

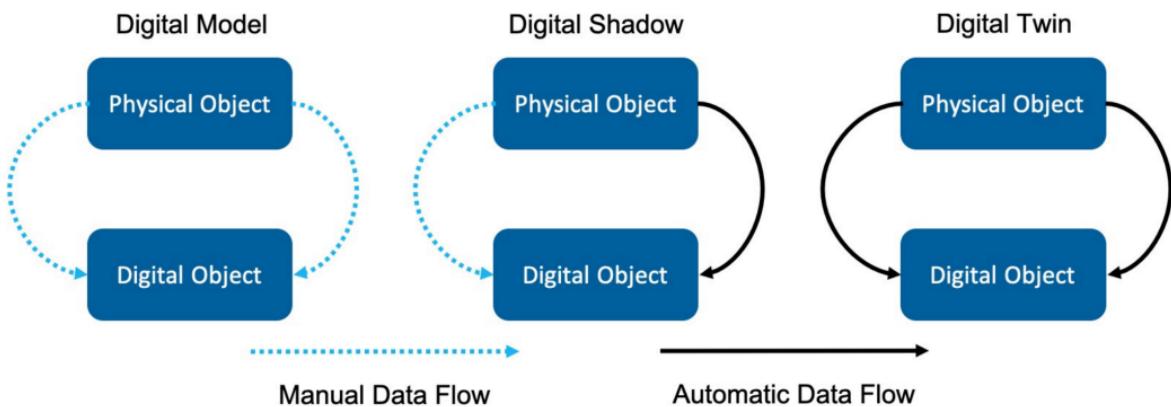
# Digital Twins, the experimental - numerical dialog

## Jumeaux numériques et dialogue calculs/essais

Jan Neggers



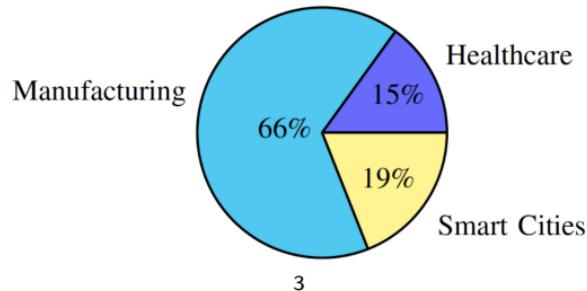
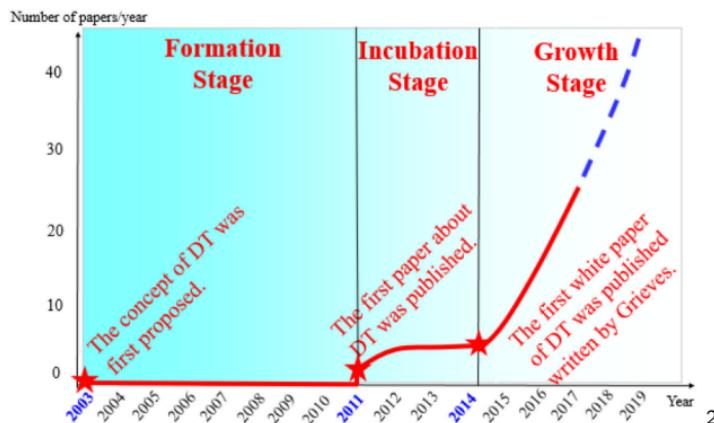
# What is a digital twin



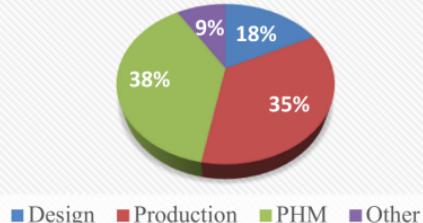
1

<sup>1</sup>Fuller2020.

# Literature activity



DT applications in the product lifecycle

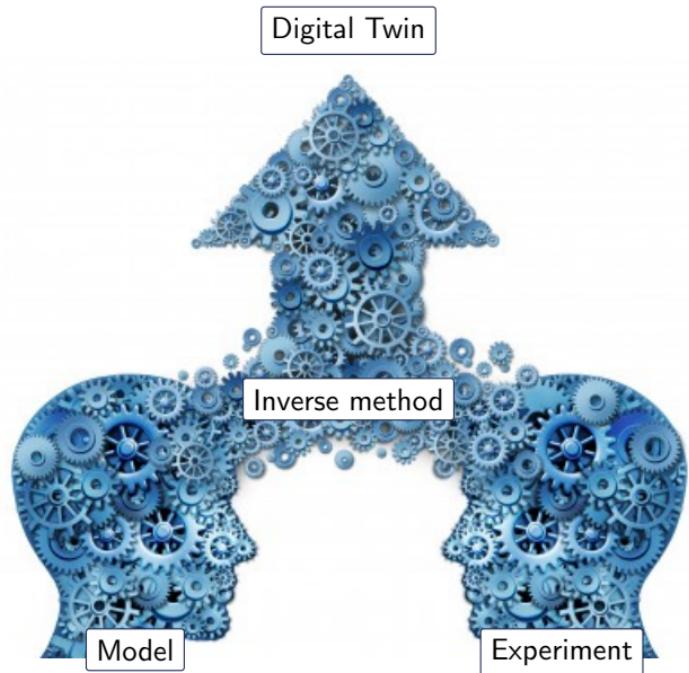


<sup>2</sup>Tao2019.

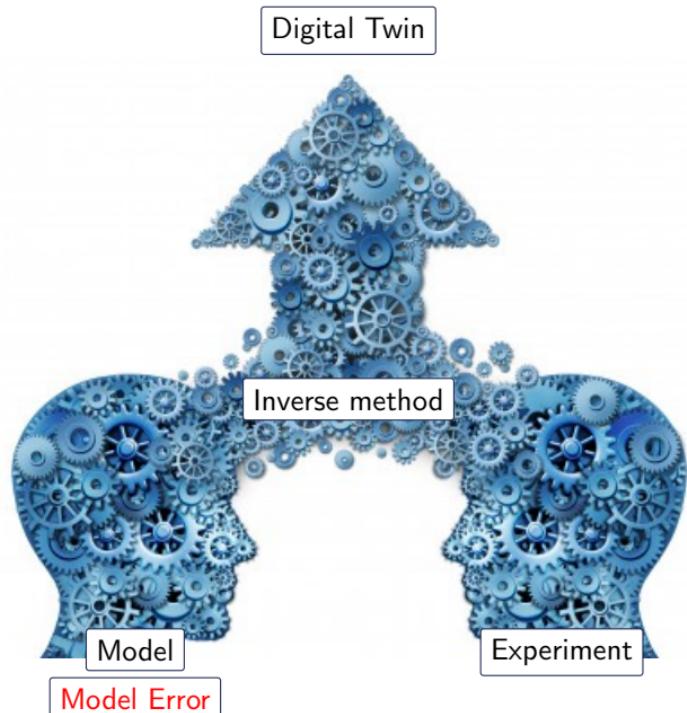
<sup>3</sup>Fuller2020.

<sup>4</sup>Tao2019.

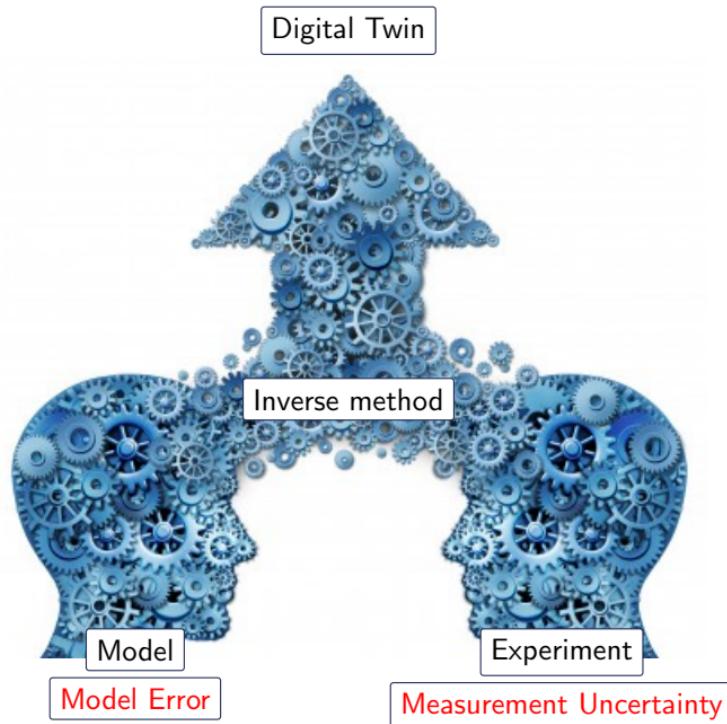
# The digital twin in material mechanics



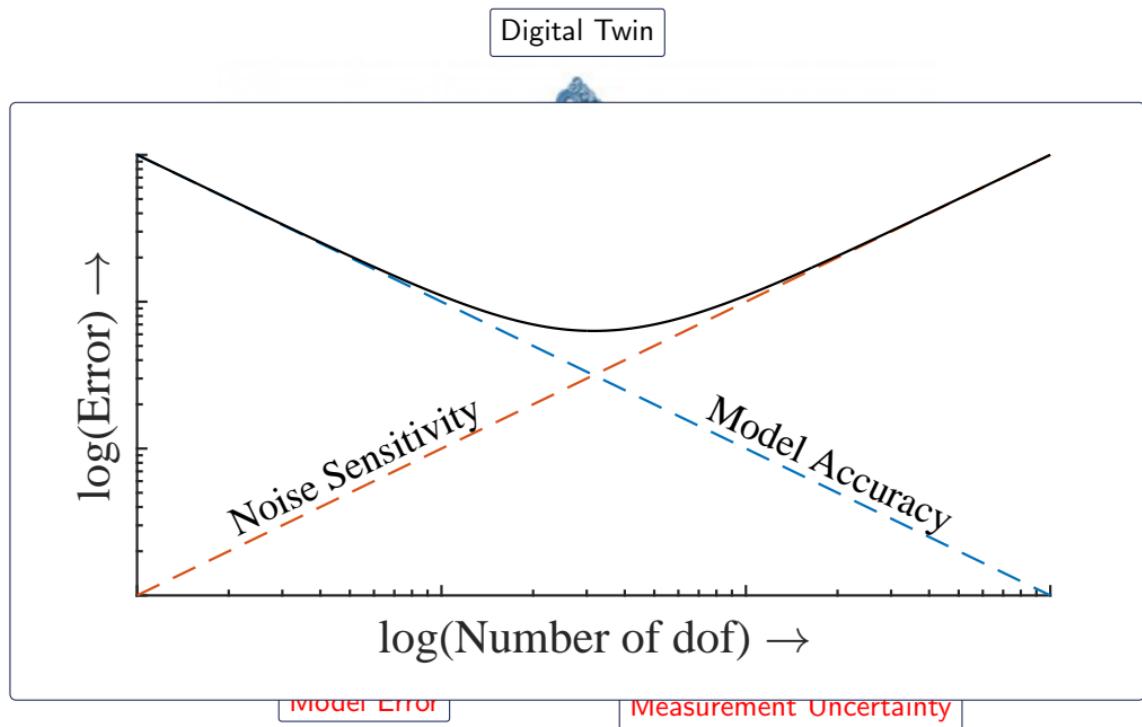
# The digital twin in material mechanics



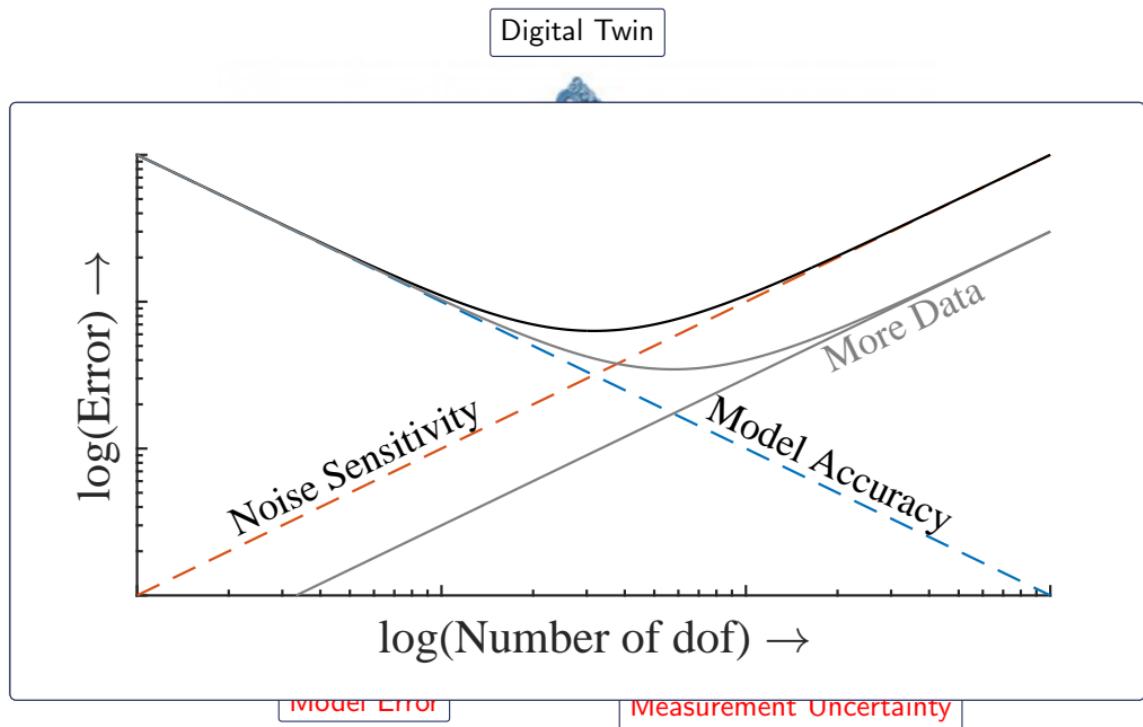
# The digital twin in material mechanics



