Hopping Robot Dynamics

1 Dynamic Equation of 3D Model in Flight Phase

In this section, we are going to introduce the 3D model of our hopping robot. At this stage, we only focus on the 3D dynamics in flight phase.

1.1 Model

Fig.2 shows the model of the 3D system. Note that there is no leg in the model because the massless leg will not contribute to the dynamics of the system. To make the derivation simple, we decomposed the flight phase dynamics into two parts: "internal dynamics" and "external dynamics". "Internal dynamics" refers to the dynamics of the system observed in frame 0. Frame 0 is a downward(-z direction) accelerating frame, or a transnational non-inertia frame. In this frame, there is no relative velocity among all particles. Besides, unlike rotating frame, it won't generate pseudo force(centrifugal force and Coriolis force). Hence one can simply consider the system being put in outer space where no gravity acts on the system. In such situation, only joint angles are variables while center of mass of the system is stationary. While "external dynamics" refers to the dynamics of frame 0, which only includes motions in x y z direction and under constant gravity in z-direction.

1.1.1 Important notes on the model

note that the box in the model has a different coordinate frame compare to frame 3. Below shows there relationships,

$${}^{o}R_{b} = {}^{o}R_{box} {}^{box}R_{b}$$

$$= {}^{o}R_{box} {}^{b}R_{box}^{T}$$

$$(1)$$

where ${}^{b}R_{box} = R_y(-\pi/2)R_z(-\pi)$

1.2 Equations

1.2.1 Recursive Newton-Euler method

For "internal dynamics", we apply recursive Newton-Euler method to get the analytic form of joint torques first

i	α _{i-1}	a _{i-1}	θ_{i}	d _i
1	0	0	θ_1	0
2	-π/2	0	π/2+θ ₂	0
3	-π/2	0	θ_3	0
4	π/2	0	θ_4	0
5	-π/2	0	-π/2	0
6	π/2	0	θ_6	0
7	-π/2	0	0	d ₇ +l ₂

Figure 1: DH table of 3D model.

Outward iteration: i from 0 to 6

$$i^{i+1}\omega_{i+1} = i^{i+1}R_{i} i\omega_{i} + \dot{\theta}_{i+1} i^{i+1}\hat{Z}_{i+1}
i^{i+1}\dot{\omega}_{i+1} = i^{i+1}R_{i} i\dot{\omega}_{i} + i^{i+1}R_{i} i\omega_{i} \times \dot{\theta}_{i+1} i^{i+1}\hat{Z}_{i+1} + \ddot{\theta}_{i+1} i^{i+1}\hat{Z}_{i+1}
i^{i+1}\dot{v}_{i+1} = i^{i+1}R_{i}(i\dot{\omega}_{i} \times i^{i}P_{i+1} + i\omega_{i} \times (i\omega_{i} \times i^{i}P_{i+1})) + i\dot{v}_{i}
i^{i+1}\dot{v}_{C_{i+1}} = i^{i+1}\dot{\omega}_{i+1} \times i^{i+1}P_{C_{i+1}} + i^{i+1}\omega_{i+1} \times (i^{i+1}\omega_{i+1} \times i^{i+1}P_{C_{i+1}}) + i^{i+1}\dot{v}_{i+1}
i^{i+1}F_{i+1} = m_{i+1} i^{i+1}\dot{v}_{C_{i+1}}
i^{i+1}N_{i+1} = i^{i+1}I_{i+1} i^{i+1}\dot{\omega}_{i+1} + i^{i+1}\omega_{i+1} \times i^{i+1}I_{i+1} i^{i+1}\omega_{i+1}$$
(2)

Inward iteration: i from 7 to 1

$${}^{i}f_{i} = {}^{i}R_{i+1} {}^{i+1}f_{i+1} + {}^{i}F_{i}$$

$${}^{i}n_{i} = {}^{i}N_{i} + {}^{i}R_{i+1} {}^{i+1}n_{i+1} + {}^{i}P_{C_{i}} \times {}^{i}F_{i} + {}^{i}P_{i+1} \times {}^{i}R_{i+1} {}^{i+1}f_{i+1}$$

$$\tau_{i} = {}^{i}n_{i}^{T} {}^{i}\hat{Z}_{i}$$
(3)

[!] missing description of the variables in above equations.

[!] missing the assignment of the first element in the iteration

1.2.2 Dynamic Equation Formulation

After getting the joint torques(τ) from recursive Newton-Euler method, we can get the elements of the matrices: $M(q)_{6\times 6}$, $C(q,\dot{q})_{6\times 6}$. Since we are free from external contact, we don't have relative motion due to the effect of gravity. As a result, we can consider $G(q)_{6\times 1}$ as a zero vector.

