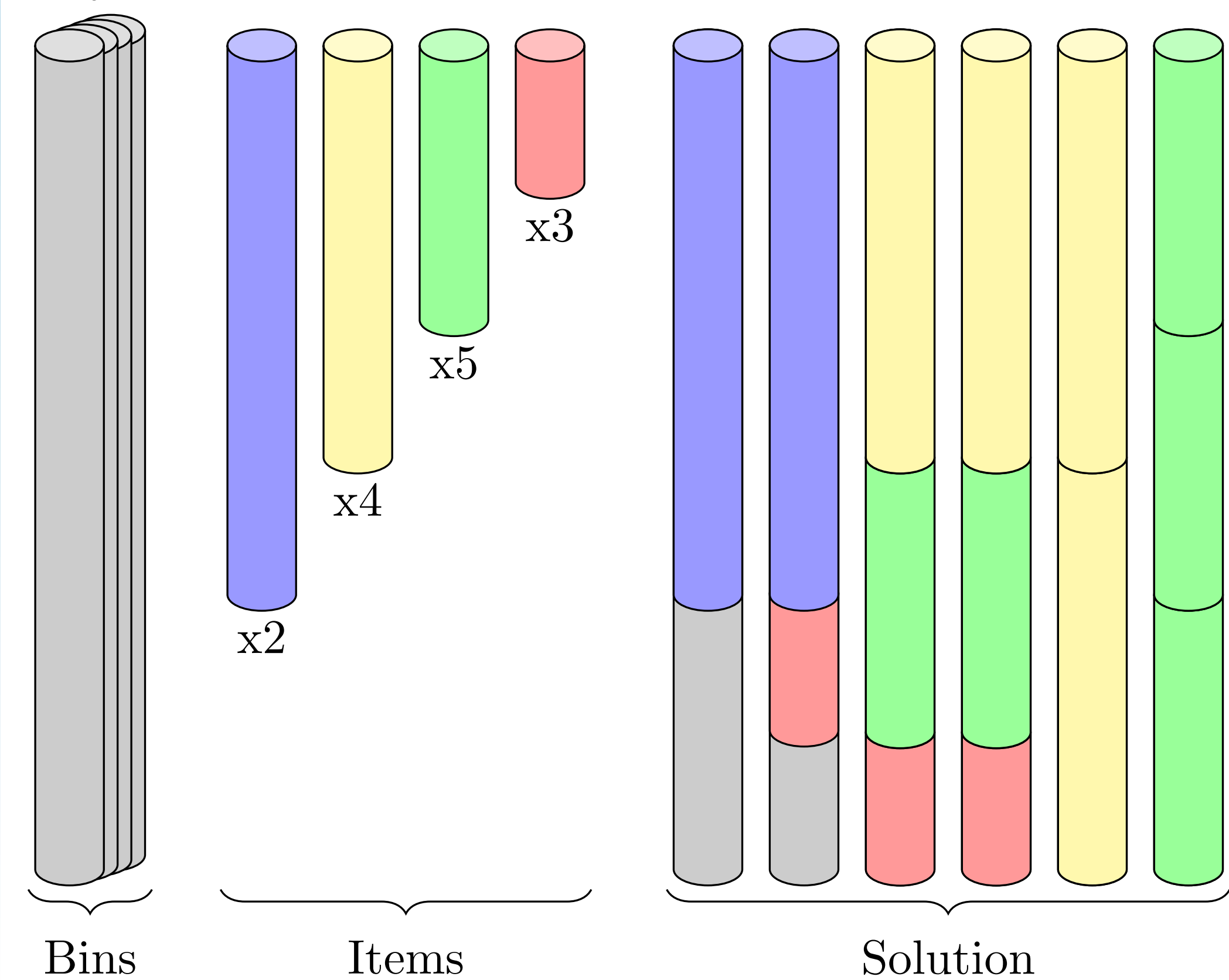


## I. CONTRIBUTION

**Exact method, based on an arc-flow formulation, for solving bin packing and cutting stock problems including multi-constraint variants.**

## II. BIN PACKING/CUTTING STOCK

Objective: Pack a set of items into as few bins as possible

III.  $p$ -DIMENSIONAL VECTOR PACKING

- **Bin packing with multiple constraints**
- Pack  $n$  items of  $m$  different types, represented by  $p$ -dimensional vectors, into as few bins as possible.