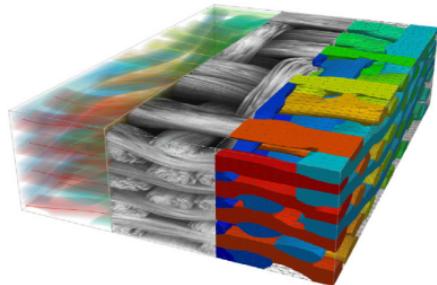
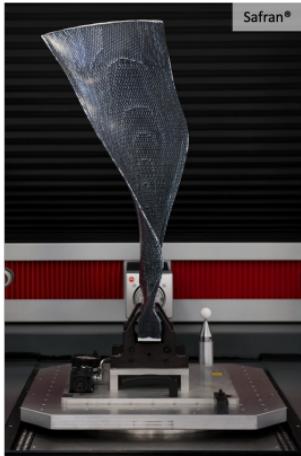
# The digital twin in material mechanics



# The digital twin in material mechanics

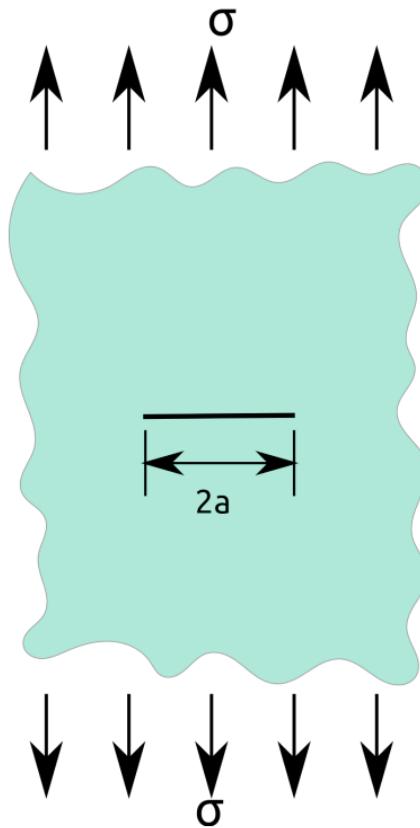


# Example 1: Woven composite segmentation



- Model: Yarn topology
- Experiment: Tomography (Gigavoxel)
- Dialog: Virtual image / yarn locations / shape

## Example 2: Measuring Stress Intensity Factors



# DIC for Cracks - Williams Series [Williams 1951]

$$\vec{u}(\vec{z}) = \sum_{j=I}^{II} \sum_{n=n_{\min}}^{n_{\max}} p_n^j \varphi_n^j(\vec{z})$$

# DIC for Cracks - Williams Series [Williams 1951]

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$$\varphi_n^I = \frac{A(n)}{2\mu\sqrt{2\pi}} r^{n/2} \left[ \kappa \exp\left(\frac{in\theta}{2}\right) - \frac{n}{2} \exp\left(\frac{i(4-n)\theta}{2}\right) + \left((-1)^n + \frac{n}{2}\right) \exp\left(-\frac{in\theta}{2}\right) \right]$$

$$\varphi_n^{II} = \frac{iA(n)}{2\mu\sqrt{2\pi}} r^{n/2} \left[ \kappa \exp\left(\frac{in\theta}{2}\right) + \frac{n}{2} \exp\left(\frac{i(4-n)\theta}{2}\right) + \left((-1)^n - \frac{n}{2}\right) \exp\left(-\frac{in\theta}{2}\right) \right]$$

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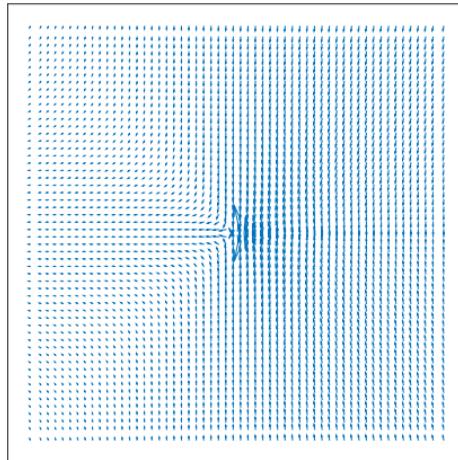
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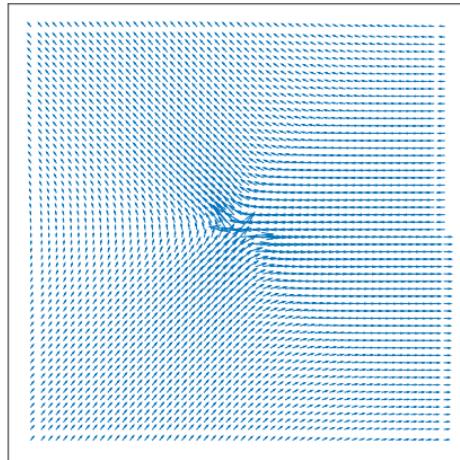
$$\varphi_n^{II} = \frac{iA(n)}{2\mu\sqrt{2\pi}} r^{n/2} \left[ \kappa \exp\left(\frac{in\theta}{2}\right) + \frac{n}{2} \exp\left(\frac{i(4-n)\theta}{2}\right) + \left((-1)^n - \frac{n}{2}\right) \exp\left(-\frac{in\theta}{2}\right) \right]$$

$$A(n) = \cos\left(\frac{n\pi}{2}\right)^2 + \sin\left(\frac{n\pi}{2}\right)$$

$n = -1$ , Mode I,



$n = -1$ , Mode II,



# DIC for Cracks - Williams Series [Williams 1951]

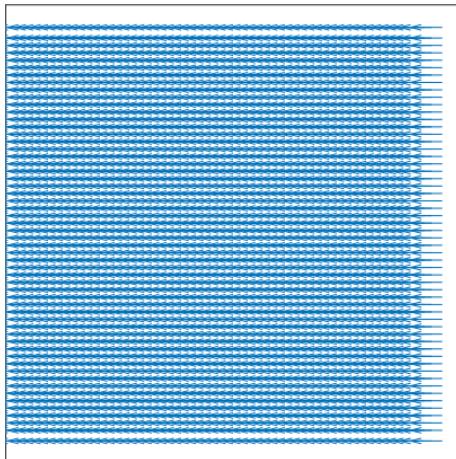
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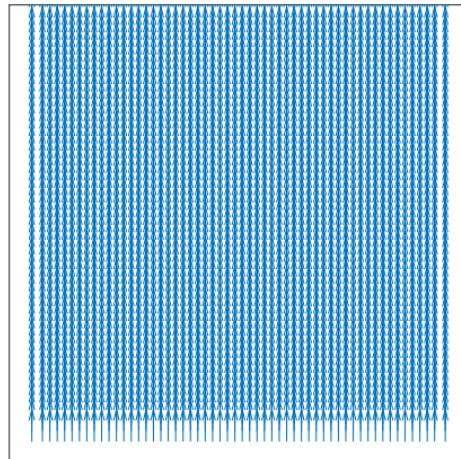
$$\varphi_n^{II} = \frac{iA(n)}{2\mu\sqrt{2\pi}} r^{n/2} \left[ \kappa \exp\left(\frac{in\theta}{2}\right) + \frac{n}{2} \exp\left(\frac{i(4-n)\theta}{2}\right) + \left((-1)^n - \frac{n}{2}\right) \exp\left(-\frac{in\theta}{2}\right) \right]$$

$$A(n) = \cos\left(\frac{n\pi}{2}\right)^2 + \sin\left(\frac{n\pi}{2}\right)$$

n = 0, Mode I,



n = 0, Mode II,



# DIC for Cracks - Williams Series [Williams 1951]

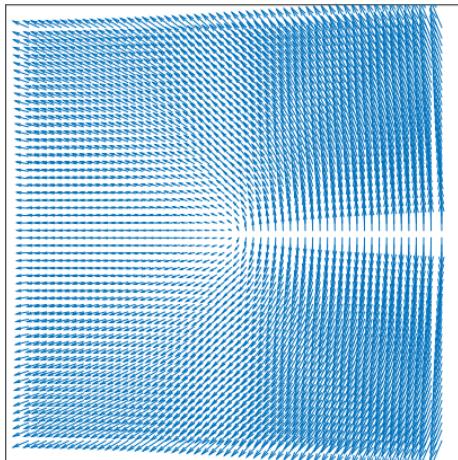
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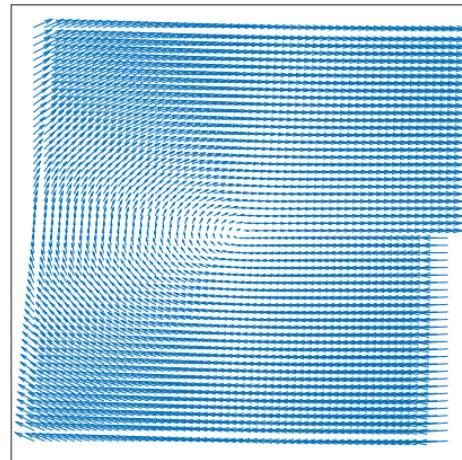
$$\varphi_n^{II} = \frac{iA(n)}{2\mu\sqrt{2\pi}} r^{n/2} \left[ \kappa \exp\left(\frac{in\theta}{2}\right) + \frac{n}{2} \exp\left(\frac{i(4-n)\theta}{2}\right) + \left((-1)^n - \frac{n}{2}\right) \exp\left(-\frac{in\theta}{2}\right) \right]$$

$$A(n) = \cos\left(\frac{n\pi}{2}\right)^2 + \sin\left(\frac{n\pi}{2}\right)$$

n = 1, Mode I,



n = 1, Mode II,



# DIC for Cracks - Williams Series [Williams 1951]

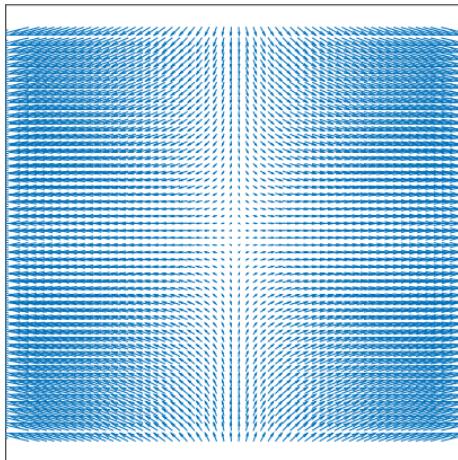
$$\vec{u}(\vec{z}) = \sum_{j=I}^{II} \sum_{n=n_{\min}}^{n_{\max}} p_n^j \varphi_n^j(\vec{z})$$

