



# Categorizing Unsorted Recyclables

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# Introduction

- **Problem:**
  - The recyclables sent to a recycling center:
    - Are contaminated with trash
    - Are unsorted or sorted incorrectly
  - Manual sorting is troublesome
- **Potential Solution:**
  - Convolutional neural network

# Background – Convolutional Neural Net

- A convolutional neural network was chosen in order to detect distinguishable features in images
  - The CNN uses a kernel size of 3x3 for the convolutional layers
- CNNs recognize images in components, making them ideal for detecting differences between item categories

# Methods - Dataset 1

- Previous dataset from TrashNet project
- 6 categories: metal, glass, paper, plastic, cardboard, trash
- 2000+ images:
  - Around 400 to 500 each for first five categories
  - 137 for trash
- Varied rotations and pictures of features for each category

# Methods - Dataset 2

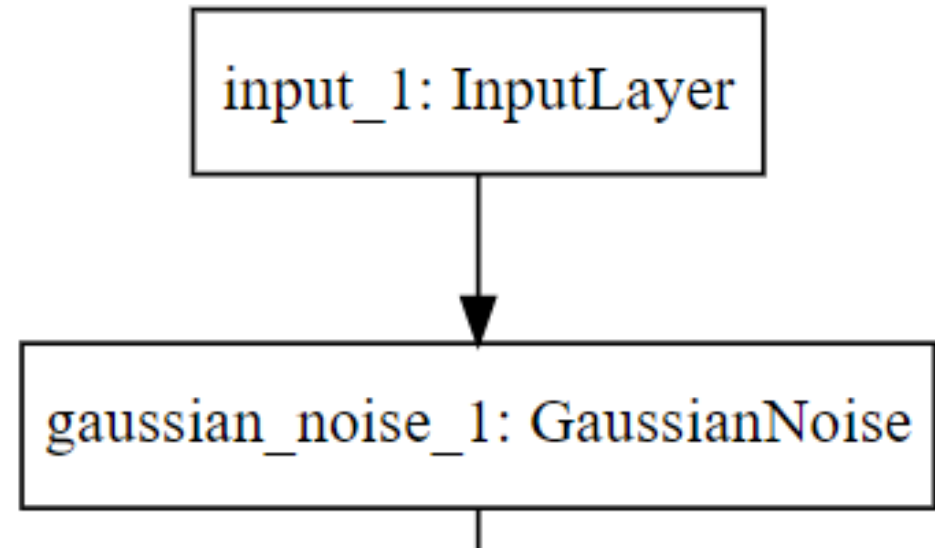
- 4 categories: plastic bottles, glass bottles, cardboard, soda cans
- 1300+ images:
  - Around 350 for glass, cardboard, cans
  - 270 for plastic
- Varied rotations and pictures of features for each category

# Methods - Preprocessing

- Resized images to 100 x 100
- Placed in numpy arrays for each category
- Mean subtraction
- One-hot encoding by using labels.csv
- Shuffled images in each category
  - Split images:  $\frac{1}{2}$  for training and validation,  $\frac{1}{2}$  for testing

