

1. Board Technology

- A. The Rigid-Flexible PCB shall be fabricated to IPC-6013 Types 1 to 3 and 5, Class 3 and IPC-2223 Types 1 to 3 and 5, Class 3 standards.
- B. Maximum overall rigid thickness shall not exceed 450um. This is measured over finished plated surfaces. The maximum overall flexible thickness shall not exceed 120.0um
- C. Finished hole size unless noted should be +/- 3 mil (0.076mm)
- D. All materials must be compliant with the European Union RoHS 2 directive, 2011/65/EU
- E. Finish shall be ENIG
1. Electroless nickel thickness: 3-6um (Refer to IPC-4552)
2. Immersion Gold Thickness: .051-0.127um (refer to IPC-4552)
- F. Solder mask shall be LPI, Blue, 15-25um thick, and on both sides.
- G. No silkscreen on either side.

2. Certificate of Conformity:

- A. Complete description of the item with revision
- B. Number of lot and Date Code
- C. Delivered quantity
- D. RoHS compliance
- E. Remark/Exception as concession note
- F. Name of the responsible with signature and date

3. Inspection Report:

- A. Type of used base material and metallizations processes
1. Brand, reference and lot number of used base material
2. Used metallization and processes (chemical/galvanic) on Cu, Ni and Au
- B. Visual checks and results:
1. Aspect (contamination, color, asperities, residues, mark, scraping, repair, etc.)
2. Open, short-circuit, etching non-conformities
3. Metallization adherence according to IPC-TM-650 -- Method 2.4.1
4. Solder mask adherence according to IPC-TM-650 -- Method 2.4.28.1
- C. Dimensional checks and results:
1. Length and width of Strip
2. Length, width and total thickness of circuit
3. Diameter of index holes.
- D. Electrical Test:
1. Continuity and shorts 100% tested.

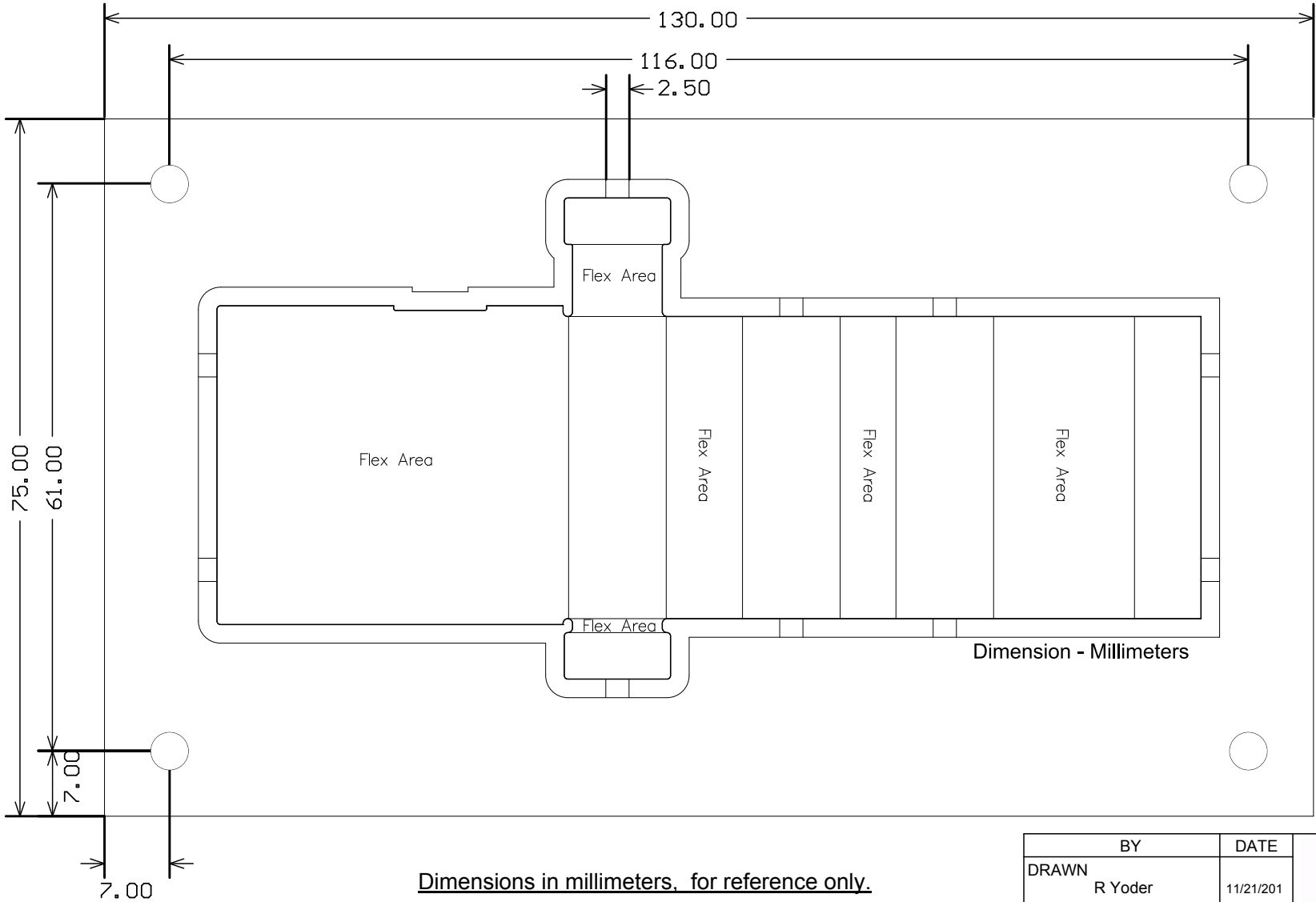
4. Micro section report:

- A. Configuration of stack-up with measurements of different thicknesses
- B. Thickness of Nickel and Gold metallizations on external layer
- C. Thickness of Copper metallization
- D. Pictures of these micro-sections, general results and approval by responsible