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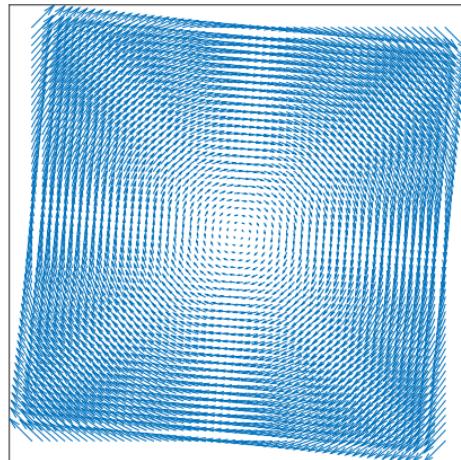
$$\varphi_n^{II} = \frac{iA(n)}{2\mu\sqrt{2\pi}} r^{n/2} \left[ \kappa \exp\left(\frac{in\theta}{2}\right) + \frac{n}{2} \exp\left(\frac{i(4-n)\theta}{2}\right) + \left((-1)^n - \frac{n}{2}\right) \exp\left(-\frac{in\theta}{2}\right) \right]$$

$$A(n) = \cos\left(\frac{n\pi}{2}\right)^2 + \sin\left(\frac{n\pi}{2}\right)$$

n = 2, Mode I,



n = 2, Mode II,



# DIC for Cracks - Williams Series [Williams 1951]

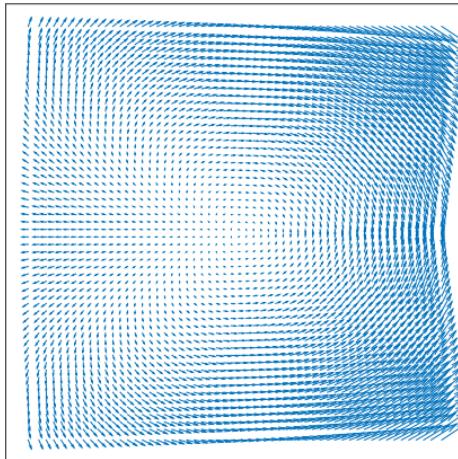
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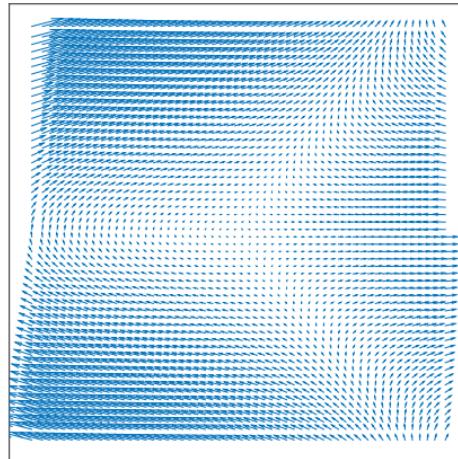
$$\varphi_n^{II} = \frac{iA(n)}{2\mu\sqrt{2\pi}} r^{n/2} \left[ \kappa \exp\left(\frac{in\theta}{2}\right) + \frac{n}{2} \exp\left(\frac{i(4-n)\theta}{2}\right) + \left((-1)^n - \frac{n}{2}\right) \exp\left(-\frac{in\theta}{2}\right) \right]$$

$$A(n) = \cos\left(\frac{n\pi}{2}\right)^2 + \sin\left(\frac{n\pi}{2}\right)$$

n = 3, Mode I,



n = 3, Mode II,



# DIC for Cracks - Region of Interest

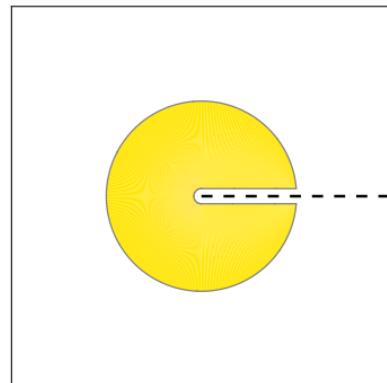
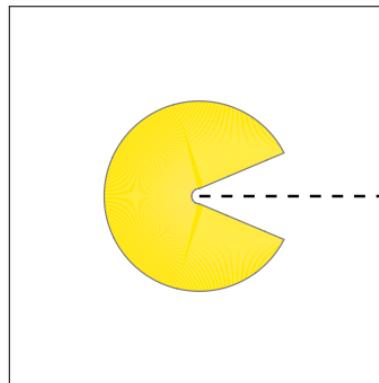
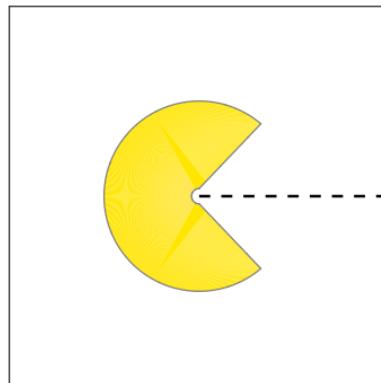
Williams Hypotheses:

- Semi-Infinite Medium
- Elasticity

# DIC for Cracks - Region of Interest

Williams Hypotheses:

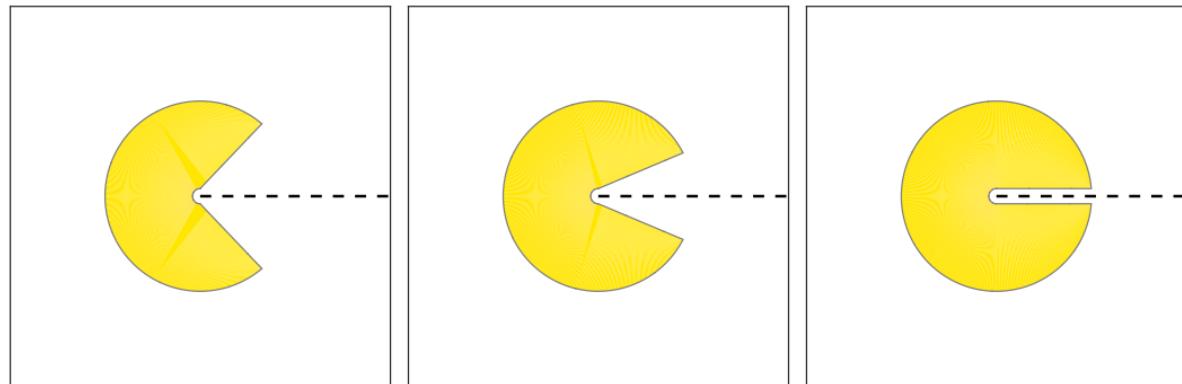
- Semi-Infinite Medium
- Elasticity



# DIC for Cracks - Region of Interest

Williams Hypotheses:

- Semi-Infinite Medium
- Elasticity



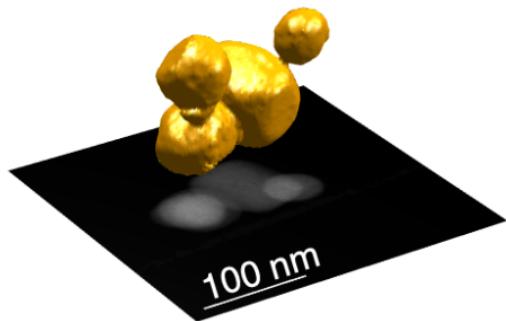
- Exclude the crack
- Exclude the Fracture Process Zone
- Exclude the border effects

Digital Twin

- Model: Williams series
- Experiment: images
- Dialogue: Williams amplitudes / Crack tip position / Stress Intensity Factor

## Example 3: TEM Tomography

Experiment

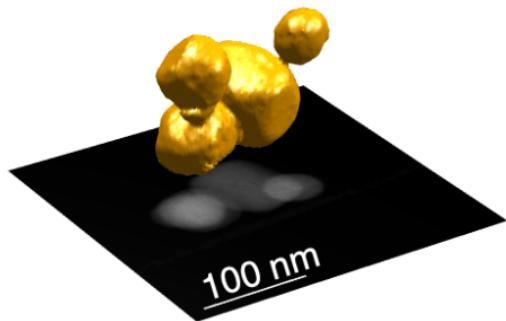


Sinogram



## Example 3: TEM Tomography

Experiment

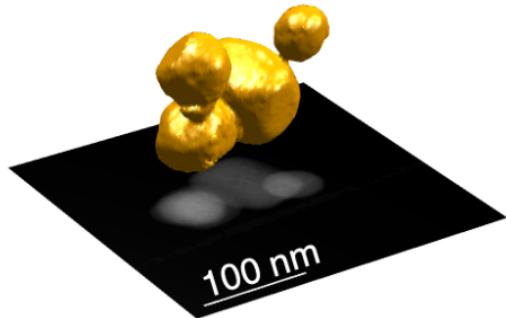


Sinogram



# Example 3: TEM Tomography

Experiment



Tomography

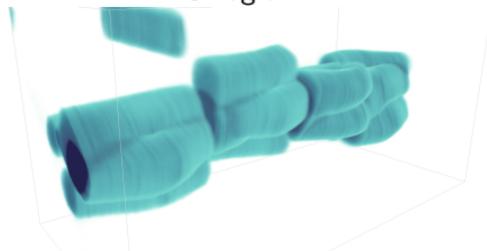
$$R = F - \Pi(\vec{p}) V$$

$F$  = Sinogram

$V$  = Volume (unknown)

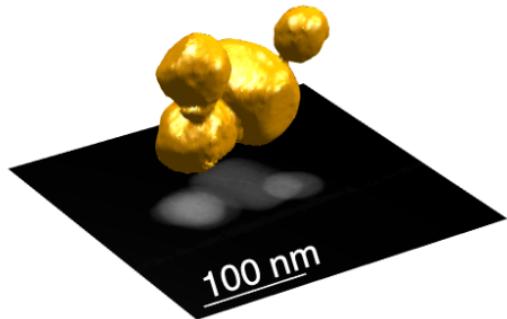
$\Pi$  = Projection matrix

Sinogram

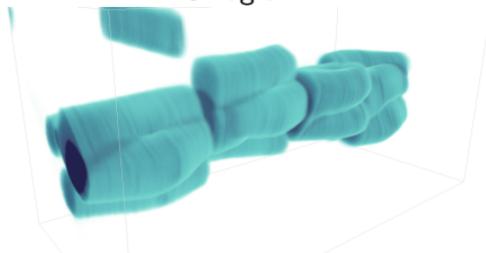


# Example 3: TEM Tomography

Experiment



Sinogram



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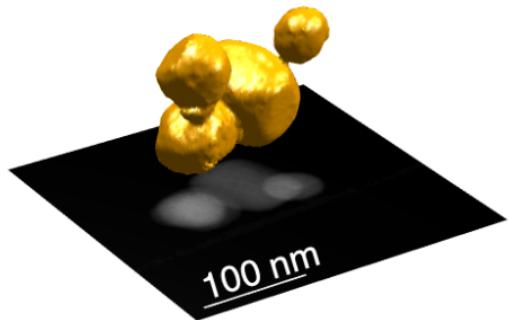
$\Pi$  = Projection matrix

## Digital Twin

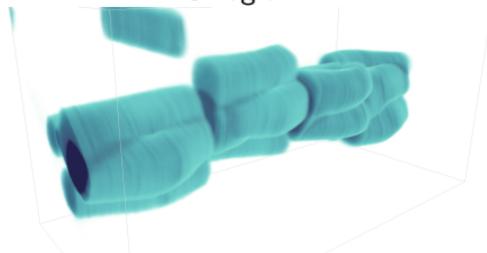
- Model: TEM geometry / electron projection space
- Experiment: projections (images)
- Dialogue: CT reconstruction / sample orientations / beam interaction

# Example 3: TEM Tomography

Experiment



Sinogram



## Tomography

$$R = F - \Pi(\vec{p}) V$$

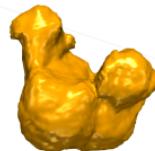
$F$  = Sinogram

$V$  = Volume (unknown)

$\Pi$  = Projection matrix

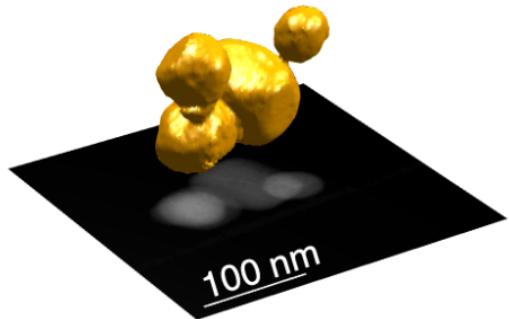
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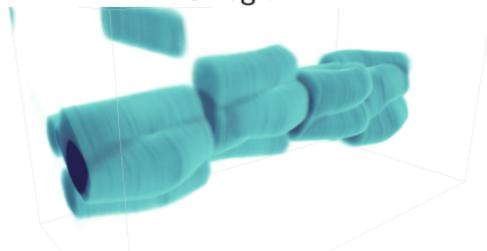


# Example 3: TEM Tomography

Experiment



Sinogram



## Tomography

$$R = F - \Pi(\vec{p}) V$$

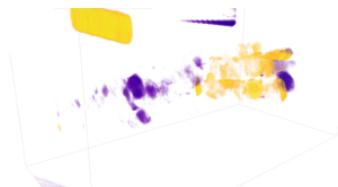
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# Example Case



- AA2219
- Notched sample
- 2 mm thickness

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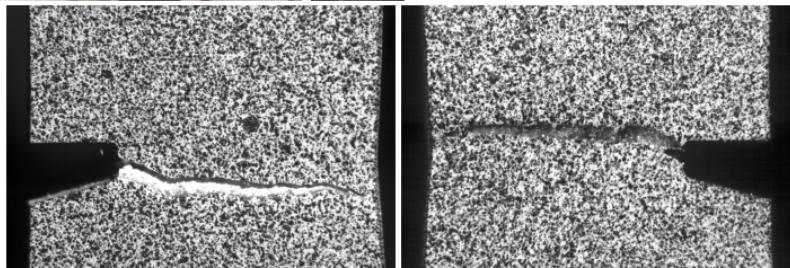


