

# Smart Inventory Pallets Project Proposal

Embedded Systems Project

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## Project Information

**Project Title:** Smart Inventory Pallets for Beverage Distribution Warehouses

**Subtitle:** Embedded + SaaS Integration

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**Project Duration:** 14 Weeks

**Department:** Integrated Computer Engineering, Department of Computer Science & Engineering.

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## 1. Executive Summary

The Smart Inventory Pallets project aims to revolutionize beverage warehouse inventory management by automating stock tracking through embedded IoT devices integrated with cloud-based SaaS platforms. This project addresses critical inefficiencies in manual inventory management while leveraging cutting-edge embedded systems technology to provide real-time, automated warehouse inventory updates.

The system combines load sensors, ESP32 microcontrollers, NFC technology, and cloud connectivity to eliminate manual data entry, reduce human error, and provide real-time visibility into warehouse operations. This project builds upon an existing SaaS platform for beverage distribution, extending its capabilities with embedded hardware automation.

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## 2. Problem Statement

**Current Challenges in Beverage Warehouse Management:**

**Manual Stock Handling Issues:**

- Office clerks manually enter loading/unloading data for each delivery vehicle
- High probability of human error in data entry
- Time-consuming process that slows warehouse operations

- Lack of real-time inventory visibility

### **Operational Inefficiencies:**

- Delays in restocking decisions due to outdated inventory data
- Poor real-time visibility into current stock levels
- Difficulty tracking vehicle-specific loading/unloading activities
- Manual reconciliation of daily sales calculations

### **Business Impact:**

- Increased labor costs for manual inventory management
  - Potential stockouts or overstocking due to inaccurate data
  - Reduced operational efficiency and customer satisfaction
  - Limited scalability of current manual processes
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## **3. Proposed Solution**

### **3.1 Smart Inventory Pallets (Embedded Device)**

#### **Core Hardware Components:**

- **ESP32 Microcontroller:** Main processing unit with built-in WiFi connectivity
- **Load Sensors (20kg capacity):** Precise weight measurement of bottle crates/product bins
- **HX711 Load Cell Amplifier:** Signal conditioning for accurate weight readings
- **NFC Reader Module:** Vehicle identification and authentication
- **Display Module:** Real-time status and weight information
- **Power Management System:** Battery/mains power options

#### **Key Functionalities:**

- **Automated Weight Measurement:** Load sensors continuously monitor pallet weight
- **Real-time Stock Calculation:** Microcontroller calculates stock quantity based on weight changes
- **Vehicle Identification:** NFC cards identify specific delivery vehicles during load/unload operations
- **Cloud Connectivity:** Automatic data transmission to SaaS platform via WiFi
- **Local Processing:** Edge computing for immediate response and offline capability

### 3.2 SaaS Integration (Backend & Dashboard)

**Cloud Platform Features:**

- **API Integration:** RESTful APIs for receiving weight and vehicle data
- **Real-time Processing:** Instant mapping of weight data to specific product units
- **Automated Updates:** Dynamic inventory level adjustments
- **Vehicle Tracking:** Monitor vehicle-specific loading/unloading activities
- **Report Generation:** Automated daily/weekly inventory and sales reports

**Dashboard Capabilities:**

- **Real-time Visualization:** Live inventory status on existing SaaS dashboard
- **Alert System:** Notifications when stock drops below threshold levels
- **Historical Analytics:** Trend analysis and performance metrics
- **Audit Trail:** Complete logging of all inventory transactions

### 3.3 System Integration Workflow

1. **Vehicle Arrives:** Driver taps NFC card on smart pallet
  2. **Weight Detection:** Load sensors automatically detect weight changes during loading/unloading
  3. **Real-time Calculation:** System calculates bottle count based on weight differences
  4. **Cloud Synchronization:** Data instantly syncs with SaaS platform
  5. **Automated Updates:** Inventory levels and sales data automatically updated
  6. **Report Generation:** Real-time reports available on dashboard
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## 4. Technical Specifications