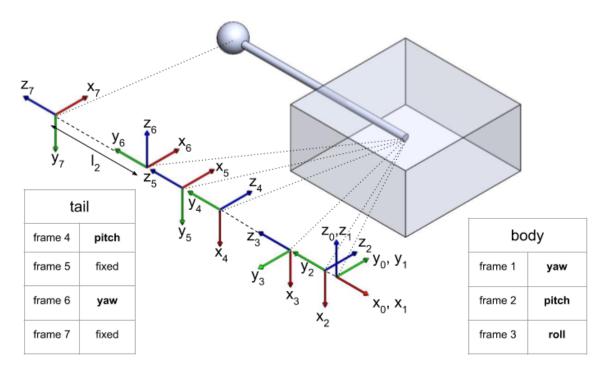


Figure 2: 3D model in flight phase. Frame 5 is a fix frame, hence there are only 6DOFs.

$$M_{i,j} = \frac{\partial}{\partial \ddot{\theta}_{j}} \tau_{i}$$

$$C_{i,j} = \frac{1}{2} \sum_{k=1}^{6} \left(\frac{\partial M_{i,j}}{\partial \theta_{k}} + \frac{\partial M_{i,k}}{\partial \theta_{j}} - \frac{\partial M_{k,j}}{\partial \theta_{i}} \right) \dot{\theta}_{k}$$

$$G_{i} = 0$$

$$(4)$$

i	α _{i-1}	a _{i-1}	θ_{i}	d _i
1	0	0	θ_1	0
2	-π/2	0	π/2+θ ₂	0
3	-π/2	0	θ_3	0
4	π/2	0	θ_4	0
5	-π/2	0	-π/2	0
6	π/2	0	θ_6	0
7	-π/2	0	0	d ₇ +l ₂

Figure 3: DH table of the linkage.

$$\begin{split} M_{1,1} &= S_2 \Big(I_{zz} S_2 + m_2 S_4 (d_7 + l_2)^2 (S_2 S_4 - C_2 C_3 C_4) \\ &\quad + m_2 C_4 S_6 (d_7 + l_2)^2 (C_4 S_2 S_6 - C_2 C_6 S_3 + C_2 C_3 S_4 S_6) \Big) \\ &\quad + C_2 \Big(S_3 \Big(I_{yy} C_2 S_3 - m_2 C_6 (d_7 + l_2)^2 (C_4 S_2 S_6 - C_2 C_6 S_3 + C_2 C_3 S_4 S_6) \Big) \\ &\quad + C_3 \Big(I_{xx} C_2 C_3 - m_2 C_4 (d_7 + l_2)^2 (S_2 S_4 - C_2 C_3 C_4) \\ &\quad + m_2 S_4 S_6 (d_7 + l_2)^2 (C_4 S_2 S_6 - C_2 C_6 S_3 + C_2 C_3 S_4 S_6) \Big) \Big) \\ M_{1,2} &= C_2 \bigg(C_3 \Big(I_{xx} S_3 + m_2 C_4^2 S_3 (d_7 + l_2)^2 + m_2 S_4 S_6 (d_7 + l_2)^2 (C_3 C_6 + S_3 S_4 S_6) \Big) \\ &\quad - S_3 \Big(I_{yy} C_3 + m_2 C_6 (d_7 + l_2)^2 (C_3 C_6 + S_3 S_4 S_6) \Big) \Big) + m_2 C_4 C_6 S_2 (d_7 + l_2)^2 (C_3 S_6 - C_6 S_3 S_4) \\ M_{1,3} &= S_2 (I_{zz} + m_2 S_4^2 (d_7 + l_2)^2 + m_2 C_4^2 S_6^2 (d_7 + l_2)^2 - m_2 C_2 C_4 C_6 (d_7 + l_2)^2 (S_3 S_6 + C_3 C_6 S_4) \\ M_{1,4} &= m_2 C_6 (d_7 + l_2)^2 (C_4 S_2 S_6 - C_2 C_6 S_3 + C_2 C_3 S_4 S_6) \\ M_{1,5} &= - M_2 (d_7 + l_2)^2 (S_2 S_4 - C_2 C_3 C_4) \\ M_{1,6} &= 0 \\ M_{2,1} &= S_3 \Big(I_{xx} C_2 C_3 - M_2 C_4 (d_7 + l_2)^2 (S_2 S_4 - C_2 C_3 C_4) + M_2 S_4 S_6 (d_7 + l_2)^2 (C_4 S_2 S_6 - C_2 C_6 S_3 + C_2 C_3 S_4 S_6) \Big) \\ M_{2,2} &= S_3 \Big(I_{xy} S_3 + M_2 C_4^2 S_3 (d_7 + l_2)^2 + M_2 S_4 S_6 (d_7 + l_2)^2 (C_3 C_6 + S_3 S_4 S_6) \Big) \\ M_{2,3} &= M_2 C_4 C_6 (d_7 + l_2)^2 (C_3 S_6 - C_8 S_3 S_4) \\ M_{2,4} &= M_2 C_6 (d_7 + l_2)^2 (C_3 S_6 - C_8 S_3 S_4) \\ M_{2,5} &= M_2 C_4 S_4 (d_7 + l_2)^2 (C_3 S_6 - C_2 C_6 S_3 + C_2 C_3 S_4 S_6) \\ M_{3,2} &= M_2 C_4 C_6 (d_7 + l_2)^2 (C_3 S_6 - C_2 S_3 S_4 S_6) \\ M_{3,3} &= I_{zz} S_2 + M_2 S_4 (d_7 + l_2)^2 (C_3 S_6 - C_2 S_3 S_4 S_6) \\ M_{3,4} &= M_2 C_6 (d_7 + l_2)^2 (C_3 S_6 - C_6 S_3 S_4) \\ M_{3,5} &= -M_2 S_4 (d_7 + l_2)^2 \\ M_{3,5} &= -M_2 S_4 (d_7 + l_2)^2 \\ M_{3,6} &= 0 \\ M_{3,6} &= 0 \\ M_{3,6} &= 0 \\ \end{split}$$