- AA2219
- Notched sample
- 2 mm thickness
- Pull to failure
- 2 cameras

# Example Case

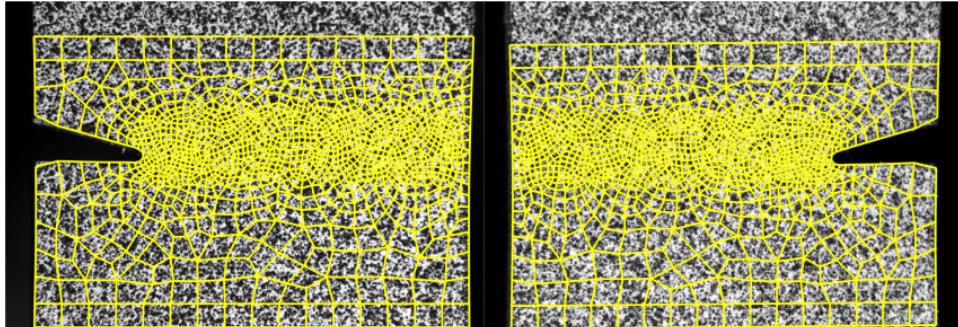


- AA2219
- Notched sample
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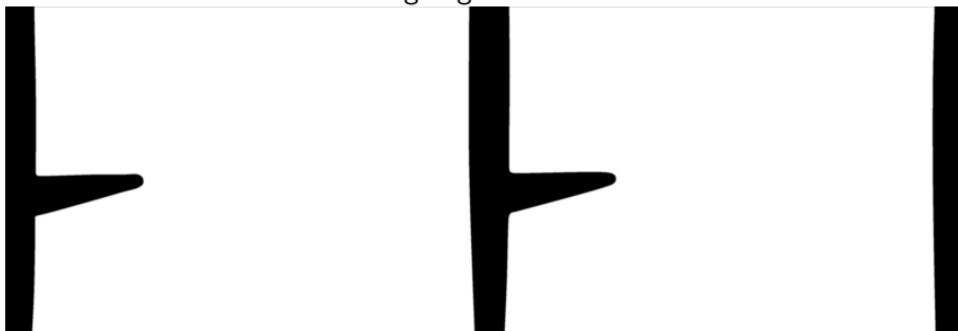


# Camera Alignment

Global DIC with Q4 mesh:

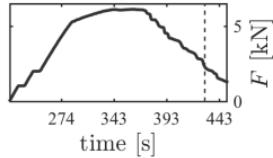


Aligning Cameras:

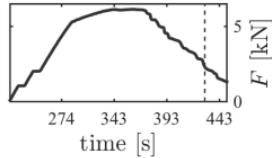
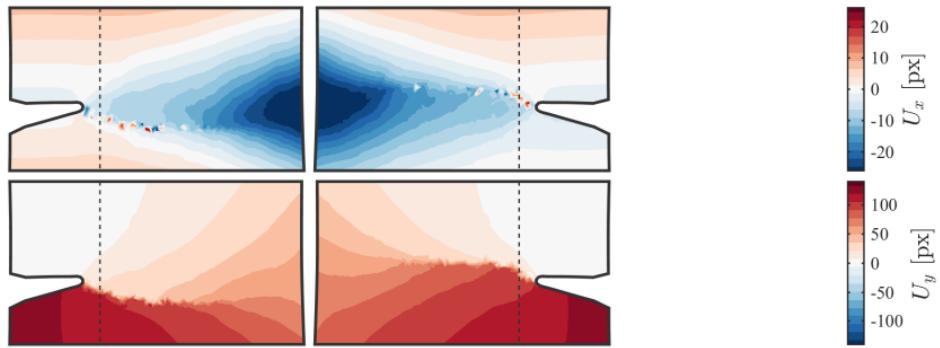


Correcting: Translation, Rotation, Magnification

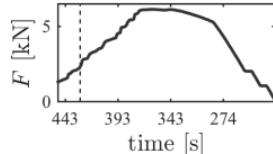
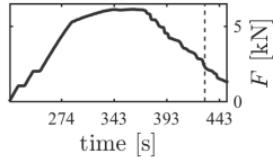
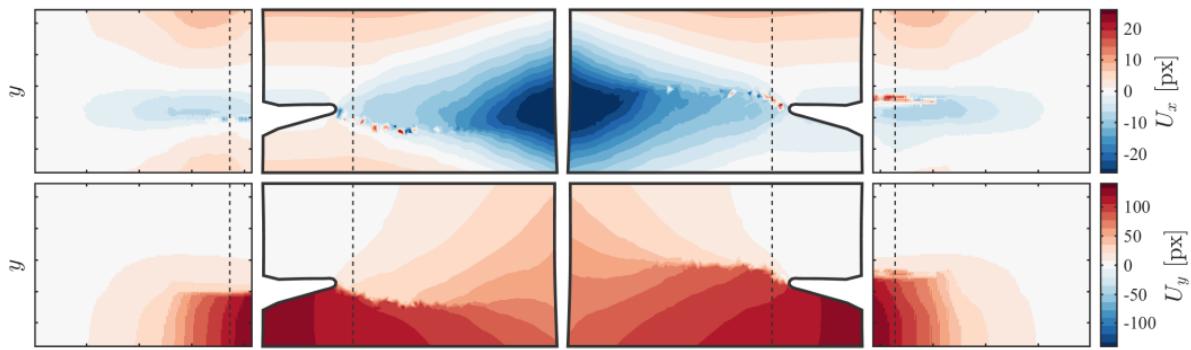
# Example Case - Measurement



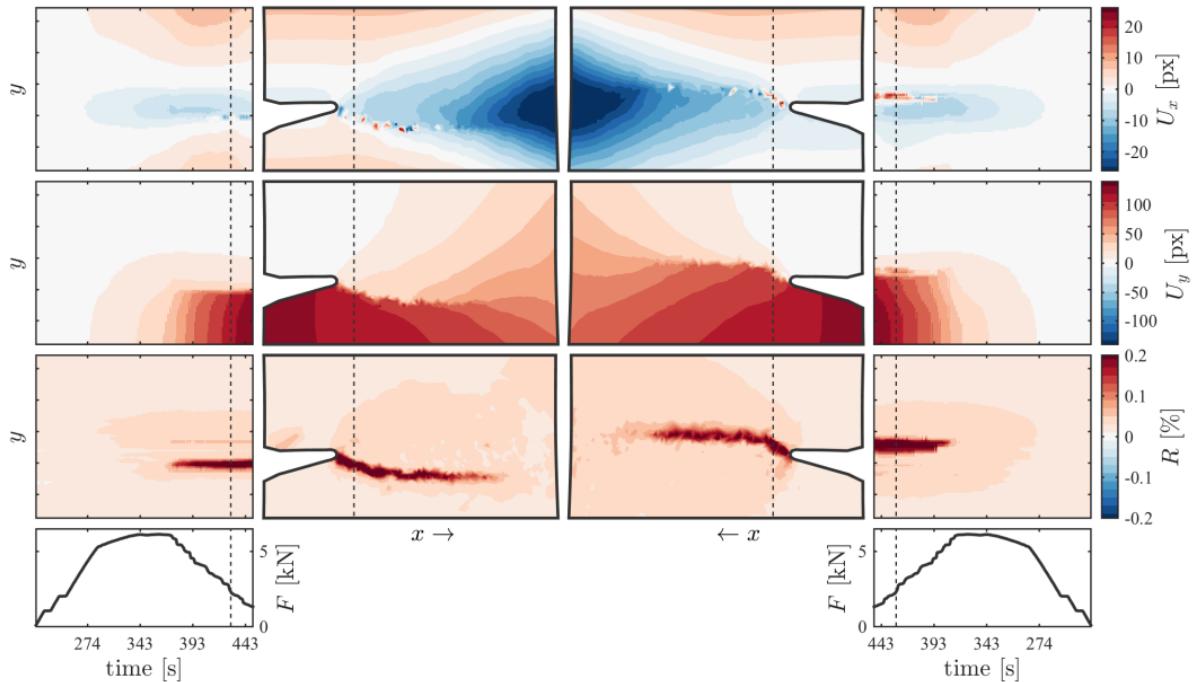
# Example Case - Measurement



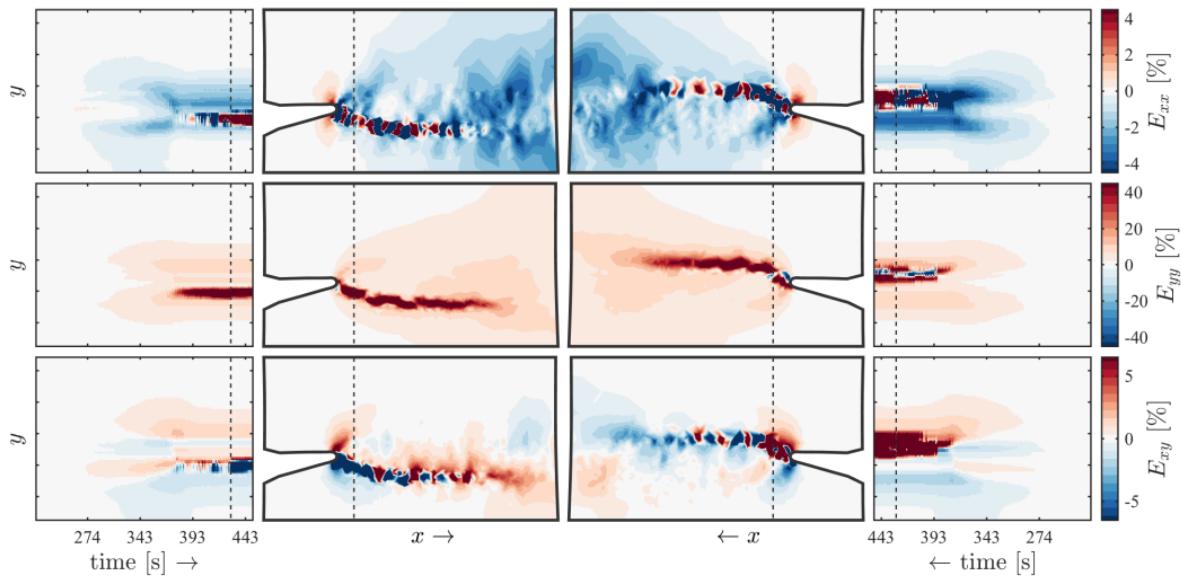
# Example Case - Measurement



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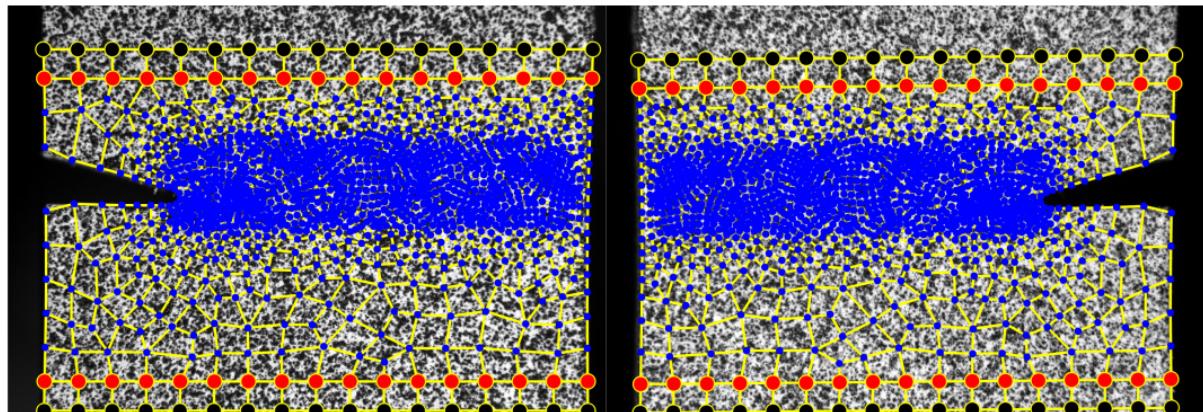
## Example Case - Measurement



# Calibrating the digital twin

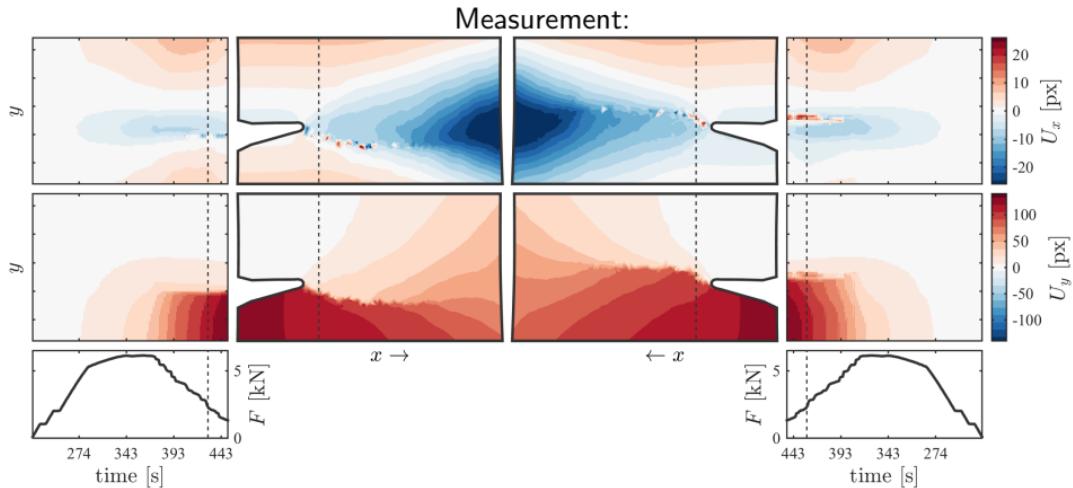
## Slanted Crack

- Experimentally behavior is known
- Apply displacement boundary conditions everywhere
- Optimize on internal forces → Equilibrium Gap Method<sup>6</sup>



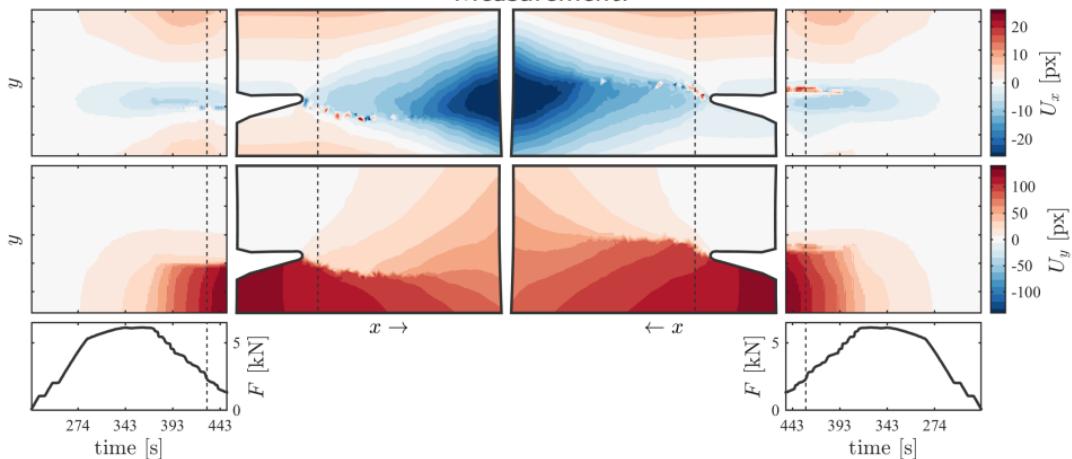
<sup>6</sup>Claire2004.

