

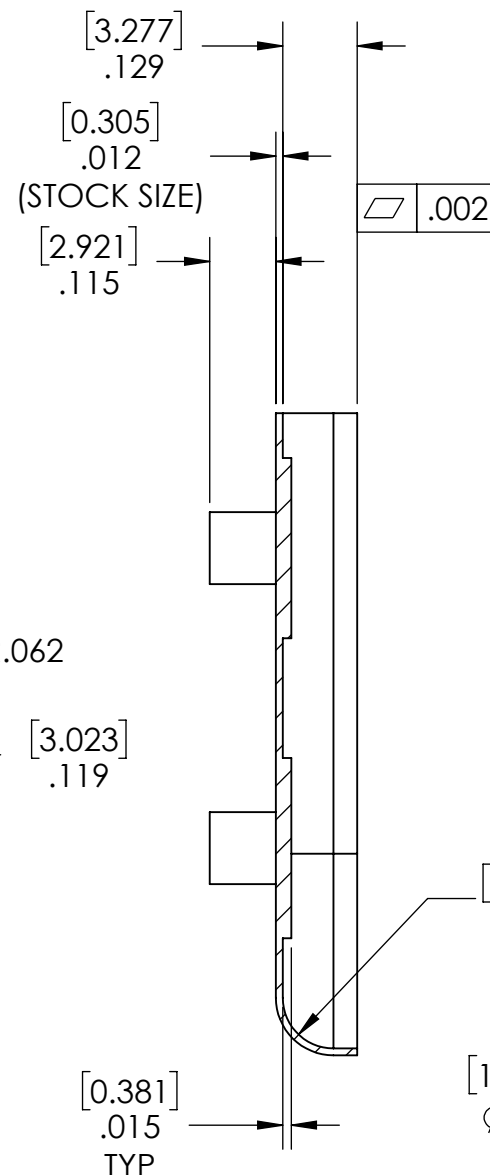
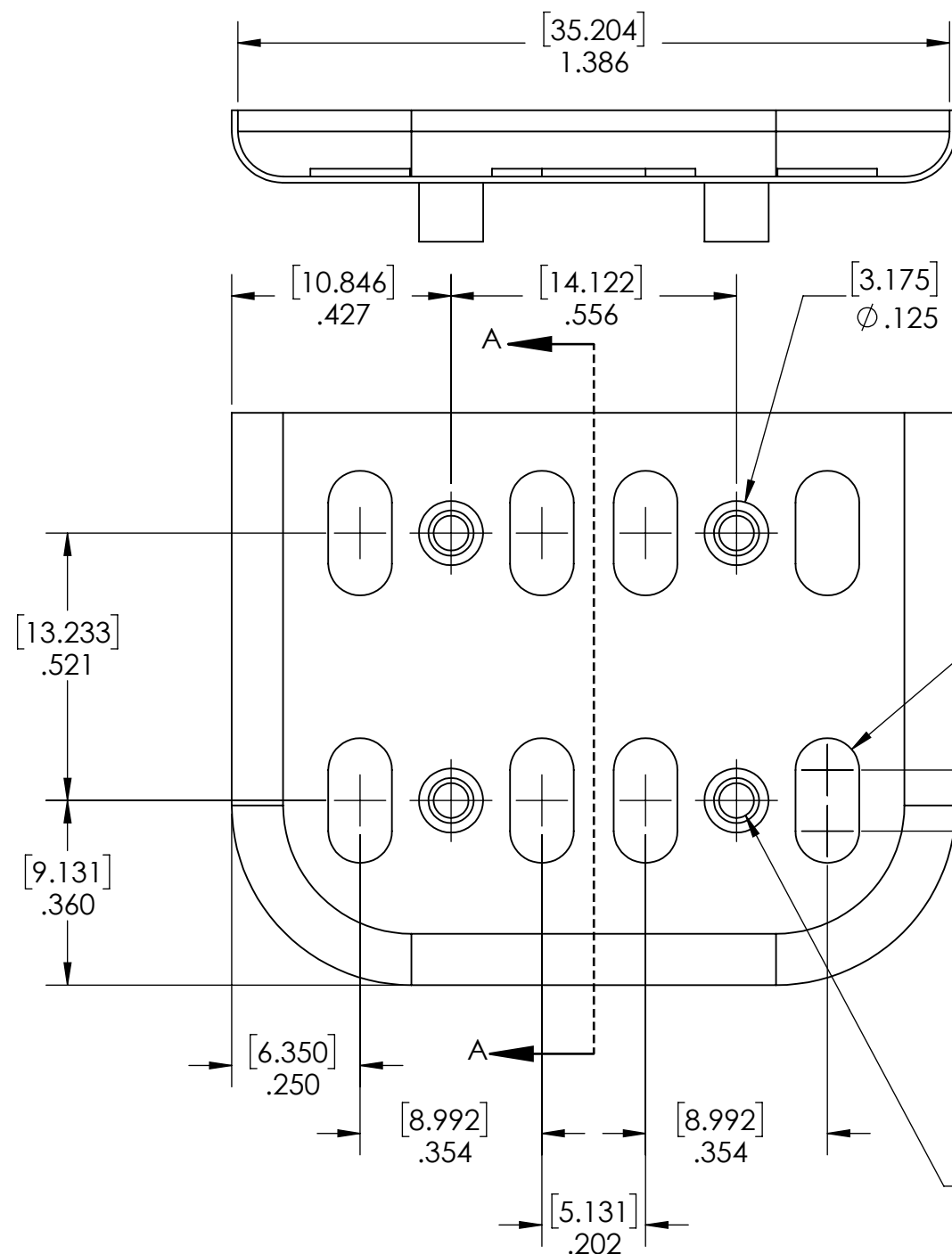
4

3

2

1

REVISIONS				
REV.	ECO	DESCRIPTION	DRAWN BY	DATE



SECTION A-A
SCALE 3 : 1

2-56 UNC-2B
X .110 [2.794] DEEP

DRAFT

NOTES:
UNLESS OTHERWISE SPECIFIED:

1. MATERIAL: GRADE 1 TITANIUM PER ASTM B265.
2. ALL DIMENSIONS ARE TO INSIDE SURFACES.
3. A LEAD IN ANGLE FROM 0.5 TO 1.5 DEGREES IS ACCEPTABLE.
4. VERIFICATION METHODS TO BE DETERMINED BETWEEN CUSTOMER AND SUPPLIER.
5. PARTS ARE TO BE CLEAN AND FREE OF DIRT, GREASE AND OTHER PROCESS CONTAMINATES.
6. VENDOR SHALL SUPPLY MATERIAL CERTIFICATIONS WITH MATERIAL LOT NUMBERS USED IN FABRICATION OF PARTS.
7. DIMENSIONAL INSPECTION PERFORMED USING 4.4 LB [2.0 KG] WEIGHT APPLIED.

SONNY BEHAN CONSULTING INC.

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN [MM] / INCHES
TOLERANCES:
FRACTIONAL \pm
ANGULAR: MACH \pm 0.5 DEG BEND \pm
TWO PLACE DECIMAL \pm [0.2] / .008
THREE PLACE DECIMAL \pm [0.1] / .004

DO NOT SCALE DRAWING

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TITLE:

MACHINED TOP ENCLOSURE

SIZE	DWG. NO.	REV
B	CH10014-000	A
SCALE: 2:1		SHEET 1 OF 1

NEXT ASSEMBLY

4

3

2

1