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M_{5,2} = M_2 C_4 S_3 (d_7 + l_2)^2
                                   M_{5.3} = -M_2S_4(d_7 + l_2)^2
                                   M_{5.4} = 0
                                   M_{5,5} = M_2(d_7 + l_2)^2
                                   M_{5.6} = 0
                                                                                                                   (6)
                                   M_{6.1} = 0
                                   M_{6,2} = 0
                                   M_{6,3} = 0
                                   M_{6.4} = 0
                                   M_{6,5} = 0
                                   M_{6.6} = M_2
C_{1,1} = \dot{\theta}_3((C_2(C_3(I_{yy}C_2S_3 - M_2C_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6)))
        +S_3(I_{yy}C_2C_3+M_2C_2C_6(d_7+l_2)^2(C_3C_6+S_3S_4S_6))-C_3(I_{xx}C_2S_3+M_2C_2C_4^2S_3(d_7+l_2)^2
        + M_2 C_2 S_4 S_6 (d_7 + l_2)^2 (C_3 C_6 + S_3 S_4 S_6)) - S_3 (I_{xx} C_2 C_3 - M_2 C_4 (d_7 + l_2)^2 (S_2 S_4 - C_2 C_3 C_4))
        +M_2S_4S_6(d_7+l_2)^2(C_4S_2S_6-C_2C_6S_3+C_2C_3S_4S_6))))/2
        -(M_2C_2C_4C_6S_2(d_7+l_2)^2(C_3S_6-C_6S_3S_4))/2)
        +\dot{d}_7((S_2(M_2S_4(S_2S_4-C_2C_3C_4)(2d_7+2l_2)
        + M_2C_4S_6(2d_7 + 2l_2)(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6)))/2
        -(C_2(C_3(M_2C_4(S_2S_4-C_2C_3C_4)(2d_7+2l_2))
        -M_2S_4S_6(2d_7+2l_2)(C_4S_2S_6-C_2C_6S_3+C_2C_3S_4S_6)
        + M_2C_6S_3(2d_7 + 2l_2)(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6)))/2)
        +\dot{\theta}_2((S_2(I_{zz}C_2+M_2S_4(d_7+l_2)^2(C_2S_4+C_3C_4S_2))
        + M_2C_4S_6(d_7 + l_2)^2(C_6S_2S_3 + C_2C_4S_6 - C_3S_2S_4S_6)))/2
        -(S_2(S_3(I_{pp}C_2S_3-M_2C_6(d_7+l_2)^2(C_4S_2S_6-C_2C_6S_3+C_2C_3S_4S_6))
        +C_3(I_{xx}C_2C_3-M_2C_4(d_7+l_2)^2(S_2S_4-C_2C_3C_4)
        + M_2 S_4 S_6 (d_7 + l_2)^2 (C_4 S_2 S_6 - C_2 C_6 S_3 + C_2 C_3 S_4 S_6))))/2
        -\left(C_2(S_3(I_{uv}S_2S_3+M_2C_6(d_7+l_2)^2(C_6S_2S_3+C_2C_4S_6-C_3S_2S_4S_6)\right)
        +C_3(I_{xx}C_3S_2+M_2C_4(d_7+l_2)^2(C_2S_4+C_3C_4S_2)
        -M_2S_4S_6(d_7+l_2)^2(C_6S_2S_3+C_2C_4S_6-C_3S_2S_4S_6))))/2
        +(C_2(I_{22}S_2+M_2S_4(d_7+l_2)^2(S_2S_4-C_2C_3C_4))
        + M_2C_4S_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6)))/2)
        +M_2\dot{\theta}_6(d_7+l_2)^2(C_4^2C_6S_2^2S_6-C_2^2C_6S_3^2S_6-C_2C_4C_6^2S_2S_3+C_2C_4S_2S_3S_6^2
        -C_2{}^2C_3C_6{}^2S_3S_4 + C_2{}^2C_3S_3S_4S_6{}^2 + C_2{}^2C_3{}^2C_6S_4{}^2S_6 + 2C_2C_3C_4C_6S_2S_4S_6)
        + M_2\dot{\theta}_4C_6(d_7+l_2)^2(S_2S_4-C_2C_3C_4)(C_2S_3S_6+C_4C_6S_2+C_2C_3C_6S_4)
                                                                                                                   (7)
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 $M_{5,1} = -M_2(d_7 + l_2)^2(S_2S_4 - C_2C_3C_4)$