### 4.1 Hardware Requirements

Component	Specification	Quantity	Purpose
ESP32 Development Board	WiFi + Bluetooth, 32-bit processor	1	Main controller
Load Cell	20kg capacity, strain gauge type	4	Weight measurement
HX711 Amplifier	24-bit ADC, load cell interface	1	Signal conditioning
NFC Module	PN532 or RC522, 13.56MHz	1	Vehicle identification

OLED Display	128x64 pixels, I2C interface	1	Status display
Power Supply	5V/12V options, battery backup	1	System power

## 4.2 Software Architecture

### Embedded Firmware:

- **Language:** C/C++ (Arduino IDE/ESP-IDF)
- **Libraries:** HX711, NFC, WiFi, HTTP Client
- **Features:** Weight calibration, NFC handling, cloud communication
- **Memory Management:** Efficient use of ESP32's 520KB RAM

### Cloud Backend:

- **Integration:** RESTful API endpoints
- **Database:** Real-time inventory data storage
- **Security:** Authentication and encrypted communication
- **Scalability:** Support for multiple pallets and vehicles

## 4.3 Performance Targets

Metric	Target Value	Measurement Method
Weight Accuracy	±50g	Calibrated test weights
Response Time	<500ms	NFC scan to display update
Network Latency	<2 seconds	Data transmission to cloud
Battery Life	>7 days	Continuous operation (if battery powered)
Uptime	>99%	System availability monitoring

# 5. Project Objectives

## 5.1 Primary Objectives

1. **Automate Inventory Tracking:** Eliminate manual data entry for loading/unloading operations
2. **Real-time Visibility:** Provide instant inventory updates and status monitoring
3. **Vehicle Accountability:** Track vehicle-specific activities through NFC identification
4. **System Integration:** Seamlessly integrate with existing SaaS platform

5. **Demonstrate Embedded Expertise:** Showcase comprehensive embedded systems knowledge

## 5.2 Secondary Objectives

1. **Cost Reduction:** Reduce labor costs associated with manual inventory management
  2. **Error Minimization:** Eliminate human errors in inventory data entry
  3. **Scalability:** Design system for easy deployment across multiple pallets
  4. **User Experience:** Provide intuitive interface for warehouse staff
  5. **Future Enhancement:** Create foundation for additional IoT features
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## 6. Expected Outcomes and Benefits

### 6.1 Immediate Benefits

#### Operational Efficiency:

- 90% reduction in manual data entry time
- Real-time inventory accuracy improvement
- Streamlined warehouse operations
- Enhanced vehicle tracking capabilities

#### Technical Achievements:

- Functional embedded IoT device with cloud connectivity
- Integration of multiple sensor technologies
- Real-time data processing and transmission
- Robust system architecture demonstration

### 6.2 Long-term Impact

#### Business Value:

- Improved customer satisfaction through better inventory management
- Reduced operational costs and improved profitability
- Enhanced decision-making through real-time data analytics
- Scalable solution for business growth

#### Academic Learning:

- Comprehensive embedded systems development experience
- IoT and cloud integration expertise
- Project management and system design skills
- Industry-relevant technology application

## 7. Project Timeline and Milestones

### Phase 1: Planning and Design (Weeks 1-3)

- **Week 1:** Project ideation and concept presentation
- **Week 2:** Requirement analysis and detailed planning
- **Week 3:** System architecture design and NFC integration decision

### Phase 2: Hardware Development (Weeks 4-7)

- **Week 4:** Hardware research and component procurement
- **Week 5:** Basic hardware assembly and load cell integration
- **Week 6:** NFC module integration and testing
- **Week 7:** Combined hardware functionality demonstration

### Phase 3: Software and Integration (Weeks 8-10)

- **Week 8:** Cloud connectivity and SaaS integration
- **Week 9:** Enhanced cloud features and user authentication
- **Week 10:** Comprehensive system testing and optimization

### Phase 4: Finalization (Weeks 11-12)

- **Week 11:** Documentation, deployment, and real-world testing
- **Week 12:** Final presentation and project submission

