

**Experiment 9** 

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Subject Name: Cloud IoT Subject Code: 22CSP-367

1. Aim: Automate quality inspection of products using cameras and edge computing.

- **2. Objective:** To design and implement an automated quality inspection system for products using cameras and edge computing.
- **3. Hardware / Software Used:** IoT Cameras, Edge Computing Devices, Cloud Integration (Optional), Actuators and Alerts.

## 4. Procedure:

- a. Data Collection (Image Acquisition)
- Cameras: Use industrial/machine vision cameras placed along the production line.
- Lighting: Optimize lighting to reduce shadows and enhance defect visibility.
- Trigger Mechanism: Use sensors to capture images as products pass by. b. Image Preprocessing
- Enhancement: Remove noise and highlight key features.
- Resizing: Standardize image size (e.g., 224x224 pixels).
- Normalization: Scale pixel values.
- Data Augmentation: Apply rotations, lighting variations, etc., for training diversity.

#### c. Defect Detection Model

- CNNs: Use CNNs for image-based defect classification.
- Pre-trained Models: Fine-tune models like ResNet or VGG16 on labeled datasets.
- Edge Inference: Deploy the model on edge devices for real-time detection.

## d. Edge Computing

- Real-Time Processing: Analyze images locally to reduce latency.
- Hardware: Use Raspberry Pi, NVIDIA Jetson, or Intel NUC based on performance needs.
- Model Optimization:
- Quantization: Reduce weight precision (e.g., float32 → int8).
- Pruning: Remove unnecessary model components.

## e. Integration with Actuators

- Defect Rejection: Trigger actuators to remove defective products.
- Alerts: Notify operators via SMS, email, or IoT dashboards.

#### 5. Code:

```
import cv2 import
numpy as np import
tensorflow as tf
from tensorflow.keras.applications import VGG16
from tensorflow.keras.models import Sequential
from tensorflow.keras.layers import Dense, Flatten
# Load and preprocess image image =
cv2.imread("product.jpg") image resized =
cv2.resize(image,
                        (224,
image normalized = image resized / 255.0
# Expand dimensions to match model input shape input image
= np.expand dims(image normalized, axis=0)
# Load trained model (already trained and saved as .h5)
model = tf.keras.models.load model("defect detection model.h5")
# Make prediction
prediction = model.predict(input image) class index
= np.argmax(prediction)
```

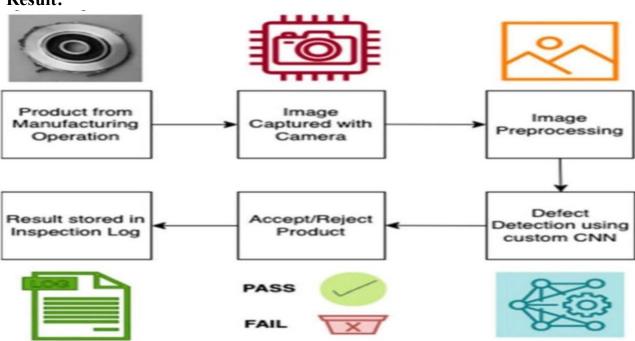
# Interpret and act on prediction

if class\_index == 0:
print("Product is defective")
 send\_alert("Defective product detected!")

trigger\_actuator()
else:

print("Product is not defective") 6.

#### **Result:**



# 7. Learning Outcomes:

- 1. Understand how to preprocess images (resizing, normalization) and feed them into a deep learning model for real-time classification.
- 2. Gain practical experience in using transfer learning by fine-tuning a pre-trained VGG16 model for a specific task like defect detection.
- 3. Learn how to integrate machine learning models with alert systems and actuators to enable automated decision-making in industrial environments.