



**Critical**  
manufacturing  
an ASM PT company

# How to: Rework Material

## 10.2

March 2024

### DOCUMENT ACCESS

Public

### DISCLAIMER

The contents of this document are under copyright of Critical Manufacturing S.A. it is released on condition that it shall not be copied in whole, in part or otherwise reproduced (whether by photographic, or any other method) and the contents therefore shall not be divulged to any person other than that of the addressee (save to other authorized offices of his organization having need to know such contents, for the purpose for which disclosure is made) without prior written consent of submitting company.

## How to: Rework Material

1. Go to the Business Data menu.



2. Select the Material entity.



3. Select the Material you want to use.

Material

Material

DEFAULT QUERY

NAME	DESCRIPTION	UNIVERSAL STATE
_Random Wafer - 01		Active
_Random Wafer - 02		Active
_Random Wafer - 03		Active
_Random Wafer - 04		Active
456		Active
AcetylsalicylicAcid-01	AcetylsalicylicAcid-01	Active
AmmoniumPhosphate-01	AmmoniumPhosphate-01	Active
AP_MAT_01	AP_MAT_01	Active
CalciumCitrate-01	CalciumCitrate-01	Active

4. Select the Off-Flow button.

AP\_MAT\_01

Refresh Edit View Reports Dispatch and Track-Transaction Change Merge Split Hold Off-Flow Record Loss/Bonus Store

AP\_MAT\_01 (Active)

DETAILS

Material Basic Information

Name: AP\_MAT\_01 Form: Lot

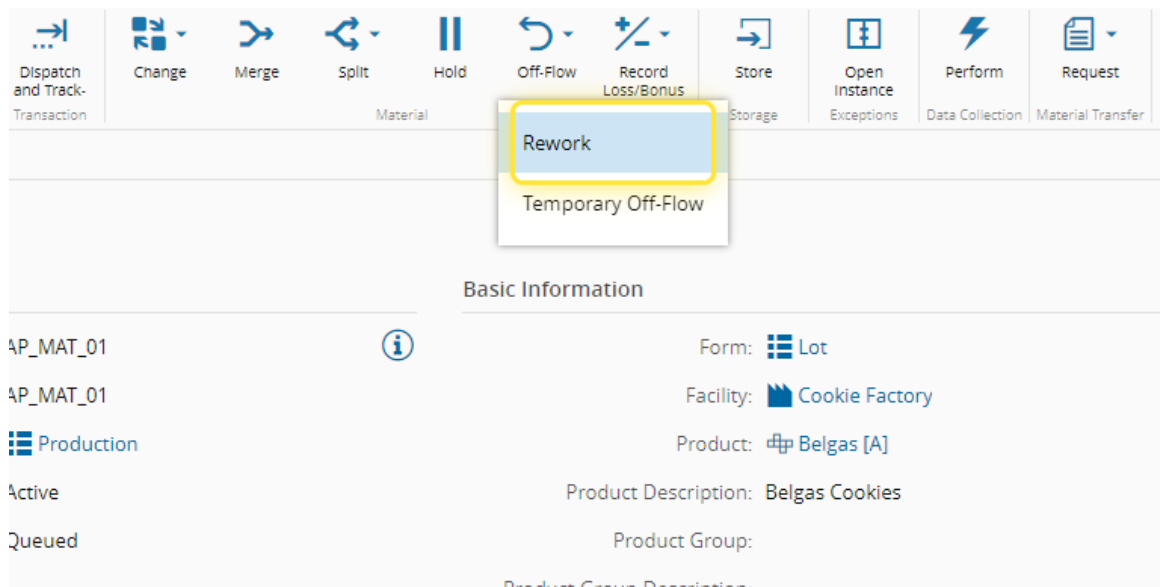
Description: AP\_MAT\_01 Facility: Cook

Type: Production Product: Belga

Universal State: Active Product Description: Belgas Co

5. Select the Rework option.

For more information, see [Rework Material - Critical Manufacturing Documentation Portal](#)





Dispatch and Track-Transaction   Change   Merge   Split   Hold   Off-Flow   Record Loss/Bonus   Store   Open Instance   Perform   Request