# Calibrating the digital twin

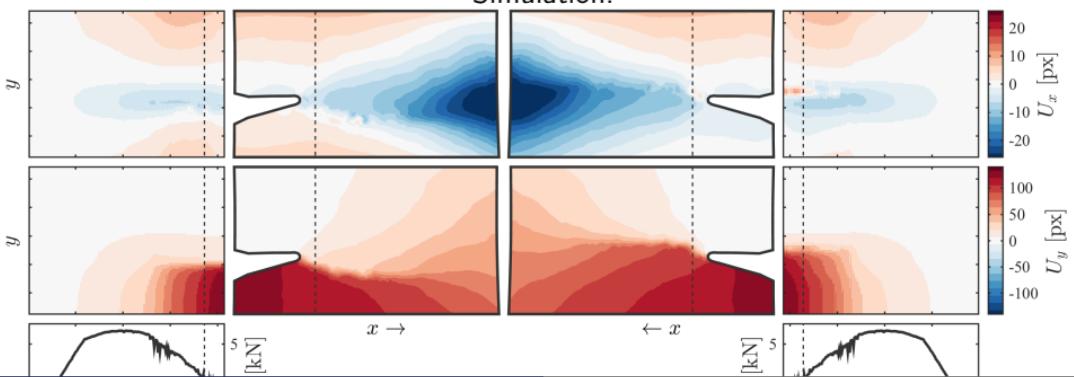


# Calibrating the digital twin

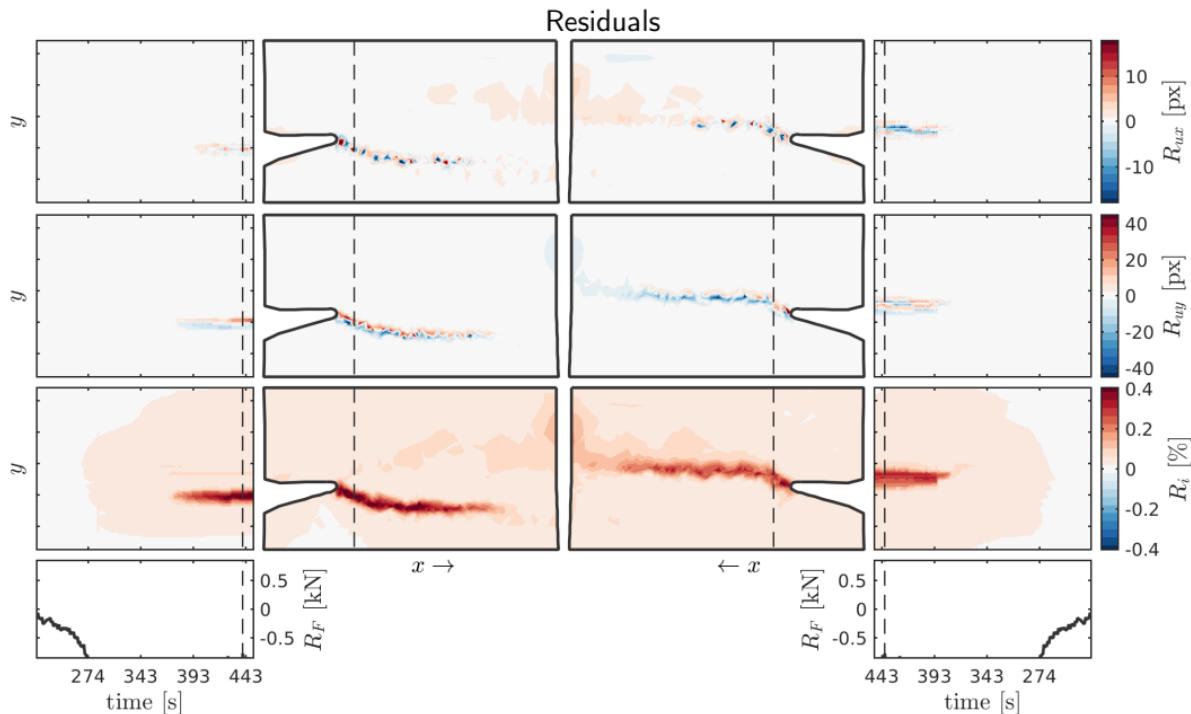
Measurement:



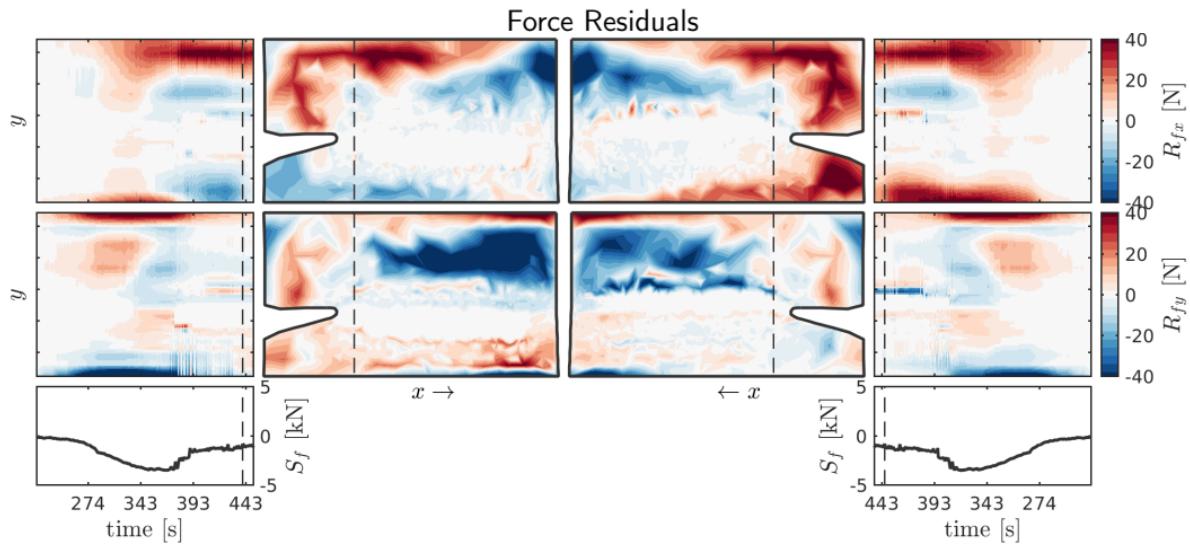
Simulation:



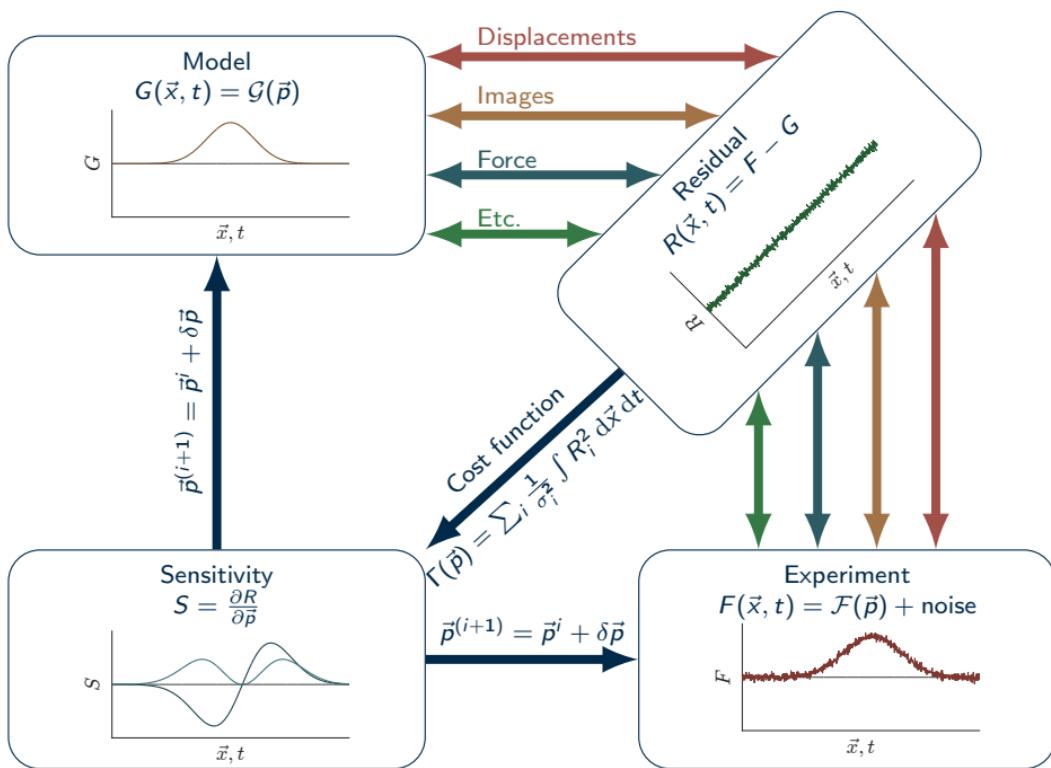
# Calibrating the digital twin



# Calibrating the digital twin



# Measuring with Models



# Defining the distance

## Goals

- Use all available data,
- Consider uncertainty
- Weight each data source

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Consider  $N$  observables

$$x_i = \mathcal{G}_i(\{p\})$$

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- Use all available data,
- Consider uncertainty
- Weight each data source

Consider  $N$  observables

$$x_i = \mathcal{G}_i(\{p\})$$

Measurement with noise (variance  $\gamma_i^2$ )

$$\hat{x}_i = x_i + \zeta_i$$

# Defining the distance

## Goals

- Use all available data,
- Consider uncertainty
- Weight each data source

Consider  $N$  observables

$$x_i = \mathcal{G}_i(\{p\})$$

Measurement with noise (variance  $\gamma_i^2$ )

$$\hat{x}_i = x_i + \zeta_i$$

Probability of one observable being  $x_i$

$$P_i = \frac{1}{(2\pi)^{1/2}\gamma_i} \exp\left(-\frac{(\hat{x}_i - x_i)^2}{2\gamma_i^2}\right),$$

# Defining the distance

## Goals

- Use all available data,
- Consider uncertainty
- Weight each data source

Consider  $N$  observables

$$x_i = \mathcal{G}_i(\{p\})$$

Measurement with noise (variance  $\gamma_i^2$ )

$$\hat{x}_i = x_i + \zeta_i$$

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$$P_i = \frac{1}{(2\pi)^{1/2}\gamma_i} \exp\left(-\frac{(\hat{x}_i - x_i)^2}{2\gamma_i^2}\right),$$

Probability of  $N$  observables

$$P = \frac{1}{(2\pi)^{N/2} \prod_{i=1}^N \gamma_i} \exp\left(-\sum_{i=1}^N \frac{(\hat{x}_i - x_i)^2}{2\gamma_i^2}\right)$$

# Defining the distance

## Goals

- Use all available data,
- Consider uncertainty
- Weight each data source

## Log-Likelihood

$$\eta^2 = \sum_{i=1}^N \frac{(\hat{x}_i - x_i)^2}{\gamma_i^2}$$

Consider  $N$  observables

$$x_i = \mathcal{G}_i(\{p\})$$

Measurement with noise (variance  $\gamma_i^2$ )

$$\hat{x}_i = x_i + \zeta_i$$

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# Defining the distance

## Goals

- Use all available data,
- Consider uncertainty
- Weight each data source

Consider  $N$  observables

$$x_i = \mathcal{G}_i(\{p\})$$

Measurement with noise (variance  $\gamma_i^2$ )

$$\hat{x}_i = x_i + \zeta_i$$

## Log-Likelihood

$$\eta^2 = \sum_{i=1}^N \frac{(\hat{x}_i - x_i)^2}{\gamma_i^2}$$

Different observables  $N = N_1 + N_2$

$$\eta^2 = \frac{1}{\gamma_1^2} \sum_{i=1}^{N_1} (\hat{x}_i - x_i)^2 + \frac{1}{\gamma_2^2} \sum_{j=N_1+1}^N (\hat{x}_j - x_j)^2$$

