



Critical
manufacturing
an ASM PT company

How to: Perform Assemble

10.2

March 2024

DOCUMENT ACCESS

Public

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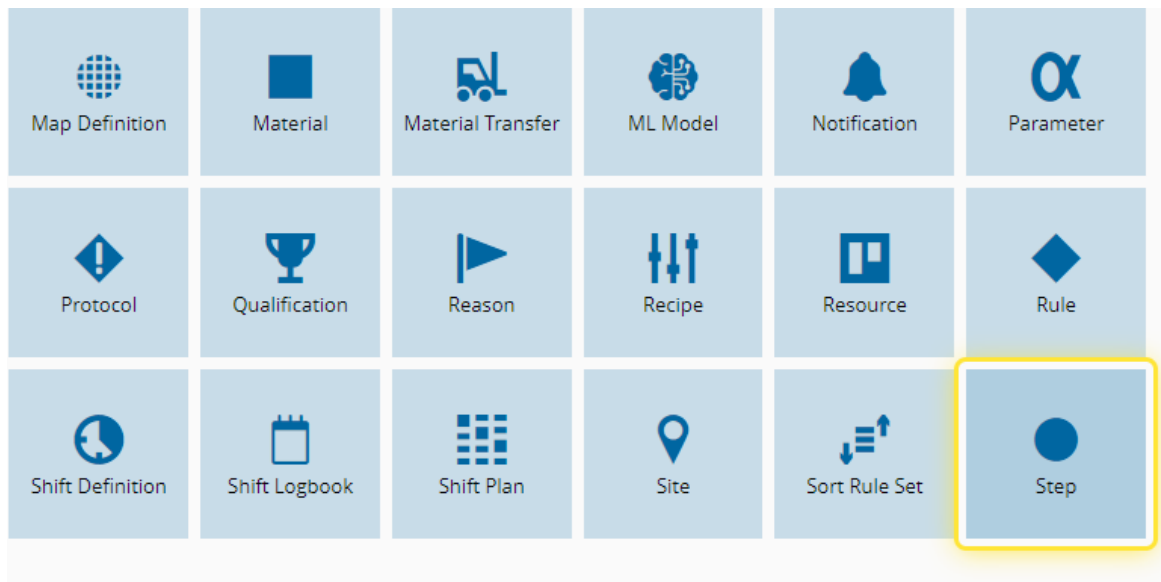
How to: Perform Assemble

1. Go to the Business Data menu.



2. Select the Step entity.

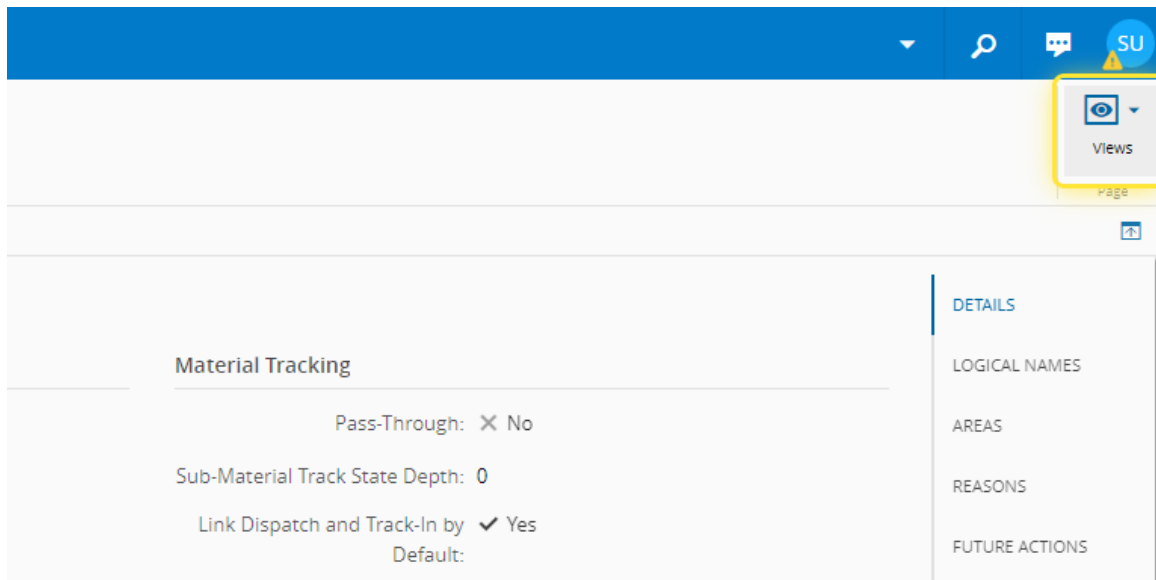
This How To will show you how to perform assemble through the Step View. However, this operation can also be performed through the Material Details View.