## IV. ASSIGNMENT-BASED MODEL

$$\begin{aligned} \min \quad & \sum_{j=1}^n y_j \\ \text{s.t.} \quad & \sum_{j=1}^n x_{ij} \geq b_i, \quad i = 1..m, \\ & \sum_{i=1}^m w_i^k x_{ij} \leq y_j W^k, \quad j = 1..n, \quad k = 1..p, \\ & y_j \in \{0,1\}, \quad j = 1..n, \\ & x_{ij} \geq 0, \text{ integer}, \quad i = 1..m, \quad j = 1..n, \end{aligned}$$

where  $w_i$  and  $b_i$  are the weight vector and demand of items of type  $i$ , and  $W$  is the capacity vector. The variables are  $y_j$ , which is 1 if bin  $j$  is used and 0 otherwise, and  $x_{ij}$ , the number of times item  $i$  is assigned to bin  $j$ .

- **Highly symmetric**
- **Very weak linear relaxation**

## V. GILMORE-GOMORY'S MODEL

Let column vectors  $a^j = (a_1^j, \dots, a_m^j)^\top$  represent all possible cutting patterns  $j$ . The element  $a_i^j$  represents the number of items of type  $i$  in pattern  $j$ . Let  $x_j$  be a decision variable for the number of times pattern  $j$  is used.

$$\begin{aligned} \min \quad & \sum_{j \in J} x_j \\ \text{s.t.} \quad & \sum_{j \in J} a_i^j x_j \geq b_i, \quad i = 1..m, \\ & x_j \geq 0, \text{ integer}, \quad \forall j \in J, \end{aligned}$$

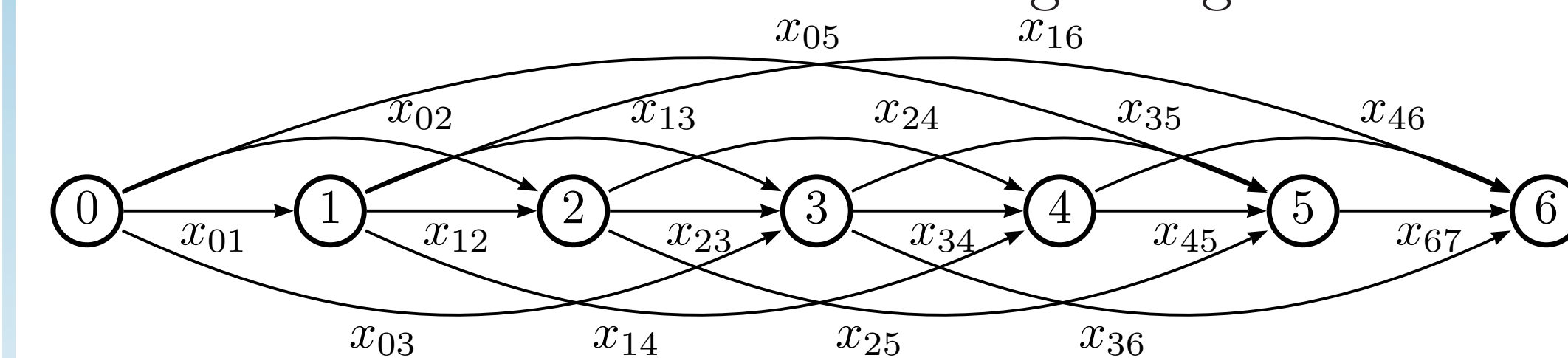
where  $J$  is the set of valid cutting patterns that satisfy:

$$\sum_{i=1}^m a_i^j w_i^k \leq W^k, \quad k = 1..p, \quad a_i^j \in \mathbb{N}_0.$$

- **Very flexible**
- **Strong linear relaxation**
- **Exponential number of variables**

## VI. VALÉRIO DE CARVALHO'S MODEL

Consider decision variables  $x_{ij}$  corresponding to the number of items of size  $j - i$  placed in any bin at a distance of  $i$  units from the beginning of the bin.

