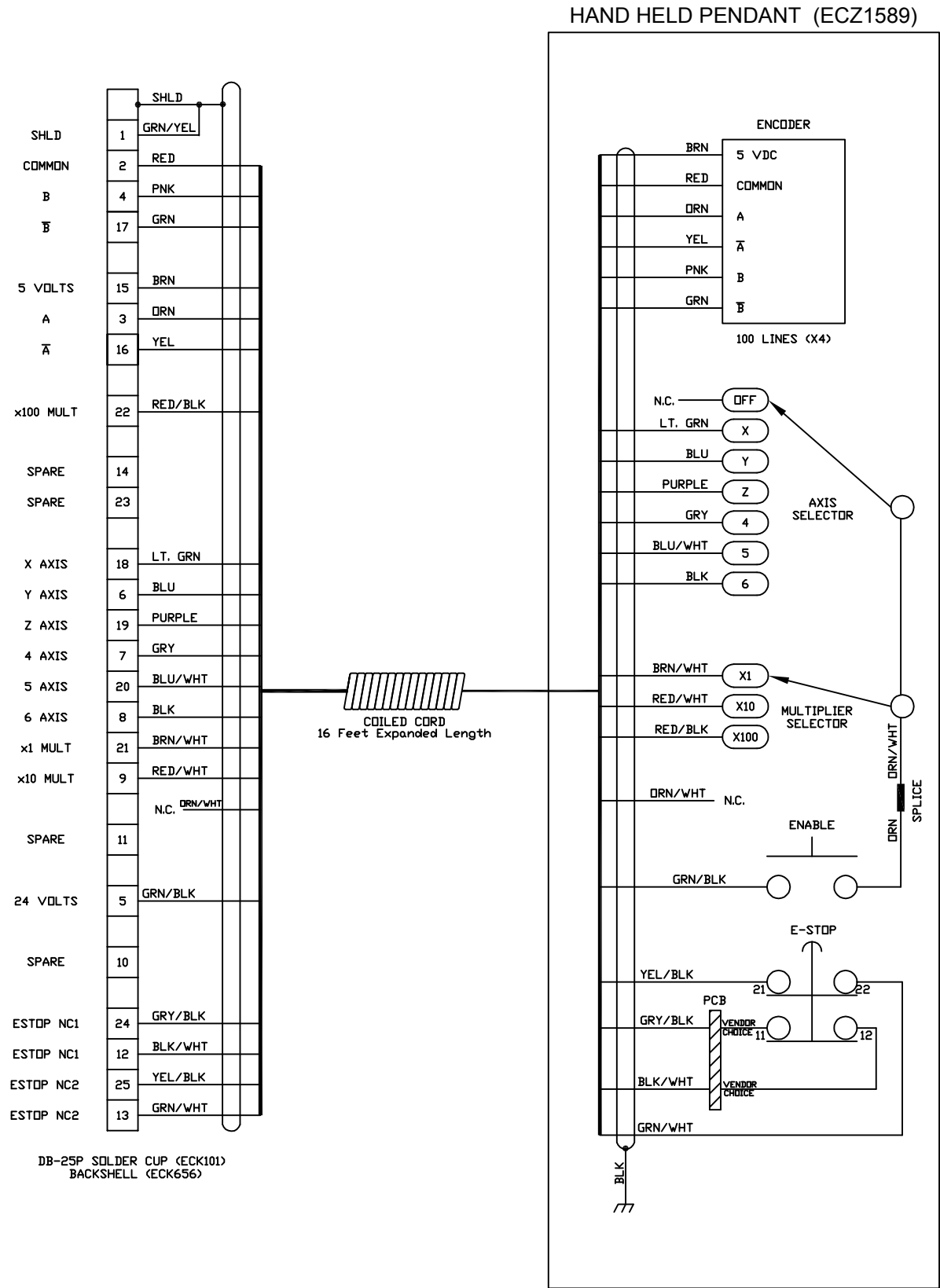


REVISIONS			
REV.	DESCRIPTION	DRAWN	DATE
A	ADDED ECN 13211	JFM	3/14/2011

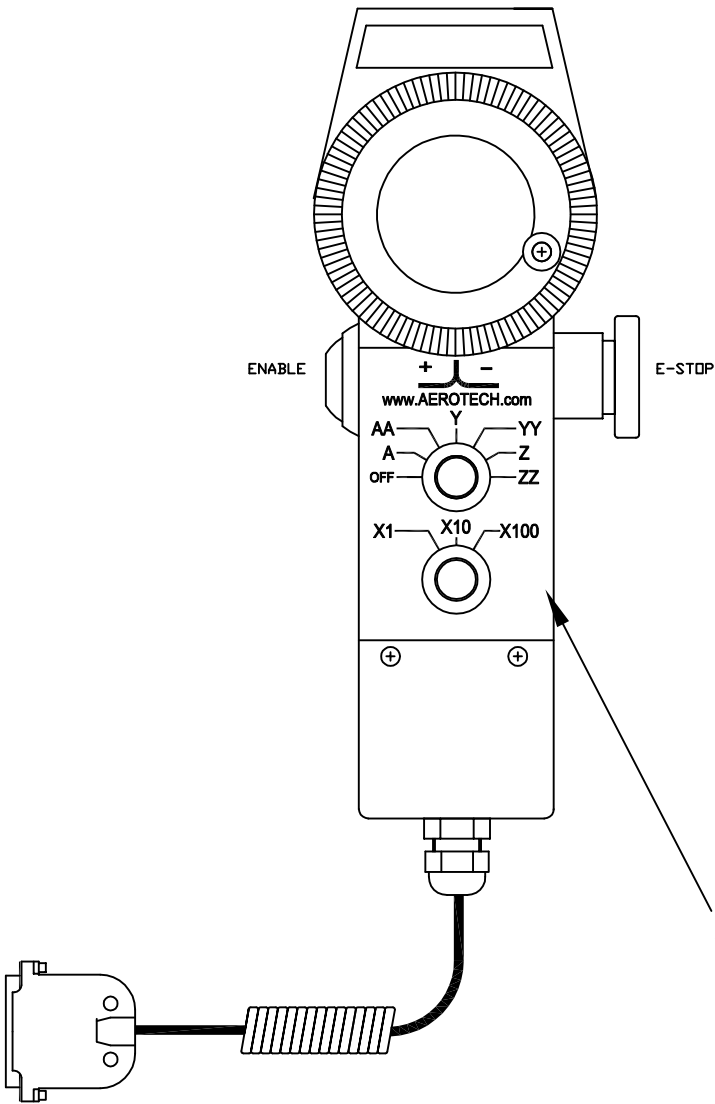


DIS-ASSMBLY INSTRUCTIONS

- 1) REMOVE TWO SET SCREWS IN ROTATING HANDWHEEL KNOB (BOTH ARE IN THE SAME HOLE).
- 2) KNOB IS VERY TIGHT, YOU MUST CAREFULLY PRY IT LOOSE WITH TWO SCREWDRIVERS, PROTECTING COVER FROM SCRATCHES.
- 3) REMOVE FIVE SCREWS, INCLUDING THREE OUTER SCREWS BENEATH KNOB.
- 4) TO REMOVE FRONT PANEL HOLD CASE IN RIGHT HAND WITH THUMB ON TOP OF E-STOP SWITCH AND WITH LEFT HAND AROUND YELLOW KNOBS PRY TO LEFT TO EXPAND CASE AND FOLD OUT COVER PLATE.



MODIFICATION INSTRUCTIONS

- 1) REMOVE EXISTING E-STOP SWITCH AND REPLACE WITH EAW01260 AND REPLACE WIRES ON CONTACTS 11 AND 12.
- 2) DISCONNECT YEL/BLK WIRE FROM ENABLE BUTTON AND CONNECT TO E-STOP CONTACT 21.