3. Select the Step you want.

Etching	Etching
Exposure	Exposure
High Current Implantation	High Current Implantation
High Temperature Anneal	High Temperature Anneal
i-Line Exposure	i-Line Exposure
Inline Parametric Test	Inline Parametric Test
Low Temperature Anneal	Low Temperature Anneal
Medium Current Implantation	Medium Current Implantation
Metal Etching	Metal Etching
Mixing	Mixing Step

4. In the Details page, select Views.



5. Select the Step View option.

Views

Details
Step View
Contexts
Compare
References
History

Material Tracking

Pass-Through: ☒ No

Sub-Material Track State Depth: 0

Link Dispatch and Track-In by ☒ Yes
Default:

Link Track-Out and Move Next ☒ No
by Default:

COSTING

6. Select the Material you want.

The Material must be In Process.

Administration
Business Data
Manufacturing
Maintenance
Quality
Planning and Logistics
Business Intelligence
Automation
Data Platform
Apps

Mixing

STEP

Materials 16

Resources

STATE: ALL

PRODUCT:

FLOW:

Material Name

1 Item Selected

	MATERIAL	QTY	UNITS	PRODUCT	FLOW	STEP	PRIORITY	STATE	IN OFF FLOW	
<input type="checkbox"/>	Cookie02	20	Kg	Belgas [A]	CookiesFlow [A]	Mixing	5	Queued	X	3 >
<input type="checkbox"/>	Cookie03	20	Kg	Belgas [A]	CookiesFlow [A]	Mixing	5	Queued	X	
<input type="checkbox"/>	Cookie04	20	Kg	Belgas [A]	CookiesFlow [A]	Mixing	5	Queued	X	
<input type="checkbox"/>	Cookie05	20	Kg	Belgas [A]	CookiesFlow [A]	Mixing	5	Queued	X	
<input type="checkbox"/>	Cookie06	20	Kg	Belgas [A]	CookiesFlow [A]	Mixing	5	Queued	X	
<input type="checkbox"/>	Cookie07	20	Kg	Belgas [A]	CookiesFlow [A]	Mixing	5	Queued	X	
<input type="checkbox"/>	AcetylSalicylicAc	10	Kg	AcetylSalicylic A	CookiesFlow [A]	Mixing	5	Queued	X	
<input type="checkbox"/>	AmmoniumPho	1,000	Kg	Ammonium Ph	CookiesFlow [A]	Mixing	5	Queued	X	
<input type="checkbox"/>	CalciumCtrate-l	1,000	Kg	Calcium Ctrate	CookiesFlow [A]	Mixing	5	Queued	X	
<input type="checkbox"/>	Flour-01	580	Kg	Flour [A]	CookiesFlow [A]	Mixing	5	Queued	X	
<input type="checkbox"/>	MAT00003	10	Kg	Belgas [A]	CookiesFlow [A]	Mixing	5	Queued	X	
<input type="checkbox"/>	MAT00004	10	Kg	Belgas [A]	CookiesFlow [A]	Mixing	5	Queued	X	
<input type="checkbox"/>	MAT00005	10	Kg	Belgas [A]	CookiesFlow [A]	Mixing	5	Queued	X	
<input type="checkbox"/>	MAT00006	10	Kg	Belgas [A]	CookiesFlow [A]	Mixing	5	Queued	X	
<input checked="" type="checkbox"/>	Cookie_01	10	Kg	Belgas [A]	CookiesFlow [A]	Mixing	5	In Process	X	1 >
<input type="checkbox"/>	Cookie01	20	Kg	Belgas [A]	CookiesFlow [A]	Mixing	5	In Process	X	