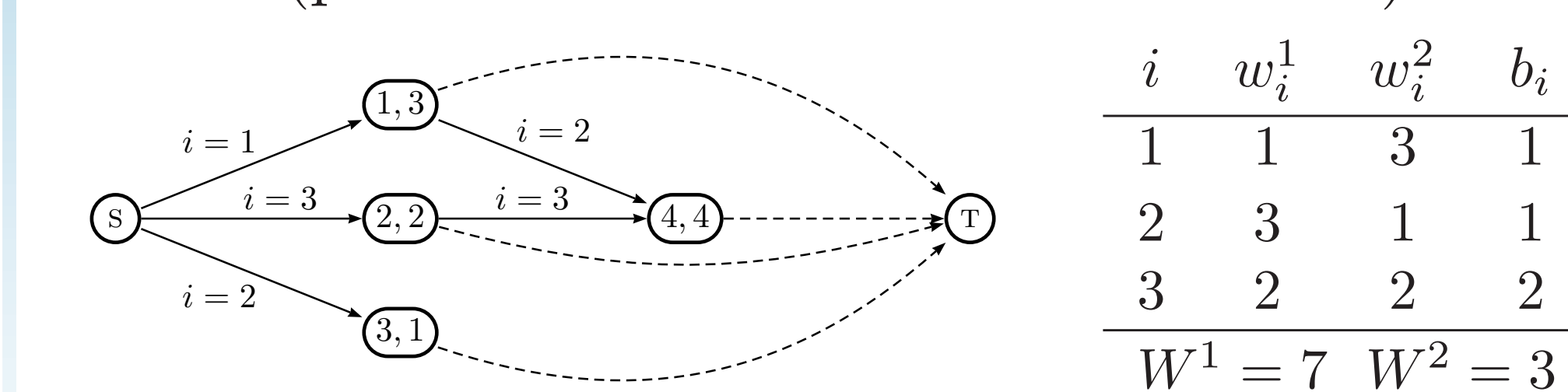


One-dimensional packing problems can be solved as a minimum flow between vertex 0 and vertex  $W$  with demand constraints.

- **Strong linear relaxation**
- **Only models one-dimensional problems**
- **Large number of variables and constraints**

## VII. VECTOR PACKING GRAPH

- For modeling  $p$ -dimensional problems, we use graphs with  $p$ -dimensional node labels.
- Every valid packing pattern is represented as a path from the source  $s$  to the target  $t$ .
- We only need to consider paths that respect a fixed order (permutations of items are redundant).

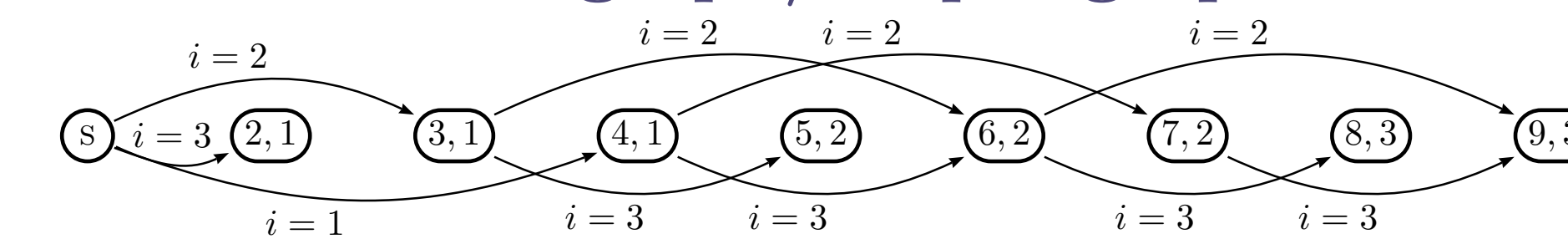


The dashed arcs are loss arcs that represent unoccupied portions of the patterns.

