



Critical
manufacturing
an ASM PT company

How to: Manage an Off-Flow

10.2

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DOCUMENT ACCESS

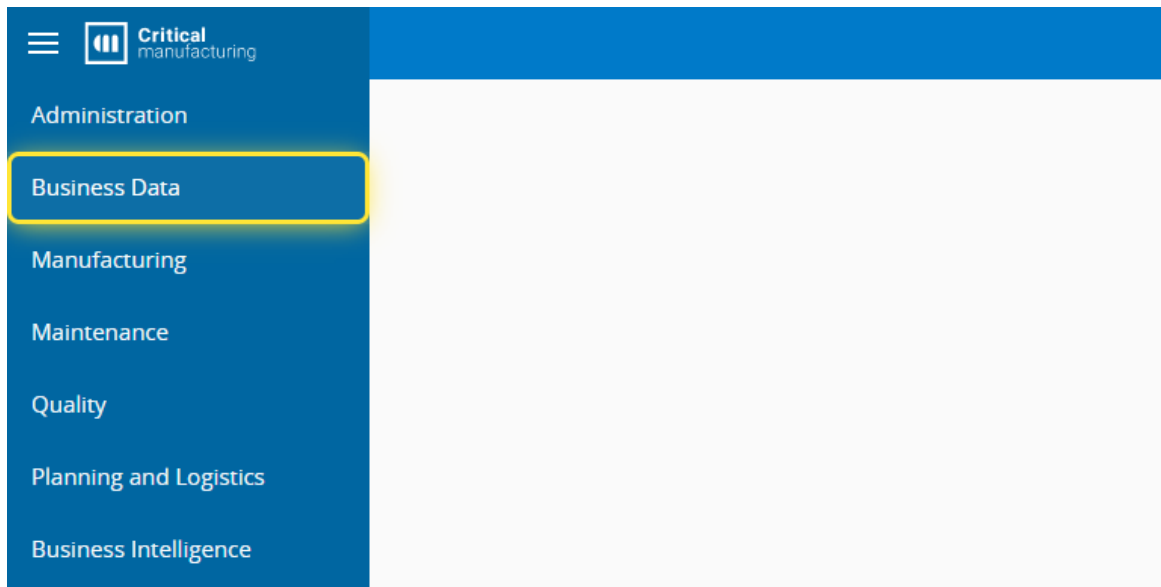
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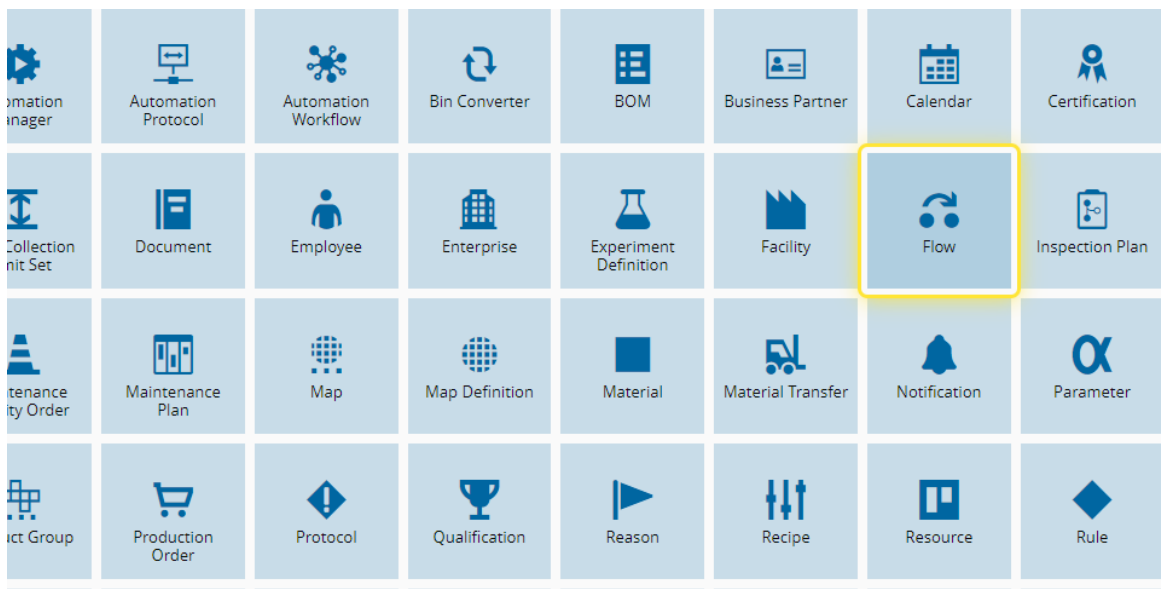
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How to: Manage an Off-Flow