5. Solderability test report:

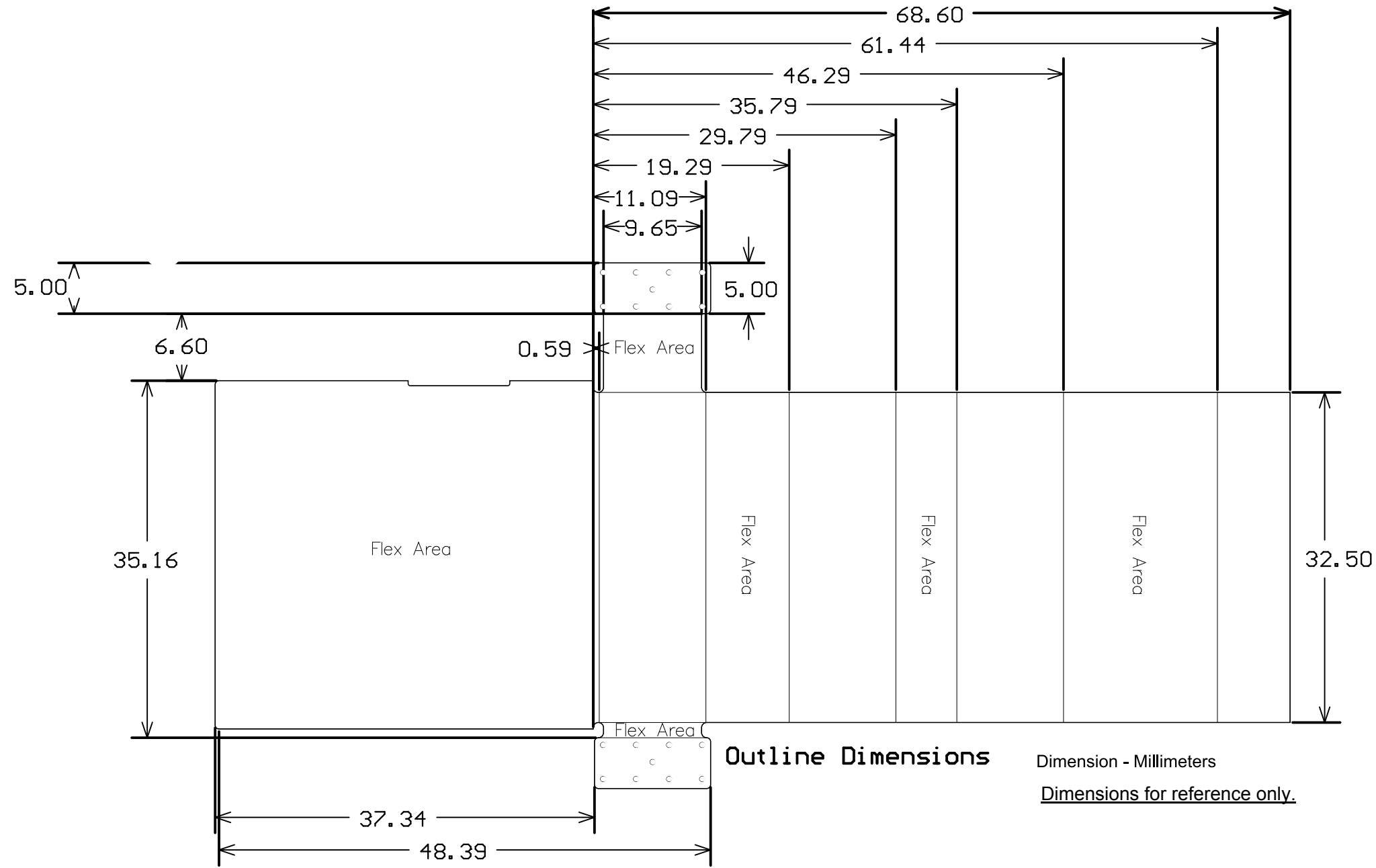
- A. Result of the solderability test according to ANSI/J-STD-003 -- Category 2 Test A -Hand Dipped

ECN	REV	DESCRIPTION
DCN-105	01	Initial Release, Never Built by SBI
---	02	Updated manufacture notes.Never released
---	03	- Updated manufacture notes and Layer Stack. - Added Dummy Copper (Copper Pour) to Layer 3. - Never Released
DCN-108	04	- Changed VIA annular rings and drill sizes to meet IPC Class 3. - Changed Drill Charts to matched drill files and Note 1D. - Changed the copper pour on the rigid edge layer 4 to match the copper pour on layer 2 - Changed Note 5A Soderability Test - Deleted Note 6 - Added dummy copper on frame top and bottom layer. - Mirror Board part number on bottom layer
DCN-109	05	- Updated Layer stack - Removed Material description from manufacture notes. - Changed text in Material and Finish blocks from "See Notes and Stack-up" to "See Stack-up, Pg. 9".




Dimensions in millimeters. for reference only.

BY	DATE			
DRAWN R Yoder	11/21/201			
CHECKED A. Zbrzeski	11/21/201	DOCUMENT NAME		
		NNP Pulse Generator PCB, Unpopulated		
MATERIAL See Stack-up, Pg. 9			SIZE B	DOCUMENT NO. 52-2002
FINISH See Stack-up, Pg. 9			REV 05	
SCALE: NA		NEXT ASSY 51-2002		SHEET 1 OF 9

