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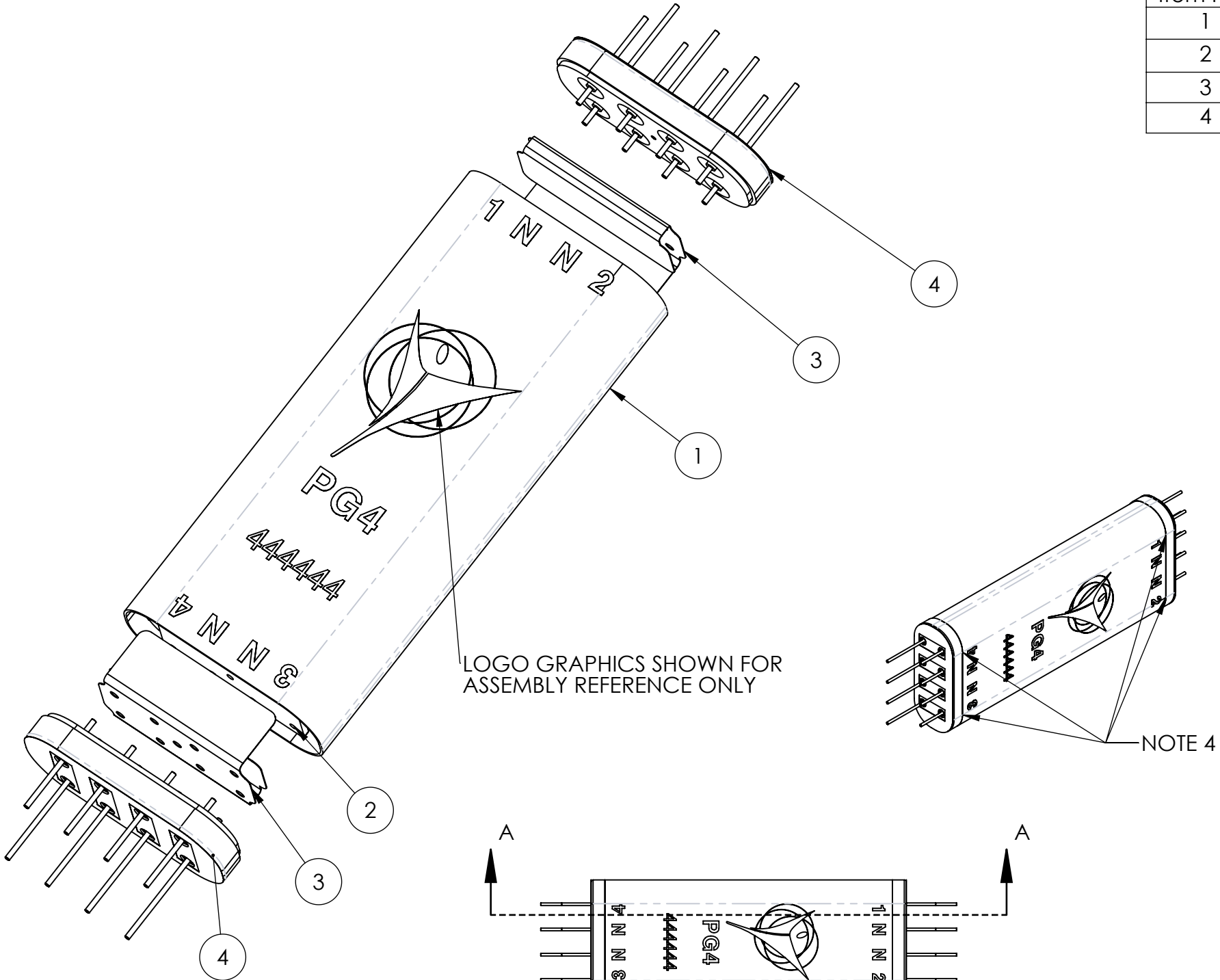
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Item NO.	Part NO.	Description
1	NNP-DWG-130-001-001	Remote Module, Case, PG4 Marking
2	NNP-DWG-135-006-001	Remote Module, PG4, Flexible Circuit Assembly
3	NNP-DWG-130-002-000	Remote Module, Insulator Flex
4	NNP-DWG-135-001-001	SA, Remote Module, Capthrough Sandblasted