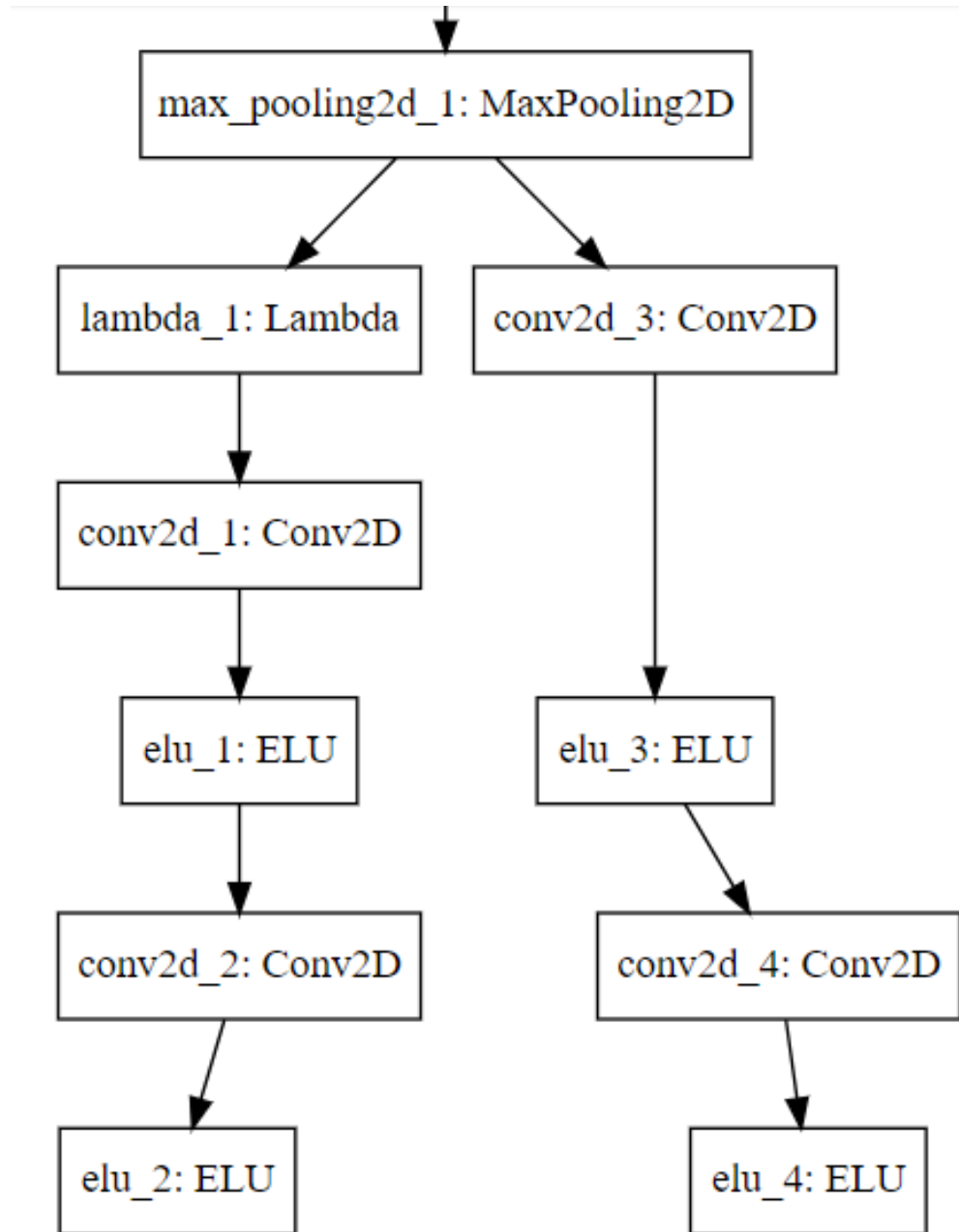
# Methods - Model

- Gaussian noise layer
  - Prevents overfitting
  - General features instead of specific features