Probability of one observable being  $x_i$

$$P_i = \frac{1}{(2\pi)^{1/2}\gamma_i} \exp\left(-\frac{(\hat{x}_i - x_i)^2}{2\gamma_i^2}\right),$$

Probability of  $N$  observables

$$P = \frac{1}{(2\pi)^{N/2} \prod_{i=1}^N \gamma_i} \exp\left(-\sum_{i=1}^N \frac{(\hat{x}_i - x_i)^2}{2\gamma_i^2}\right)$$

# Defining the distance

## Goals

- Use all available data,
- Consider uncertainty
- Weight each data source

Consider  $N$  observables

$$x_i = \mathcal{G}_i(\{p\})$$

Measurement with noise (variance  $\gamma_i^2$ )

$$\hat{x}_i = x_i + \zeta_i$$

Probability of one observable being  $x_i$

$$P_i = \frac{1}{(2\pi)^{1/2}\gamma_i} \exp\left(-\frac{(\hat{x}_i - x_i)^2}{2\gamma_i^2}\right),$$

Probability of  $N$  observables

$$P = \frac{1}{(2\pi)^{N/2} \prod_{i=1}^N \gamma_i} \exp\left(-\sum_{i=1}^N \frac{(\hat{x}_i - x_i)^2}{2\gamma_i^2}\right)$$

## Log-Likelihood

$$\eta^2 = \sum_{i=1}^N \frac{(\hat{x}_i - x_i)^2}{\gamma_i^2}$$

Different observables  $N = N_1 + N_2$

$$\begin{aligned} \eta^2 &= \frac{1}{\gamma_1^2} \sum_{i=1}^{N_1} (\hat{x}_i - x_i)^2 \\ &\quad + \frac{1}{\gamma_2^2} \sum_{j=N_1+1}^N (\hat{x}_j - x_j)^2 \end{aligned}$$

Measurement aggregation

$$\eta^2 = \eta_1^2 + \eta_2^2$$

# Defining the distance

## Goals

- Use all available data,
- Consider uncertainty
- Weight each data source

Consider  $N$  observables

$$x_i = \mathcal{G}_i(\{p\})$$

Measurement with noise (variance  $\gamma_i^2$ )

$$\hat{x}_i = x_i + \zeta_i$$

Probability of one observable being  $x_i$

$$P_i = \frac{1}{(2\pi)^{1/2}\gamma_i} \exp\left(-\frac{(\hat{x}_i - x_i)^2}{2\gamma_i^2}\right),$$

Probability of  $N$  observables

$$P = \frac{1}{(2\pi)^{N/2} \prod_{i=1}^N \gamma_i} \exp\left(-\sum_{i=1}^N \frac{(\hat{x}_i - x_i)^2}{2\gamma_i^2}\right)$$

## Log-Likelihood

$$\eta^2 = \sum_{i=1}^N \frac{(\hat{x}_i - x_i)^2}{\gamma_i^2}$$

Different observables  $N = N_1 + N_2$

$$\begin{aligned} \eta^2 &= \frac{1}{\gamma_1^2} \sum_{i=1}^{N_1} (\hat{x}_i - x_i)^2 \\ &\quad + \frac{1}{\gamma_2^2} \sum_{j=N_1+1}^N (\hat{x}_j - x_j)^2 \end{aligned}$$

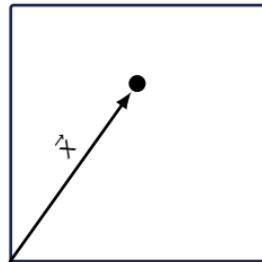
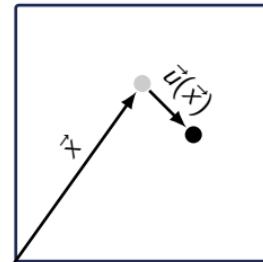
Measurement aggregation

$$\eta^2 = \eta_1^2 + \eta_2^2$$

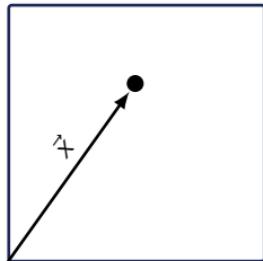
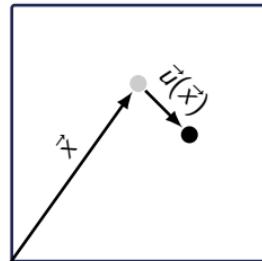
Weight factors

$$\omega_i = \frac{1}{\gamma_i^2}$$

# Digital Image Correlation

reference image  $f$ deformed image  $g$ 

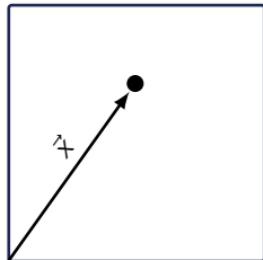
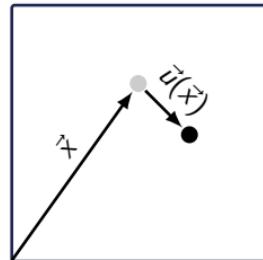
# Digital Image Correlation

reference image  $f$ deformed image  $g$ 

Brightness Conservation

$$f(\vec{x}) \approx g(\vec{x} + \vec{u}(\vec{x}, \{a\}))$$

# Digital Image Correlation

reference image  $f$ deformed image  $g$ 

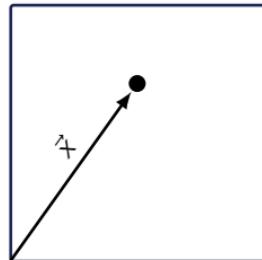
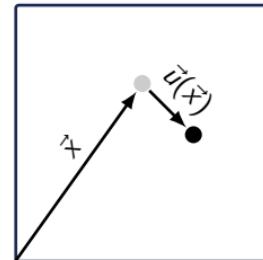
Brightness Conservation

$$f(\vec{x}) \approx g(\vec{x} + \vec{u}(\vec{x}, \{a\}))$$

Least Squares cost function

$$\eta^2 = \frac{1}{2\gamma^2} \sum_{k=1}^{N_k} \left( f(\vec{x}_k) - g(\vec{x}_k + \vec{u}(\vec{x}_k, \{a\})) \right)^2$$

# Digital Image Correlation

reference image  $f$ deformed image  $g$ 

Brightness Conservation

$$f(\vec{x}) \approx g(\vec{x} + \vec{u}(\vec{x}, \{a\}))$$

Least Squares cost function

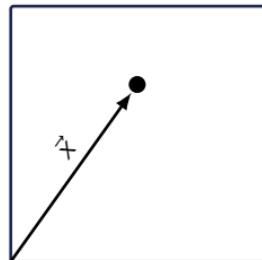
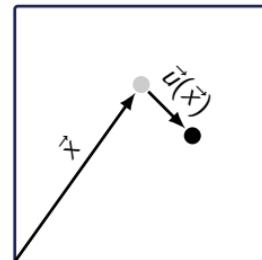
$$\eta^2 = \frac{1}{2\gamma^2} \sum_{k=1}^{N_k} \left( f(\vec{x}_k) - g(\vec{x}_k + \vec{u}(\vec{x}_k, \{a\})) \right)^2$$

Iterative Optimization

$$\{a\}^{(it+1)} = \{a\}^{it} + \{\delta a\}$$

$$[M]\{\delta a\} = \{b\}$$

# Digital Image Correlation

reference image  $f$ deformed image  $g$ 

Brightness Conservation

$$f(\vec{x}) \approx g(\vec{x} + \vec{u}(\vec{x}, \{a\}))$$

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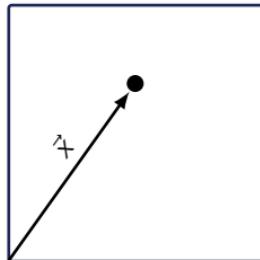
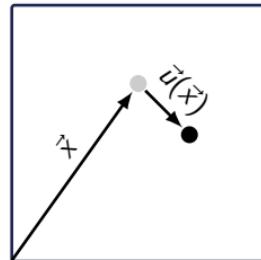
$$M_{ij} = \frac{1}{2\gamma^2} \sum_{k=1}^{N_k} \vec{\nabla} f_k \vec{\varphi}_{ki} \vec{\varphi}_{kj} \vec{\nabla} f_k$$

Basis functions

$$\vec{\varphi}_i = \frac{\partial \vec{u}}{\partial a_i}$$

$$b_i = \frac{1}{2\gamma^2} \sum_{k=1}^{N_k} \vec{\nabla} f_k \vec{\varphi}_{ki} \textcolor{brown}{r}_k$$

# Digital Image Correlation

reference image  $f$ deformed image  $g$ 

Brightness Conservation

$$f(\vec{x}) \approx g(\vec{x} + \vec{u}(\vec{x}, \{a\}))$$

Iterative Optimization

$$\{a\}^{(it+1)} = \{a\}^{it} + \{\delta a\}$$

$$[M]\{\delta a\} = \{b\}$$

Least Squares cost function

$$\eta^2 = \frac{1}{2\gamma^2} \sum_{k=1}^{N_k} \left( f(\vec{x}_k) - g(\vec{x}_k + \vec{u}(\vec{x}_k, \{a\})) \right)^2$$

$$M_{ij} = \frac{1}{2\gamma^2} \sum_{k=1}^{N_k} \vec{\nabla} f_k \vec{\varphi}_{ki} \vec{\varphi}_{kj} \vec{\nabla} f_k$$

Basis functions

$$\vec{\varphi}_i = \frac{\partial \vec{u}}{\partial a_i}$$

$$b_i = \frac{1}{2\gamma^2} \sum_{k=1}^{N_k} \vec{\nabla} f_k \vec{\varphi}_{ki} r_k$$

Global DIC:  
 $\vec{\varphi} \rightarrow$  FE-shapefunctions  
 $\{a\} \rightarrow$  nodes

# Implementing DIC

$$M_{ij} = \frac{1}{2\gamma^2} \sum_{k=1}^{N_k} \vec{\nabla} f_k \vec{\varphi}_{ki} \vec{\varphi}_{kj} \vec{\nabla} f_k$$

$$b_i = \frac{1}{2\gamma^2} \sum_{k=1}^{N_k} \vec{\nabla} f_k \vec{\varphi}_{ki} r_k$$

$$r_k = f(\vec{x}_k) - \tilde{g}(\vec{x}_k)$$

$$\tilde{g} = g(\vec{x}_k + \vec{u}(\vec{x}_k, \{a\}))$$

$$[M]\{\delta a\} = \{b\}$$

$$\{a\}^{(it+1)} = \{a\}^{it} + \{\delta a\}$$

```
% image gradient
[fx, fy] = gradient(f);

% shapefunctions
phi = TriangleShapefunGridded(coor, conn, size(f));

% back-deformed image
gt = interp2(X,Y,g,X+Ux,Y+Uy)

% residual
r = f - gt;

% The shapefunction gradient image product
Lx = phi .* repmat( fx(:, 1, Nn);
Ly = phi .* repmat( fy(:, 1, Nn);

% Hessian
M = zeros( 2*Nn, 2*Nn );
M(Ix,Ix) = transpose(Lx) * Lx;
M(Ix,Iy) = transpose(Lx) * Ly;
M(Iy,Ix) = transpose(Ly) * Lx;
M(Iy,Iy) = transpose(Ly) * Ly;

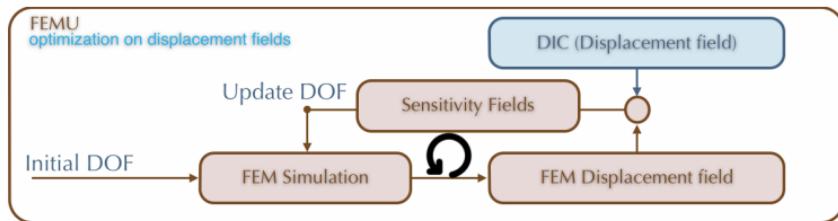
% the Jacobian matrix
b = zeros(2*Nn,1);
b(Ix,1) = transpose(Lx) * res(:);
b(Iy,1) = transpose(Ly) * res(:);

% solve the system
da = M \ b;

% update the dof
a = a + da;
```



# Finite Element Method Updating



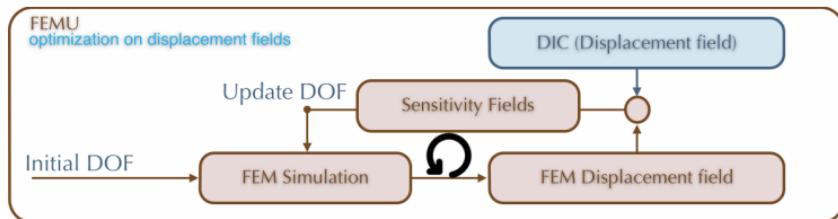
FEMU-U displacement cost function

$$\eta_U^2(\{p\}) = \frac{1}{2\gamma_U^2} \sum_{t=1}^{N_t} \sum_{k=1}^{N_k} \left( U_{tk}^{\text{exp}} - U_{tk}(\{p\}) \right)^2$$