## VIII. GRAPH COMPRESSION

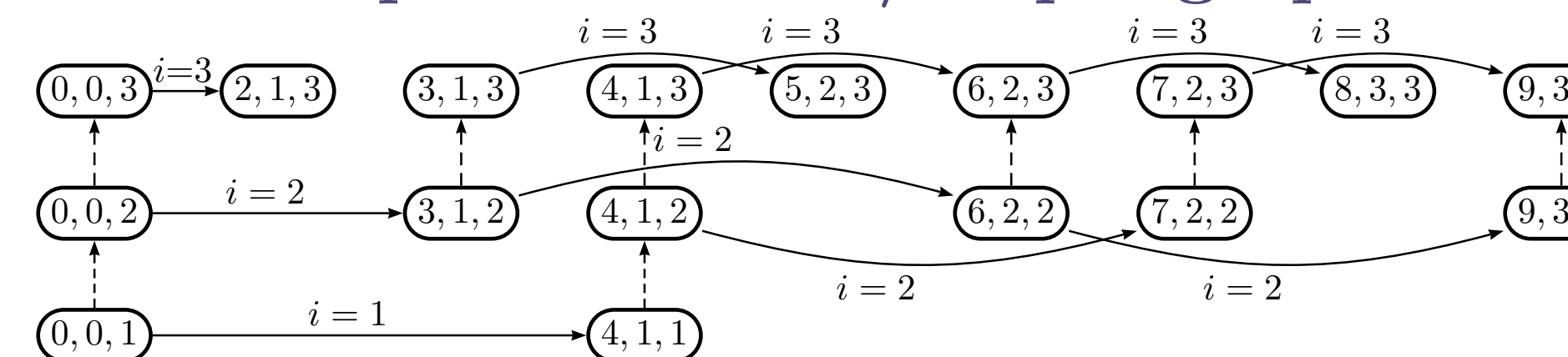
Consider an instance with bins of capacity  $W = (9,3)$  and items of sizes  $(4,1)$ ,  $(3,1)$ ,  $(2,1)$  with demands 1, 3, 1, respectively.

## Initial graph/Step-1 graph\*



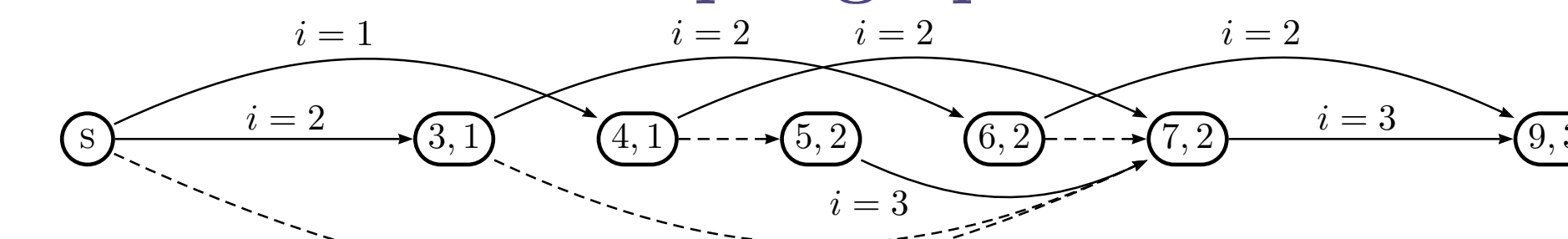
- 1) Break symmetry: we divide the graph into levels, one level for each different item.

## Graph with levels/Step-2 graph\*



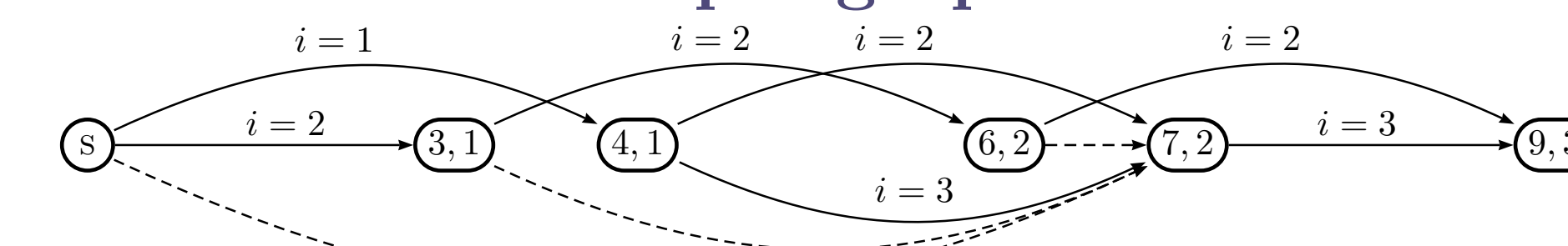
- 2) Main compression phase: we use the longest paths to the target in each dimension to relabel the nodes.

