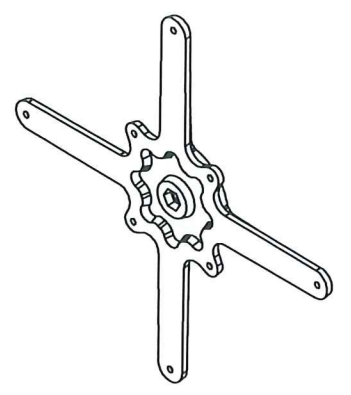
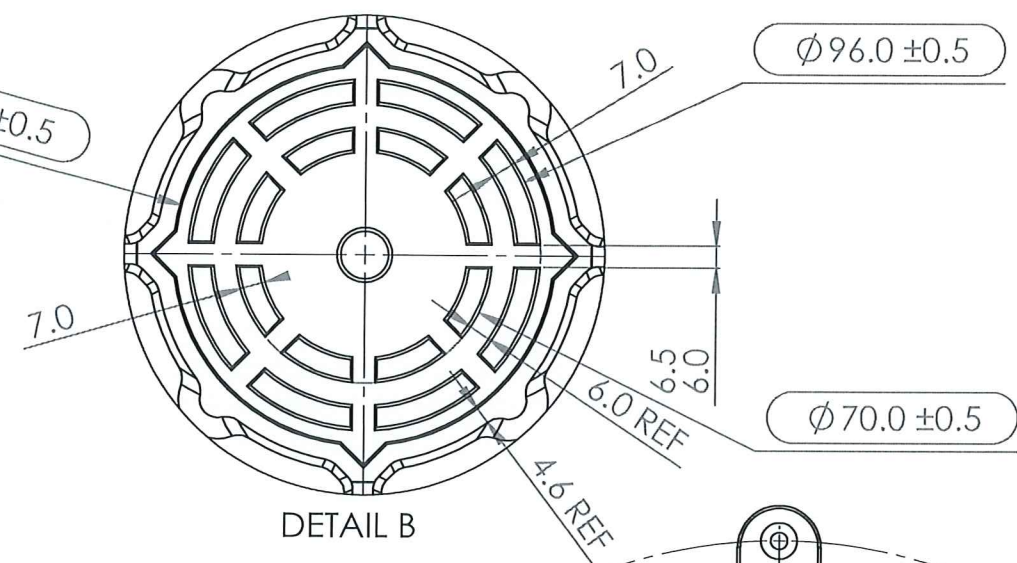
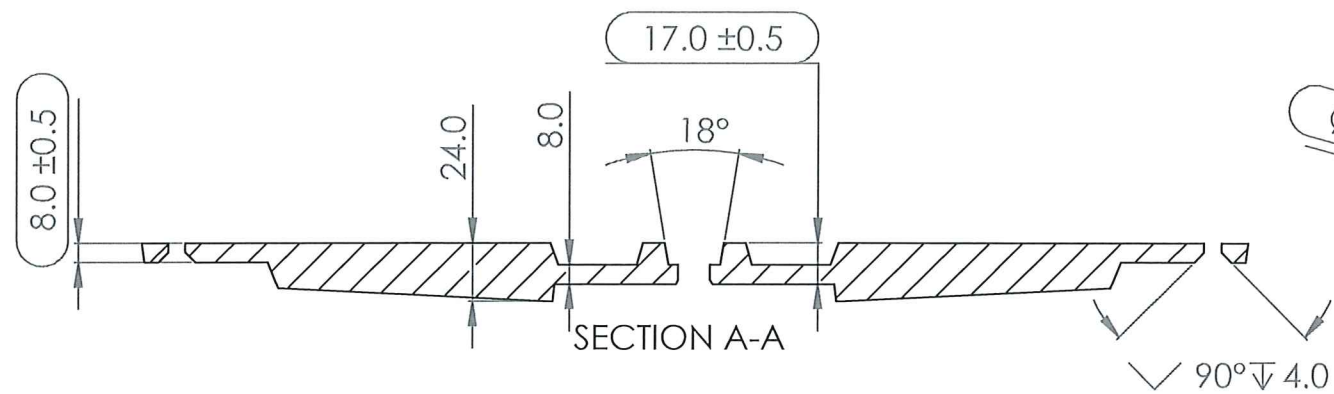
