3 outer white arrows). A spring preloaded shim that opens easily, for return flow of fluid when the direction of movement of the front fork changes.

The bleed valve and shim valve build up damping force. At slow stroke speeds the percentage going through the bleed valve is higher and at fast strokes the shim valve takes care of most of the flow.

The check valve, together with the bleed valve (since it can flow both directions), handle return flows.

To control damping force the bleed valve can be changed by the external adjuster, compression and rebound.

By altering the stiffness of the shim stack (number, thickness, diameter and shape) on the shim valve the characteristics of the damping action can be changed. This should only be done by an authorized Öhlins service workshop.

Fig. 1 - Cartridges



## 2 - Design and Function

Fig. 2 - Schematic View

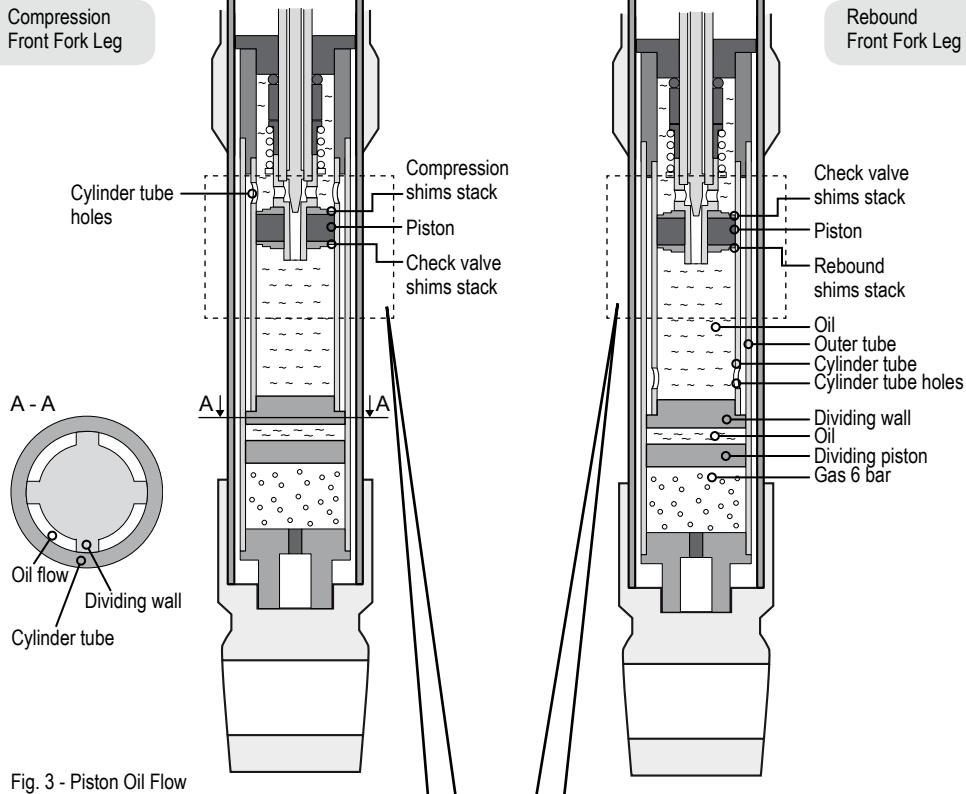
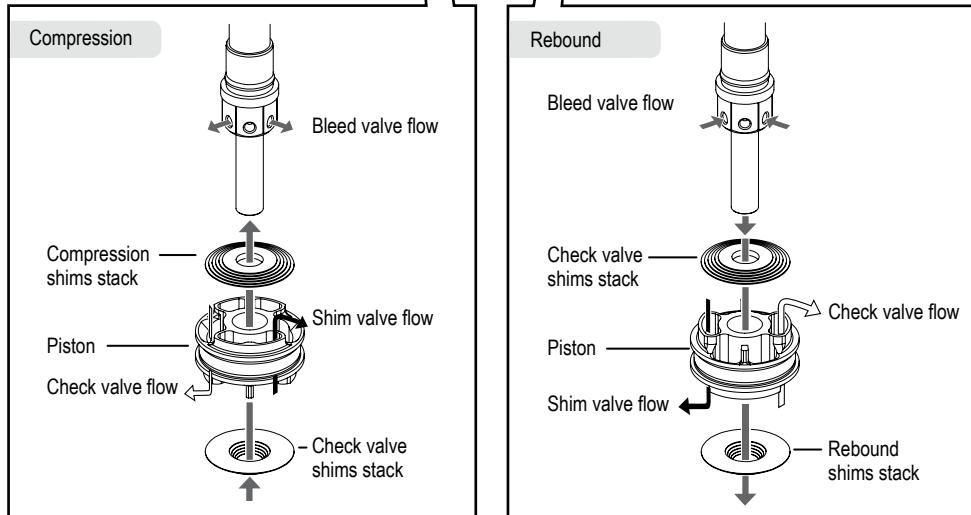