FEMU-U system of equations

$$\begin{aligned} [H_U]\{\delta p\} &= \{J_U\} \\ [H_U]_{ij} &= [S_U]_i[S_U]_j \\ [J_U]_i &= [S_U]_i\{R_U\} \end{aligned}$$

# Finite Element Method Updating



FEMU-U displacement cost function

$$\eta_U^2(\{p\}) = \frac{1}{2\gamma_U^2} \sum_{t=1}^{N_t} \sum_{k=1}^{N_k} (U_{tk}^{\text{exp}} - U_{tk}(\{p\}))^2$$

FEMU-U system of equations

$$\begin{aligned} [H_U]\{\delta p\} &= \{J_U\} \\ [H_U]_{ij} &= [S_U]_i [S_U]_j \\ [J_U]_i &= [S_U]_i \{R_U\} \end{aligned}$$

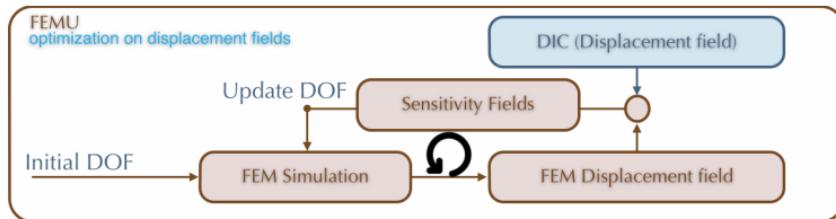
FEMU-F cost function

$$\eta_F^2(\{p\}) = \frac{1}{\gamma_F^2} \sum_{t=1}^{N_t} (F_t^{\text{exp}} - F_t(\{p\}))^2$$

FEMU-F system of equations

$$\begin{aligned} [H_F]\{\delta p\} &= \{J_F\} \\ [H_F]_{ij} &= [S_F]_i [S_F]_j \\ [J_F]_i &= [S_F]_i \{R_F\} \end{aligned}$$

# Finite Element Method Updating



FEMU-U displacement cost function

$$\eta_U^2(\{p\}) = \frac{1}{2\gamma_U^2} \sum_{t=1}^{N_t} \sum_{k=1}^{N_k} (U_{tk}^{\text{exp}} - U_{tk}(\{p\}))^2$$

FEMU-F cost function

$$\eta_F^2(\{p\}) = \frac{1}{\gamma_F^2} \sum_{t=1}^{N_t} (F_t^{\text{exp}} - F_t(\{p\}))^2$$

FEMU-UF cost function

$$\eta_e^2 = \eta_U^2 + \eta_F^2$$

FEMU-U system of equations

$$\begin{aligned} [H_U]\{\delta p\} &= \{J_U\} \\ [H_U]_{ij} &= [S_U]_i [S_U]_j \\ [J_U]_i &= [S_U]_i \{R_U\} \end{aligned}$$

FEMU-F system of equations

$$\begin{aligned} [H_F]\{\delta p\} &= \{J_F\} \\ [H_F]_{ij} &= [S_F]_i [S_F]_j \\ [J_F]_i &= [S_F]_i \{R_F\} \end{aligned}$$

FEMU-UF system of equations

$$([H_U] + [H_F]) \{\delta p\} = \{J_U\} + \{J_F\}$$

# Implementing FEMU

$$[H_U]\{\delta p\} = \{J_U\}$$

$$[H_U]_{ij} = [S_U]_i [S_U]_j$$

$$\{J_U\}_i = [S_U]_i \{R_U\}$$

$$[H_F]\{\delta p\} = \{J_F\}$$

$$[H_F]_{ij} = [S_F]_i [S_F]_j$$

$$\{J_F\}_i = [S_F]_i \{R_F\}$$

$$[S_U]_i = \frac{\partial U_{tk}(\{p\})}{\partial p_i} \approx \frac{U_{tk}(\{p\}^{\text{per}}) - U_{tk}(\{p\}^{\text{ref}})}{p_i^{\text{per}} - p_i^{\text{ref}}}$$

$$[S_F]_i = \frac{\partial F_{tk}(\{p\})}{\partial p_i} \approx \frac{F_{tk}(\{p\}^{\text{per}}) - F_{tk}(\{p\}^{\text{ref}})}{p_i^{\text{per}} - p_i^{\text{ref}}}$$

$$p_i^{\text{per}} = p_i^{\text{ref}} + \epsilon p_i^{\text{ref}}$$

Relative sensitivity

$$[S_U]_i^* \approx \frac{U_{tk}(\{p\}^{\text{per}}) - U_{tk}(\{p\}^{\text{ref}})}{\epsilon} = [S_U]_i p_i^{\text{ref}}$$

$$[S_F]_i^* \approx \frac{F_{tk}(\{p\}^{\text{per}}) - F_{tk}(\{p\}^{\text{ref}})}{\epsilon} = [S_F]_i p_i^{\text{ref}}$$

```
% run abaqus
[Uref, Fref, Su, Sf] = abaqus(p, ABQ);

% compute the residual
Ru = Uexp - Uref;
Rf = Fexp - Fref;

% compute the Hessian
Hu = transpose(Su) * Su;
Hf = transpose(Sf) * Sf;

% compute the Jacobian matrix
Ju = transpose(Su) * Ru;
Jf = transpose(Sf) * Rf;

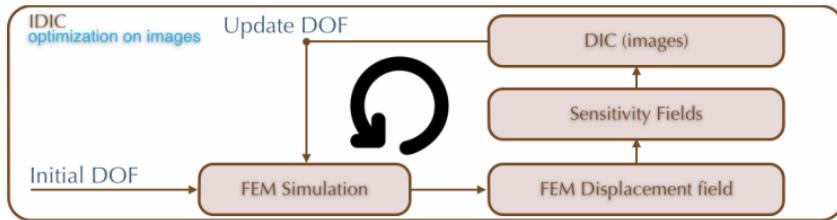
% combine the two systems
H = Wu * Hu + Wf * Hf;
J = Wu * Ju + Wf * Jf;

% solve for the update in the parameters:
dp = H \ J;

% update the parameters
p = p + dp .* p;
```



# Integrated DIC



I-DIC cost function

$$\eta_l^2(\{p\}) = \frac{1}{2\gamma_l^2} \sum_{t=1}^{N_t} \sum_{k=1}^{N_k} \left( f_k - \tilde{g}_{kt}(\{p\}) \right)^2$$

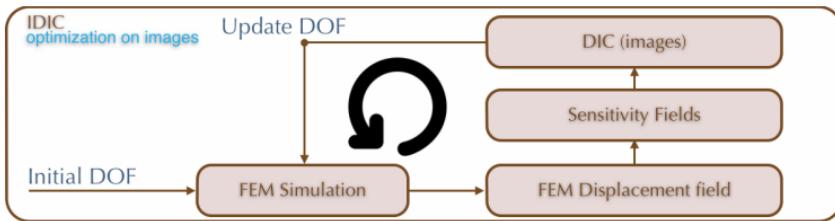
IDIC system of equations

$$[H_l]\{\delta p\} = \{J_l\}$$

$$[H_l]_{ij} = [S_U]_i \{\vec{\nabla}f\} [\vec{\varphi}]^T [\vec{\varphi}] \{\vec{\nabla}f\} [S_l]_j$$

$$[J_l]_i = [S_U]_i \{\vec{\nabla}f\} [\vec{\varphi}]^T \{r\}$$

# Integrated DIC



I-DIC cost function

$$\eta_I^2(\{p\}) = \frac{1}{2\gamma_I^2} \sum_{t=1}^{N_t} \sum_{k=1}^{N_k} \left( f_k - \tilde{g}_{kt}(\{p\}) \right)^2$$

Force cost function

$$\eta_F^2(\{p\}) = \frac{1}{\gamma_F^2} \sum_{t=1}^{N_t} (F_t^{\text{exp}} - F_t(\{p\}))^2$$

IDIC system of equations

$$[H_I]\{\delta p\} = \{J_I\}$$

$$[H_I]_{ij} = [S_U]_i \{\vec{\nabla}f\} [\vec{\varphi}]^T [\vec{\varphi}] \{\vec{\nabla}f\} [S_I]_j$$

$$[J_I]_i = [S_U]_i \{\vec{\nabla}f\} [\vec{\varphi}]^T \{r\}$$

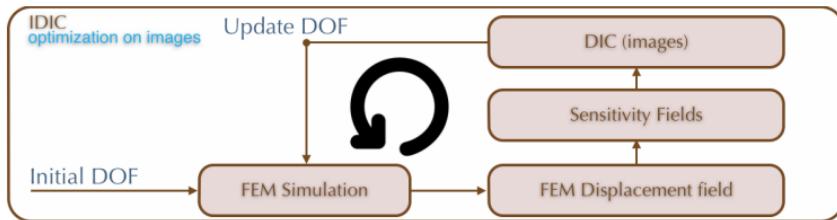
Force system of equations

$$[H_F]\{\delta p\} = \{J_F\}$$

$$[H_F]_{ij} = [S_F]_i [S_F]_j$$

$$[J_F]_i = [S_F]_i \{R_F\}$$

# Integrated DIC



I-DIC cost function

$$\eta_I^2(\{p\}) = \frac{1}{2\gamma_I^2} \sum_{t=1}^{N_t} \sum_{k=1}^{N_k} \left( f_k - \tilde{g}_{kt}(\{p\}) \right)^2$$

Force cost function

$$\eta_F^2(\{p\}) = \frac{1}{\gamma_F^2} \sum_{t=1}^{N_t} (F_t^{\text{exp}} - F_t(\{p\}))^2$$

Single experiment cost function

$$\eta_e^2 = \eta_I^2 + \eta_F^2$$

IDIC system of equations

$$[H_I]\{\delta p\} = \{J_I\}$$

$$[H_I]_{ij} = [S_U]_i \{\vec{\nabla} f\} [\varphi]^T [\varphi] \{\vec{\nabla} f\} [S_I]_j$$

$$[J_I]_i = [S_U]_i \{\vec{\nabla} f\} [\varphi]^T \{r\}$$

Force system of equations

$$[H_F]\{\delta p\} = \{J_F\}$$

$$[H_F]_{ij} = [S_F]_i [S_F]_j$$

$$[J_F]_i = [S_F]_i \{R_F\}$$

Total system of equations

$$([H_I] + [H_F]) \{\delta p\} = \{J_U\} + \{J_F\}$$

# Implementing IDIC

$$[H_I]\{\delta p\} = \{J_I\}$$

$$\begin{aligned}[H_I]_{ij} &= [S_U]_i \{\vec{\nabla} f\} [\vec{\varphi}]^T [\vec{\varphi}] \{\vec{\nabla} f\} [S_I]_j \\ [J_I]_i &= [S_U]_i \{\vec{\nabla} f\} [\vec{\varphi}]^T \{r\}\end{aligned}$$

```
% compute the Hessian
Hu = transpose(Su) * M * Su;

% compute the Jacobian Matrix
Ju = transpose(Su) * b;
```

# Implementing IDIC

$$[H_I]\{\delta p\} = \{J_I\}$$

$$[H_I]_{ij} = [S_U]_i \{\vec{\nabla} f\} [\vec{\varphi}]^T [\vec{\varphi}] \{\vec{\nabla} f\} [S_I]_j$$