Rows per Page 25

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(16 Records)

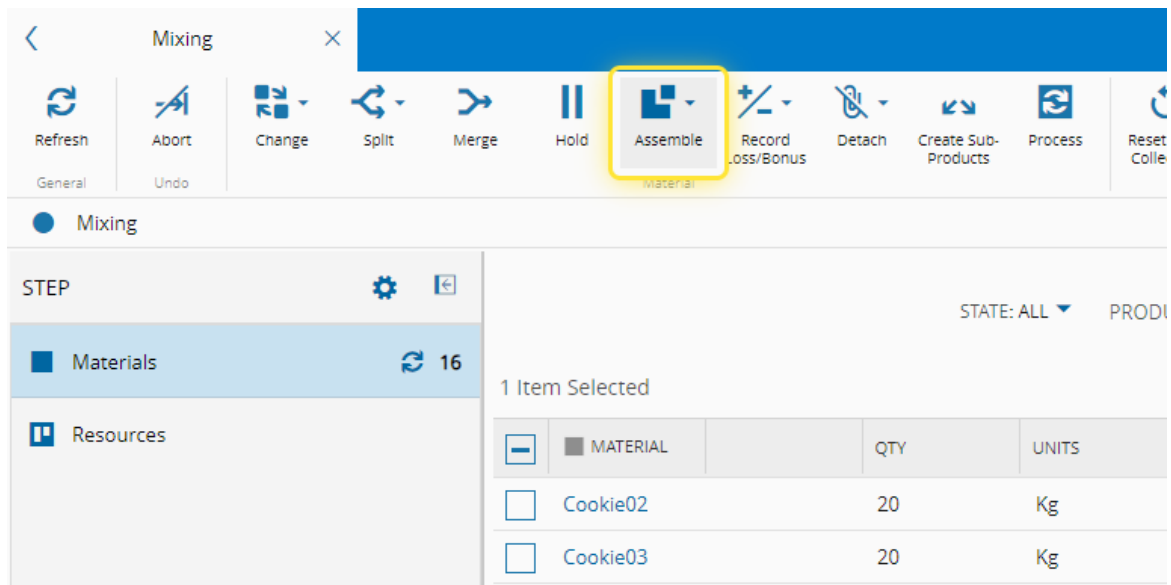
DETAILS

HOLDS/OFF FLOWS (0)

PROTOCOL INSTANCES (0)