## Step-3 graph\*



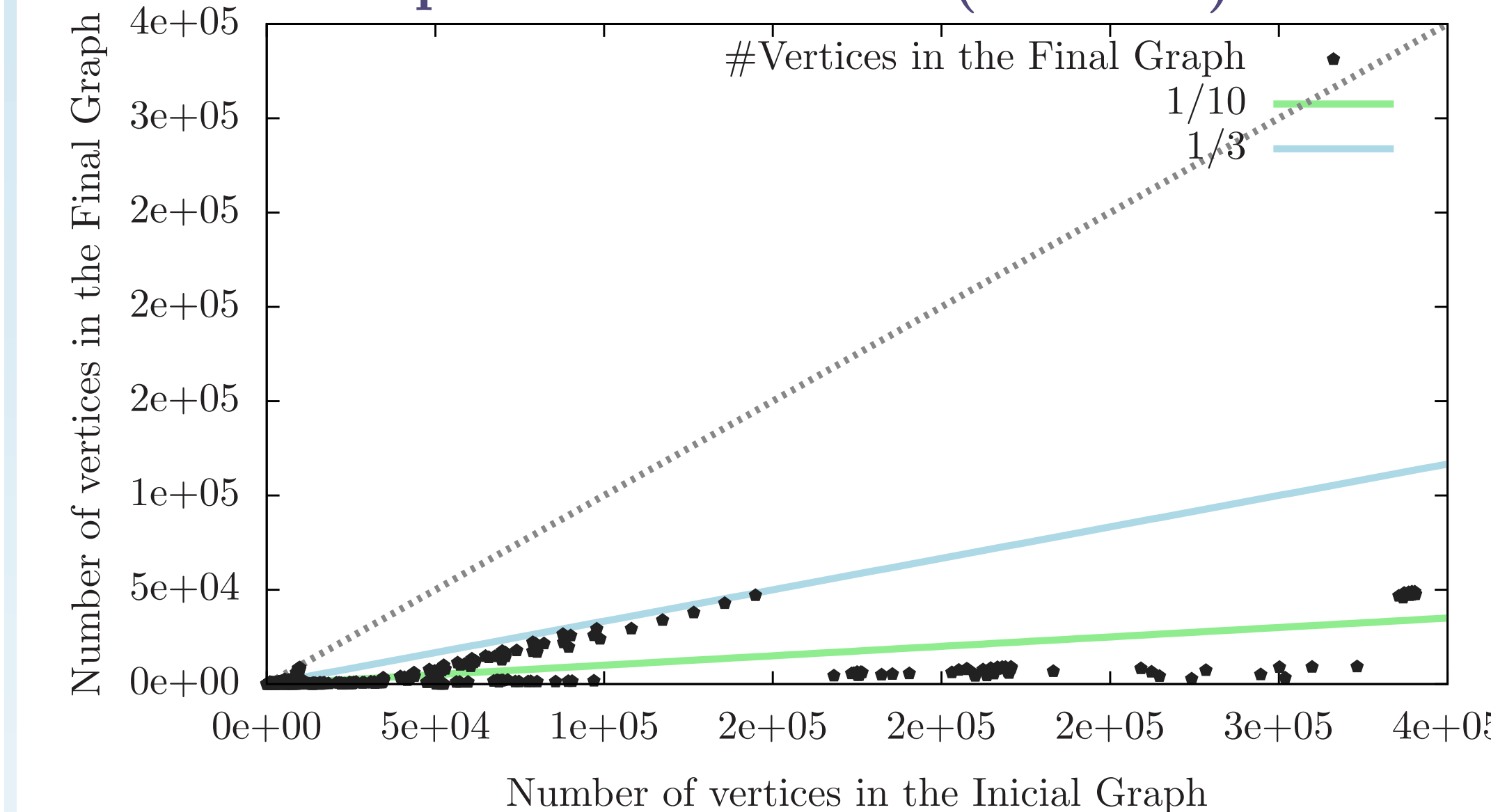
- 3) Final compression phase: we use the longest paths from the source in each dimension to relabel the nodes.