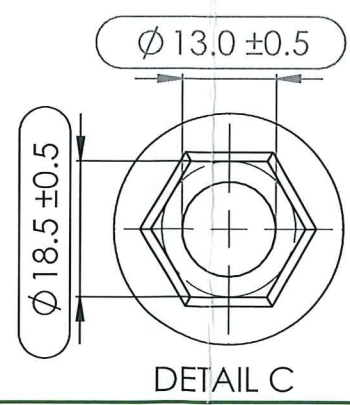
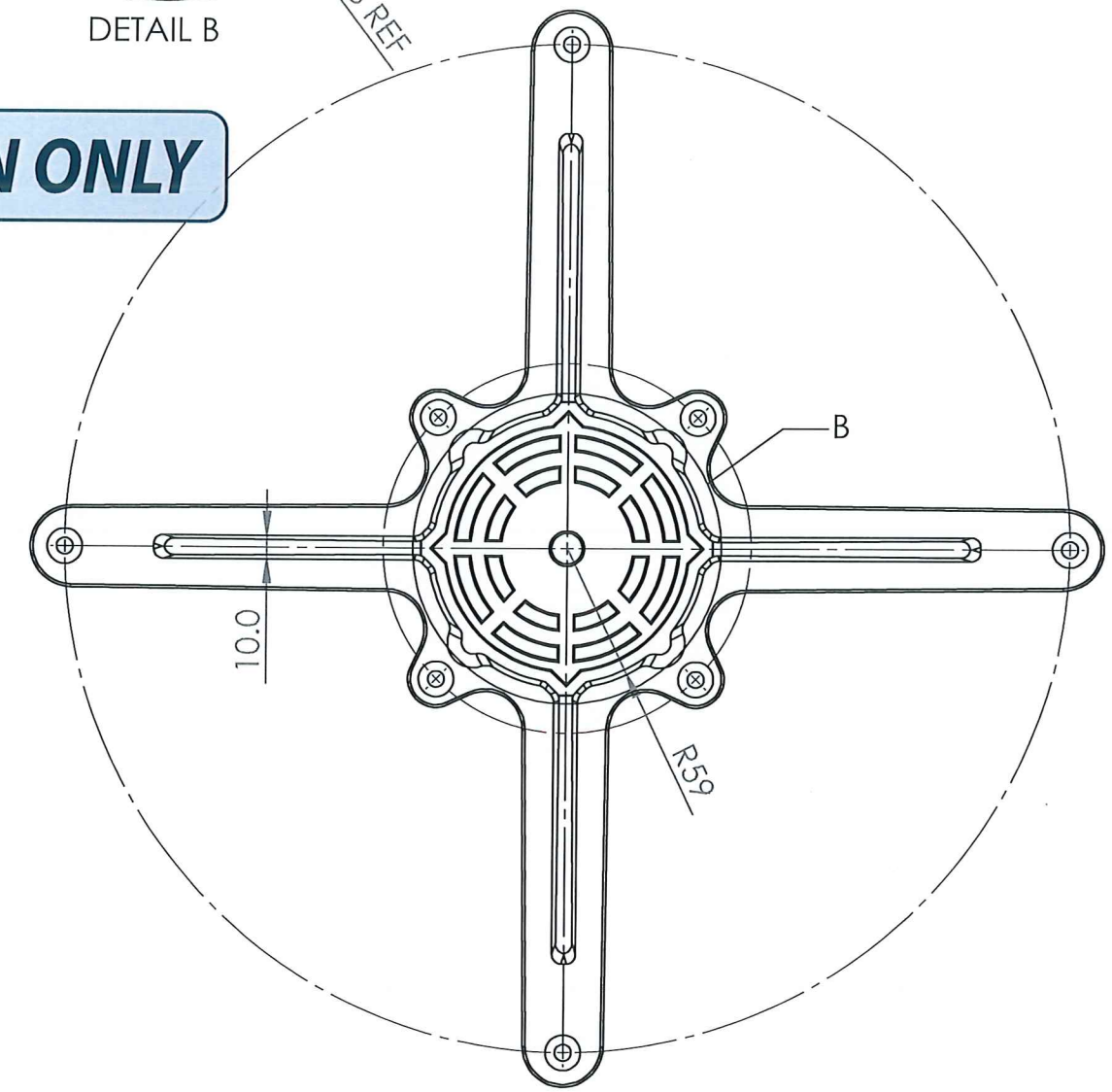
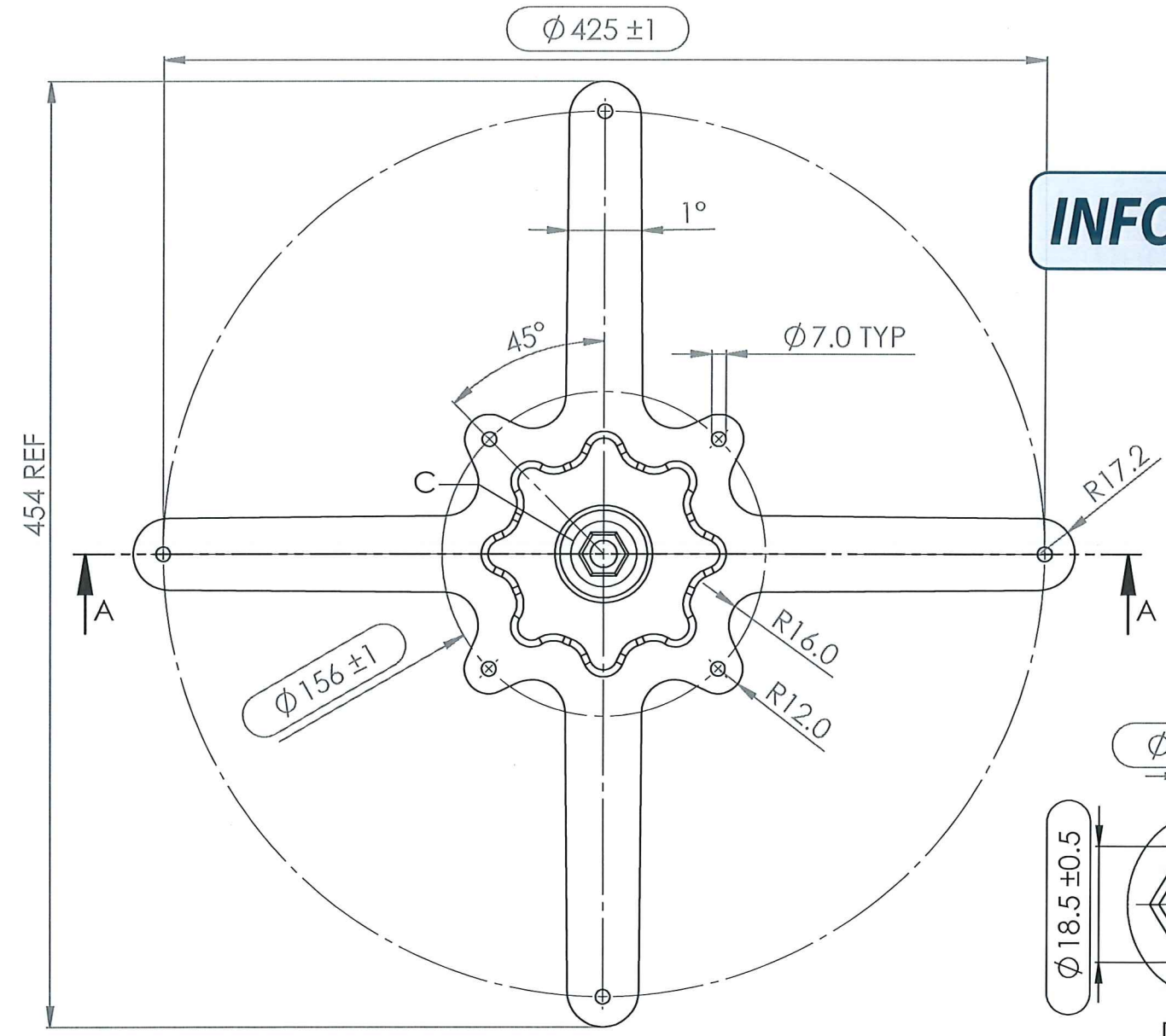


