
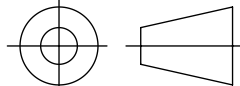


Item NO.	Part NO.	Description
1	NNP-DWG-130-007-000	Remote Module, Suture Skirt
2	NNP-DWG-135-008-000	PG4 Module
3	NNP-MAT-150-002-000	MED6-161
4	NNP-MAT-150-001-000	MED-1137

NOTES:

1. PRIME Ti CASE USING ITEM 3 PER MANUFACTURERS SPECIFICATIONS.
2. ATTACH ITEM 2 AS SHOWN USING ITEM 4 PER MANUFACTURERS SPECIFICATIONS.
3. REJECTION CRITERIA-TO BE INSPECTED AT 18" WITH UNAIDED EYE:
 - A. VOIDS GREATER THAN 2MM IN ANY DIMENSION.
 - B. VOIDS AT INTERSECTING EDGE OF SILICONE SKIRT AND Ti CASE.
 - C. ANY VOID WITHIN 2MM OF EDGE OF SILICONE SKIRT AND Ti CASE.
 - E. ADHESIVE NOT EXTENDING TO EDGE OF INTERSECTION OF Ti CASE AND SILICONE SKIRT.
4. REJECTED AREAS CAN BE REWORKED BY PIERCING THE REJECTED AREA WITH SYRINGE & NEEDLE CONTAINING ITEM 4 AND BACKFILLING.
5. THE SUTURE SKIRT SHALL BE VISUALLY CENTERED ON REMOTE MODULE ASSEMBLY.

<div> Open source implantable devices</div>				
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DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 2018 DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED			THIRD ANGLE PROJECTION 	
MATERIAL			FINISH	
DOC. NAME PG4 Module, Suture Skirt				
PROJECT NNP	DATE 8/13/2024	SIZE B	DOC. NUMBER NNP-DWG-135-008-001	REV 1.0
SHEET 1 OF 1	SCALE 2:1			