$$\begin{split} C_{1,2} &= \dot{\theta}_3((C_2(I_{zz} + M_2S_4^2(d_7 + l_2)^2 + M_2C_4^2S_6^2(d_7 + l_2)^2))/2 \\ &- (C_2(S_3(I_{xx}S_3 + M_2C_4^2S_3(d_7 + l_2)^2 + M_2S_4S_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)) \\ &+ C_3(I_{yy}C_3 + M_2C_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)) \\ &- S_3(I_{yy}S_3 + M_2C_6(d_7 + l_2)^2(C_6S_3 - C_3S_4S_6)) \\ &- C_3(I_{xx}C_3 + M_2C_3C_4^2(d_7 + l_2)^2 - M_2S_4S_6(d_7 + l_2)^2(C_6S_3 - C_3S_4S_6)))/2 \\ &+ \dot{d}_7((C_2(C_3(M_2C_4^2S_3(2d_7 + 2l_2) + M_2S_4S_6(C_3C_6 + S_3S_4S_6)(2d_7 + 2l_2))) \\ &- M_2C_6S_3(C_3C_6 + S_3S_4S_6)(2d_7 + 2l_2)))/2 \\ &+ (M_2C_4C_6S_2(C_3S_6 - C_6S_3S_4)(2d_7 + 2l_2))/2 \\ &+ \dot{\theta}_1((S_2(I_{zz}C_2 + M_2S_4(d_7 + l_2)^2(C_2S_4 + C_3C_4S_2) \\ &+ M_2C_4S_6(d_7 + l_2)^2(C_6S_2S_3 + C_2C_4S_6 - C_3S_2S_4S_6)))/2 \\ &- (S_2(S_3(I_{yy}C_2S_3 - M_2C_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6)) \\ &+ C_3(I_{xx}C_2C_3 - M_2C_4(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6)))/2 \\ &- (C_2(S_3(I_{yy}S_2S_3 + M_2C_6(d_7 + l_2)^2(C_6S_2S_3 + C_2C_3S_4S_6))))/2 \\ &- (C_2(S_3(I_{yy}S_2S_3 + M_2C_6(d_7 + l_2)^2(C_6S_2S_3 + C_2C_4S_6 - C_3S_2S_4S_6))) \\ &+ C_3(I_{xx}C_3S_2 + M_2C_4(d_7 + l_2)^2(C_5S_4 + C_3C_4S_2) \\ &- M_2S_4S_6(d_7 + l_2)^2(C_6S_2S_3 + C_2C_4S_6 - C_3S_2S_4S_6)))/2 \\ &+ (C_2(I_{zz}S_2 + M_2S_4(d_7 + l_2)^2(C_2S_4 + C_3C_4S_4) \\ &+ M_2C_4S_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6))))/2 \\ &- \dot{\theta}_2(S_2(C_3(I_{xx}S_3 + M_2C_4^2S_3(d_7 + l_2)^2 + M_2S_4S_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6))) \\ &- S_3(I_{yy}C_3 + M_2C_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6))) \\ &- M_2\dot{\theta}_2(G_4(7 + l_2)^2(C_2C_3^2S_4 + 2C_2C_6^2S_4 + 2C_3C_4S_6 - C_2S_4C_6^2S_2) \\ &- 4C_2C_3^2C_6^2S_4 - 4C_2C_3C_6S_3S_6 - 2C_4C_6S_2S_3S_4S_6 + 2C_2C_3C_4^2C_6S_3S_6))/2 \\ &- M_2\dot{\theta}_4C_6(d_7 + l_2)^2(C_4C_6S_2S_3 - C_2C_3^2C_4S_6 - C_6S_2S_3 \\ &+ C_3S_2S_4S_6 + C_2C_3C_4C_6S_2S_3 - C_2C_3^2C_4C_6S_2S_3 + C_2C_3C_4C_6S_2S_3 + C_2C_3C_4C_6S_3S_6))/2 \\ &- M_2\dot{\theta}_4C_6(d_7 + l_2)^2(C_4C_6S_2S_3 - C_2C_3^2C_4C_6S_2S_3 + C_2C_3C_4C_6S_3S_6))/2 \\ &- M_2\dot{\theta}_4C_6(d_7 + l_2)^2(C_4C_6S_2S_3 - C_2C_3^2C_4C_6S_2S_3 + C$$