u11adullg



INFORMATION ONLY



- NOTE
1. REFER TO 3D CAD FOR ALL UNSPECIFIED DIMENSIONS
 2. CASTING MUST BE FREE OF AIR HOLES.
 3. ANY MODIFICATIONS TO DRAWING MUST BE APPROVED BY FLAT
 4. MINIMUM WALL THICKNESS 8.0MM
 5. TOP PLATE SUITABLE WITH 3" AND 4" POST
 6. EXTERNAL SURFACE FINISH IS MATTE
 7. INTERNAL SURFACE FINISH IS AS CAST

APPROVED
By Matthew Nagel at 10:10 am, Sep 05, 2016

REVIEWED
By Astrid Gouriten at 9:14 am, Sep 05, 2016

						UNLESS OTHERWISE SPECIFIED -DIMENSIONS ARE IN MILLIMETERS -TOLERANCES:		
						Angular +/- 1 deg	Linear 0 ±1 0.0 ±0.5 0.00 ±0.2	
A02	NA	21.05.13	YF	ANTI ROTATION FEATURE ADDED FOR 4" POST		CAD DATA IS MASTER FOR ALL DIMENSIONS		
A03	111/112	01.05.15	MN	SEE ECN 111/112				
01	NA	05.09.16	MN	TEMPLATE CHANGED		DRAWN	YF	03.05.13
REV	ECN	DATE	BY	DESCRIPTION		CHECKED	AG	05.09.16

DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	FLAT engineering stability		THIS DRAWING IS COPYRIGHT AND REMAINS THE PROPERTY OF FLAT TECHNOLOGIES. THE DRAWING SHALL NOT BE REPRODUCED OR COPIED IN ANY FORM WITHOUT THE WRITTEN PERMISSION OF FLAT TECHNOLOGIES.	
THIRD ANGLE PROJECTION		TITLE 3" AND 4" POST TOP PLATE			
MATERIAL: CAST IRON		FINISH MATTE TEXTURE BLACK POWDER COATING	DWG No. 0321	Rev. 01	SIZE A3
		WEIGHT (Kilograms) 3.00	SCALE NTS		