1. Go to the Business Data menu.



2. Select the Flow entity.



3. Select the Flow you want to use.

Flow

New Refresh Import Export Mass Update More

Flow

DEFAULT QUERY

NAME	DESCRIPTION	REVISION STATE
Chocolate [A]	Chocolates Flow	Default
CookiesFlow [A]	CookiesFlow Flow	Default
Main_Flow [A]	Main_Flow	Default
MainFlow_01 [A]		Default
MOSRM8H [A]	MOSRM8H Front-End Flow	Default

4. Select the Step for Rework.

For more information, see [Create Flow - Critical Manufacturing Documentation Portal](#)

Refresh Edit Lock More

General Actions

MainFlow_01 [A.1] A (Default) 1 (Created)

MainFlow_01 [A] (Sequential Flow)

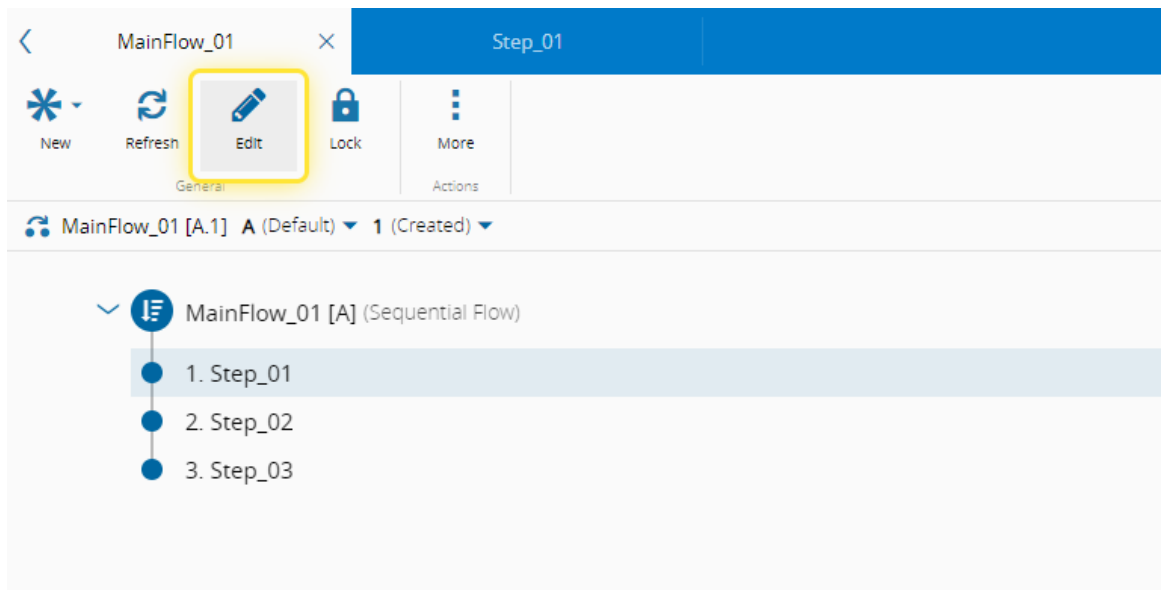
- 1. Step_01
- 2. Step_02
- 3. Step_03

DETAILS

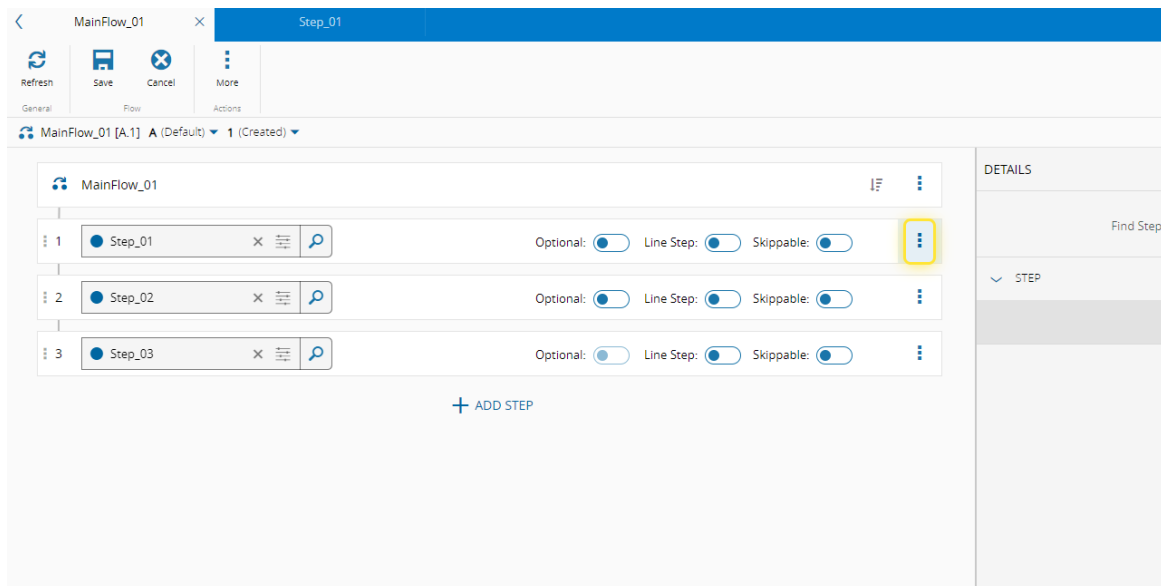
Find Step

STEP

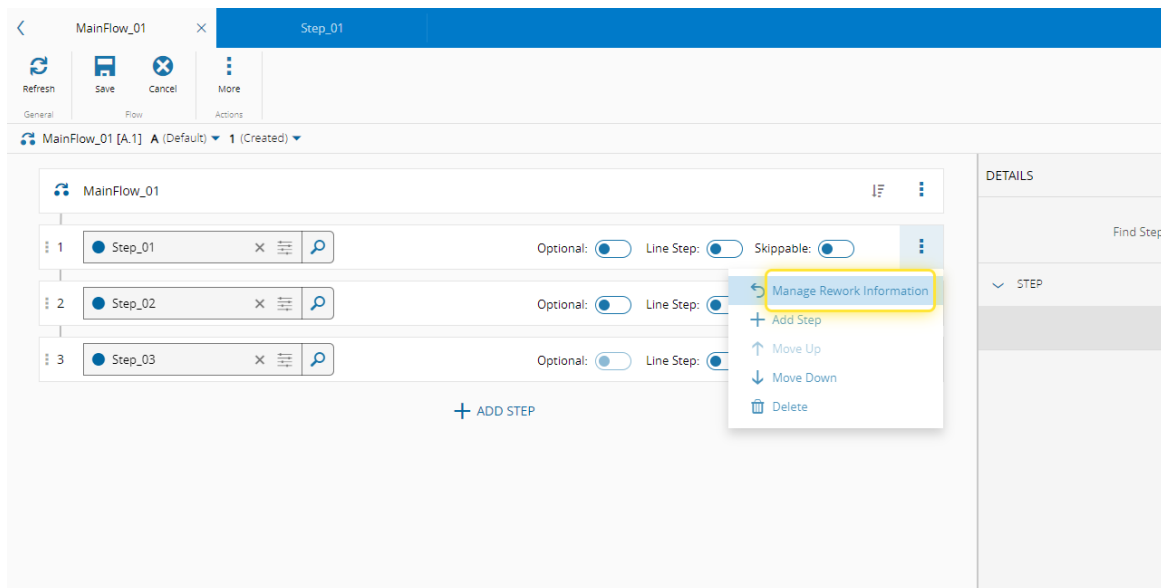
5. Select the Edit button.