$$+S_3(I_{yy}C_2C_3 + M_2C_2C_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)) \\ -C_3(I_{xx}C_2S_3 + M_2C_2C_4^2S_3(d_7 + l_2)^2 + M_2C_2S_4S_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)) \\ -S_3(I_{xx}C_2C_3 - M_2C_4(d_7 + l_2)^2(S_2S_4 - C_2C_3C_4) \\ +M_2S_4S_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6))))/2 \\ -(M_2C_2C_4C_6S_2(d_7 + l_2)^2(C_3S_6 - C_6S_3S_4))/2) \\ +\dot{d}_7((S_2(M_2S_4^2(2d_7 + 2l_2) + M_2C_4^2S_6^2(2d_7 + 2l_2)))/2 \\ -(M_2C_2C_4C_6(S_3S_6 + C_3C_6S_4)(2d_7 + 2l_2))/2 \\ +\dot{\theta}_2(((C_2(I_{zx} + M_2S_4^2(d_7 + l_2)^2 + M_2C_4^2S_6^2(d_7 + l_2)^2))/2 \\ -(C_2(S_3(I_{xx}S_3 + M_2C_4^2S_3(d_7 + l_2)^2 + M_2S_4S_6(d_7 + l_2)^2)(C_3C_6 + S_3S_4S_6)) \\ +C_3(I_{yy}C_3 + M_2C_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)) \\ -S_3(I_{yy}S_3 + M_2C_6(d_7 + l_2)^2(C_6S_3 - C_3S_4S_6)) - C_3(I_{xx}C_3 + M_2C_3C_4^2(d_7 + l_2)^2 \\ -M_2S_4S_6(d_7 + l_2)^2(C_6S_3 - C_3S_4S_6)))/2 \\ +M_2\dot{\theta}4C_4C_6^2(d_7 + l_2)^2(C_3S_4 - C_2C_3C_4) \\ +M_2\dot{\theta}6C_4C_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6) \\ -M_2\dot{\theta}_3C_2C_4C_6(d_7 + l_2)^2(C_3S_6 - C_3S_3A_4) \\ C_{1,4} = (M_2\dot{\theta}_6(d_7 + l_2)^2(2C_4C_6^2S_2 - 2C_4S_2 - 2C_2C_3S_4 + 2C_2C_3C_6^2S_4 + 2C_2C_6S_3S_6))/2 \\ +(M_2\dot{\theta}_1C_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6))/2 \\ -M_2\dot{\theta}_2C_6(d_7 + l_2)^2(C_3S_6 - C_2C_6S_3 + C_2C_3S_4S_6))/2 \\ -M_2\dot{\theta}_2C_6(d_7 + l_2)^2(C_3S_6 - C_2C_6S_3 + C_2C_3S_4S_6))/2 \\ -M_2\dot{\theta}_2C_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3C_4S_6)/2 \\ -M_2\dot{\theta}_2C_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3C_4S_6)/2 \\ -M_2\dot{\theta}_2C_6(d_7 + l_2)^2(C_3C_3C_4 - C_2C_3C_4)(C_2S_3S_6 + C_4C_6S_2S_4 + C_2C_3C_6S_4) \\ +M_2\dot{\theta}_1C_6(d_7 + l_2)^2(C_2C_3^2S_4 - C_2C_3C_4) -M_2\dot{\theta}_4C_6S_6(d_7 + l_2)^2(S_2S_4 - C_2C_3C_4) \\ -M_2\dot{\theta}_2(G_4(T_7 + l_2)^2(C_4C_6^2S_2 - 2C_4S_2 - 2C_2C_3S_4 + 2C_2C_3C_6^2S_4 + 2C_2C_3C_6S_3)/2 \\ -(M_2\dot{\theta}_1(G_7 + l_2)^2(C_4C_6^2S_2 - 2C_4S_2 - 2C_2C_3S_4 + 2C_2C_3C_6^2S_4 + 2C_2C_3C_6^2S_4 + 2C_2C_3C_6^2S_4 \\ -M_2\dot{\theta}_1(G_7 + l_2)^2(C_4C_6^2S_2S_6 - C_2^2C_6S_3^2S_6)/2 \\ -(M_2\dot{\theta}_1(G_7 + l_2)^2(C_4C_6^2S_2S_6 - C_2^2C_6S_3^2S_6)/2 \\ -(M_2\dot{$$

 $C_{1,3} = \dot{\theta}_1((C_2(C_3(I_{vv}C_2S_3 - M_2C_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6)))$

 $-C_2C_4C_6^2S_2S_3 + C_2C_4S_2S_3S_6^2 - C_2^2C_3C_6^2S_3S_4 + C_2^2C_3S_3S_4S_6^2 + C_2^2C_3^2C_6S_4^2S_6 + 2C_2C_3C_4C_6S_2S_4S_6) + M_2\dot{\theta}_3C_4C_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6)$

