

Item No.	Part No.	Description
1	NNP-DWG-110-003-000	Suture Skirt
2	NNP-DWG-115-010-000	Power Module
3	NNP-MAT-150-002-000	MED6-161
4	NNP-MAT-150-001-000	MED-1137

NOTES:

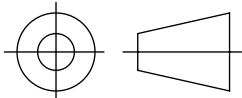
1. PRIME Ti CASE USING ITEM 3 PER MANUFACTURERS SPECIFICATIONS.
2. ATTACH ITEM 2 AS SHOWN USING ITEM 4 PER MANUFACTURERS SPECIFICATIONS.
3. REJECTION CRITERIA-TO BE INSPECTED AT 18" WITH UNAIDED EYE:

A. VOIDS GREATER THAN 2MM IN ANY DIMENSION.

B. VOIDS AT INTERSECTING EDGE OF SILICONE SKIRT AND Ti CASE.

C. ANY VOID WITHIN 2MM OF EDGE OF SILICONE SKIRT AND Ti CASE.

E. ADHESIVE NOT EXTENDING TO EDGE OF INTERSECTION OF Ti CASE AND SILICONE SKIRT.
4. REJECTED AREAS CAN BE REWORKED BY PIERCING THE REJECTED AREA WITH SYRINGE & NEEDLE CONTAINING ITEM 4 AND BACKFILLING.
5. THE SUTURE SKIRT SHALL BE VISUALLY CENTERED ON REMOTE MODULE ASSEMBLY.

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DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 2018 DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED			THIRD ANGLE PROJECTION 	
MATERIAL			FINISH	
DOC. NAME Power Module, Suture Skirt				
PROJECT NNP	DATE 8/27/2024	SIZE B	DOC. NUMBER NNP-DWG-115-010-001	REV 1.0
SHEET 1 OF 1	SCALE 1:1			