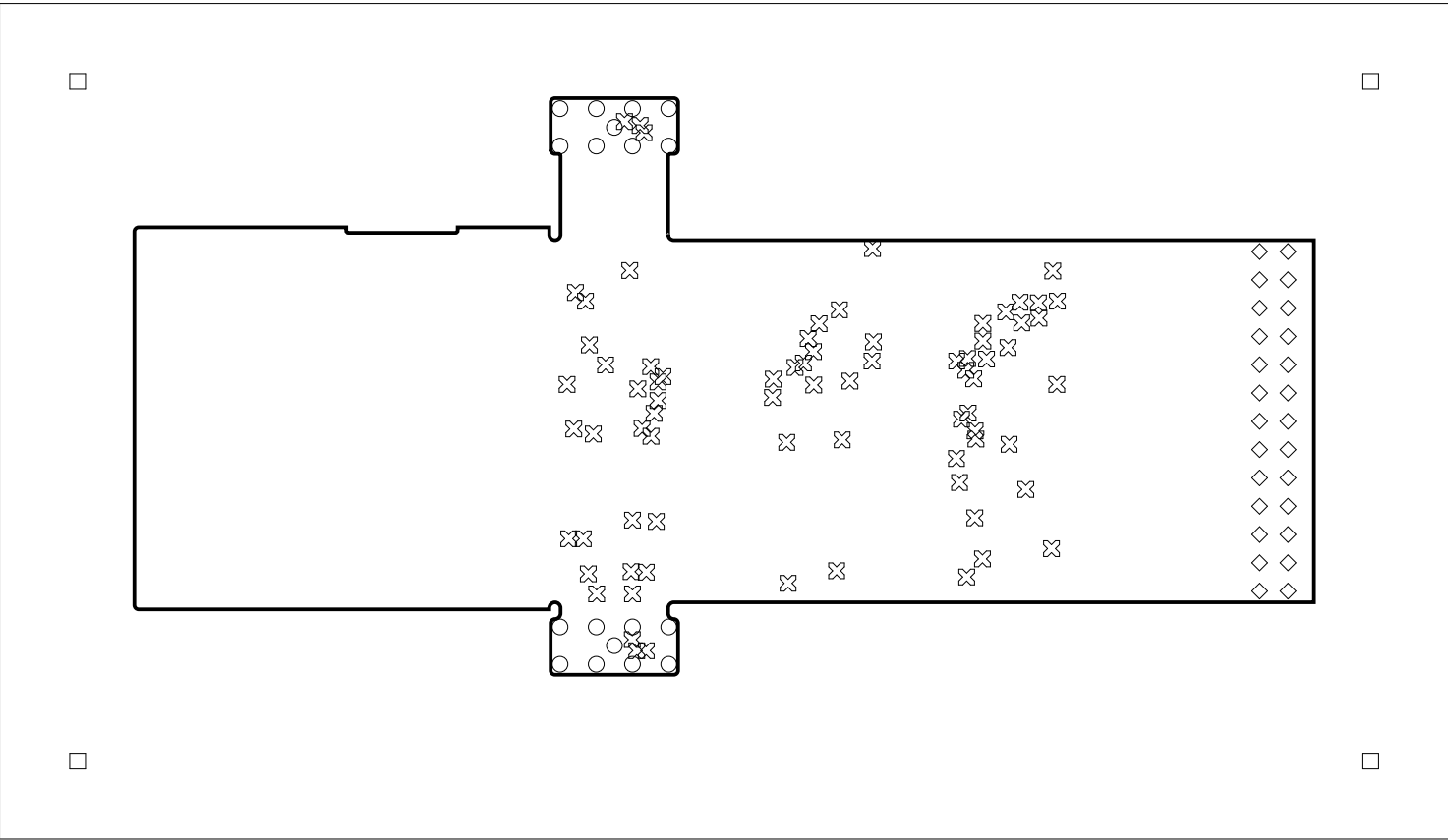


Outline Dimensions

Dimension - Millimeters
Dimensions for reference only.

BY		DATE		 SYNAPSE Biomedical Inc.	
DRAWN R Yoder		11/21/201			
CHECKED A. Zbrzeski		11/21/201		DOCUMENT NAME NNP Pulse Generator PCB, Unpopulated	
MATERIAL See Notes and Stack-up				SIZEDOCUMENT NO. REV B 52-200205	
FINISH See Notes and Stack-up					
SCALE: NA		NEXT ASSY 51-2002		SHEET 2 OF 9	

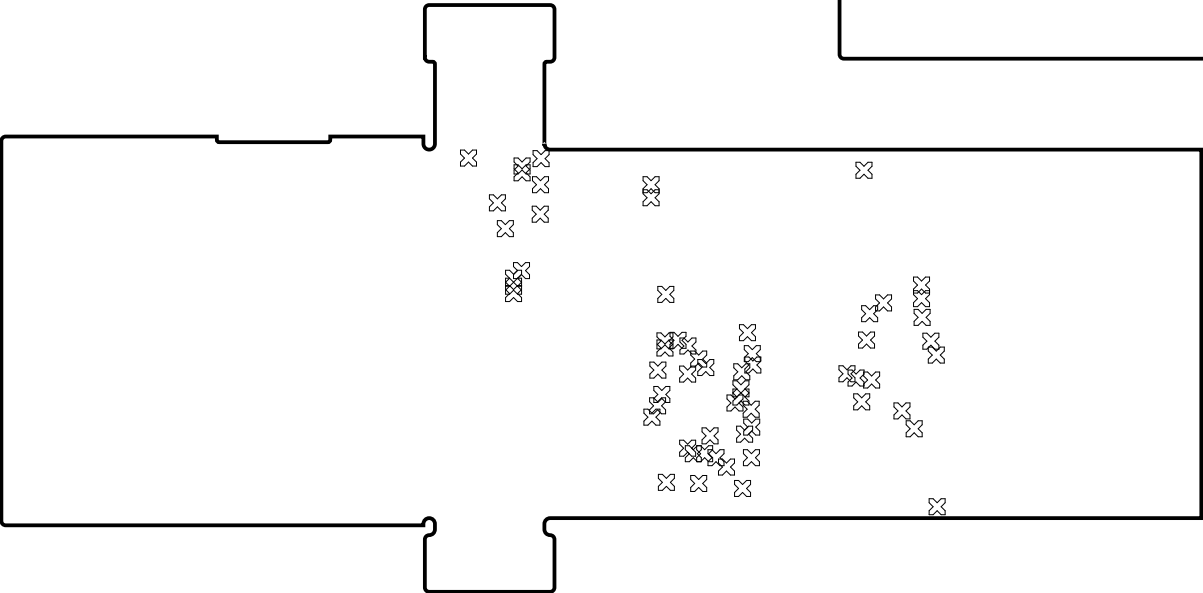
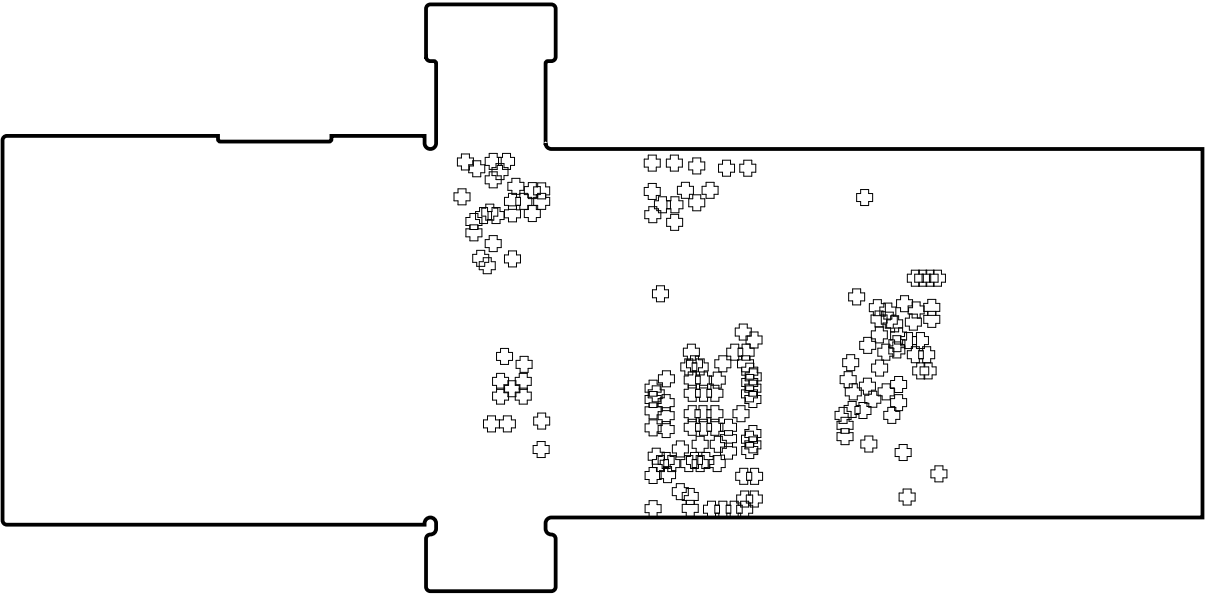
Drill Table Top - Bottom Layer					
Symbol	Count	Hole Size	Plated	Drill Layer Pair	Hole Tolerance
□	4	157.9921mil	Non-Plated	Top Layer - Bottom Layer	None
◇	26	36.0000mil	Plated	Top Layer - Bottom Layer	None
○	18	20.0000mil	Plated	Top Layer - Bottom Layer	None
⊗	76	7.9000mil	Plated	Top Layer - Bottom Layer	-7.9000mil
124 Total					




