

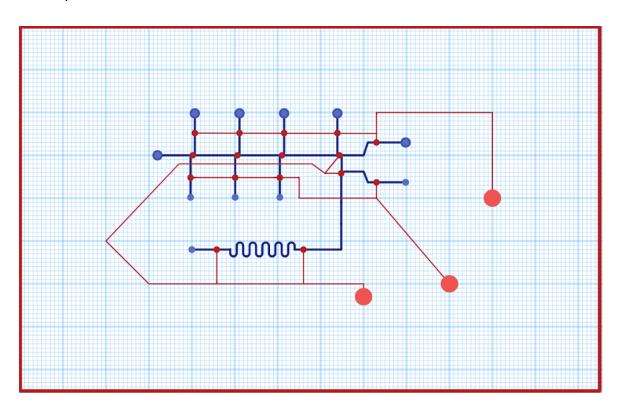
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Overview

Ligation

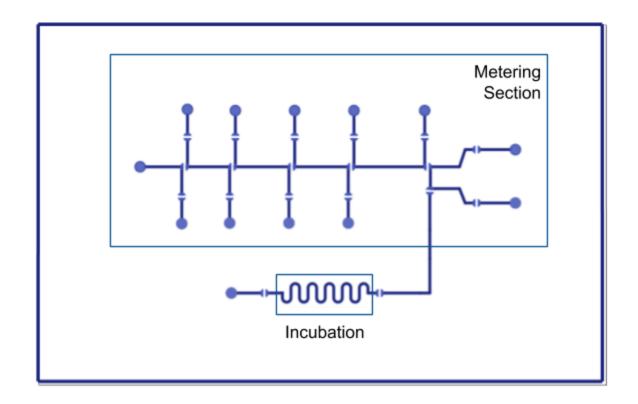
Designed by Sarah Nemsick Date Completed: 10/10/2017

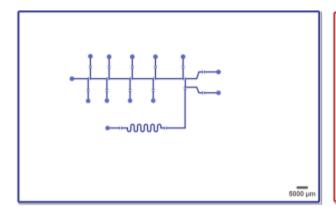


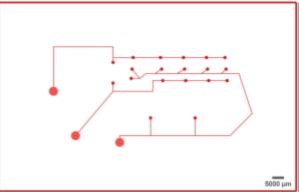
Ligation is a commonly used protocol in synthetic biology. In molecular cloning ligation is the process by which external DNA is inserted into a vector DNA, often a plasmid, using the enzyme DNA ligase. The newly formed DNA, or recombinant DNA, can then be analyzed or transformed.

This microfluidic chip is designed to perform ligation. T4 DNA Ligase Buffer, vector DNA, insert DNA, water, and T4 DNA Ligase are metered on the chip and are then mixed together. The solution then undergoes incubation, after which the recombinant DNA solution can pipetted out from the chip and used in further molecular cloning procedures.

Chip Design



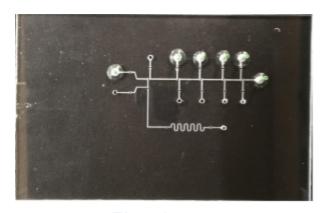


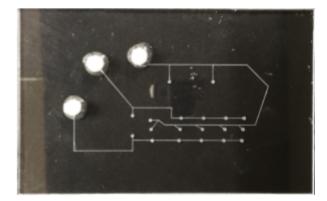


Flow Layer

Control Layer

Milling Guidelines





Flow Layer

Control Layer

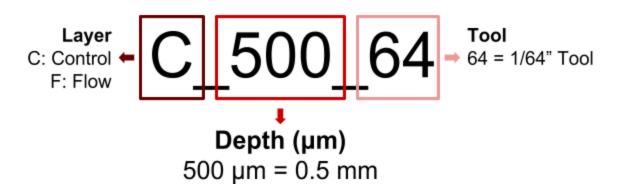
Milling Guidelines

For a comprehensive guide to milling click <u>here</u>. For a list of tool parameters click <u>here</u>.

Notes

- 1. This chip should be milled on thick polycarbonate (5.00mm $< Z_{Polycarbonate}$).
- 2. This chip requires thin PDMS (0.24mm $< Z_{PDMS} < 0.26mm$)

All the required SVGs for milling this chip are provided in the ZIP file. The layer, depth, and tool required for each SVG is listed in the file name. Below is a key describing how to read an SVG file name:



Milling Instructions

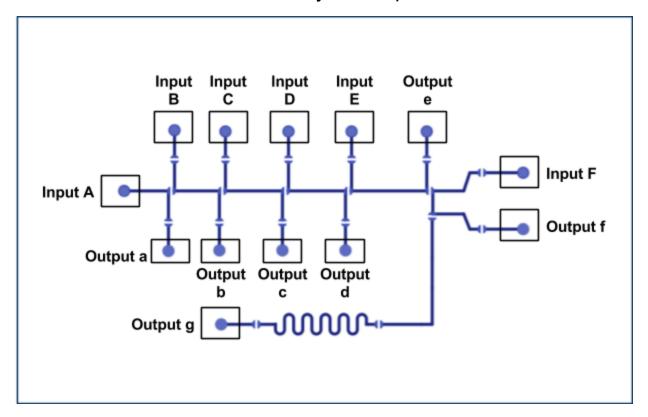
Mill the layers in the order they are listed with the correct depths and using the correct tools.