Material   Storage   Exceptions   Data Collection   Material Transfer



**Rework**

Temporary Off-Flow

**Basic Information**

AP\_MAT\_01      Form:  Lot

AP\_MAT\_01   Facility:  Cookie Factory

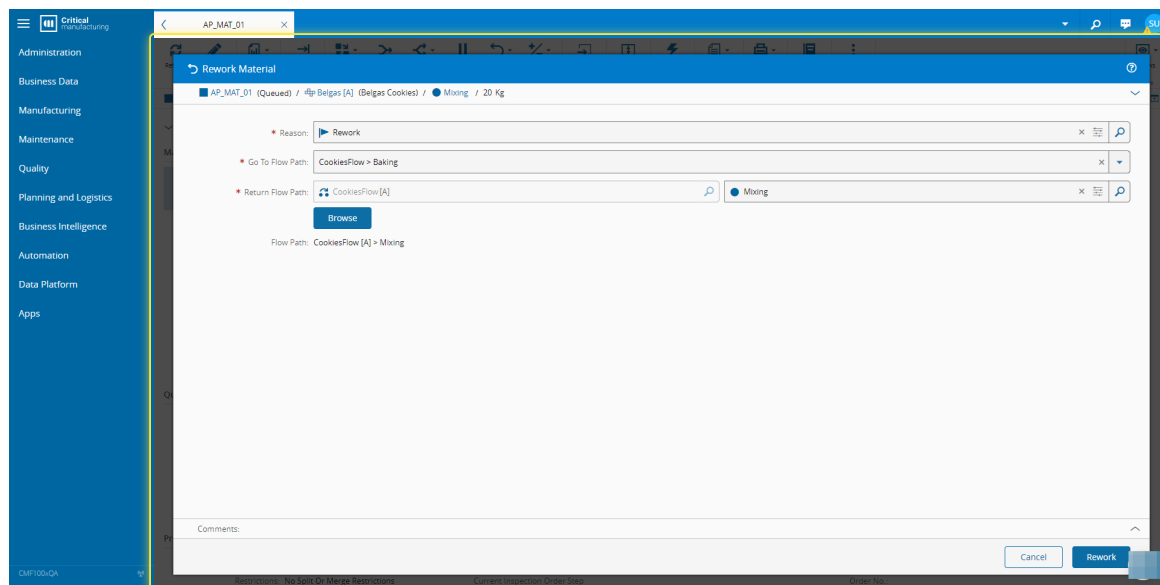
 Production   Product:  Belgas [A]

Active   Product Description: Belgas Cookies


Queued   Product Group:

Product Group Description:



6. Complete the necessary fields and select the Rework button.




AP\_MAT\_01 (Queued) / #lp Belgas [A] (Belgas Cookies) / ● Mixing / 20 Kg

\* Reason:  Rework

\* Go To Flow Path: CookiesFlow > Baking

\* Return Flow Path:  CookiesFlow [A]    Mixing

 Browse

Flow Path: CookiesFlow [A] > Mixing

Comments:

Cancel   Rework

Restrictions: No Split Or Merge Restrictions   Current Transaction Order: 100   Order No:



# Legal Information

## **Disclaimer**

The information contained in this document represents the current view of Critical Manufacturing on the issues discussed as of the date of publication. Because Critical Manufacturing must respond to changing market conditions, it should not be interpreted to be a commitment on the part of Critical Manufacturing, and Critical Manufacturing cannot guarantee the accuracy of any information presented after the date of publication. This document is for informational purposes only.

Critical Manufacturing makes no warranties, express, implied or statutory, as to the information herein contained.

## **Confidentiality Notice**

All materials and information included herein are being provided by Critical Manufacturing to its Customer solely for Customer internal use for its business purposes. Critical Manufacturing retains all rights, titles, interests in and copyrights to the materials and information herein. The materials and information contained herein constitute confidential information of Critical Manufacturing and the Customer must not disclose or transfer by any means any of these materials or information, whether total or partial, to any third party without the prior explicit consent by Critical Manufacturing.

## **Copyright Information**

All title and copyrights in and to the Software (including but not limited to any source code, binaries, designs, specifications, models, documents, layouts, images, photographs, animations, video, audio, music, text incorporated into the Software), the accompanying printed materials, and any copies of the Software, and any trademarks or service marks of Critical Manufacturing are owned by Critical Manufacturing unless explicitly stated otherwise. All title and intellectual property rights in and to the content that may be accessed through use of the Software is the property of the respective content owner and is protected by applicable copyright or other intellectual property laws and treaties.

## **Trademark Information**

Critical Manufacturing is a registered trademark of Critical Manufacturing.

All other trademarks are property of their respective owners.