Drill Files

52-2002 Rev4.GD1	Drill Table (Top-Bottom Layer)
52-2002 Rev4.GD2	Drill Table (Top - L2)
52-2002 Rev4.GD3	Drill Table (L2 - L3)
52-2002 Rev4.GG1	Drill Guide1 (Top-Bottom)
52-2002 Rev4.GG2	Drill Guide2 (Top-L2)
52-2002 Rev4.GG3	Drill Guide3 (L2-L3)
52-2002 Rev4.-Plated.TXT	Text Document (Top-Bottom)
52-2002 Rev4-Plated.TX1	TX1 File (Top-L2)
52-2002 Rev4-Plated.TX2	TX2 File (L2-L3)
52-2002 Rev4-NonPlated.TXT	Text Document (Top-Bottom of Frame)
52-2002 Rev4.apr	CAMtastic aperture data
52-2002 Rev4.EXTREP	Extrep File
52-2002 Rev4-macro.APR_LIB	APR File
52-2002 Rev4.LDP	LDP File
52-2002 Rev4.DRR	NC Drill Report File

Drill Table Top - L2					
Symbol	Count	Hole Size	Plated	Drill Layer Pair	Hole Tolerance
⊕	167	5.9000mil	Plated	Top Layer - L2 Flex GND	-5.9000mil
167 Total					



Drill Table L2 - L3					
Symbol	Count	Hole Size	Plated	Drill Layer Pair	Hole Tolerance
⊗	62	7.9000mil	Plated	L2 Flex GND - L3 Flex Signals	-7.9000mil
62 Total					

BY		DATE					
DRAWN		11/21/201					
R Yoder		11/21/201		DOCUMENT NAME			
CHECKED							
A. Zbrzeski				NNP Pulse Generator PCB, Unpopulated			
MATERIAL				SIZE	DOCUMENT NO.		
See Notes and Stack-up							
FINISH				REV	05		
See Notes and Stack-up							
SCALE: NA		NEXT ASSY 51-2002			SHEET 3 OF 9		