Flow Layer			
Order	Layer Name		
1.	F_500_64		
2.	F_1000_64		
3.	F_4500_16 If $Z_{polycarbate} > 6.00 \text{ mm}$, $depth = Z_{polycarbate}$ -1000 um		
4.	F_PORTS_16		
5.	Border		

Control Layer		
Order	Layer Name	
1.	C_150_100	
2.	C_1000_64	
3.	C_PORTS_8	
4.	Border	

Testing Protocol

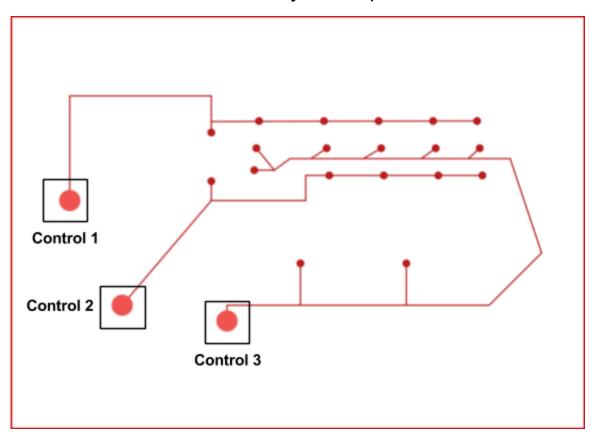
Flow Layer Setup



Inputs				
Name	Liquid	Flow Rate		
А	Mineral Oil	0.5 mL/hour		
В	T4 DNA Ligase Buffer	0.5 mL/hour		
С	Vector DNA	0.5 mL/hour		
D	Insert DNA	0.5 mL/hour		
E	Nuclease-free water	0.5 mL/hour		
F	T4 DNA Ligase	0.5 mL/hour		

Outputs		
Name	Liquid	
а	Excess Mineral Oil	
b	Excess T4 DNA Ligase Buffer	
С	Excess Vector DNA	
d	Excess Insert DNA	
е	Excess Nuclease-free water	
f	Excess T4 DNA Ligase	
g	Final Output	

Control Layer Setup



Testing the Chip

Note: This chip has not been tested in the lab. This protocol is how the chip would be run in theory.

Setup

- 1. Prepare 10 syringes
 - a. 5 filled with different colored water
 - b. 1 filled with mineral oil
 - c. 3 empty 10 mL control syringes
- 2. Attach your syringe containing mineral oil to Input A
- 3. Attach the remaining colored water syringes to inputs B-F
- 4. Attach your waste output tubing to Outputs a-f; this liquid will be excess fluid
- 5. Attach your output tubing to Output g; this tube should connect to an eppendorf or other small collection receptacle
- 6. Attach three separate control syringes to Control 1, Control 2, and Control 3
- 7. If a heating element is being utilized, ensure this element is turned on and at the correct temperature

Running the chip

- 8. Open Control 1, then Control 2; you should feel significant resistance while you open these control valves
- 9. Begin flowing your mineral oil and all colored waters at flow rates of 0.5 mL/hour each
- 10. Once the mineral oil and colored waters have filled their metering sections and have begun filling the output port, ensure all of their syringe pumps have been turned off
- 11. Close Control 1, pause, then close Control 2
- 12. Open Control 3
- 13. Flow the mineral oil again at 0.5 mL/hour
- 14. The oil will push and mix the two colored waters
- 15. When the colored water has moved into the mixer and has begun crossing the final valve, turn off the mineral oil syringe pump
- 16. Close Control 3
- 17. Incubate for the required amount of time, depending on the specific protocol
- 18. Open Control 3
- 19. Flow the mineral oil again at 0.5 mL/hour until all the colored liquid has been pushed out
- 20. Collect all of the output colored liquid in your designated receptacle

Cleaning the Chip

21. Disconnect your output tubing carefully and dispose of all liquid waste in the correct receptacle

- 22. Disconnect all other syringes
- 23. Clean the chip following the oil and water protocol listed here
- 24. Store your chip as detailed in the cleaning protocol