## Step-4 graph\*

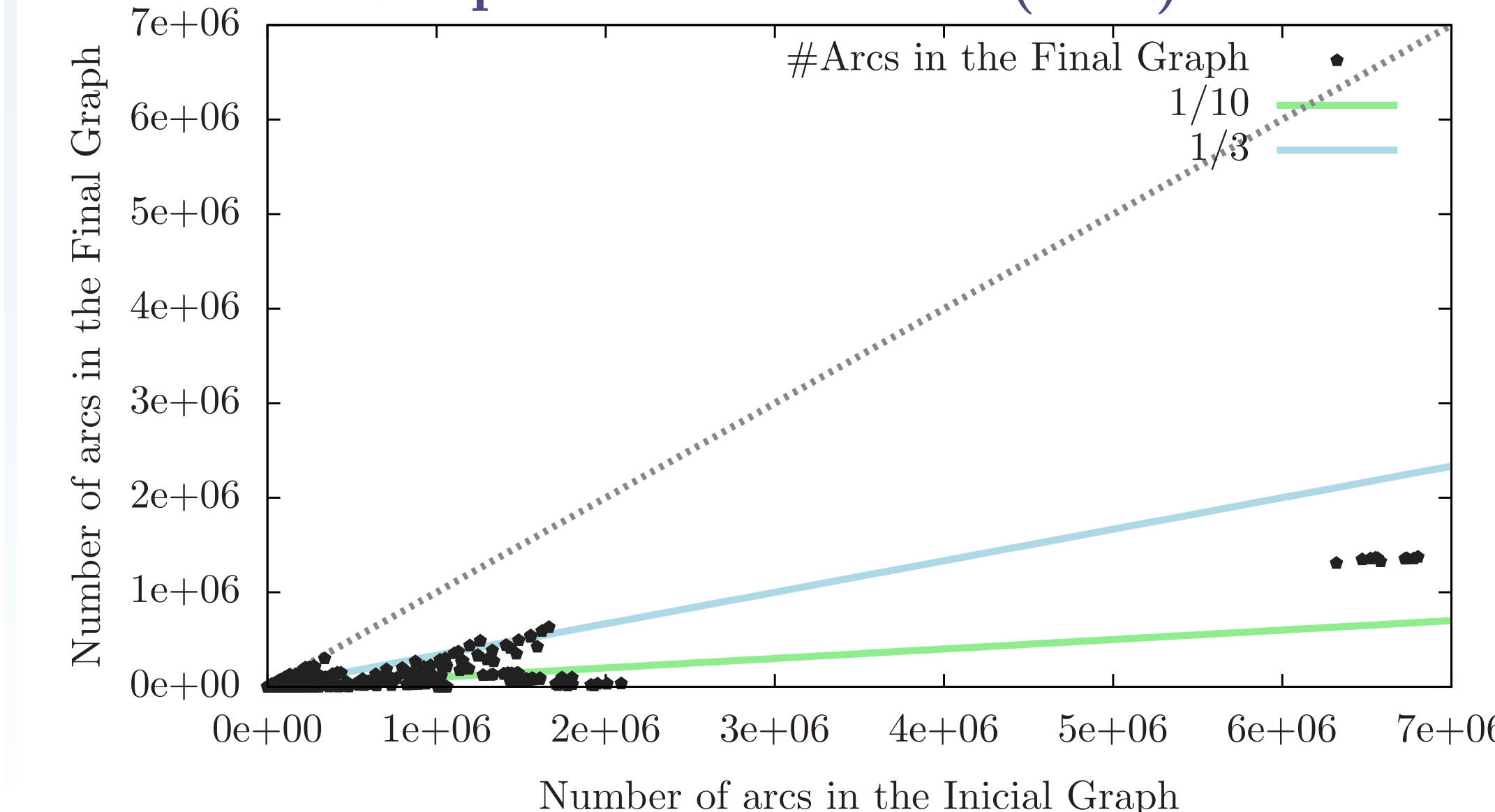


\* - the target  $t$  and the loss arcs connecting every internal node to it were omitted for simplicity.