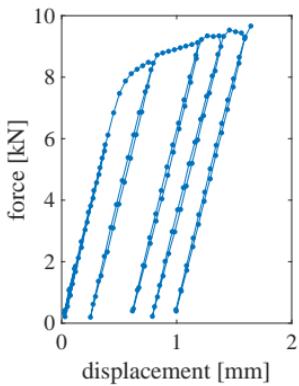
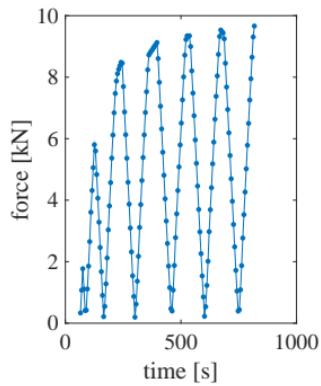
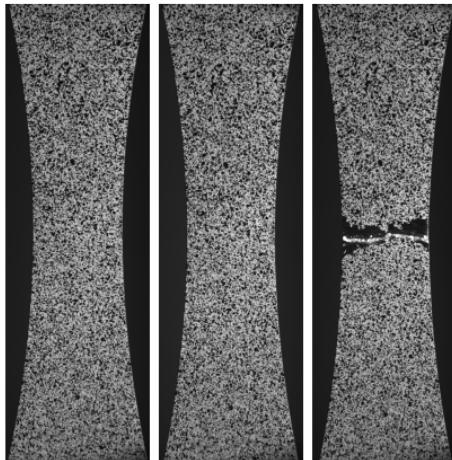
$$[J_I]_i = [S_U]_i \{\vec{\nabla} f\} [\vec{\varphi}]^T \{r\}$$

$$\approx [\vec{S}_U]_i [M] \delta\{a\} \rightarrow \textcolor{red}{FEMU}$$

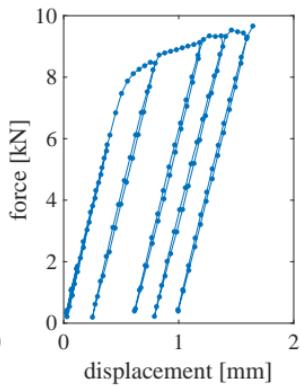
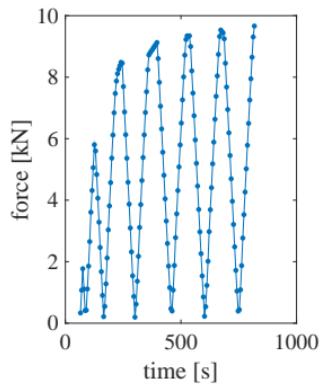
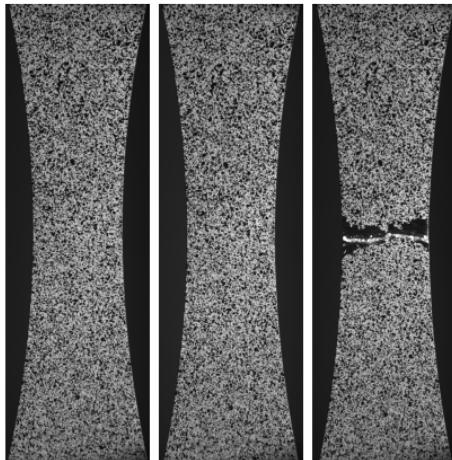
```
% compute the Hessian
Hu = transpose(Su) * M * Su;

% compute the Jacobian Matrix
Ju = transpose(Su) * b;
```

# Workshop Case - AA2219

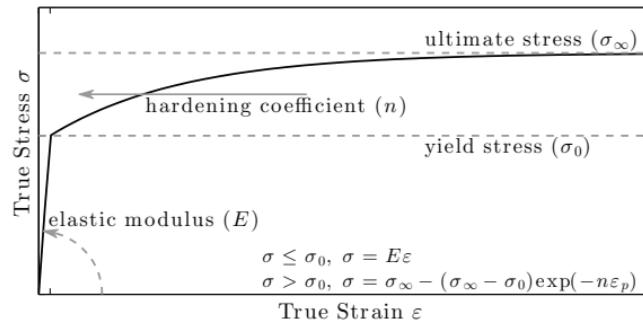


# Workshop Case - AA2219



# Example Case - Model

- Aluminum Alloy 2219
- 2 Elastic parameters  
 $E, \nu$
- 3 Isotropic Exponential Hardening parameters  
 $\sigma_0, \sigma_\infty, n$



## Voce hardening

$$\sigma = E\varepsilon, \quad \sigma \leq \sigma_0$$

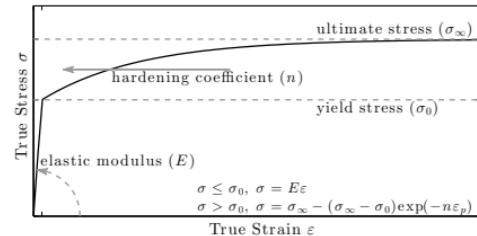
$$\sigma = \sigma_\infty - (\sigma_\infty - \sigma_0) \exp(-n\varepsilon_p), \quad \sigma > \sigma_0$$

a

<sup>a</sup>Voce1955.

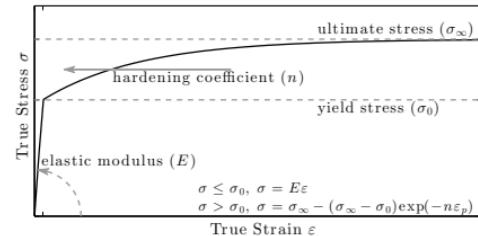
# Stress-strain identification

## ■ Extract Stress and Strain



# Stress-strain identification

- Extract Stress and Strain
- $DIC \rightarrow \varepsilon$
- $\sigma = F/A = F(1 + \varepsilon)/A_0$

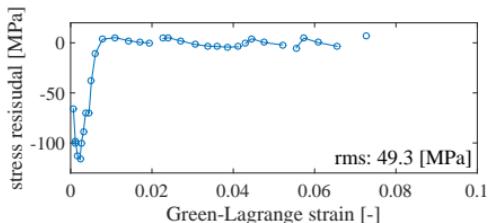
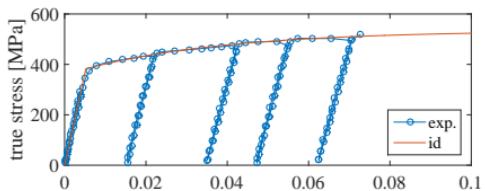
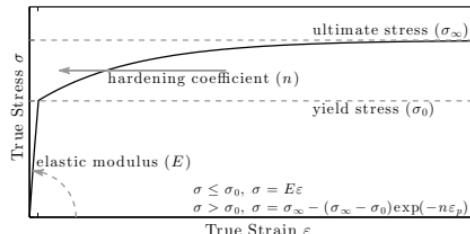


# Stress-strain identification

- Extract Stress and Strain
- $DIC \rightarrow \varepsilon$
- $\sigma = F/A = F(1 + \varepsilon)/A_0$
- 49 MPa stress residual

## Parameters

$p_1$ $E$	$p_2$ $\nu$	$p_3$ $\sigma_0$	$p_4$ $\sigma_\infty$	$p_5$ $n$
[GPa]	[-]	[MPa]	[MPa]	[-]
73.2	0.3*	382	534	28.2



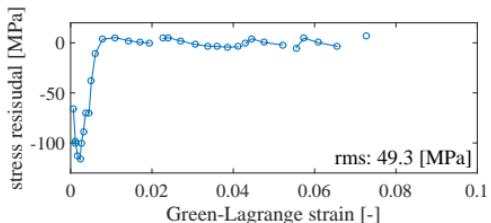
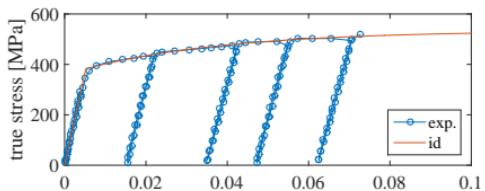
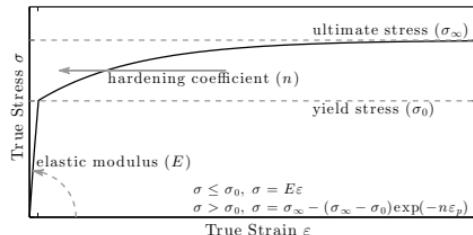
# Stress-strain identification

- Extract Stress and Strain
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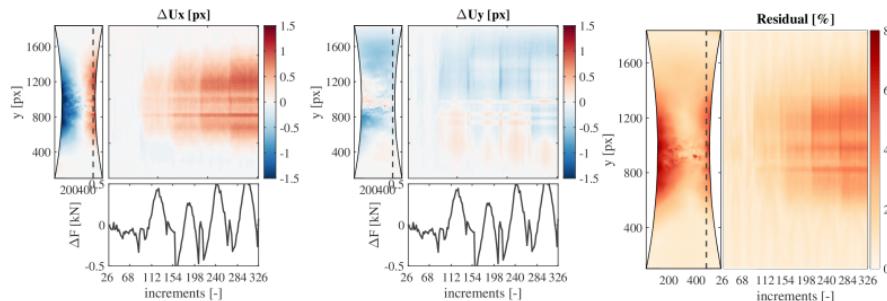
## Parameters

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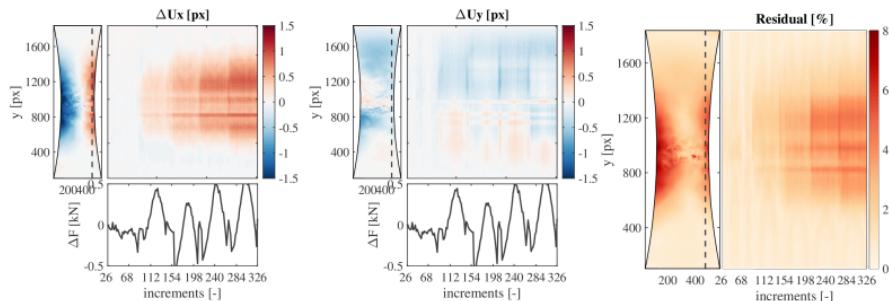
- Is this a good identification?



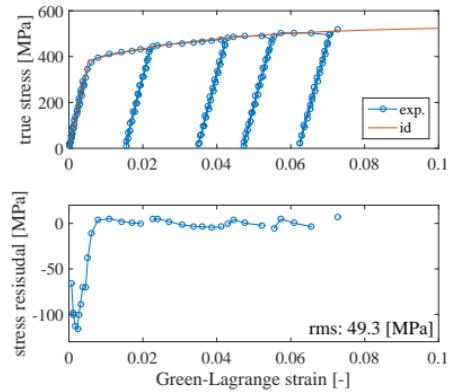
# Stress-strain identification - Residuals



# Stress-strain identification - Residuals



- Is this a good twin?



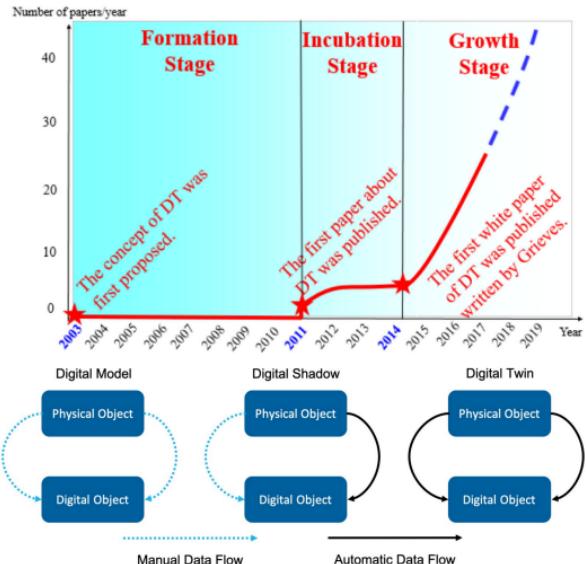
# Conclusions

## ■ Digital Twin

- ▶ Fast-growing subject
- ▶ A model that updates based on experimental data
- ▶ Keep track of the physical state
- ▶ Test virtual scenarios
- ▶ Extract internal states

## ■ Mini Symposium MS5

- ▶ Wednesday morning
- ▶ Julien RÉTHORÉ and Jean-Charles PASSIEUX





# Exercises

three exercises:

- ① DIC
- ② FEMU
- ③ IDIC

at three different levels of programming difficulty:

- ① easy
- ② normal
- ③ hard

unzip the .zip you prefer → put the files in the main folder (together with /lib and the .mat files)

# Exercise 01 - DIC

Easy

- ① inspect the image series, what type of experiment is this?
- ② what data type are the images after reading?
- ③ why convert them to floating point?
- ④ how is the DIC initialized? Does it matter? Can you think of a smarter choice?

Normal

- ① what is the size of the support of a node?
- ② each nodes has two degrees of freedom, how are they arranged in  $M$ ,  $a$  and  $b$ ?
- ③ how are the index vectors  $I_x$  and  $I_y$  used to achieve this?
- ④ is the DIC solution dependent on the initialization?
- ⑤ what influences the DIC accuracy?

Hard

- ① are the shapefunctions  $\varphi$  vector fields or scalar fields?
- ② how would you define the spatial resolution of GDIC?
- ③ is there a relation between  $M$  and the accuracy of the solution?

# Exercise 02 - FEMU

Easy

- ① what do the five parameters in  $\{p\}$  represent?
- ② what do the sensitivity fields represent?

Normal

- ① are each of the parameters equally sensitive? How can you tell?
- ② look at the help of abaqus.m, it discusses relative sensitivity fields. What is the consequence?
- ③ what is the relative weight of each of the nodes in the cost function?
- ④ the Levenberg-Marquardt implementation slows the convergences but improves robustness, try some different LM strengths. Which parameter becomes unstable first?

Hard

- ① plot the 5 sensitivity fields, do you understand what they mean?
- ② what are the eigenvectors and eigenvalues of H, do you understand what they mean?
- ③ improve the code by proposing a correction for the weight of each node
- ④ explain how the Levenberg-Marquardt works, what is the added cost function?

# Exercise 03 - IDIC

Easy

- ① run both the FEMU version of the code and the IDIC version of the code, how are they different?

Normal

- ① this time the displacement fields are scaled with the pixelsize, why?
- ② similarly, we use the gray value uncertainty  $\gamma_i$  to weight each cost function, why?
- ③ under which conditions would IDIC and FEMU-M be equal? and when would they be different
- ④ after having calibrated our model, what does the digital twin allow you to do?

Hard

- ①  $[S_U]^T [M] [S_U]$  is easier to compute in a loop over the increments, why?
- ② explain why the two Jacobian matrices  $\{J_U\}$  (FEMU-M and IDIC) are approximate each other.