B

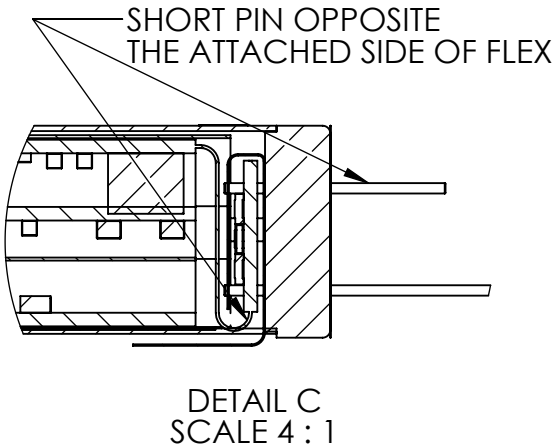
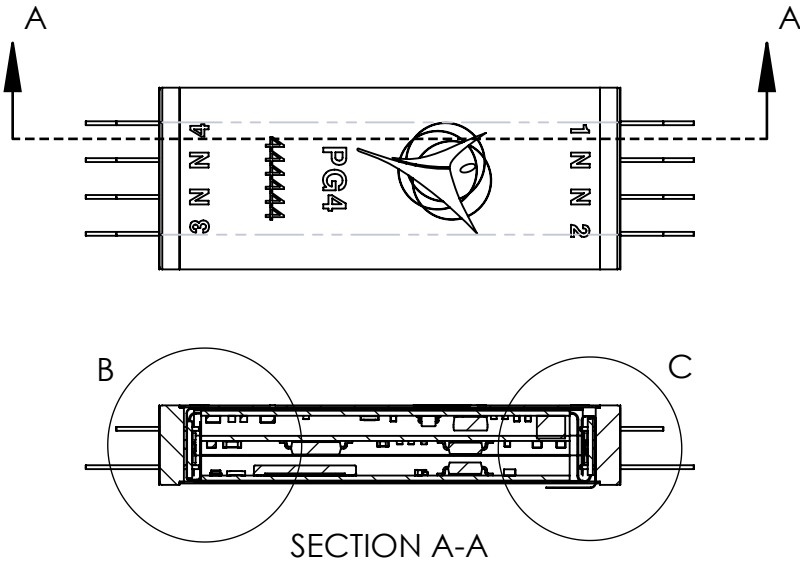
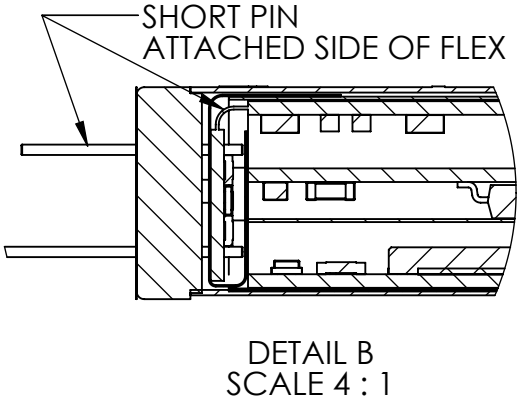
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- NOTES:
1. PLACE ITEM 3 ONTO ITEM 4, ORIENT ITEM 4 TO ITEM 2 AS SHOWN IN DETAIL B AND C THEN SOLDER FLEXIBLE CIRCUIT TO PINS USING SOLDER (BOTH ENDS). CLEAN SOLDERJOINTS PER MANUFACTURERS RECOMMENDATIONS.
 2. FOLD ITEMS 3 PER DETAIL B AND C
 3. INSPECT SOLDER JOINTS PER SBI DOC#: 03-0013-0002
 4. TACK WELD 6 PLACES ON EACH CAPTHROUGH. LOCATIONS ARE SYMETRIC BOTH SIDES (12 WELDS TOTAL). EACH WELD MUST OVERLAP ITEMS 1 AND 4
 5. CONTOUR AND TANGENCY LINES ARE DEPICTED FOR REFERENCES AS PHANTOM LINES ARE NOT PART OF THE MARKING.

A

A




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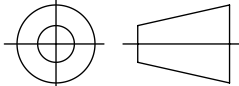
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Open source implantable devices

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DO NOT SCALE DRAWING		THIRD ANGLE PROJECTION		
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 2018				
DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED		FINISH		
MATERIAL		FINISH		
DOC. NAME				
SA, PG4 Module, Tack Weld Assembly				
PROJECT	DATE	SIZE	DOC. NUMBER	REV
NNP	8/13/2024	B	NNP-DWG-135-007-001	1.0
SHEET	SCALE			
1 OF 1	3:2			