## Graph size reduction (vertices)



## Graph size reduction (arcs)



## IX. GENERAL ARC-FLOW MODEL

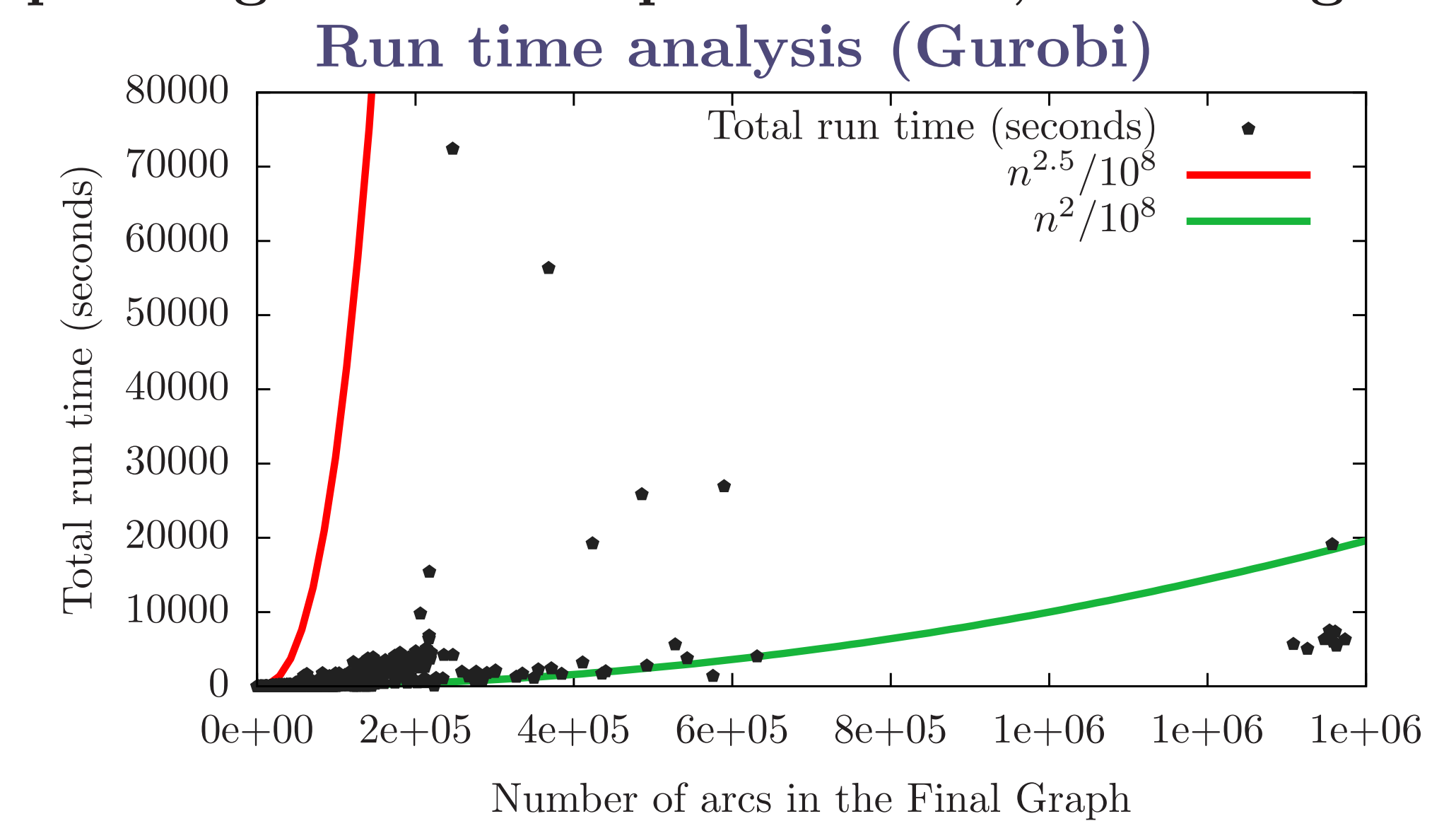
Our arc-flow model only requires a directed acyclic multigraph  $G = (V, A)$  containing every valid packing pattern represented as a path from the source to the target in order to solve the corresponding cutting/packing problem.

$$\begin{aligned} \min \quad & z \\ \text{s.t.} \quad & \sum_{(u,v,i) \in A: v=k} f_{uvi} - \sum_{(v,r,i) \in A: v=k} f_{vri} = \begin{cases} -z & \text{if } k = s, \\ z & \text{if } k = t, \\ 0 & \text{for } k \in V \setminus \{s, t\}, \end{cases} \\ & \sum_{(u,v,i) \in A: i=j} f_{uvi} \geq b_j, \quad j = 1..m, \\ & f_{uvi} \geq 0, \text{ integer}, \quad \forall (u, v, i) \in A, \end{aligned}$$

