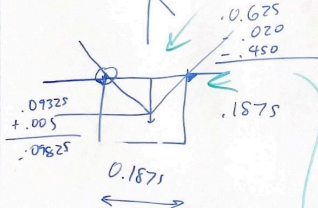
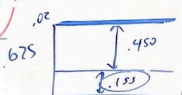


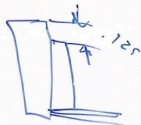
Face  
Slots  
2x

Chamfer  
P  
Slots

*Sub 1*  
BEN  
Put it together



BEN → Cam



FACE TOP  
PROFILE  
- 2 x Rough  
- 1 Finish

Corner - holes  
- center  
- drill  
- tap

Holes  
- center  
- drill

Slots - 2x **MACRO**

Circle & Square  
G41 2x + Finish

Chamfer  
Depth #1 = 0.0125  
- Perpendicular  
- Slots  
- Circle square

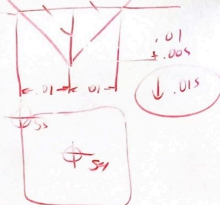
*Sub 2* - part F - G01 G41 D02

*Sub 2* - center

*Sub 3* - hole

Depth 1 #1 = -0.1  
*Sub 4* slots  
Depth 2 #1 = -0.1875

*Sub 5*



D02 = 0.520  
D22 = 0.510  
D50 = 0.020

