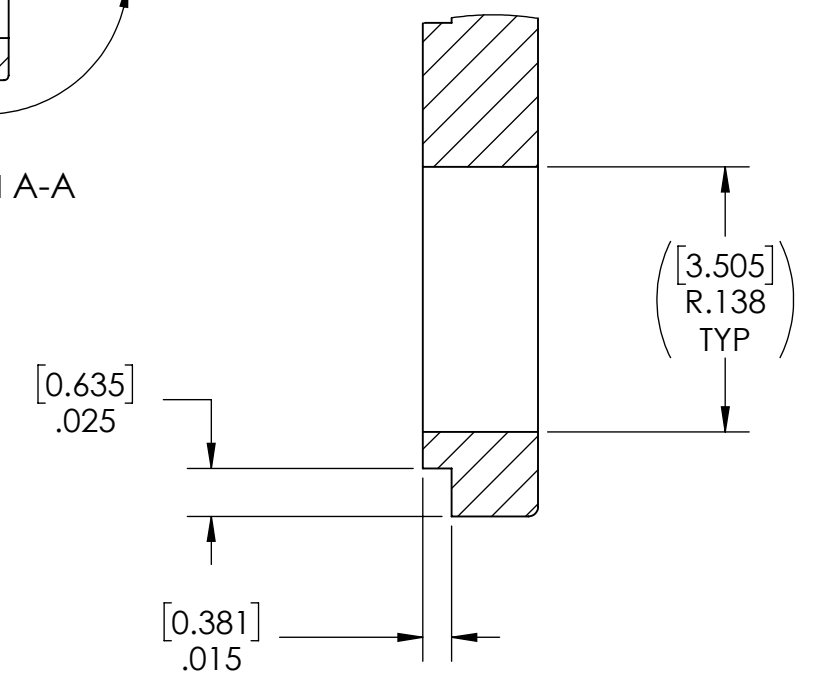


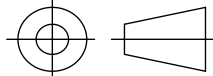
SECTION A-A



DETAIL B
SCALE 10 : 1



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DO NOT SCALE DRAWING		THIRD ANGLE PROJECTION		
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 2018				
DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED				
MATERIAL		FINISH		
DOC. NAME				
INTEGER LIDTHROUGH PLATE				
PROJECT	DATE	SIZE	DOC. NUMBER	REV
SHEET	SCALE	B	CH10003-000	A
1 OF 1	2:1			

NOTES:
UNLESS OTHERWISE SPECIFIED:

1. MATERIAL: GRADE 1 TITANIUM PER ASTM B265.
2. ALL DIMENSIONS ARE TO OUTSIDE SURFACES.
3. A LEAD IN ANGLE FROM 0.5 TO 1.5 DEGREES IS ACCEPTABLE.
4. VERIFICATION METHODS TO BE DETERMINED BETWEEN CUSTOMER AND SUPPLIER.
5. PARTS ARE TO BE CLEAN AND FREE OF DIRT, GREASE AND OTHER PROCESS CONTAMINATES.
6. VENDOR SHALL SUPPLY MATERIAL CERTIFICATIONS WITH MATERIAL LOT NUMBERS USED IN FABRICATION OF PARTS.
7. DIMENSIONAL INSPECTION PERFORMED USING 4.4 LB [2.0 KG] WEIGHT APPLIED.

— .015 [.381] DIA X .030 [.762] DEEP
C'BORE .030 [.762] DIA X .005 [.127] DEEP

B

A

4

3

2

1

4

3

2

1