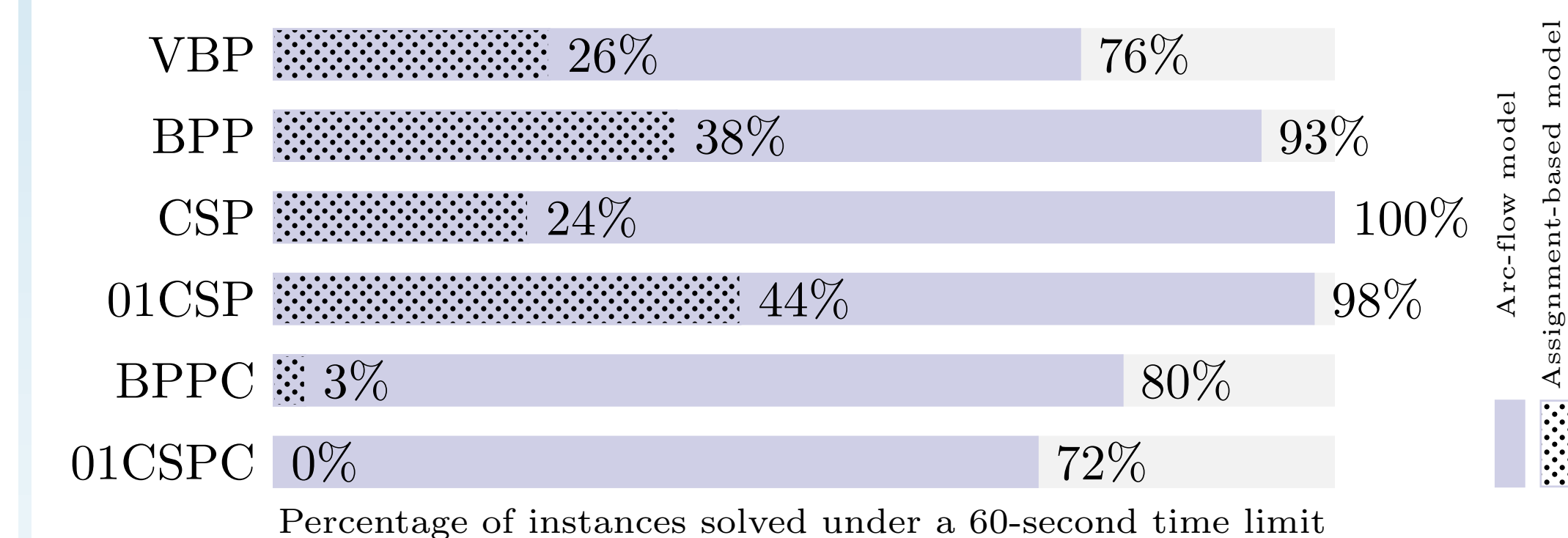
- **Very flexible**
- **Strong linear relaxation**
- **Reasonably small models (graph compression!)**

## X. RESULTS

Using the proposed method, we solved **23,153** benchmark instances on a desktop computer, spending **33 seconds** per instance, on average.



These benchmark instances belong to several strongly NP-hard problems such as vector packing (VBP), bin packing (BPP), cutting stock (CSP), CSP with binary patterns (01CSP), BPP with conflicts (BPPC), and 01CSP with forbidden pairs (01CSPC).



- We solved benchmark instances with up to millions of items of 1,000 different types and 1,000 dimensions.
- Despite its simplicity and generality, the proposed method outperforms complex problem-specific approaches such as branch-and-price algorithms.

## REFERENCES

- [1] Brandão, F. (2013). Arc-flow results. <http://www.dcc.fc.up.pt/~fdabrandao/research/vpsolver/results/>
- [2] Brandão, F. and Pedroso, J. P. (2013). Bin Packing and Related Problems: General Arc-flow Formulation with Graph Compression. Technical Report DCC-2013-08, Faculdade de Ciências da Universidade do Porto, Portugal.