Fig. 3 - Piston Oil Flow



## 2 - Design and Function

### Compression damping

#### Compression front fork leg

When movement of the motorcycle causes compression of the front fork (Fig. 4 compression movement), the fluid below the compression piston is pressurized and goes through:

- Compression shims stack
- Compression bleed valve

#### Rebound front fork leg

The gas pressure behind the dividing piston causes the fluid to go through:

- Rebound check valve shims stack
- Rebound bleed valve (Small and insignificant flow compared to the check valve)

#### Displaced fluid

During compression movement, the shaft enters the cylinder tube and the correspondingly displaced volume of fluid has to flow out of the cylinder tube through the holes. The fluid flows out from the holes in the cylinder tube, between the cylinder tube and the outer cylinder tube down through the dividing wall to the reservoir in the bottom of the cartridge. In the reservoir a dividing piston pressurizes the oil with 6 Bars of gas. The dividing piston moves by the displaced fluid.

### Rebound damping

#### Rebound front fork leg

When the spring forces the front fork to extend again (Fig. 5 rebound movement), the fluid above the rebound piston is pressurized and in a similar pattern as compression movement, goes through:

- Rebound shims stack
- Rebound bleed valve

#### Compression front fork leg

Similar to rebound front fork leg at compression damping, the gas pressure behind the dividing piston causes the fluid to go through:

- Compression check valve shims stack
- Compression bleed valve (Small and insignificant flow compared to the check valve)

#### Displaced fluid

The fluid that was displaced by the piston shaft is now pushed back from the reservoir into the cylinder tube by the dividing piston movement.