- 3) CUT DRN/WHT WIRE 1.5' FROM PCB CONNECTOR, SOLDER/SPLICE TO DRN WIRE AND CONNECT TO ENABLE SWITCH (ON THE OPEN SIDE OF SWITCH WHERE WIRE WAS REMOVED IN STEP 2).
- 4) DRN/WHT WIRE IS NOT CONNECTED ANYWHERE.
- 5) CUT GRN/WHT WIRE 1.5' FROM PCB CONNECTOR, AND CONNECT TO E-STOP CONTACT 22.
- 6) WIRE D-STYLE CONNECTOR AS SHOWN AND RE-ASSEMBLE.



2. LABEL AXIS SELECTOR SWITCH WITH 620D141002.Dwg
1. LABEL REAR OF UNIT WITH TYPE 4 - MIA00424



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TOLERANCES ON FRACTIONS DECIMALS ANGLES 0 TO 6 ± 1/32 .XX ± .01 ± 0-30' OVER 6 ± 1/16 .XXX ± .005				MPG HANDHELD PENDANT			
RMS FINISH  EXCEPT AS NOTED				PART CODE	SIZE		REV.
DRAWN JFM 7/22/2009				MPG	D	620D1410	A
CHECKED AGS 7/24/2009							
APPD. JFM 7/24/2009				SCALE NTS	FILE NAME	620D1410A1.Dwg	SHEET 1 of 1