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Main Task of our program:



Option 1 --Branch 1– Normal

- Implement an application with a database system
- Assign real-time chip manufacturing orders to plants with different production capacities.

Task Breakdown

- predefine data format
- design database structure using ER-diagram
- transfer input data to the back-end
- design order distribution algorithm and update the database in real-time
- create web pages to display public production information for both consumers and plant owners

Predefined data

- machine information: number of machines, maximum production quota
- **chip types**: selling prices, full operation steps
- **operation steps** for a certain type of chip: precedency, required time,

expenses

```
INSERT 'Operation_machine_cost'('machine_id','operation_type','time','expense')
(1,"design=import",10,10),
(1,"etch_A",15,15),
(1,"bond_A",13,15),
(1,"bond_B",12,12),
(1,"drill",12,12),
(1,"drill",12,12),
(1,"test",10,10),
```

Distribution logic



- Task:
- ➤ allocate input packages with planned start time
- ➤ change operation type for certain machine if packages under production shifted
- > terminate one operation for certain machine
- > terminate one operation for certain package

package ID operation Type

machine_ID

plant_id

expense

price

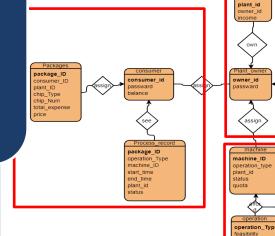
consumer

- package register information
- process record: order belong to which machine and under which operation step

ER diagram

assign

chip Type



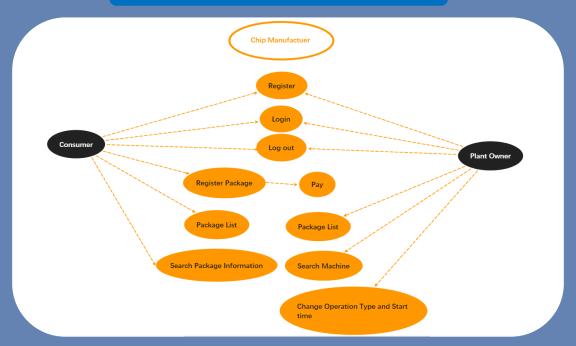
plant owner

- own plant
- have machine
- process record: which machine operates which chip type

behind info

Relations between chip type, plants, machines and operations

Functionality outline

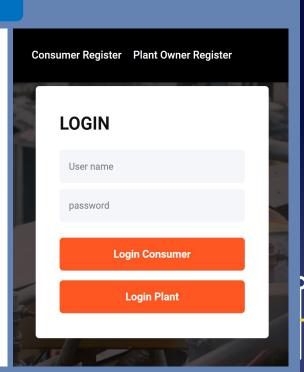


Register & Log in

Register Information User name password confrim password

Register

Register Information		
User name		
password		
confrim password		
Select the Plant ID of your plant		
1 2 3 4		
Register		



Home page – plant owner

Package List

Here is the package list of your factory.

Package ID	Chip Type	Chip Number	Consumer	Start Time	Status
1	a	3	1	4	OCCUPIED
2	a	3	1	3	OCCUPIED
3	a	3	1	2	OCCUPIED

Machine Status

Here is the machine status of your factory

Machine ID	Status	Operation Type	Start Time	Estimated End Time
3	OCCUPIED	design-import	4	5
2	OCCUPIED	drill	3	5
1	OCCUPIED	bound_B	2	5

Change Start Time / Operation Type

You can change the start time or the operation type of a machine.

Select Machine ID*

Select Start Time*

Enter start time*

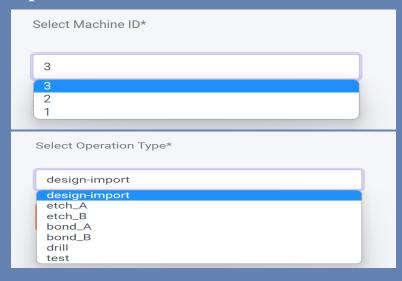
Select Operation Type*

design-import

Apply

Home page – plant owner

- change machine start time/operation type
- drop-down box



Apply results

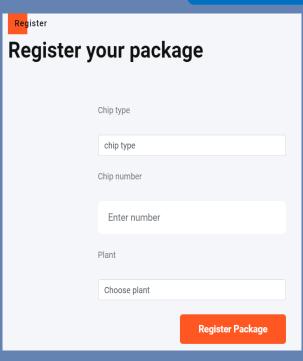


or



The operation type is not avaliable, please choose again!

Register package – consumer



drop-down box

Chip type	
chip type	
a b	
C	
d	
e f	
Chip type chin type 1 2 3 4 5 6 7 8 9 10 11 12 Choose plant	

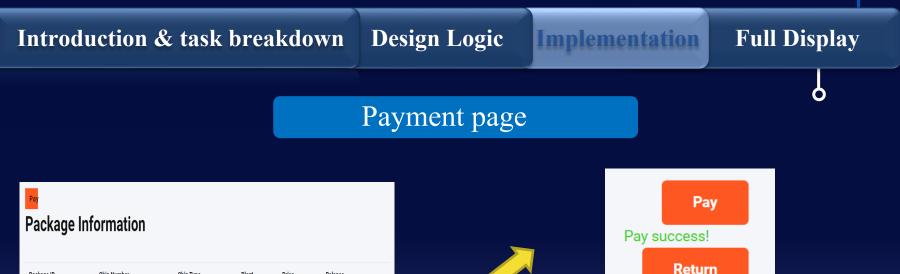
select chip type



enter chip number



choose plant if necessary





Home page – consumer

Package list



Package details

	——————————————————————————————————————		
See Details			
Package D	etails		
C	hoose package ID		Search
			Ocurcii
Package ID	Start time	Operation type	Status
89629	5645	bond_A	FINISHED
89629	5402	design-import	FINISHED
89629	5773	drill	FINISHED
89629	5500	etch_A	FINISHED
89629	5891	test	FINISHED

drop-down box

See Details		
Packag	e Details	
	Choose package ID	Search
	6015 6290	Scaron
Package ID	13546 66591 105370	Status

Technologies













Highlights

- Waiting list management: overflow package will be allocated to one plant and wait until there exists spare machines to handle it.
- Matching with real-time: An order will be put into a <u>priority queue</u> with a time stamp.

```
time_queue = queue.PriorityQueue()

def search_call():
    cur_time = int((time.time() - global_start_time)*100)
    while (time_queue.empty() == False):
        next_exe = time_queue.get()
        if(next_exe[0] > cur_time):
            time_queue.put(next_exe)
            break
        handle(next_exe)
        if(time_queue.empty()):
            break
```

