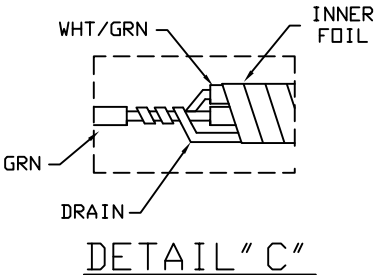


REVISIONS				
REV.	ZONE	DESCRIPTION	DATE	APPROVAL
A	-	ADDED ECN2193	10-04-96	---
B	-	ADDED ECN2449	2-18-97	WG
C	-	ADDED ECN2633	5-15-97	NTC
D	-	ADDED ECN3284	3/17/98	NTC
E	-	ADDED ECN4060	03-03-99	---
F	-	ADDED ECN4603	1-11-00	LTL
G	-	ADDED ECN4913	7/13/00	NTC
H	-	ADDED SHRINK TUBING UNDER CABLE GROMMET. ECN5211	4/10/01	DJS/DH
I	-	ADDED ECN6703	1/23/03	RWR
J	-	ADDED ECN7028	05/03	JRF
K	-	ADDED ECN7307	8/19/03	EJB
L	-	ADDED ECN7840	4/7/04	EJB

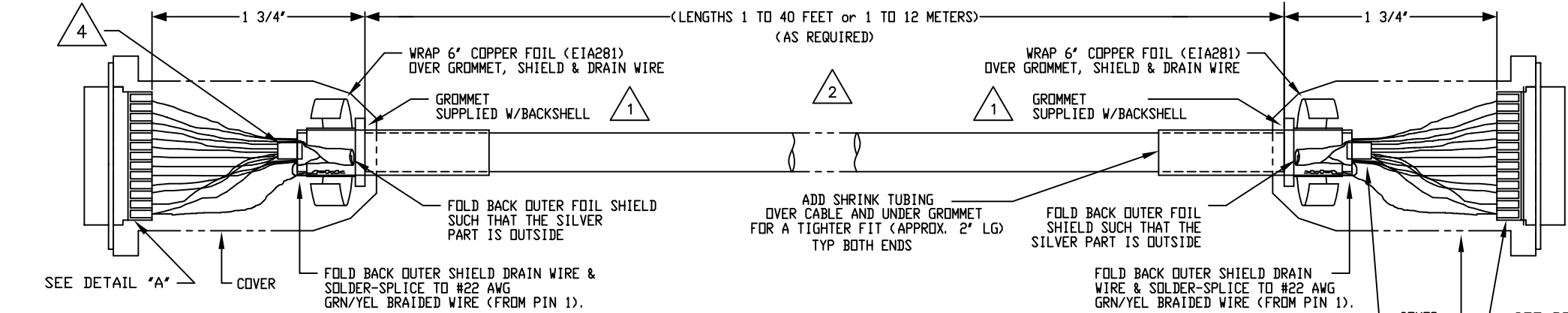
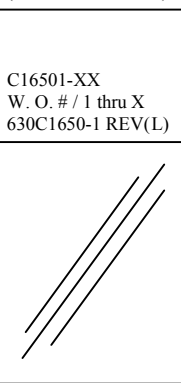
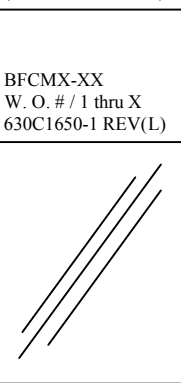
PIN	WIRE	SIGNAL
13	BLU/BLK	BRAKE -
12	WHT	CW/+ LMT
11	GRY/RED	HC
10	GRY/BLK	HA
9	#22 RED/BLK	SETUP (-5V)
8	WHT/YEL	TACH-
7	BRN	MKR
6	WHT/BRN	MKR-N
5	WHT/GRY	HB
4	GRN/BLK	COM
3(1/2)	#22 VIO	ENC +5V
3(2/2)	#22 WHT/VIO	ENC +5V
2	BLK	EXT SD
1	OUTER SHIELD	OUTER SHIELD
14	RED	COS
15	WHT/RED	COS-N
16	#24 RED/ORN	LMT +5V
17	ORN	SIN
18	WHT/ORN	SIN-N
19	YEL	TACH+
20	#24 BLK/ORN	LMT COM
21(1/3)	#22 GRN	ENC COM
21(2/3)	#22 WHT/GRN	ENC COM
21(3/3)	INNER SHIELD	INNER SHIELD
22	PINK	HM LMT
23	YEL/BLK	ENC FLT
24	GRY	CCW/- LMT
25	BLU	BRAKE+