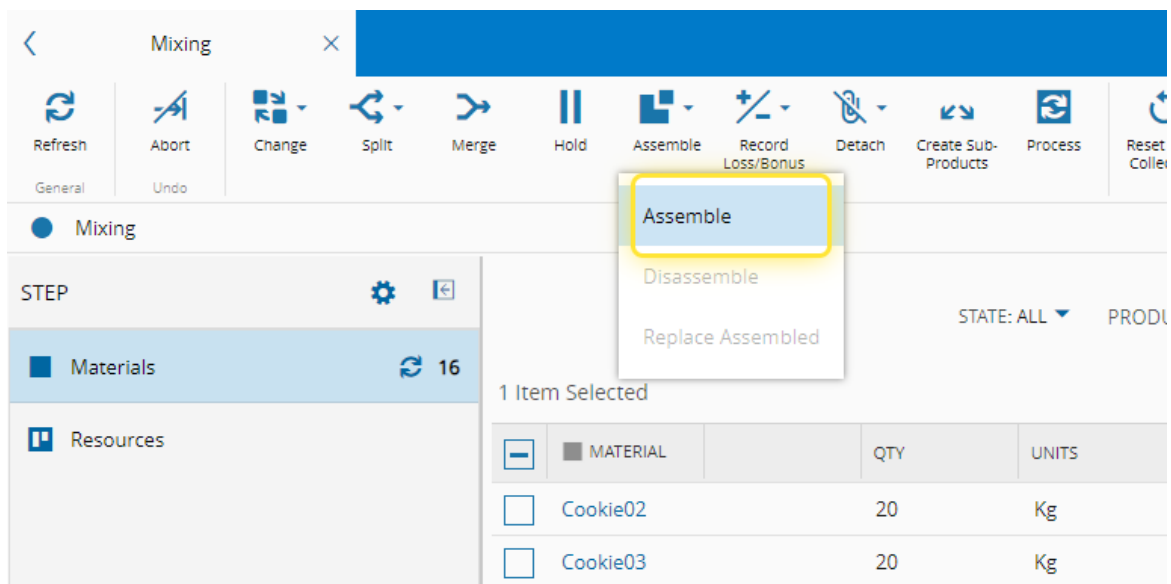
DOCUMENTS (0)

7. Select the Assemble button.



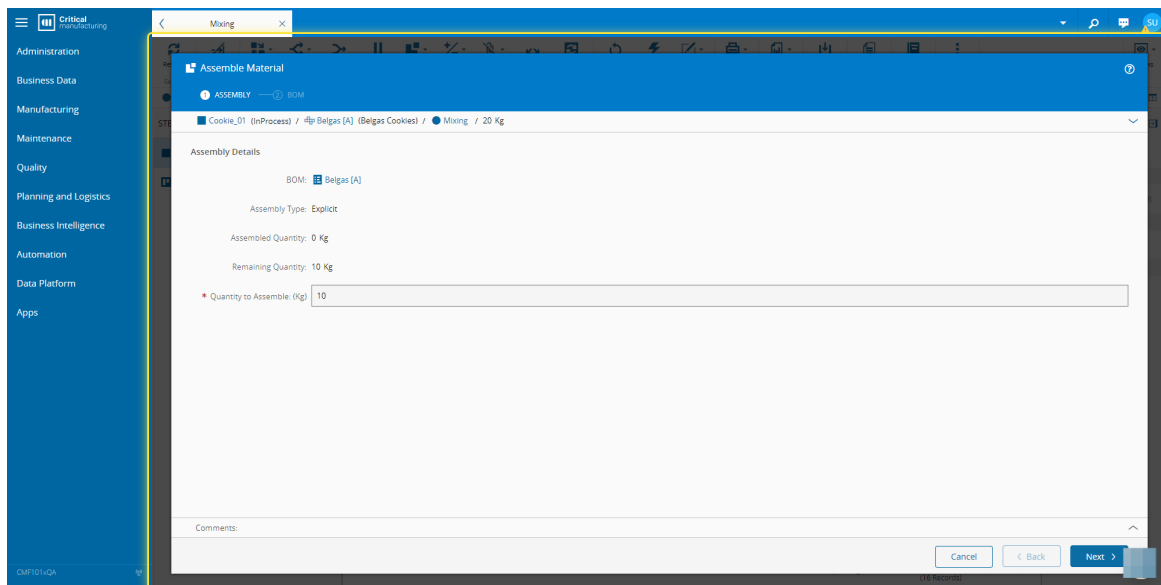
8. Select the Assemble option.

