



Item No.	Part No.	Description
1	NNP-DWG-110-002-000	Port Plug Body
2	-	Handle Overmold
3	NNP-MAT-150-011-000	MED-4850
4	NNP-MAT-150-012-003	MED-4800-3, Red
5	NNP-MAT-150-012-006	MED-4800-6, Green
6	NNP-MAT-150-012-007	MED-4800-7, Blue
7	NNP-MAT-150-013-000	Primer, MED-165
8	NNP-MAT-150-002-000	MED6-161

- NOTES:
1. MATERIAL CERTIFICATION IS REQUIRED WITH EACH SHIPMENT.
 2. MAXIMUM FLASH DIMENSIONS: .002 THICK X .005 LONG.
 3. PARTS SHALL BE MANUFACTURED, CLEANED, AND PACKAGED IN CLEAN ROOM.
 4. UNDEFINED GEOMETRY CONTROLLED BY SOLID CAD MODEL: NNP-DWG-115-001-000 - PORT PLUG ASSEMBLY.
 5. TANGENT EDGES SHOWN AS PHANTOM LINES. SOME HIDDENLINES OMITTED FOR CLARITY.
 6. FLASH NOT OT EXCEED .002 THICK X .010 UNLESS OTHERWISE SPECIFIED.
 7. ITEM 6, ITEM 7 OR EQUIVALENT PRIMER MAY BE USED.



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DO NOT SCALE DRAWING	THIRD ANGLE PROJECTION
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 2018	
DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED	
MATERIAL	FINISH

DOC. NAME				
Port Plug Assembly				

PROJECT	DATE	SIZE	DOC. NUMBER	REV
NNP	8/26/2024			
SHEET	SCALE	B	NNP-DWG-115-001-000	1.0
1 OF 1	10:1			

Handle Overmold Part No.	Color	Colorant Number	Mix %
NNP-DWG-110-001-000	Blue	MED-4800-7	2
NNP-DWG-110-001-001	Red	MED-4800-3	1.5
NNP-DWG-110-001-002	Green	MED-4800-6	1.5