## 2 - Design and Function

Fig. 4 - Front Fork Oil Flow Compression Movement

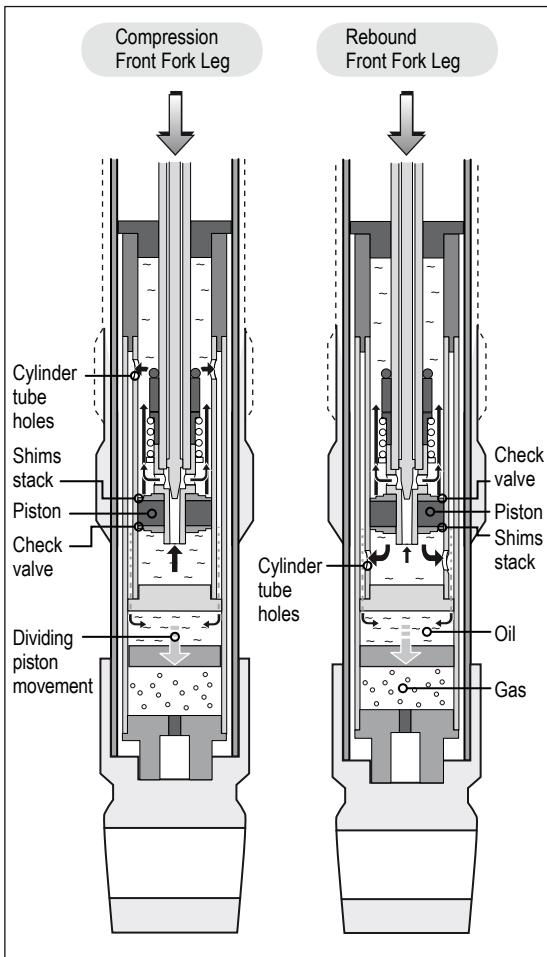
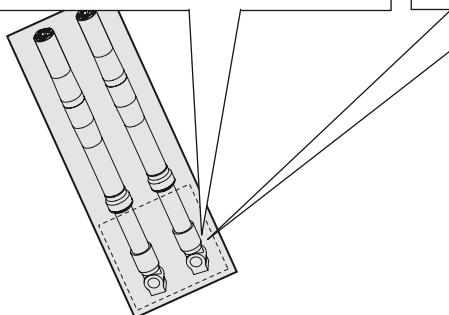
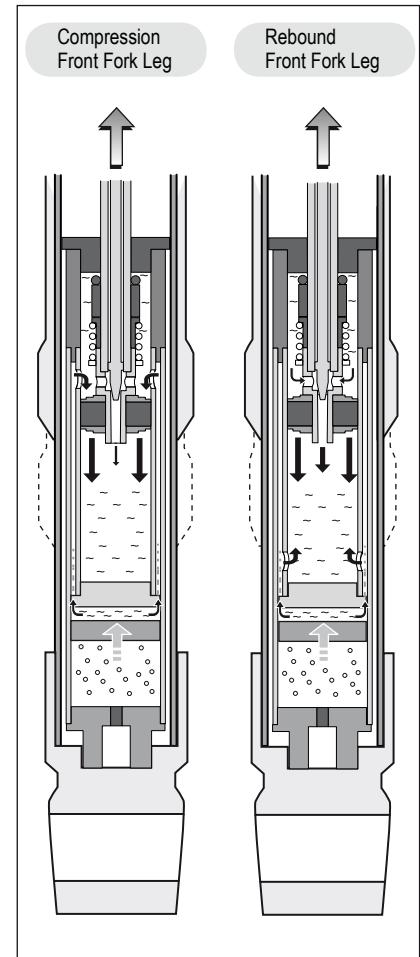


Fig. 5 - Front Fork Oil Flow Rebound Movement



# 3 - Setting up the Front Fork

## ⚠ Warning!

*Before riding, always ensure that the basic settings made by Öhlins are intact. Take notes, adjust in small steps and make only one adjustment at a time.*

## Step 1

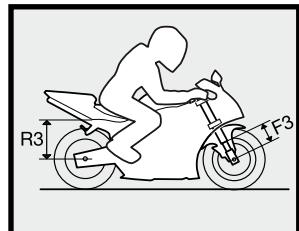
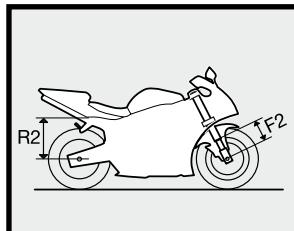
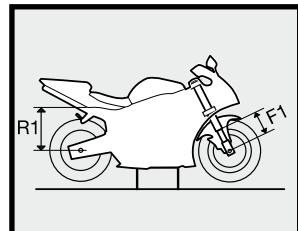
### Spring Preload - Free Sag - Ride Height

Spring preload is a crucial part of setting your motorcycle since it affects the height of the motorcycle and the fork angle. Before setting the preload, measure the sag:

#### ⦿ Note!

*The following procedure should be performed on a flat surface.*

1. Put the motorcycle on a workstand so that both wheels are off the ground and the suspension is unloaded.
2. Mark, for example with a piece of tape, a point immediately above the rear wheel axle.
3. Measure the distance from the marked point to a fixed point, for example the wheel axle (R1).
4. Measure the distance from the bottom of the upper triple clamp to a fixed point, for example the front wheel axle (F1).
5. Put the motorcycle on the ground so that the front and the rear suspensions are slightly compressed. Repeat the measuring procedures (R2 and F2).
6. Sit on the motorcycle in normal riding position, properly outfitted in your riding gear. Repeat the measuring procedure (R3 and F3).