# Methods - Model

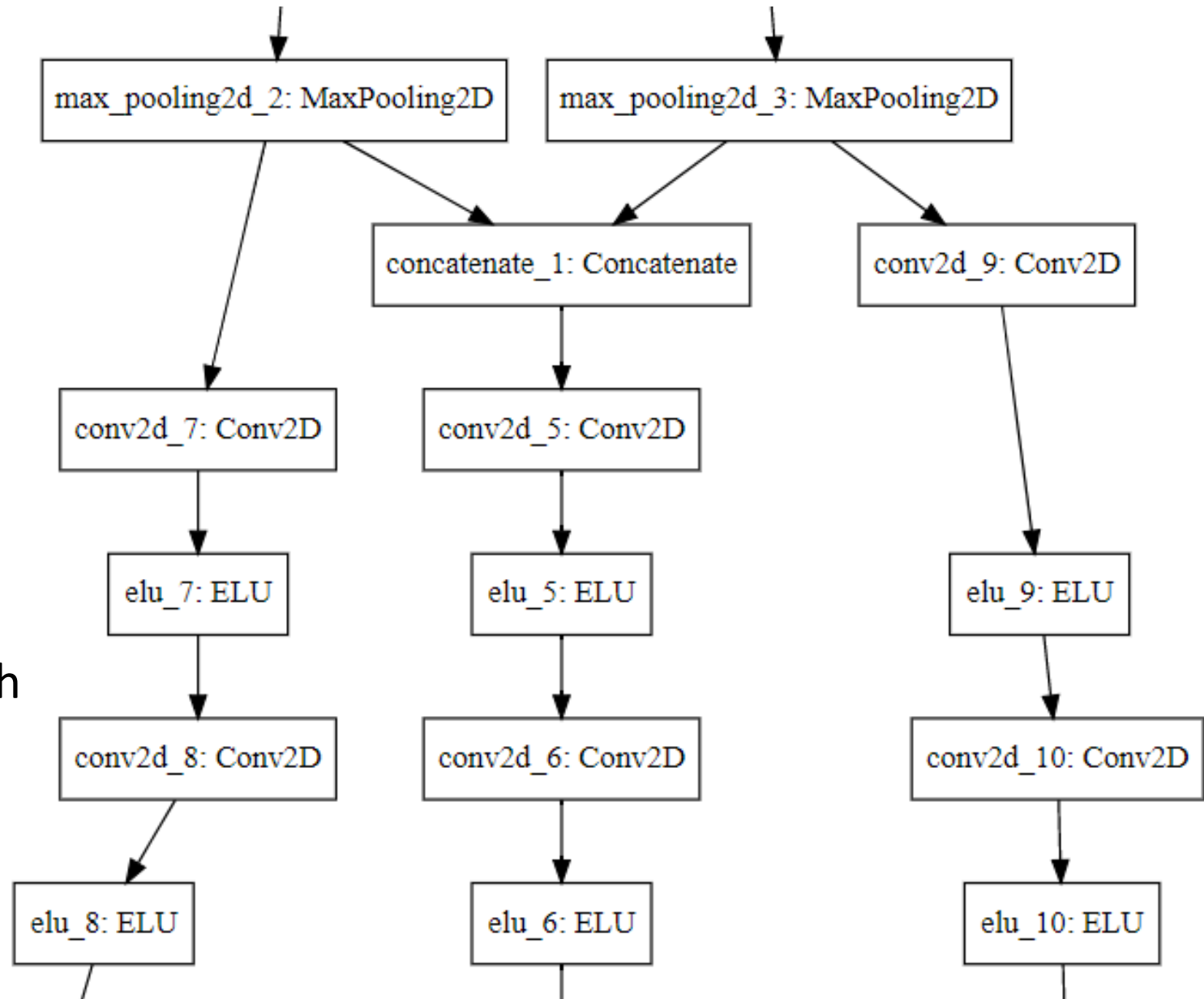
- Pools previous input branch
  - Reduces parameters
- Left branch
  - Converts all images to grayscale
- Right branch
  - Retains color of all images
- Layers:
  - Lambda – function to convert to grayscale
  - Conv2D
  - ELU – exponential nonlinearity