8 7 6 5 4 3 2 1

D

D

C

C

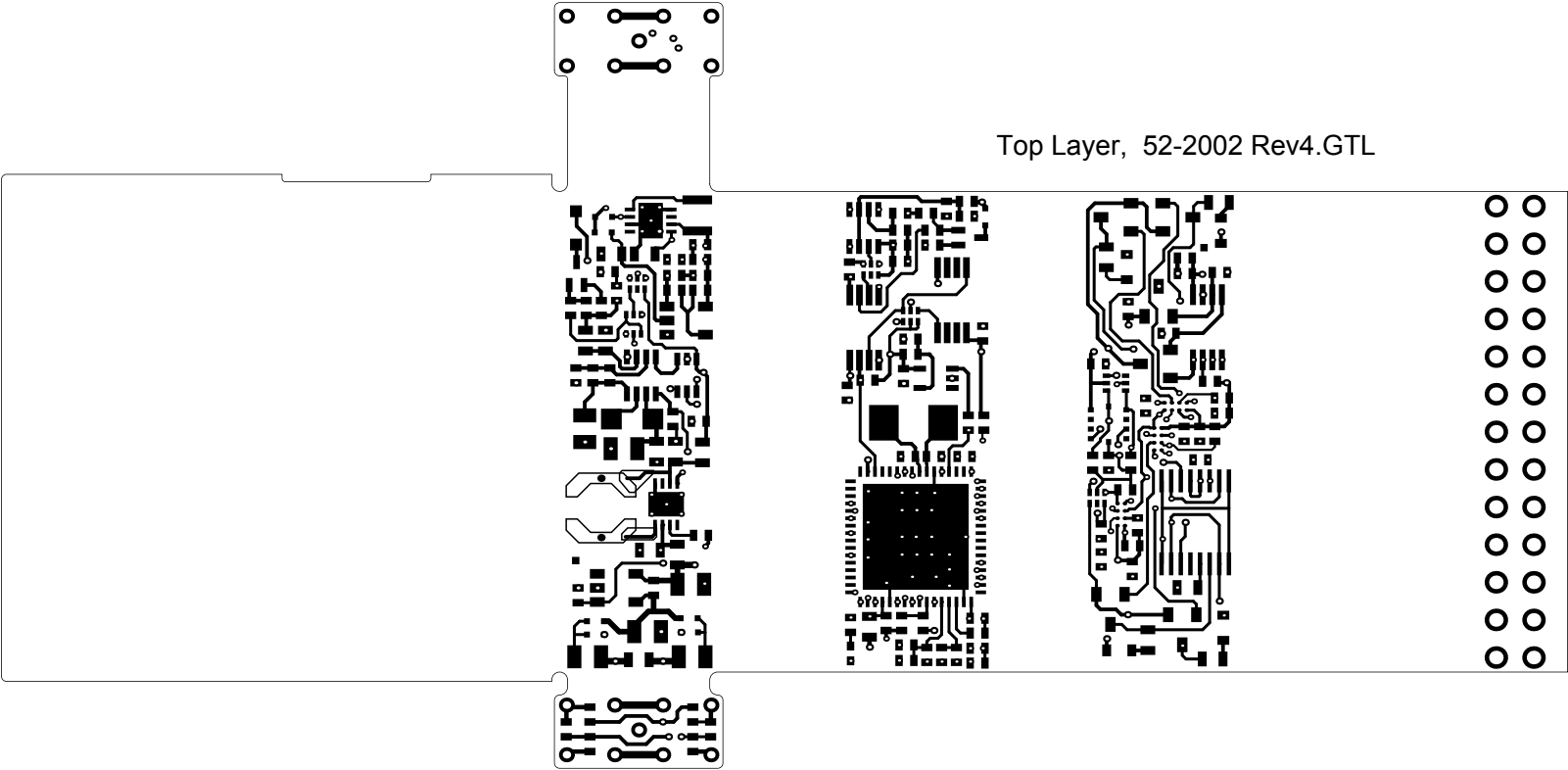
B

B

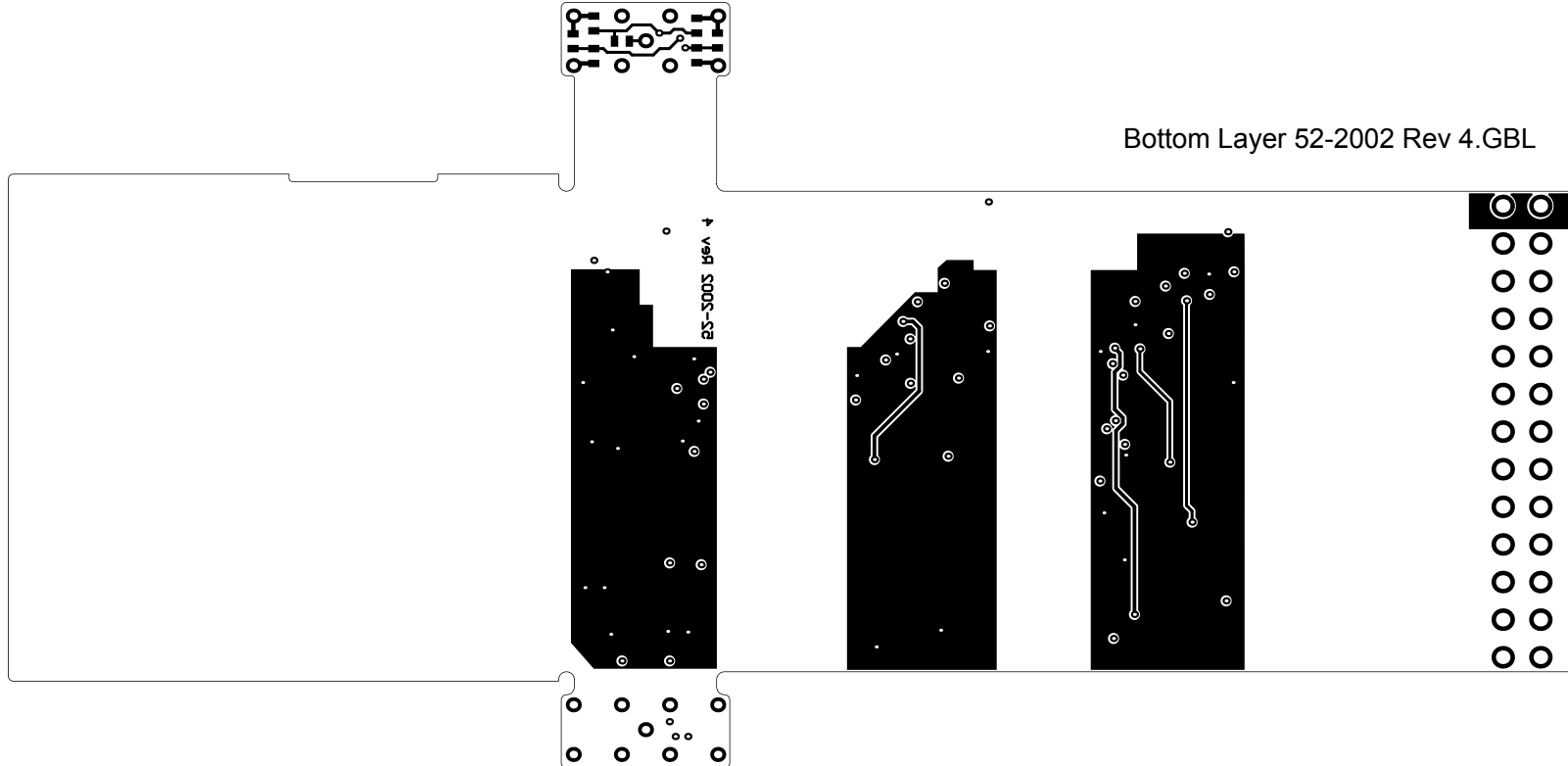
A


A

Top Layer, 52-2002 Rev4.GTL

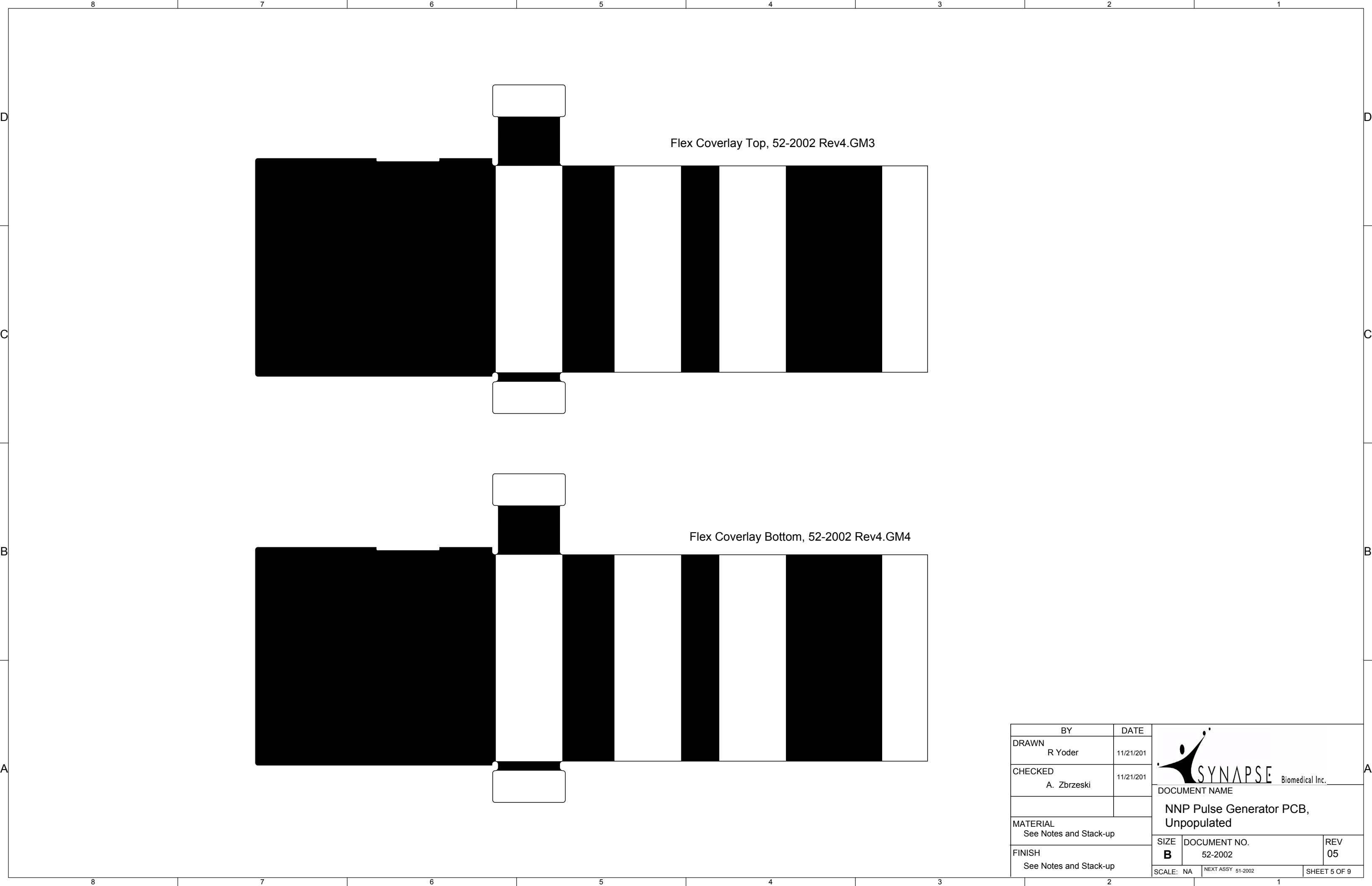


Bottom Layer 52-2002 Rev 4.GBL




BY	DATE			
DRAWN R Yoder	11/21/201			
CHECKED A. Zbrzeski	11/21/201	DOCUMENT NAME NNP Pulse Generator PCB, Unpopulated		
MATERIAL See Notes and Stack-up				
FINISH See Notes and Stack-up		SIZE B	DOCUMENT NO. 52-2002	REV 05
SCALE: NA		NEXT ASSY 51-2002		SHEET 4 OF 9

