Print all sets with:

- 3 walls
- .15 mm layer height

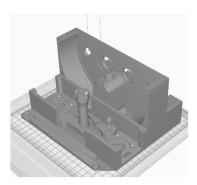
Print sets 1,2,4-10 with

• 20% infill

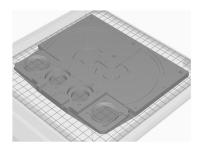
Print set 3 with:

• 100% infill

Set 1



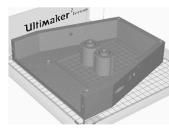
Set 2



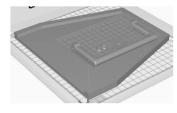
Set 3



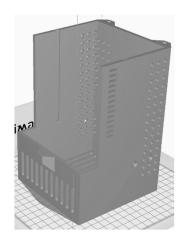
Set 4



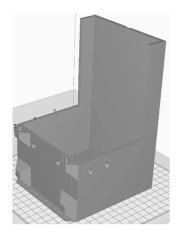
Set 5



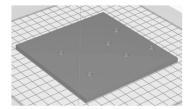
Set 6



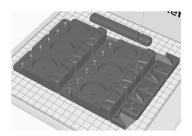
Set 7



Set 8



Set 9



Set 10