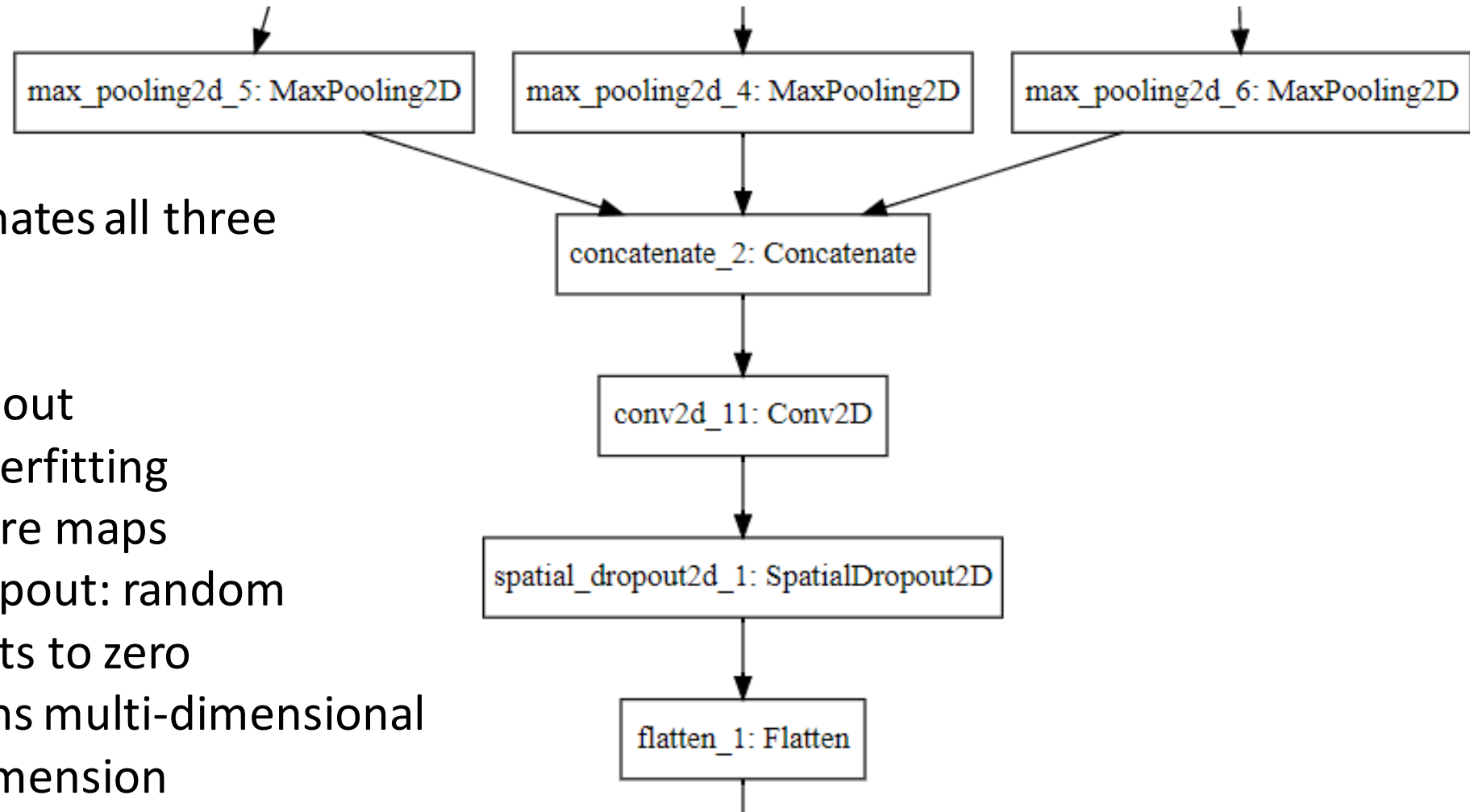
# Methods - Model

- Pools previous two branches
- Left
  - Continuation of greyscale branch
- Right
  - Continuation of color branch
- Middle
  - Concatenates grayscale and color branches



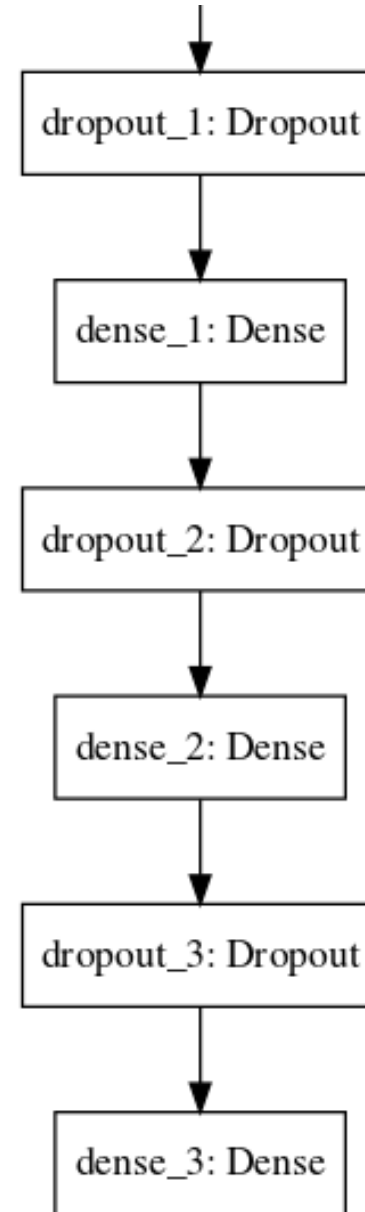
# Methods - Model

- Pools and concatenates all three branches
- Layers:
  - Spatial 2D Dropout
    - Prevents overfitting
    - Drops feature maps
    - Regular dropout: random singular units to zero
  - Flatten – flattens multi-dimensional input to one dimension