SIGNAL	WIRE	SOCKET
OUTER SHIELD	OUTER SHIELD	1
EXT SD	BLK	2
ENC +5V	#22 VIO	3(1/2)
ENC +5V	#22 WHT/VIO	3(2/2)
COM	GRN/BLK	4
HB	WHT/GRY	5
MKR-N	WHT/BRN	6
MKR	BRN	7
TACH-	WHT/YEL	8
SETUP (-5V)	#22 RED/BLK	9
HA	GRY/BLK	10
HC	GRY/RED	11
CW/+ LMT	WHT	12
BRAKE-	BLU/BLK	13
BRAKE+	BLU	25
CCW/- LMT	GRY	24
ENC FLT	YEL/BLK	23
HM LMT	PINK	22
ENC COM	#22 GRN	21(1/2)
ENC COM	#22 WHT/GRN	21(2/2)
LMT COM	#24 BLK/ORN	20
TACH+	YEL	19
SIN-N	WHT/ORN	18
SIN	ORN	17
LMT +5V	#24 RED/ORN	16
COS-N	WHT/RED	15
COS	RED	14
INNER SHIELD	INNER SHIELD	N.C.



LABELS FOR
BFCMX CABLES:
(2) REQUIRED,
(1 AT EACH END)

LABELS FOR
C1650 CABLES:
(2) REQUIRED,
(1 AT EACH END)

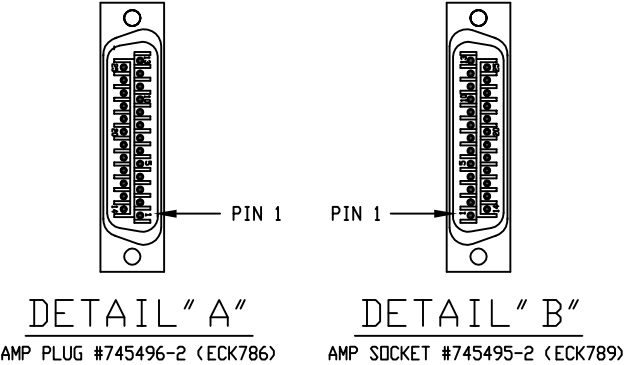


4 UNWRAP INNER FOIL SHIELD AS FAR BACK AS POSSIBLE. SEPARATE GREEN WIRE INSULATION. SOLDER-SPLICE WHT/GRN & INNER DRAIN WIRES TO GREEN WIRE. WRAP INNER FOIL SHIELD OVER SOLDER-SPLICE. COVER INNER BUNDLE, SPLICE & INNER SHIELD WITH SHRINK TUBING AS FAR IN CABLE AS POSSIBLE. CONNECT GREEN WIRE TO PIN 21. SEE DETAIL 'C'. NOTE: INNER SHIELD MUST NOT TOUCH OUTER SHIELD OR BACKSHELL.


3 FOR CRIMP TOOL USE AMP HANDLE ASSY 58074-1 WITH AMP HEAD ASSY 58063-2

2 STARTING CABLE LENGTH = 6" LONGER THAN REQUIRED LENGTH.

1 USE #2 GROMMET WITH 2 DOTS AS SHOWN BELOW WHICH IS SUPPLIED W/BACKSHELL



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TOLERANCES ON FRACTIONS DECIMALS ANGLES 0 TO 6 ± 1/32 .XX ± .01 ± 0-30' OVER 6 ± 1/16 .XXX ± .005		
RMS FINISH	✓	EXCEPT AS NOTED
DRAWN	LTL	1-11-00
CHECKED	AGS	7/00
APPD.	AGS	7/00

PART CODE:				
C16501-XX	C16501-10 TO 120	LENGTHS 1 TO 12 MTR		
BFCMX-XX	BFCMX-1 TO 40	LENGTHS 1 TO 40 FT		
<div>AEROTECH, INC. 101 Zeta Drive Pittsburgh, PA. 15238 (412) 963-7470 TWX710-795-3125</div>				
BRUSHLESS FEEDBACK CABLE 120 DECIMETERS (40') MAX LENGTH CABLE: BL FB-25DU-25DU-MAX120DM				
PART CODE		SIZE	REV.	
SEE ABOVE		C	630C1650-1 L	
SCALE NTS	FILE NAME 630C1650-1L1.DWG		SHEET	1 OF 1