## Recommended Measures

If no other recommendations are given in the Mounting Instructions follow the measures below:

### Free sag/ Without Rider (R1-R2), (F1-F2)

Rear	5 - 15 mm
Front	20 - 30 mm

### Ride height/ With Rider (R1-R3), (F1-F3)

Rear	25 - 35 mm
Front	30 - 40 mm

#### ⦿ Note!

*Always check on the Öhlins web site [www.ohlins.com](http://www.ohlins.com) or with your Öhlins dealer/ distributor for the latest information.*

## Step 2

### Adjust spring preload

1. If your measures differ significantly from the recommendations in the Mounting Instructions or the table above, adjust the spring preload. (See chapter Spring Preload in this manual).
2. If the ride height still differs from the recommendations, you may need to change to softer/harder spring. Contact your Öhlins dealer for advise.

#### ⚠ Warning!

*Incorrect spring rate may result in a front geometry that is either too steep or too flat. This can result in a tendency of under or over steering, that could seriously affect the handling characteristics of the motorcycle.*

# 4 - Adjustments

## 4.1 - Adjusters

- Spring preload adjuster

Use a 14 mm wrench to turn the upper adjustment screw. Maximum adjustment range is 18 mm. One turn of the adjustment screw will cause 1 mm change in spring preload.

- Compression damping adjuster

Left front fork leg.

- Rebound damping adjuster

Right front fork leg.

Adjust Compression and Rebound;

Use a 3 mm allen key. Adjustment range from fully closed valve (clockwise) to fully open valve (counter-clockwise) is about 20 "clicks". Recommended "clicks" from closed position according to your mounting instruction for your Front Fork Cartridge Kit.

## 4.2 - Spring

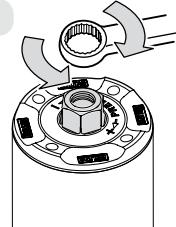
The spring recommended in the Mounting Instructions is chosen after evaluations performed on a test track according to motorcycle characteristics for your specific motorcycle model. Due to variations in ride style, track conditions, body shape etc. the spring is often a subject for additional fine-tuning.

Springs are available in 0.5 N/mm intervals from 6.5 N/mm to 11.5 N/mm but the rate can be set to 0.25 N/mm increments by using two different rates. A method used on the race track.

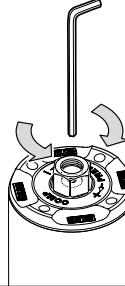
Example:

Using 9.5 N/mm in the right front fork leg and 10.0 N in the left front fork leg gives a combined spring rate of 9.75 N/mm.

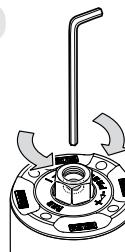
Spring preload adjuster



Compression adjuster



Rebound adjuster



# 4 - Adjustments

## 4.3 - Oil Level

Compared to conventional type of front forks, the upside down front forks are very sensitive to variations in oil level. Therefore, adjust the oil level with special care. A change in the front fork oil level will not affect the air spring force in the early stage of the movement, but will have a greater effect in the later stage.

### When the oil level is raised:

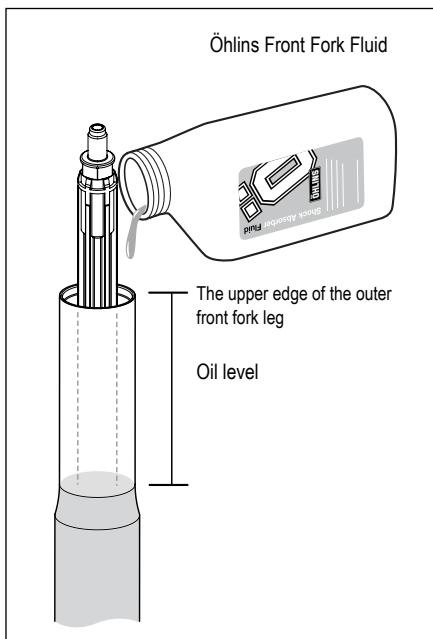
The air spring in the later half stage of travel is stronger, and thus the front fork harder.

### When the oil level is lowered:

The air spring in the later half stage of travel is lessened, and thus the front fork is softer.