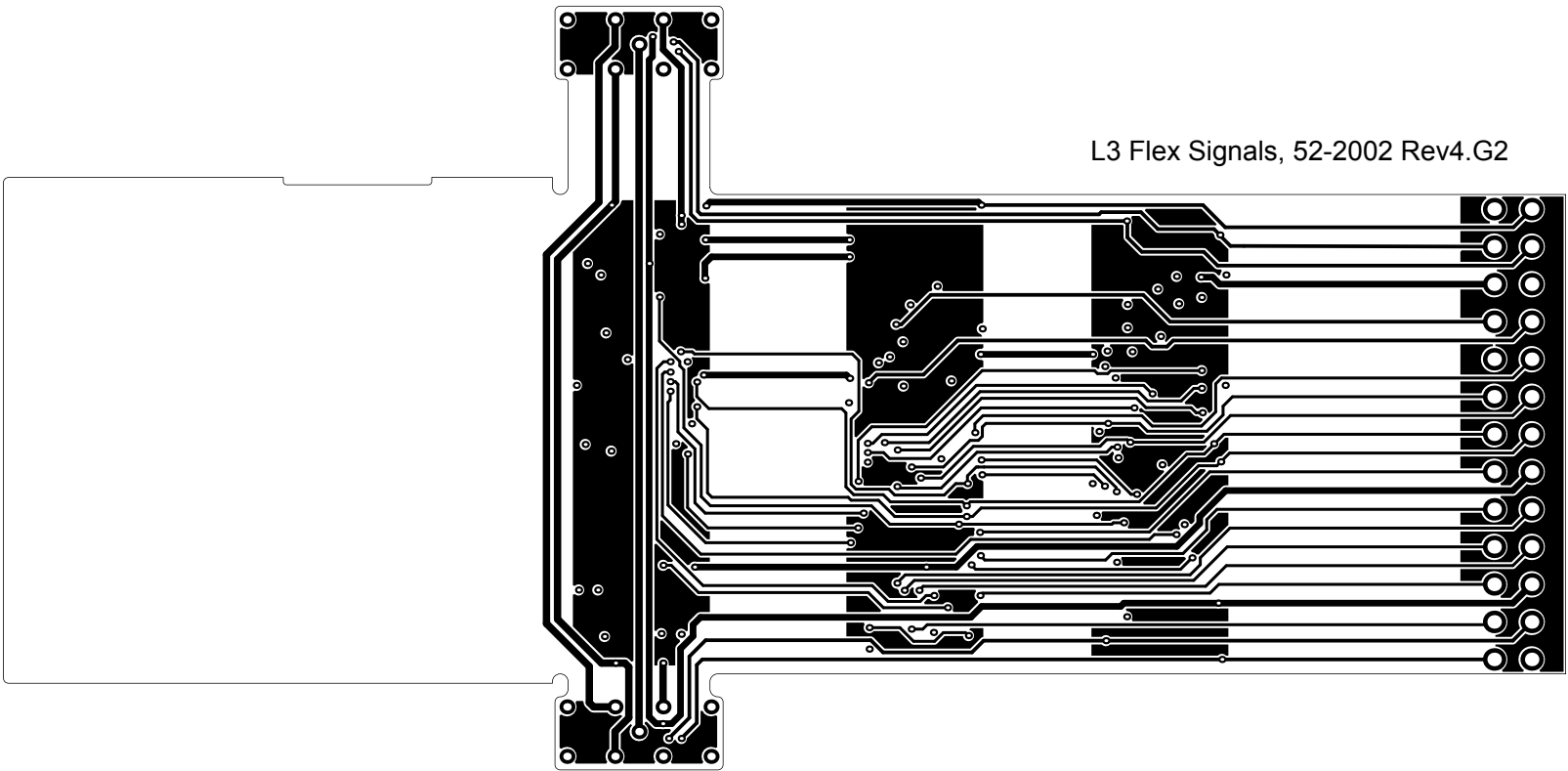
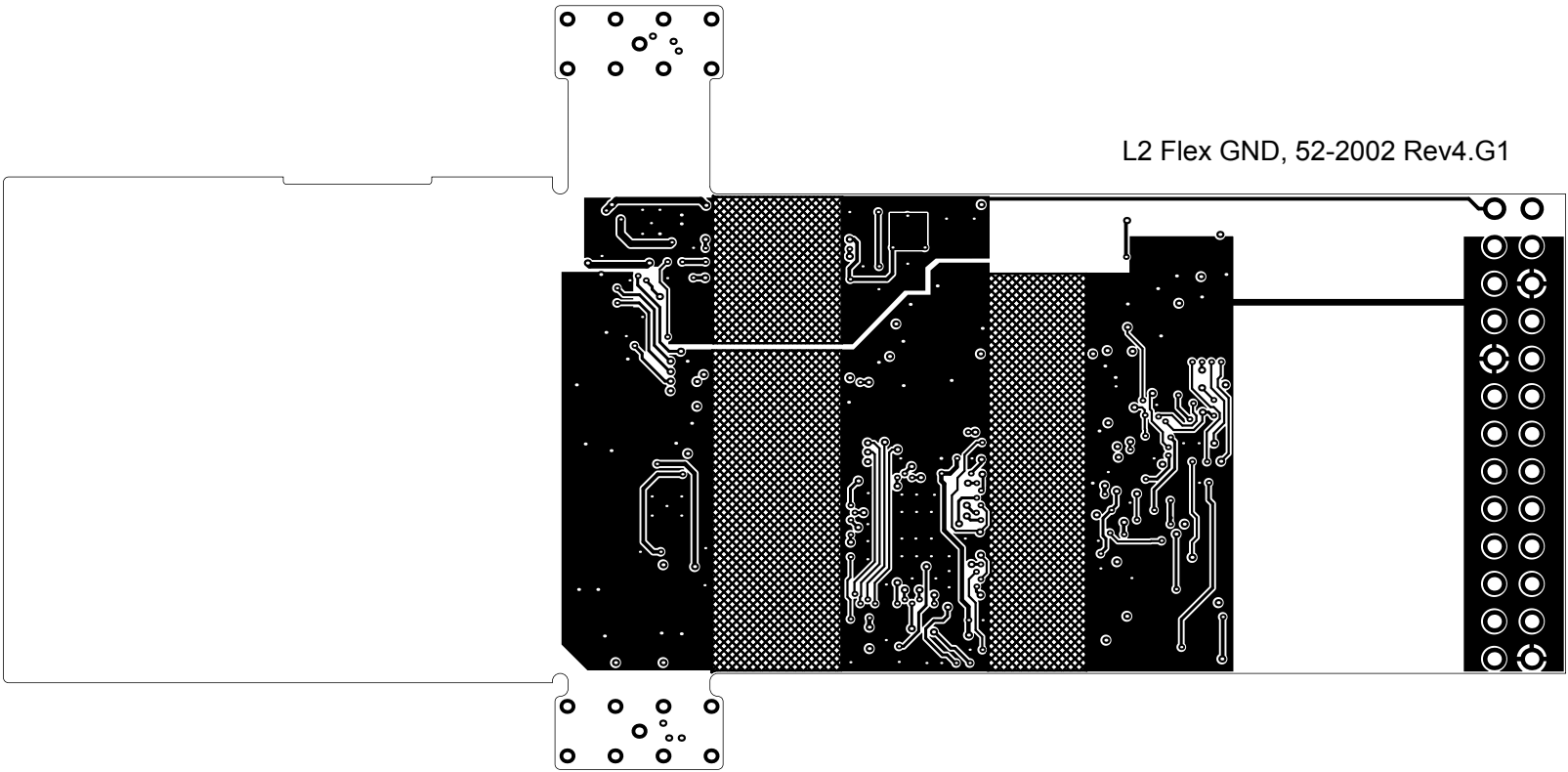
8 7 6 5 4 3 2 1