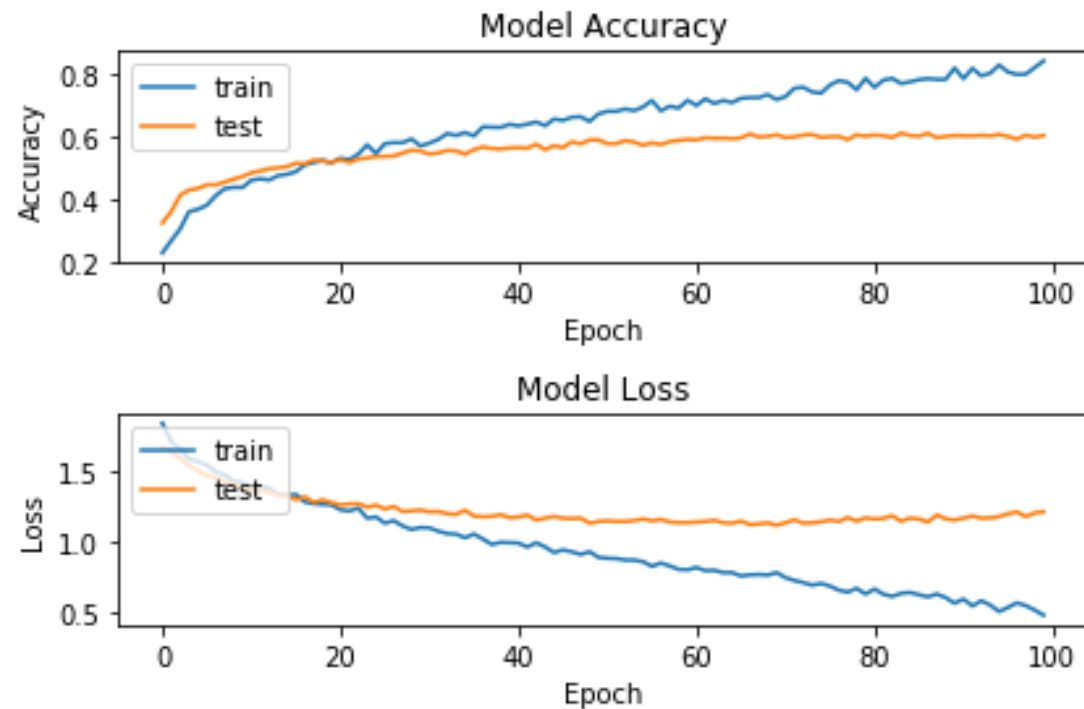


# Methods - Model

- Series of dense layers
- Intermixed dropout
  - Reduces unnecessary connections
  - Limits overfitting
- Produces results that can be mapped to the one-hot encodings
- Bottleneck



# Results - Dataset 1



- 60% testing accuracy
- Original – 75% accuracy
  - Larger image size (Higher resolution)

Breakdown of network predictions for testing set:

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Glass: 251 images

Network predictions given an image of Glass:

Glass: 71.71%

Paper: 3.59%

Cardboard: 4.38%

Plastic: 6.37%

Metal: 8.76%

Trash: 5.18%

Glass: 72%

Paper: 297 images

Network predictions given an image of Paper:

Glass: 12.46%

Paper: 76.09%

Cardboard: 3.03%

Plastic: 1.68%

Metal: 5.39%

Trash: 1.35%

Paper: 76%

Cardboard: 202 images

Network predictions given an image of Cardboard:

Glass: 15.84%

Paper: 5.94%

Cardboard: 66.34%

Plastic: 3.96%

Metal: 5.45%

Trash: 2.48%

Cardboard: 66%

Plastic: 241 images

Network predictions given an image of Plastic:

Glass: 24.48%

Paper: 10.37%

Cardboard: 8.3%

Plastic: 46.89%

Metal: 9.13%

Trash: 0.83%

Plastic: 47%

Metal: 205 images

Network predictions given an image of Metal:

Glass: 32.2%

Paper: 9.27%

Cardboard: 6.34%

Plastic: 7.32%

Metal: 42.44%

Trash: 2.44%

Metal: 42%

Trash: 69 images

Network predictions given an image of Trash:

Glass: 34.78%

Paper: 4.35%

Cardboard: 7.25%

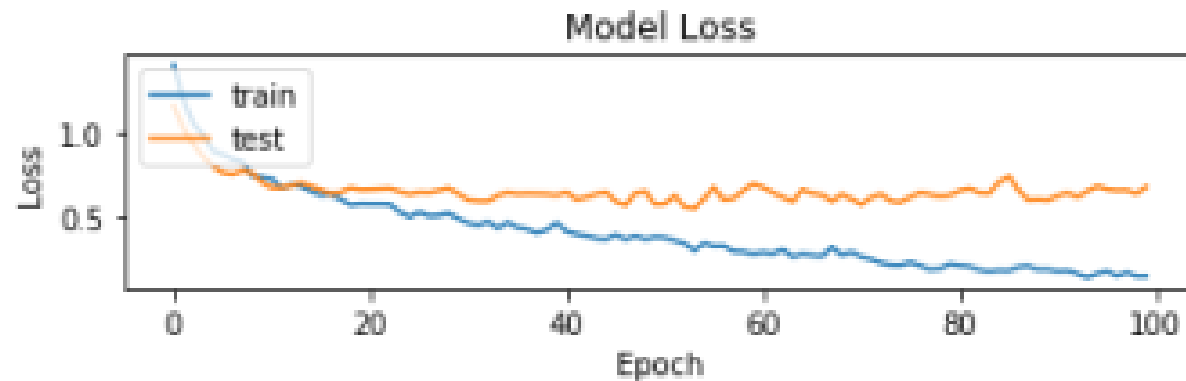
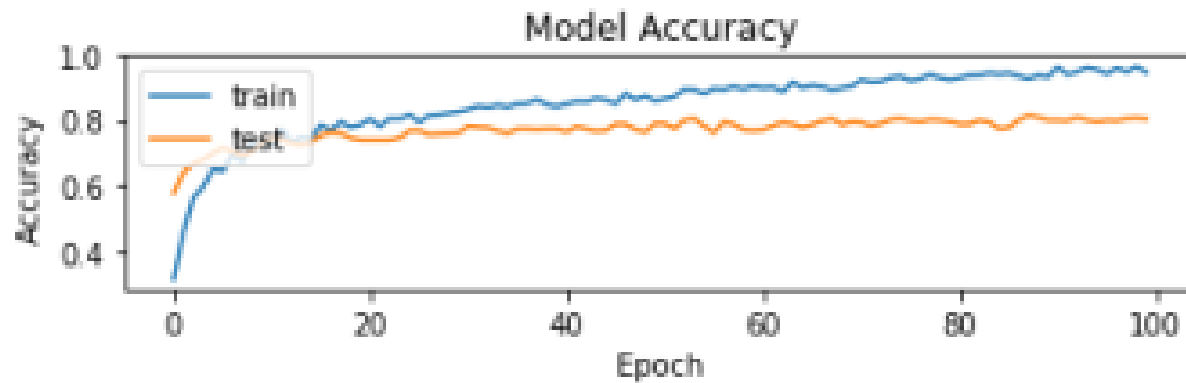
Plastic: 8.7%

Metal: 5.8%

Trash: 39.13%

Trash: 39%

# Results - Dataset 2



- 80% testing accuracy
- Dataset:
  - Specific items for each category

# Results - Dataset 2

Breakdown of network predictions for testing set:

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Glass: 178 images

Network predictions given an image of Glass:

Glass: 78.09%

Plastic: 2.81%

Cardboard: 8.43%

Can: 10.67%

Glass: 78%

Plastic: 136 images

Network predictions given an image of Plastic:

Glass: 26.47%

Plastic: 48.53%

Cardboard: 2.21%

Can: 22.79%

Plastic: 48%

Cardboard: 175 images

Network predictions given an image of Cardboard:

Glass: 1.14%

Plastic: 0.0%

Cardboard: 98.86%

Can: 0.0%

Cardboard: 99%

Can: 179 images

Network predictions given an image of Can:

Glass: 6.7%

Plastic: 1.12%

Cardboard: 3.35%

Can: 88.83%

Cans: 89%

# Conclusion

- A convolutional neural network might be used to categorize recyclables if
  - The dataset contains images for categories for specific items
  - Additional methods and layers are used to optimize performance and accuracy
  - Prevention for overfitting is used
  - Images of the items have different rotations and features



Demo