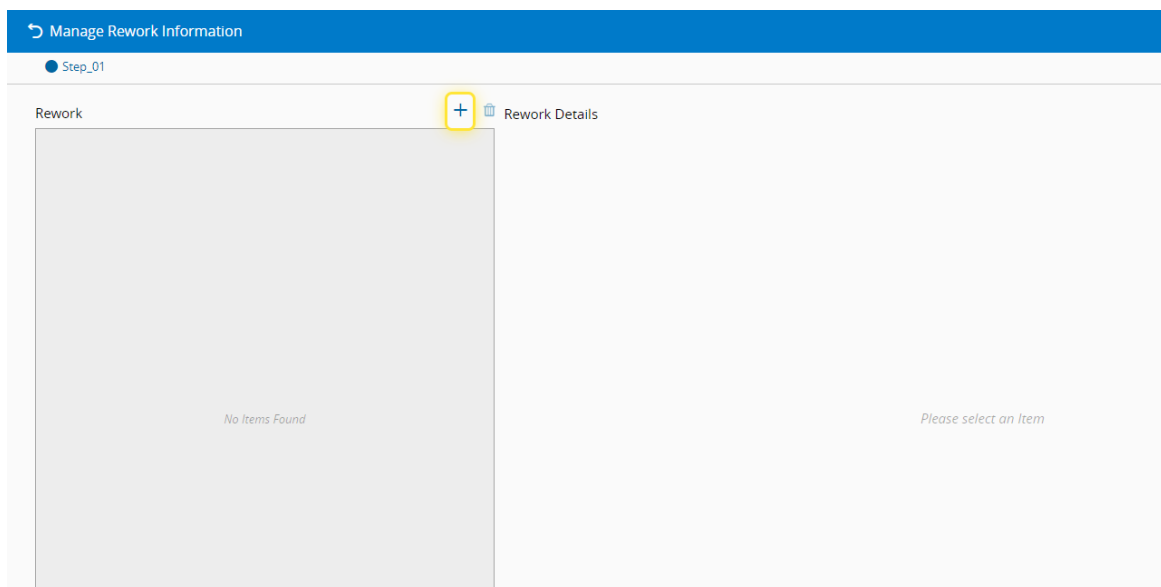
6. Select the More action.



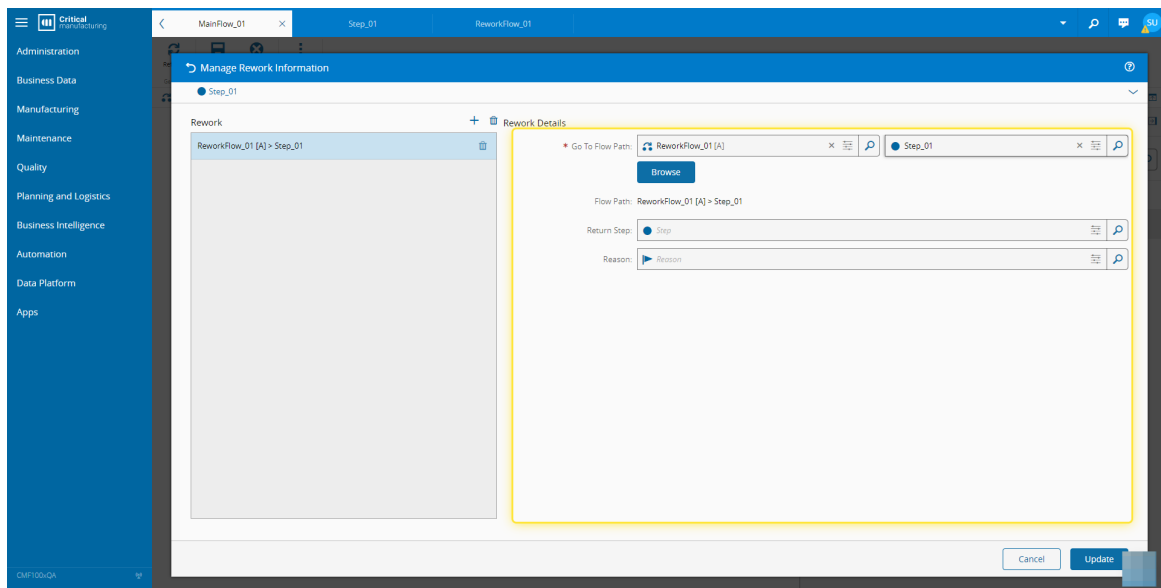
7. Select the Manage Rework Information option.