$$\begin{split} C_{1,6} &= \dot{\theta}_3(M_2S_2(d_7 + l_2))(C_4^2S_6^2 + S_4^2) - (M_2C_2C_4C_6(S_3S_6 + C_3C_6S_4)(2d_7 + 2l_2))/2) \\ &+ \dot{\theta}_2((C_2(2M_2C_3(d_7 + l_2)(S_3C_4^2 + S_3S_4^2S_6^2 + C_3C_6S_4S_6)) \\ &- M_2C_6S_3(C_3C_6 + S_3S_4S_6)(2d_7 + 2l_2))/2 \\ &+ (M_2C_4C_6S_2(C_3S_6 - C_6S_3S_4)(2d_7 + 2l_2))/2 \\ &- M_2\dot{\theta}_1(d_7 + l_2)(C_2^2 - C_2^2C_3^2 - C_2^2C_6^2 + C_4^2C_6^2 + 2C_2^2C_3^2C_6^2 - C_2^2C_4^2C_6^2 - C_2^2C_3^2C_4^2C_6^2 \\ &+ 2C_2C_4C_6S_2S_3S_6 + 2C_2C_3C_4(C_2^2S_2S_4 + 2C_2^2C_3C_6S_3S_4S_6 - 1) \\ &- (M_2\dot{\theta}_4(S_2S_4 - C_2C_3C_4)(2d_7 + 2l_2))/2 \\ &+ (M_2\dot{\theta}_4C_6(2d_7 + 2l_2)(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6))/2 \\ \\ &- \dot{d}_7((S_3(M_2C_4(S_2S_4 - 2C_2C_3^2S_4 - 2C_2C_6^2S_4 + 2C_3C_4C_6^2S_2 + 4C_2C_3^2C_6^2S_4 \\ &+ 4C_2C_3C_6S_3S_6 + 2C_4C_6S_2S_3S_4S_6 - 2C_2C_6S_4 + 2C_3C_4C_6^2S_2 + 4C_2C_3^2C_6^2S_4 \\ &+ 4C_2C_3C_6S_3S_6 + 2C_4C_6S_2S_3S_4S_6 - 2C_2C_6S_3 + C_2C_3S_4S_6))/2 \\ &- \dot{d}_7((S_3(M_2C_4(S_2S_4 - 2C_2C_3^2A)(2d_7 + 2l_2) \\ &- M_2S_4S_6(2d_7 + 2l_2)(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6)))/2 \\ &- \dot{d}_1((S_2(I_{2z}C_2 + M_2S_4(d_7 + l_2)^2(C_2S_4 + C_3C_4S_2) \\ &+ M_2C_4S_6(2d_7 + 2l_2)(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6)))/2 \\ &- \dot{d}_1((S_2(I_{2z}C_2 + M_2S_4(d_7 + l_2)^2(C_2S_4 + C_3C_4S_4) \\ &+ M_2C_4S_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6)))/2 \\ &- (S_2(S_3(I_{yy}C_2S_3 - M_2C_6(d_7 + l_2)^2(C_3S_4 - C_2C_6S_3 + C_2C_3S_4S_6)))/2 \\ &- (C_2(S_3(I_{yy}C_2S_3 - M_2C_6(d_7 + l_2)^2(C_5S_3 + C_2C_3S_4S_6))))/2 \\ &- (C_2(S_3(I_{yy}S_2S_3 + M_2C_4(d_7 + l_2)^2(C_3S_4 + C_3C_4S_6) \\ &+ M_2S_4S_6(d_7 + l_2)^2(C_6S_2S_3 + C_2C_3S_4S_6))))/2 \\ &- \dot{\theta}_3((C_3(I_{yy}C_2C_3 + M_2C_2(d_7 + l_2)^2(C_3S_4 + C_3C_3S_4S_6))))/2 \\ &- \dot{\theta}_3((C_3(I_{yy}C_2S_3 + M_2C_2(d_7 + l_2)^2(C_3S_4 - C_2C_3S_4) \\ &+ M_2S_4S_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6)))/2 \\ &- \dot{\theta}_3((C_3(I_{yy}C_2S_3 + M_2C_2C_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)))/2 \\ &- \dot{\theta}_3((C_3(I_{yy}C_2S_3 + M_2C_2C_6(d_7 + l_2)^2(C_3S_4 - C_2C_3S_4) \\ &+ M_2S_4G_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6))$$

$$C_{2,2} = \dot{d}_7((S_3(M_2C_4^2S_3(2d_7 + 2l_2) + M_2S_4S_6(C_3C_6 + S_3S_4S_6)(2d_7 + 2l_2)))/2 + (M_2C_3C_6(C_3C_6 + S_3S_4S_6)(2d_7 + 2l_2))/2) + \dot{\theta}_3((S_3(I_{xx}C_3 + M_2C_3C_4^2(d_7 + l_2)^2 - M_2S_4S_6(d_7 + l_2)^2(C_6S_3 - C_3S_4S_6)))/2 + (C_3(I_{xx}S_3 + M_2C_4^2S_3(d_7 + l_2)^2 + M_2S_4S_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)))/2 - (S_3(I_{yy}C_3 + M_2C_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)))/2 - (C_3(I_{yy}S_3 + M_2C_6(d_7 + l_2)^2(C_6S_3 - C_3S_4S_6)))/2) - M_2\dot{\theta}_6(d_7 + l_2)^2(C_3^2C_6S_6 - C_3C_6^2S_3S_4 + C_3S_3S_4S_6^2 - C_6S_3^2S_4^2S_6) + M_2\dot{\theta}_4C_4C_6S_3(d_7 + l_2)^2(C_3S_6 - C_6S_3S_4)$$

