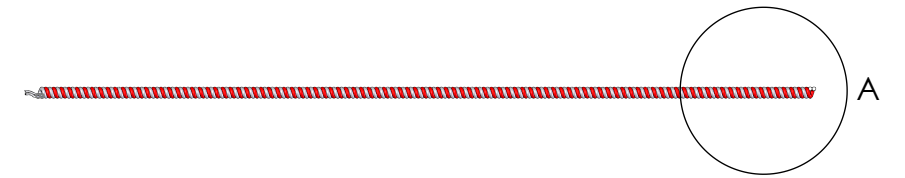


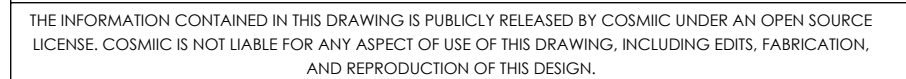
1



3

B

- CLOSE WOUND BIFILAR COILED CABLE. TANDEM WOUND.
- COIL GAPS GREATER THAN 0.002" NOT ALLOWED
- WOUND LENGTH AS NEEDED
- WOUND LEADS MUST BE PACKAGED TO PREVENT DAMAGE OR CONTAMINATION DURING HANDLING, STORAGE, AND SHIPMENT



	FINISH
--	--------

Filar, SS, Red-Clear

EV

NNP-DWG-140-011-001

1.0

- RIGHT-HAND WIND
- 0.010" MANDREL
- MANDREL TENSION = 1/8" drop with 2.1 oz. (60 grams) center weight
- FEEDER ANGLE = 5° from normal
- FEEDER TENSION (single feed spool)
  - INITIAL 2.3 - 3.9 oz. (65 - 110 grams) for first 1/4" - 1/2"
  - FINAL 10.9 oz. (310 grams) for cable body
- FEED RATE = 21 mils per revolution
- FEED LENGTH = 3.3 x finished length for each helix wound on mandrel
- FEED LENGTH = (approx.) 4 x finished length after removing from mandrel (coil relaxation)

ITEM NO.	DESCRIPTION
1	PFA coated leadwire - clear
2	PFA coated leadwire - red
3	2 Filar cable, red-clr

1

B

A