For more information, see [Assemble Material - Critical Manufacturing Documentation Portal](#) and [Material Assembly - Critical Manufacturing Documentation Portal](#)

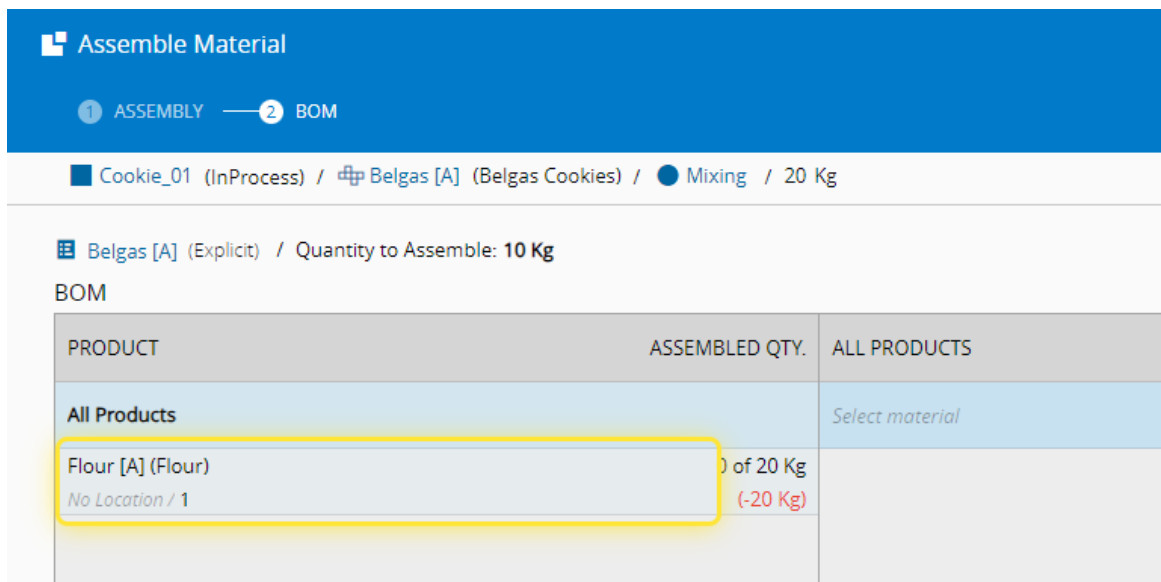


9. Enter the Quantity to Assemble and select Next.

This example contemplates the Explicit Assembly Type.



10. Select the Product you want.



11. Select the Add icon

Assemble Material

1 ASSEMBLY

2 BOM

Cookie_01 (InProcess) / Belgas [A] (Belgas Cookies) / Mixing / 20 Kg

Belgas [A] (Explicit) / Quantity to Assemble: 10 Kg

BOM

PRODUCT	ASSEMBLED QTY.	FLOUR [A] (FLOUR)
All Products		
Flour [A] (Flour)	0 of 20 Kg	
No Location / 1	(-20 Kg)	
No material added		

Product Details

Source Product: Belgas [A]

Product Description: Flour

Location:

Position: 1

Required Quantity: 20

12. Complete the necessary Material Details and select Assemble.

Critical manufacturing

Administration

Business Data

Manufacturing

Maintenance

Quality

Planning and Logistics

Business Intelligence

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Apps

Mixing

Assemble Material

1 ASSEMBLY

2 BOM

Cookie_01 (InProcess) / Belgas [A] (Belgas Cookies) / Mixing / 20 Kg

Belgas [A] (Explicit) / Quantity to Assemble: 10 Kg

BOM

PRODUCT	ASSEMBLED QTY.	FLOUR [A] (FLOUR)
All Products		
Flour [A] (Flour)	20 of 20 Kg	Flour-01 20 Kg
No Location / 1	(0 Kg)	

Product Details

Source Product: Belgas [A]

Product Description: Flour

Location:

Position: 1

Required Quantity: 20 Kg

Material Details

Product: Flour [A]

Material: Flour-01

Available Quantity: 580 Kg

Consumed Quantity (Kg): 20

Loss Reason: Reason

Comments:

Cancel

Back

Assemble



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