$$(14)$$

$$C_{2,3} = \dot{\theta}_2((S_3(I_{xx}C_3 + M_2C_3C_4^2(d_7 + l_2)^2 - M_2S_4S_6(d_7 + l_2)^2(C_6S_3 - C_3S_4S_6)))/2 \\ + (C_3(I_{xx}S_3 + M_2C_4^2S_3(d_7 + l_2)^2 + M_2S_4S_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)))/2 \\ - (S_3(I_{yy}C_3 + M_2C_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)))/2 \\ - (C_3(I_{yy}S_3 + M_2C_6(d_7 + l_2)^2(C_6S_3 - C_3S_4S_6)))/2 \\ - \dot{\theta}_1((C_2(I_{zz} + M_2S_4^2(d_7 + l_2)^2 + M_2C_4^2S_6^2(d_7 + l_2)^2))/2 \\ - (S_3(I_{yy}C_2S_3 - M_2C_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6)))/2 \\ + (C_3(I_{yy}C_2C_3 + M_2C_2C_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)))/2 \\ + (S_3(I_{xx}C_2S_3 + M_2C_2C_4^2S_3(d_7 + l_2)^2 + M_2C_2S_4S_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)))/2 \\ - (C_3(I_{xx}C_2C_3 - M_2C_4(d_7 + l_2)^2(S_2S_4 - C_2C_3C_4) \\ + M_2S_4S_6(d_7 + l_2)^2(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6)))/2 \\ + (M_2C_4C_6S_2(d_7 + l_2)^2(S_3S_6 + C_3C_6S_4))/2) + (M_2\dot{d}_7C_4C_6(C_3S_6 - C_6S_3S_4)(2d_7 + 2l_2))/2 \\ + (M_2\dot{\theta}_4C_6^2S_3(2S_4^2 - 2)(d_7 + l_2)^2)/2 - M_2\dot{\theta}_3C_4C_6(d_7 + l_2)^2(S_3S_6 + C_3C_6S_4) \\ + M_2\dot{\theta}_6C_4C_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)$$

$$C_{2,4} = (M_2 \dot{d}_7 C_6 (C_3 C_6 + S_3 S_4 S_6)(2 d_7 + 2 l_2))/2$$

$$- M_2 C_4 C_6 (d_7 + l_2)^2 (\dot{\theta}_1 C_2 S_6 + \dot{\theta}_2 C_6 S_4 - \dot{\theta}_4 S_3 S_6 + \dot{\theta}_3 C_4 C_6 S_3 - \dot{\theta}_2 C_3 S_3 S_6 - \dot{\theta}_1 C_2 C_3^2 S_6$$

$$- \dot{\theta}_2 C_3^2 C_6 S_4 + \dot{\theta}_1 C_4 C_6 S_2 S_3 + \dot{\theta}_1 C_2 C_3 C_6 S_3 S_4)$$

$$- (M_2 \dot{\theta}_6 (d_7 + l_2)^2 (2 S_3 S_4 - 2 C_6^2 S_3 S_4 + 2 C_3 C_6 S_6))/2;$$
(16)

$$C_{2,5} = (M_2(d_7 + l_2)^2 (2\dot{\theta}_2 S_6 C_6 + 2\dot{\theta}_1 C_2 S_4 - 2\dot{\theta}_4 S_3 S_4 - 2\dot{\theta}_4 C_3 C_6 S_6 - 2\dot{\theta}_2 C_3 S_3 S_4 + 2\dot{\theta}_3 C_3 C_4 C_6^2 - 2\dot{\theta}_1 C_2 C_3^2 S_4 - 2\dot{\theta}_1 C_2 C_6^2 S_4 - 4\dot{\theta}_2 C_3^2 C_6 S_6 - 2\dot{\theta}_2 C_4^2 C_6 S_6 + 2\dot{\theta}_4 C_6^2 S_3 S_4 + 4\dot{\theta}_1 C_2 C_3^2 C_6^2 S_4 + 2\dot{\theta}_2 C_3^2 C_4^2 C_6 S_6 + 2\dot{\theta}_1 C_3 C_4 C_6^2 S_2 + 4\dot{\theta}_2 C_3 C_6^2 S_3 S_4 + 4\dot{\theta}_1 C_2 C_3 C_6 S_3 S_6 + 2\dot{\theta}_3 C_4 C_6 S_3 S_4 S_6 + 2\dot{\theta}_1 C_4 C_6 S_2 S_3 S_4 S_6 - 2\dot{\theta}_1 C_2 C_3 C_4^2 C_6 S_3 S_6))/2 + (M_2 \dot{d}_7 C_4 S_3 (2d_7 + 2l_2))/2$$

$$(17)$$

$$C_{2,6} = M_2 \dot{\theta}_2 (d_7 + l_2) (C_3^2 C_6^2 + C_4^2 S_3^2 + S_3^2 S_4^2 S_6^2 + 2C_3 C_6 S_3 S_4 S_6)$$

$$- \dot{\theta}_1 ((S_3 (M_2 C_4 (S_2 S_4 - C_2 C_3 C_4) (2d_7 + 2l_2)$$

$$- M_2 S_4 S_6 (2d_7 + 2l_2) (C_4 S_2 S_6 - C_2 C_6 S_3 + C_2 C_3 S_4 S_6)))/2$$

$$- (M_2 C_3 C_6 (2d_7 + 2l_2) (C_4 S_2 S_6 - C_2 C_6 S_3 + C_2 C_3 S_4 S_6))/2)$$

$$+ (M_2 \dot{\theta}_4 C_6 (C_3 C_6 + S_3 S_4 S_6) (2d_7 + 2l_2))/2 + (M_2 \dot{\theta}_6 C_4 S_3 (2d_7 + 2l_2))/2$$