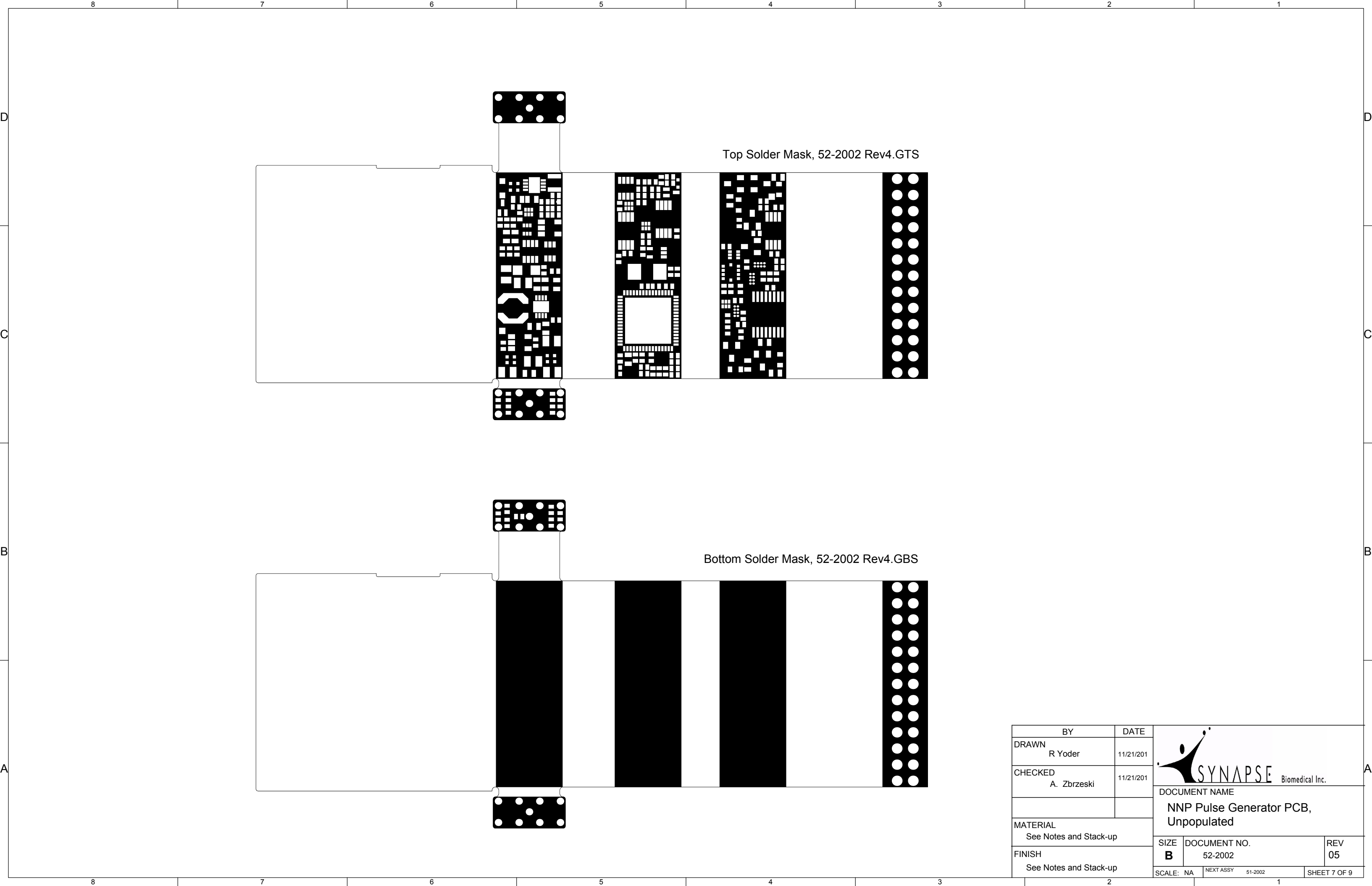
Flex Coverlay Top, 52-2002 Rev4.GM3


Flex Coverlay Bottom, 52-2002 Rev4.GM4

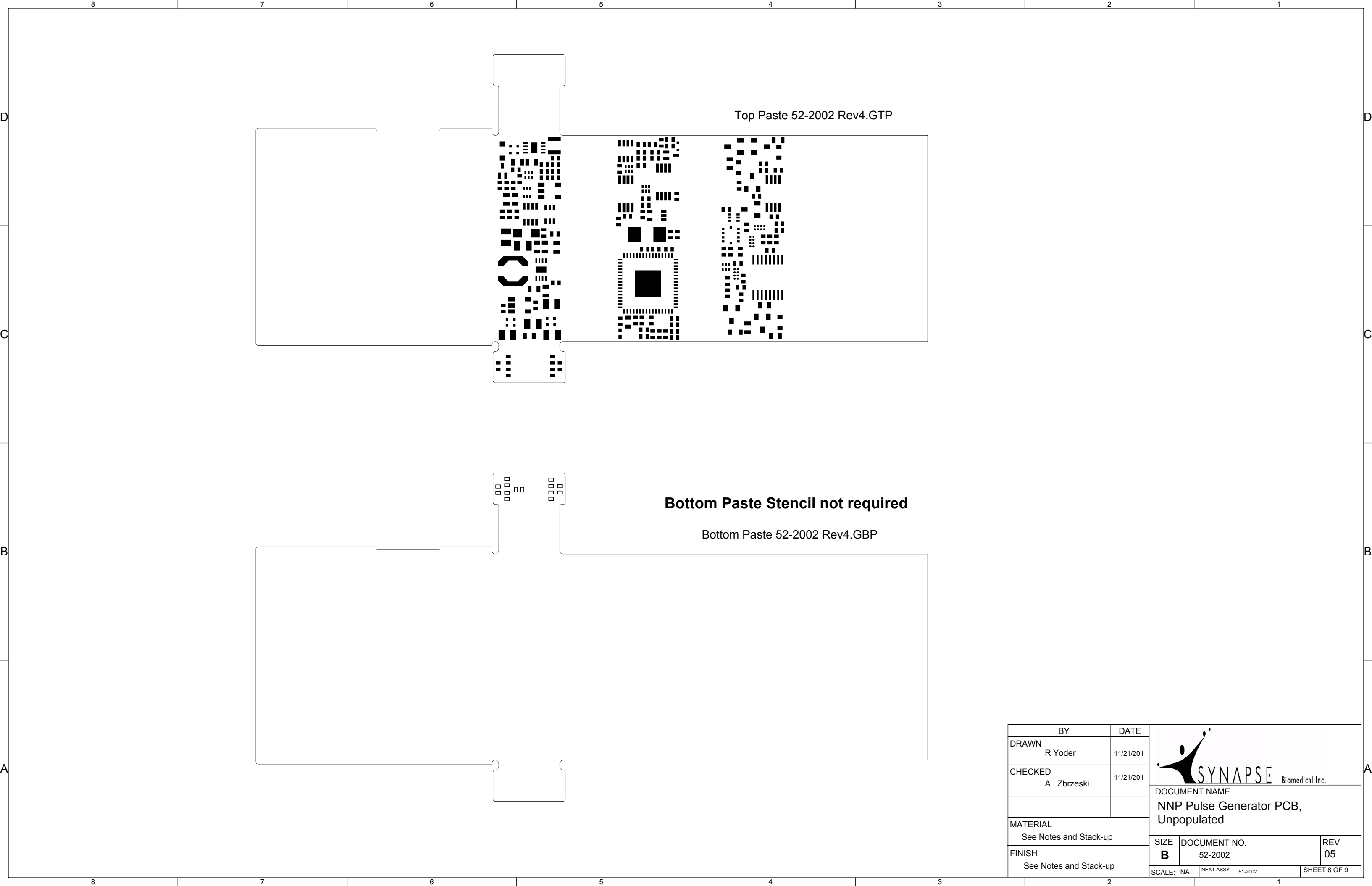
BY	DATE	<div> SYNAPSE Biomedical Inc.</div>		
DRAWN R Yoder	11/21/201			
CHECKED A. Zbrzeski	11/21/201	DOCUMENT NAME NNP Pulse Generator PCB, Unpopulated		
MATERIAL See Notes and Stack-up			SIZE B	DOCUMENT NO. 52-2002
FINISH See Notes and Stack-up			REV 05	
SCALE: NA	NEXT ASSY 51-2002		SHEET 5 OF 9	



BY	DATE			
DRAWN R Yoder	11/21/201			
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		NNP Pulse Generator PCB, Unpopulated		
MATERIAL See Notes and Stack-up	SIZE B	DOCUMENT NO. 52-2002	REV 05	
FINISH See Notes and Stack-up	SCALE: NA	NEXT ASSY 51-2002	SHEET 6 OF 9	




BY		DATE			
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CHECKED A. Zbrzeski		11/21/201			
				DOCUMENT NAME	
				NNP Pulse Generator PCB, Unpopulated	
MATERIAL See Notes and Stack-up		SIZE B	DOCUMENT NO. 52-2002		REV 05
FINISH See Notes and Stack-up		SCALE: NA	NEXT ASSY	51-2002	SHEET 7 OF 9

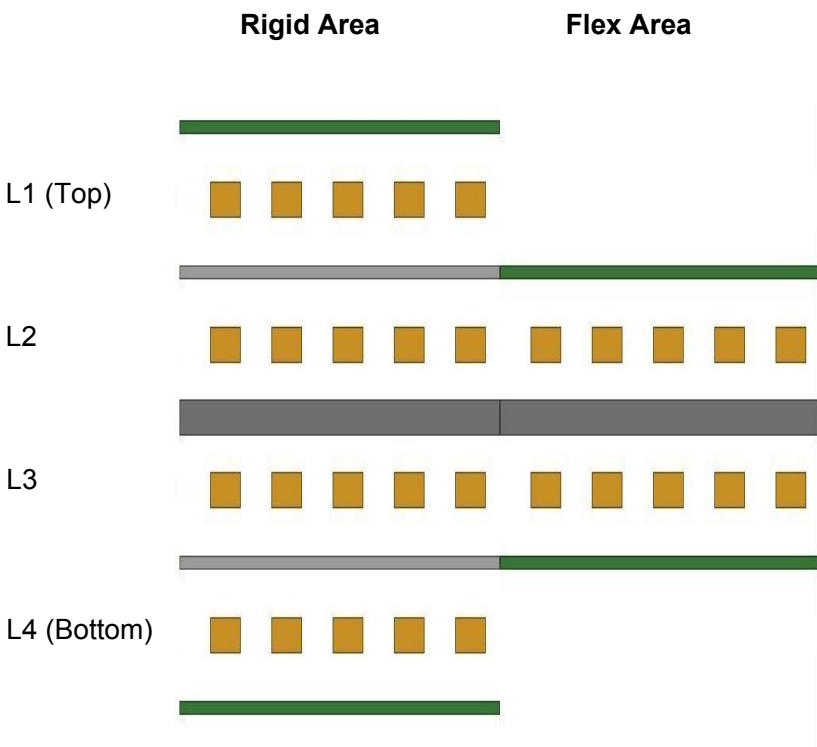


Top Paste 52-2002 Rev4.GTP