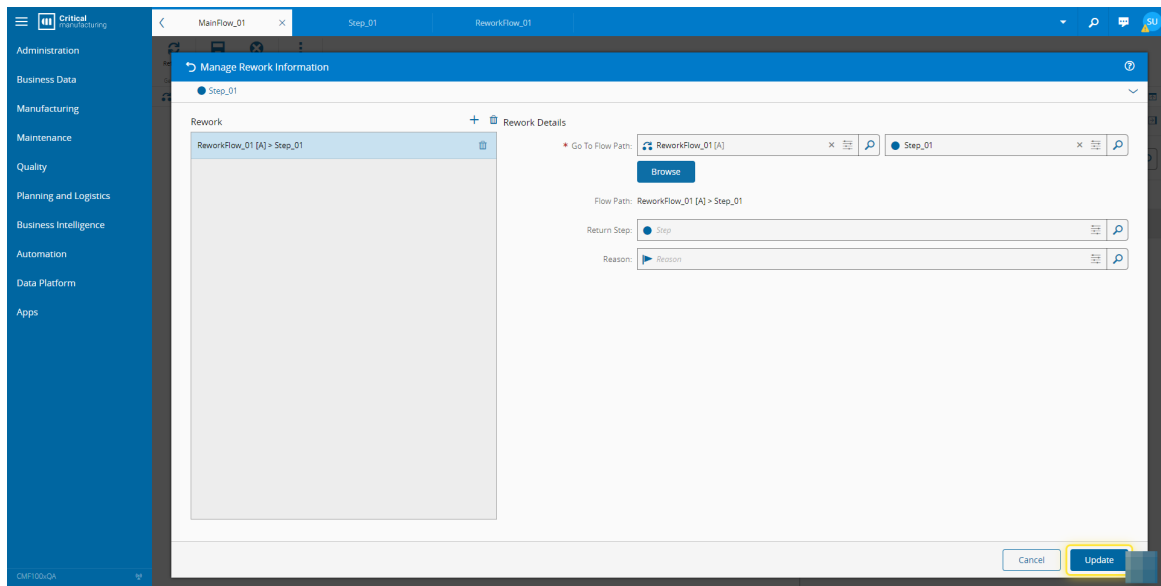
8. Select + to add Rework path to the Step.



9. Complete the necessary fields.



10. Select the Update button.



11. Select Save to update the Flow.

MainFlow_01
Step_01
ReworkFlow_01

Refresh
Save
Cancel
More

MainFlow_01 [A.1] A (Default) 1 (Created)

MainFlow_01

1
Step_01
Optional:
Line Step:
Skippable:

2
Step_02
Optional:
Line Step:
Skippable:

3
Step_03
Optional:
Line Step:
Skippable:

+ ADD STEP

DETAILS

Find Step:

STEP

General Data

Step:
Description:
Optional:
Line Step:
Skippable:
Rework:

Rework 1

Go to Flow Path:



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