#### Note!

*When measuring oil level; remove spring and preload tube, make sure the shaft assembly is in the bottom of the fork leg and that the outer tube is in its bottom position. Measure the oil level with a ruler. See set-up data and oil level-force diagram in this folder.*

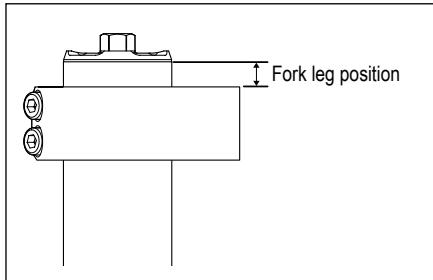


### Oil level diagram

The Diagram shows several curves for the force that equals to a specific oil level. For recommended oil level, see the Mounting Instructions.  
*If the Mounting Instructions was not included in your Front Fork Cartridge Kit, please contact an Öhlins dealer.*

## 4.4 - Fork Leg Position

The Fork Leg Position changes the ride height at the front. To measure the Fork Leg Position; measure the distance between the outer tube and the upper triple clamp. For recommended Fork Leg Position, see the Mounting Instructions.



# 5 - Change Spring and Check/Change Oil Level

## ⚠ Warning!

This procedure requires high technical knowledge and/or experience of working with front forks. If you feel any insecurity regarding this procedure, contact an Öhlins dealer for advice. See the Vehicle Service Manual.

## 👀 Note!

The following procedure is performed on front fork legs **installed** in the vehicle.

1

Release the spring preload fully (counter clockwise).

2

Loosen the upper triple clamp by loosening the screws.

3

Loosen the top cap from the outer tube, use tool 00797-08.

4

Remove the top cap from the shaft extension. Use a 19 and a 14 mm wrench to loosen the top cap.

5

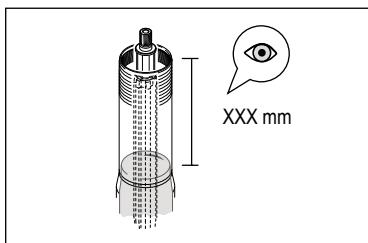
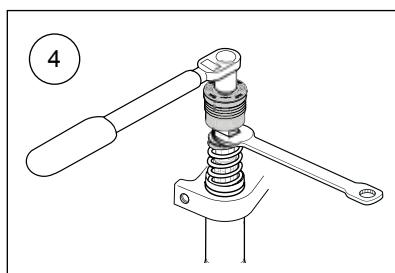
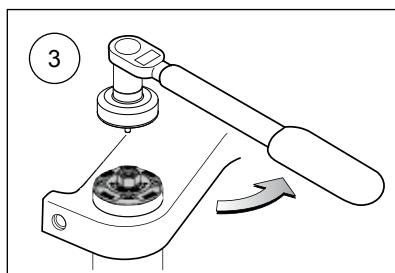
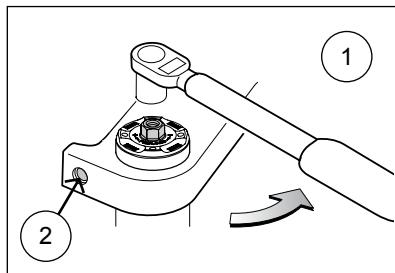
Remove the spring support, the spring and the preload tube. **Check the oil level, see figure.**

### Check/Change Oil Level

#### 👀 Note!

We recommend you to check the oil level since spring removal affects the oil level.

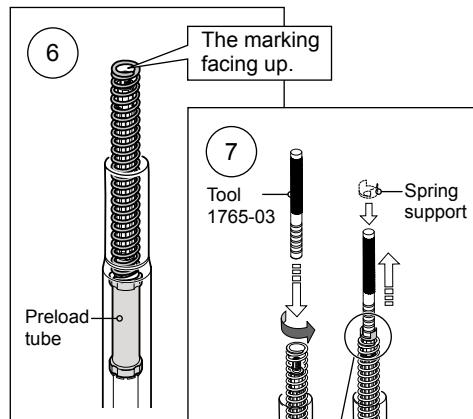
Measure oil level without spring or preload tube according to chapter "Setting Up - Oil Level".



