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Item NO.	Part NO.	Description
1	NNP-DWG-130-007-000	Remote Module, Suture Skirt
2	NNP-DWG-165-003-000	BP2 Module
3	NNP-MAT-150-002-000	MED6-161
4	NNP-MAT-150-001-000	MED-1137

NOTES:

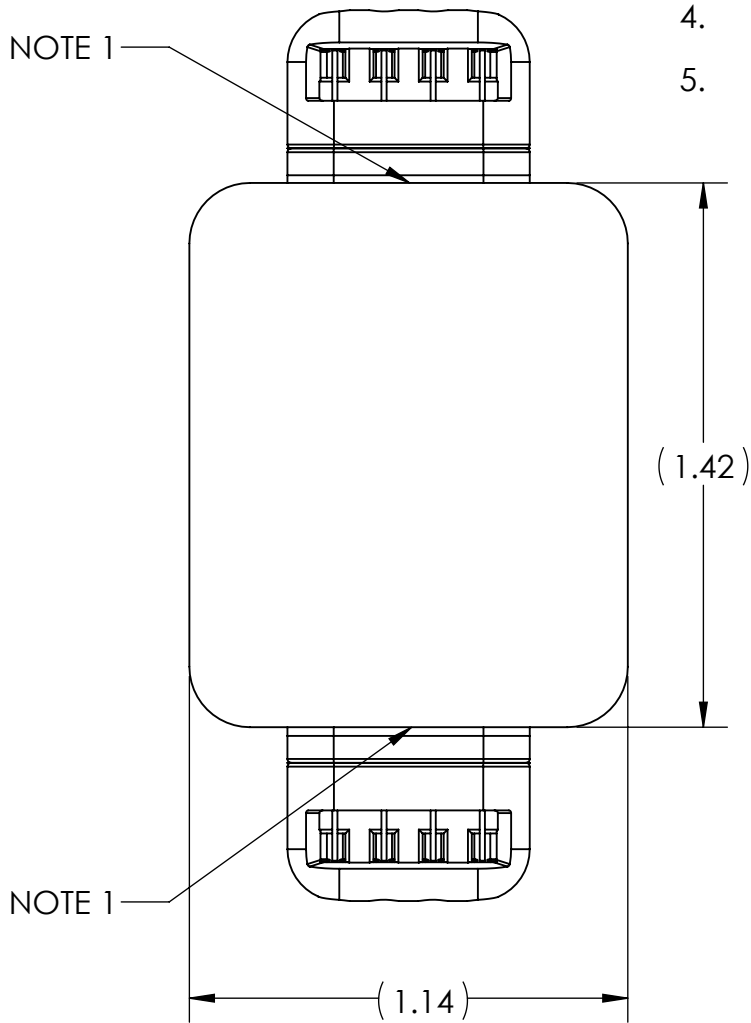
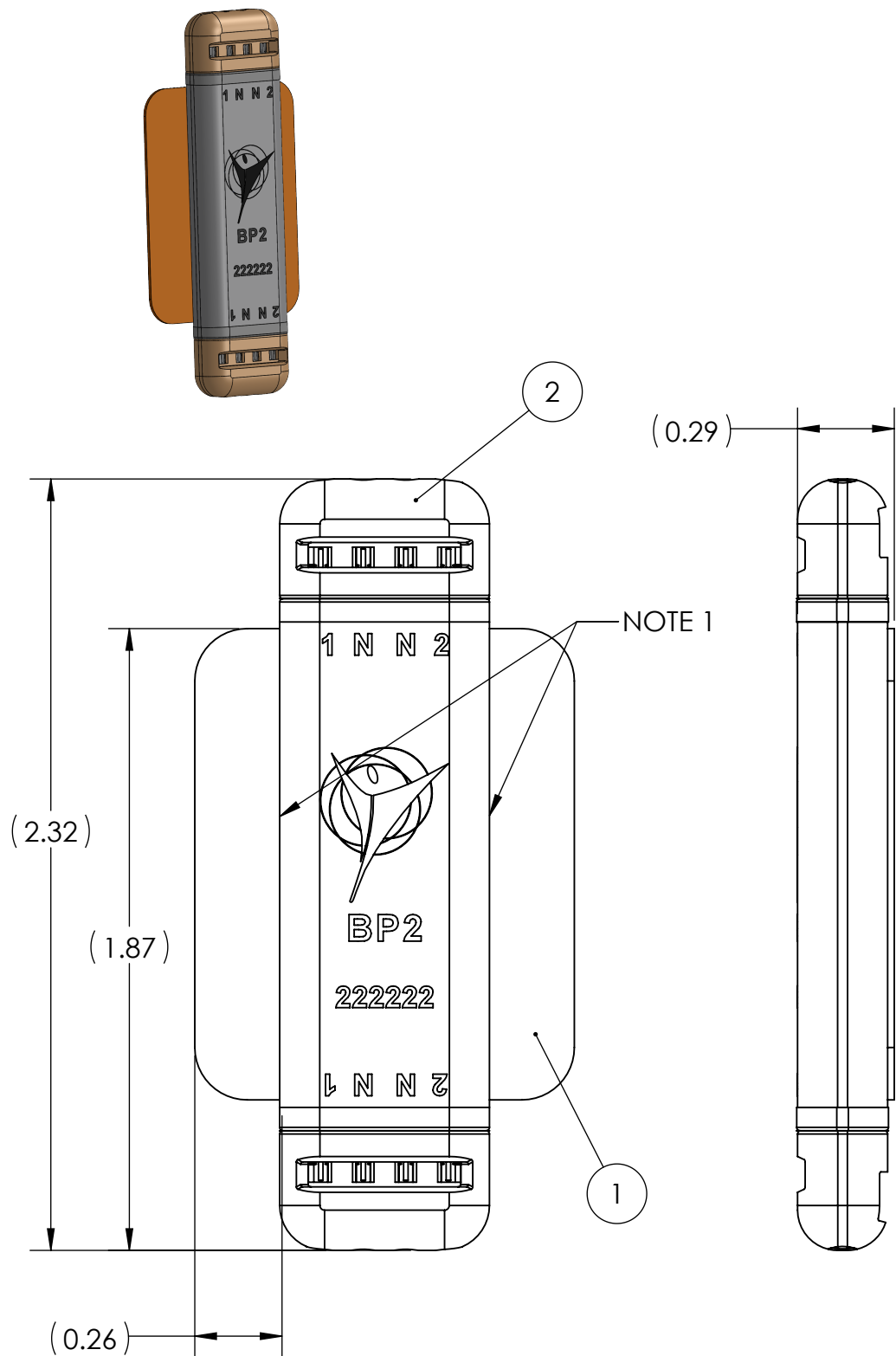
1. PRIME Ti CASE USING ITEM 3 PER MANUFACTURERS SPECIFICATIONS.
2. ATTACH ITEM 2 AS SHOWN USING ITEM 4 PER MANUFACTURERS SPECIFICATIONS.
3. REJECTION CRITERIA-TO BE INSPECTED AT 18" WITH UNAIDED EYE:
  - A. VOIDS GREATER THAN 2MM IN ANY DIMENSION.
  - B. VOIDS AT INTERSECTING EDGE OF SILICONE SKIRT AND Ti CASE.
  - C. ANY VOID WITHIN 2MM OF EDGE OF SILICONE SKIRT AND Ti CASE.
  - E. ADHESIVE NOT EXTENDING TO EDGE OF INTERSECTION OF Ti CASE AND SILICONE SKIRT.
4. REJECTED AREAS CAN BE REWORKED BY PIERCING THE REJECTED AREA WITH SYRINGE & NEEDLE CONTAINING ITEM 4 AND BACKFILLING.
5. THE SUTURE SKIRT SHALL BE VISUALLY CENTERED ON REMOTE MODULE ASSEMBLY.

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DO NOT SCALE DRAWING	THIRD ANGLE PROJECTION
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 2018	
DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED	

MATERIAL	FINISH
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DOC. NAME

BP2 Module, Suture Skirt

PROJECT	DATE	SIZE	DOC. NUMBER	REV
NNP	8/12/2024	B	NNP-DWG-165-003-001	1.0
SHEET	SCALE			
1 OF 1	2:1			

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