### Key Milestones

- **Week 3:** System design review and NFC integration approval
  - **Week 5:** Basic load cell system demonstration
  - **Week 7:** Complete hardware integration demo
  - **Week 9:** Cloud connectivity demonstration
  - **Week 12:** Final project presentation and evaluation
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## 8. Resource Requirements

### 8.1 Hardware Budget

Item	Estimated Cost (Rs)	Quantity	Total
ESP32 Development Board	2150	1	2150
Load Cells (20kg)	500	4	2000

HX711 Modules	150	1	150
NFC Reader Module	1150	1	1150
Display Module	600	1	600
Power Supply & Components	600	1	\$600

## 8.2 Software and Tools

- **Development Environment:** VS Code (Platform IO)
  - **Cloud Platform:** Existing SaaS infrastructure
  - **Version Control:** GitHub (Free)
  - **Documentation Tools:** Markdown, PlantUML (Free)
  - **Testing Tools:** Multimeter, oscilloscope (Available in lab)
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## 9. Risk Assessment and Mitigation

### 9.1 Technical Risks

Risk	Probability	Impact	Mitigation Strategy
Component compatibility issues	Medium	High	Thorough research and early testing
WiFi connectivity problems	Low	Medium	Implement offline data storage
Load cell calibration difficulties	Medium	Medium	Multiple calibration methods
NFC interference	Low	Low	Proper shielding and positioning

### 9.2 Project Risks

Risk	Probability	Impact	Mitigation Strategy
Component delivery delays	Medium	High	Order components early, backup suppliers
Timeline overrun	Low	Medium	Buffer time in schedule, weekly reviews
Integration complexity	Medium	Medium	Incremental development approach
Performance issues	Low	Medium	Early prototyping and testing

## 10. Success Criteria

### 10.1 Technical Success Metrics

- **Functional Prototype:** Complete working system demonstrating all key features
- **Accuracy Requirements:** Weight measurement within  $\pm 50\text{g}$  tolerance
- **Performance Standards:** System response time under 500ms
- **Reliability Target:** 99% uptime during testing period
- **Integration Success:** Seamless data flow from device to SaaS platform

### 10.2 Academic Success Metrics

- **Documentation Quality:** Comprehensive technical documentation and user guides
  - **Presentation Excellence:** Clear demonstration of technical concepts and results
  - **Innovation Factor:** Creative problem-solving and technical innovation
  - **Learning Outcomes:** Demonstrated mastery of embedded systems concepts
  - **Industry Relevance:** Practical application with real business value
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## 11. Future Enhancements

### 11.1 Short-term Improvements

- **Multi-pallet Support:** Scale system to handle multiple pallets simultaneously
- **Advanced Analytics:** Machine learning for predictive inventory management
- **Mobile Application:** Dedicated mobile app for warehouse staff
- **Enhanced Security:** Advanced encryption and authentication protocols

### 11.2 Long-term Vision

- **AI Integration:** Intelligent demand forecasting and optimization
  - **Blockchain Integration:** Immutable audit trail for inventory transactions
  - **Edge Computing:** Local AI processing for faster decision-making
  - **Industry Expansion:** Adaptation for other warehouse and logistics applications
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## 12. Conclusion

The Smart Inventory Pallets project represents a comprehensive embedded systems solution that addresses real-world business challenges in warehouse inventory management. By combining load sensors, NFC technology, and cloud connectivity, this project demonstrates the practical application of embedded IoT devices in industrial settings.



The project provides an excellent opportunity to showcase technical skills in embedded systems development while creating a solution with genuine business value. The 12-week timeline allows for thorough development, testing, and documentation while maintaining realistic expectations for an academic project.

The integration with an existing SaaS platform demonstrates the practical relevance of this solution and its potential for real-world deployment. This project bridges the gap between academic learning and industry application, providing valuable experience in both embedded systems and cloud integration technologies.

Through this project, we aim to demonstrate that embedded systems can provide elegant solutions to complex business problems while showcasing the technical depth and innovation expected in modern computer science and engineering education.

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