# 5 - Change Spring and Check/Change Oil Level

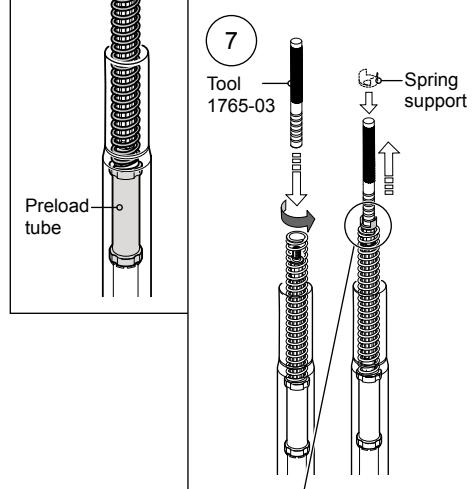
6

Put the preload tube and the spring on top of the cartridge. **See available springs in chapter Technical Specifications.**



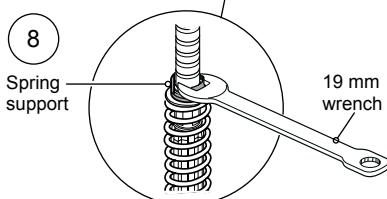
7

Fasten tool 01765-03 on the top of the shaft extension. Install the spring support by leading it over the tool.



8

Pull up the shaft assembly and grab the spring support with a 19 mm wrench.



9

Open the compression and rebound adjusters fully. Remove the pull-up tool and install the top cap to the shaft extension. Torque: 15 Nm.

10

Make sure the front fork leg is in a fully extended position. Use tool 00797-08 to tighten the top cap to the outer tube.

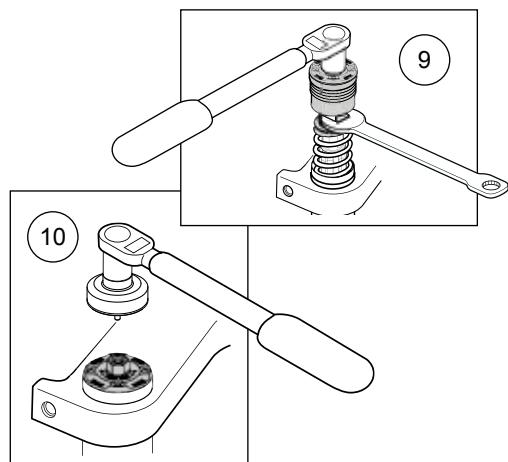
Torque 10 Nm.

11

Set the spring preload, rebound and compression adjusters according to adjustments and set-up data in the Mounting Instructions.

12

Tighten the upper triple clamp with 20 Nm.



# 6 - Technical Specifications

## Front Fork length

See specification card for your specific Front Fork Cartridge Kit.

## Stroke

See specification card for your specific Front Fork Cartridge Kit.

## Free spring length

260 mm

## Compression adjustment

Maximum open valve about 20 clicks.

## Rebound adjustment

Maximum open valve about 20 clicks.

## Spring preload adjustment

0 - 18 mm (0 - 18 turns)

## Spring rate

Please see specification card or Mounting Instructions for your specific Front Fork Cartridge Kit.

## Available Springs:

Part No.	Spring Rate
08790-65	6.5 N/mm
08790-70	7.0 N/mm
08790-75	7.5 N/mm
08790-80	8.0 N/mm
08790-85	8.5 N/mm
08790-90	9.0 N/mm
08790-95	9.5 N/mm
08790-10	10.0 N/mm
08790-05	10.5 N/mm
08790-11	11.0 N/mm
08790-15	11.5 N/mm

## Oil Level

See specification card or Mounting Instructions for your specific Front Fork Cartridge Kit.

## Caution!

**Use only Öhlins high performance Front Fork Fluid (01309-01).**



# 7 - Inspection and Maintenance

Preventive maintenance and regular inspection reduces the risk of functional disturbance. If there is any need for additional service, please contact an authorised Öhlins service workshop.

## Note!

*Discarded Öhlins products should be handed over to an authorized work shop or distributor for proper disposal.*

## Service Intervals

This product is designed for racing use only.  
Recommended Service and Maintenance every 10 hrs

Your Öhlins retailer:

Öhlins Racing AB  
Box 722  
SE-194 27, Upplands Väsby  
Sweden

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