

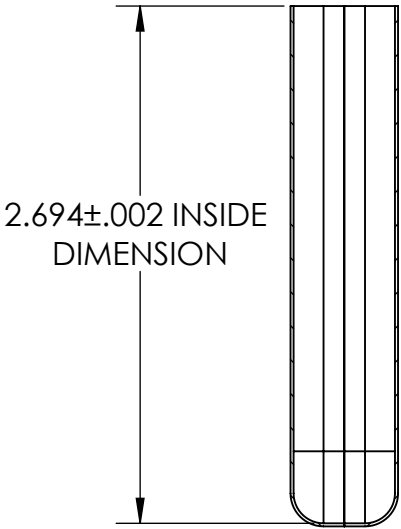
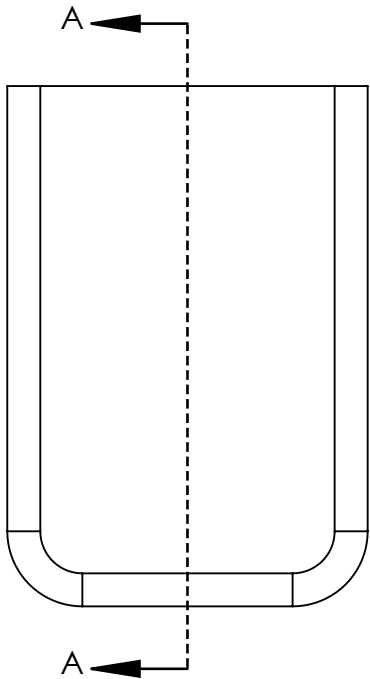
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1

Item No.	Part No.	Description
1	NNP-DWG-115-002-000	SA, Titanium Case



2.694±.002 INSIDE
DIMENSION

SECTION A-A

AS EDM TRIMMED

- EDM TRIMMING NOTES:
- 1. TRIM CAN ASSEMBLY TO HEIGHT SHOWN
 - 2. CUTTING PROCESS MUST OCCUR IN DEIONIZED WATER BATH
 - 3. LEAVE TRIMMED CORNERS SQUARE TO PRESERVE MATERIAL FOR LASER WELDING
 - 4. NO DISCOLORATION, SCRATCHES, DENTS, OR BURRS ALLOWED
 - 5. DO NOT USE ABRASIVE BRUSH OR OTHER ABRASIVE MATERIALS ON OUTSIDE CASE SURFACES
 - 6. AFTER TRIMMING PARTS SHALL BE ULTRASONICALLY CLEANED WITH ACETONE
 - 7. PARTS ARE TO BE CLEAN AND FREE OF DIRT, GREASE, AND OTHER PROCESS CONTAMINATES
 - 8. PARTS ARE TO BE PACKAGED TO ENSURE THAT NO DAMAGE OCCURS DURING SHIPMENT
 - 9. VISUAL & DIMENSIONAL INSPECTION:
 - A. NO DENTS, NICKS, PITS, TOOL MARKS > .0015" IN DEPTH
 - B. NO SCRATCHES > .002" IN DEPTH
 - C. NO GOUGES (MATERIAL MOVEMENT)
 - D. ANY YELLOW OR BROWN SURFACE DISCOLORATION IS UNACCEPTABLE



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DO NOT SCALE DRAWING INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 2018 DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED	THIRD ANGLE PROJECTION
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MATERIAL	FINISH
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DOC. NAME Case, Trimmed				
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PROJECT NNP	DATE 8/26/2024	SIZE B	DOC. NUMBER NNP-DWG-110-010-000	REV 1.0
SHEET 1 OF 1	SCALE 1:1			