Bottom Paste Stencil not required

Bottom Paste 52-2002 Rev4.GBP

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				DOCUMENT NAME	
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MATERIAL		SIZE		DOCUMENT NO.	
See Notes and Stack-up		B		52-2002	
FINISH				REV	
See Notes and Stack-up				05	
		SCALE: NA		NEXT ASSY 51-2002	
				SHEET 8 OF 9	



Rigid Area	Flex Area
Layer 1, 0.7mil Cu base (0.5 oz), Copper	
Dielectric, 2.0mil, VT-47 FR4 .002 H/0	
Dielectric, 1.9mil, Prepreg 106 FR406 N.F.	Flex Coverlay Top, LF-7001, GM3
Layer 2, 0.7mil (0.5 oz), Copper, G1	Layer 2, 0.7mil (0.5 oz), Copper, G1
Dielectric (Core), 1.0mil, Polyimide AP-8515R	Dielectric (Core), 1.0mil, Polyimide AP-8515R
Layer 3, 0.7mil (0.5 oz), Copper, G2	Layer 3, 0.7mil (0.5 oz), Copper, G2
Dielectric, 1.9mil, Prepreg 106 FR406 N.F.	Flex Coverlay Bottom, LF-7001, GM4
Dielectric, 2.0mil, VT-47 FR4 .002 H/0	
Layer 4, 0.7mil Cu base (0.5 oz), Copper	

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MATERIAL See Notes and Stack-up		SIZE B	DOCUMENT NO. 52-2002	REV 05
FINISH See Notes and Stack-up		SCALE: NA	NEXT ASSY 51-2002	SHEET 9 OF 9