

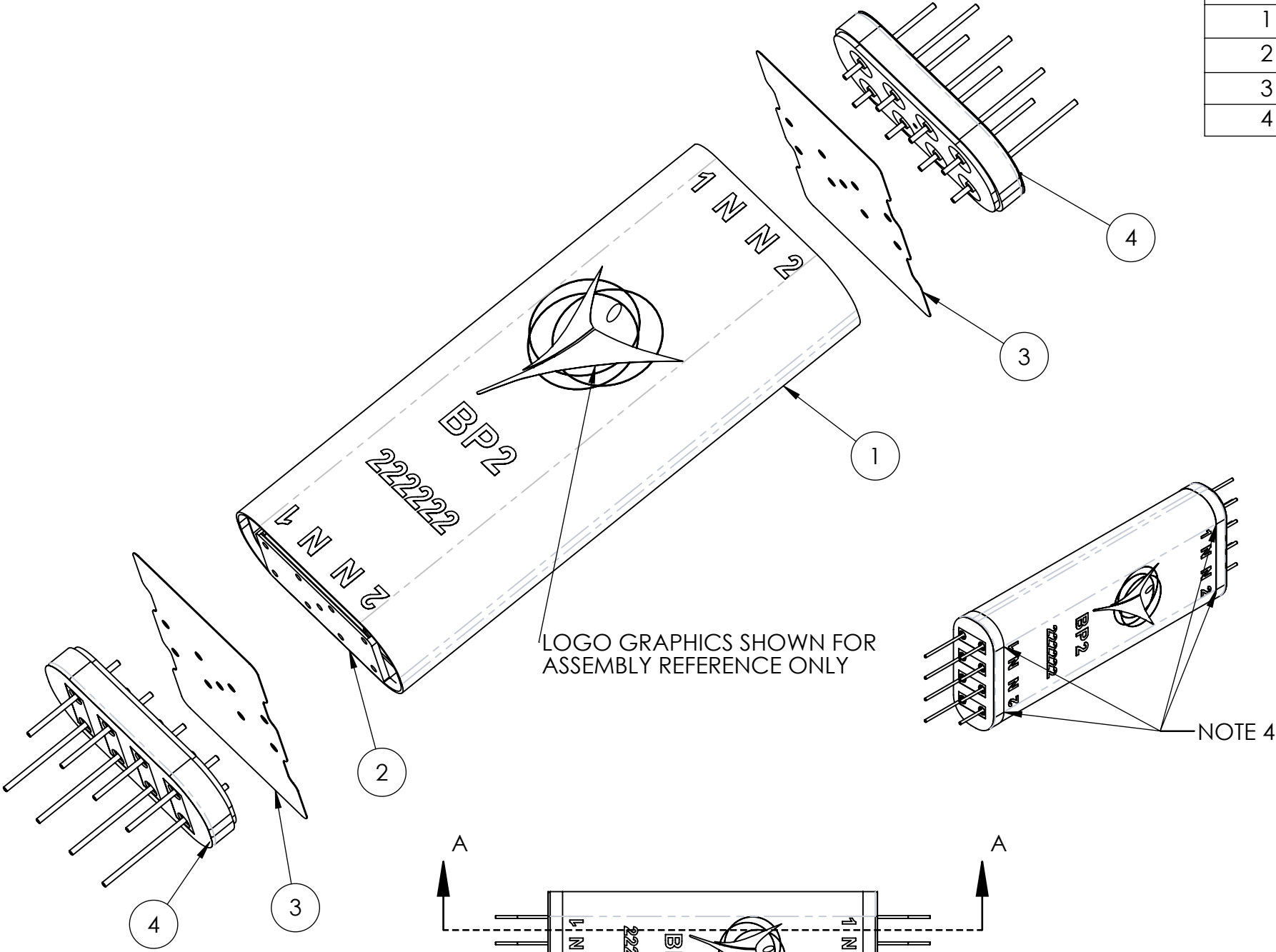
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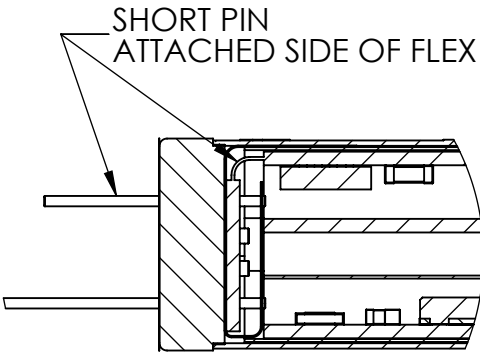
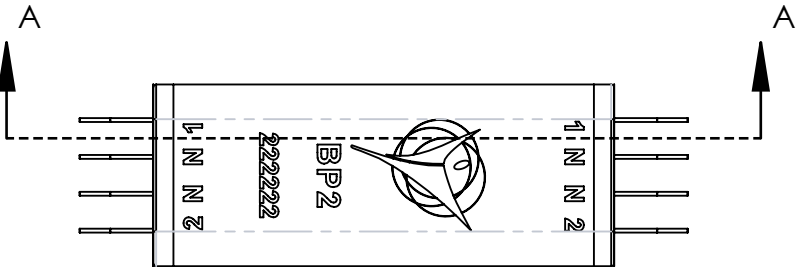
2

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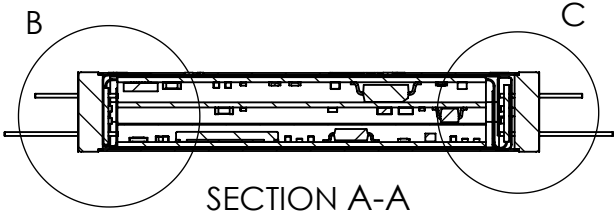
Item NO.	Part NO.	Description
1	NNP-DWG-130-001-002	Remote Module, Case, BP2 Marking
2	NNP-DWG-135-006-002	Remote Module, BP2, Flexible Circuit Assembly
3	NNP-DWG-130-002-000	Remote Module, Insulator Flex
4	NNP-DWG-135-001-001	SA, Remote Module, Capthrough Sandblasted



- NOTES:
1. PLACE ITEM 3 ONTO ITEM 4, ORIENT ITEM 4 TO ITEM 2 AS SHOWN IN DETAIL B AND C THEN SOLDER FLEXIBLE CIRCUIT TO PINS USING SOLDER (BOTH ENDS). CLEAN SOLDERJOINTS PER MANUFACTURERS RECOMMENDATIONS.
  2. FOLD ITEMS 3 PER DETAIL B AND C
  3. INSPECT SOLDER JOINTS PER SBI DOC#: 03-0013-0002
  4. TACK WELD 6 PLACES ON EACH CAPTHROUGH. LOCATIONS ARE SYMETRIC BOTH SIDES (12 WELDS TOTAL). EACH WELD MUST OVERLAP ITEMS 1 AND 4
  5. CONTOUR AND TANGENCY LINES ARE DEPICTED FOR REFERENCES AS PHANTOM LINES ARE NOT PART OF THE MARKING.



DETAIL B  
SCALE 4 : 1



DETAIL C  
SCALE 4 : 1



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DO NOT SCALE DRAWING	THIRD ANGLE PROJECTION
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 2018	
DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED	
MATERIAL	FINISH

DOC. NAME  
**SA, BP2 Module, Tack Weld Assembly**

PROJECT NNP	DATE 8/9/2024	SIZE <b>B</b>	DOC. NUMBER NNP-DWG-135-009-001	REV 1.0
SHEET 1 OF 1	SCALE 3:2			