$$+ (M_2 \dot{\theta}_3 C_4 C_6 (C_3 S_6 - C_6 S_3 S_4) (2d_7 + 2l_2))/2$$

$$(18)$$

$$C_{3,1} = \frac{\dot{d}_{7}((M_{2}S_{4}(S_{2}S_{4} - C_{2}G_{3}C_{4})(2d_{7} + 2l_{2}))/2}{+ (M_{2}C_{4}S_{6}(2d_{7} + 2l_{2})(C_{4}S_{2}S_{6} - C_{2}C_{6}S_{3} + C_{2}C_{3}S_{4}S_{6}))/2)} \\ - \dot{\theta}_{1}((C_{2}(G_{3}(I_{yy}C_{2}S_{3} - M_{2}C_{6}(d_{7} + l_{2})^{2}(C_{4}S_{2}S_{6} - C_{2}C_{6}S_{3} + C_{2}C_{3}S_{4}S_{6}))} \\ + S_{3}(I_{yy}C_{2}C_{3} + M_{2}C_{2}C_{6}(d_{7} + l_{2})^{2}(C_{3}C_{6} + S_{3}S_{4}S_{6})) \\ - C_{3}(I_{xx}C_{2}S_{3} + M_{2}C_{2}C_{4}^{2}S_{3}(d_{7} + l_{2})^{2} + M_{2}C_{2}S_{4}S_{6}(d_{7} + l_{2})^{2}(C_{3}C_{6} + S_{3}S_{4}S_{6})) \\ - S_{3}(I_{xx}C_{2}C_{3} - M_{2}C_{4}(d_{7} + l_{2})^{2}(S_{2}S_{4} - C_{2}C_{3}C_{4}) \\ + M_{2}S_{4}S_{6}(d_{7} + l_{2})^{2}(C_{4}S_{2}S_{6} - C_{2}C_{6}S_{3} + C_{2}C_{3}S_{4}S_{6})))/2 \\ - (M_{2}C_{2}C_{4}C_{6}S_{2}(d_{7} + l_{2})^{2}(C_{3}S_{6} - C_{6}S_{3}S_{4})/2) \\ + \dot{\theta}_{2}((C_{3}(I_{yy}C_{2}C_{3} + M_{2}C_{2}C_{6}(d_{7} + l_{2})^{2}(C_{3}C_{6} + S_{3}S_{4}S_{6})))/2 \\ - (S_{3}(I_{yy}C_{2}S_{3} - M_{2}C_{6}(d_{7} + l_{2})^{2}(C_{4}S_{2}S_{6} - C_{2}C_{6}S_{3} + C_{2}C_{3}S_{4}S_{6})))/2 \\ + (I_{zz}C_{2})/2 \\ + (S_{3}(I_{xx}C_{2}S_{3} + M_{2}C_{2}C_{4}^{2}S_{3}(d_{7} + l_{2})^{2} + M_{2}C_{2}S_{4}S_{6}(d_{7} + l_{2})^{2}(C_{3}C_{6} + S_{3}S_{4}S_{6})))/2 \\ - (C_{3}(I_{xx}C_{2}S_{3} + M_{2}C_{2}C_{4}^{2}S_{3}(d_{7} + l_{2})^{2} + M_{2}C_{2}S_{4}S_{6}(d_{7} + l_{2})^{2}(C_{3}C_{6} + S_{3}S_{4}S_{6})))/2 \\ + (M_{2}S_{4}S_{6}(d_{7} + l_{2})^{2}(C_{4}S_{2}S_{6} - C_{2}C_{6}S_{3} + C_{2}C_{3}S_{4}S_{6})))/2 \\ + (M_{2}S_{4}(d_{7} + l_{2})^{2}(C_{2}S_{4} + C_{3}C_{4}S_{2}))/2 \\ + (M_{2}C_{4}S_{6}(d_{7} + l_{2})^{2}(C_{6}S_{2}S_{3} + C_{2}C_{4}S_{6} - C_{3}S_{2}S_{4}S_{6}))/2) \\ + M_{2}\dot{\theta}_{4}C_{6}(d_{7} + l_{2})^{2}(C_{2}S_{3} - C_{2}C_{6}^{2}S_{3} + C_{4}C_{6}S_{2}S_{6} + C_{2}C_{3}C_{6}S_{4}S_{6}) \\ + M_{2}\dot{\theta}_{6}C_{4}(d_{7} + l_{2})^{2}(C_{2}S_{3} - C_{2}C_{6}^{2}S_{3} + C_{4}C_{6}S_{2}S_{6} + C_{2}C_{3}C_{6}S_{4}S_{6})$$

$$C_{3,2} = \dot{\theta}_1((C_2(S_3(I_{xx}S_3 + M_2C_4^2S_3(d_7 + l_2)^2 + M_2S_4S_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)) \\ + C_3(I_{yy}C_3 + M_2C_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)) \\ - S_3(I_{yy}S_3 + M_2C_6(d_7 + l_2)^2(C_6S_3 - C_3S_4S_6)) \\ - C_3(I_{xx}C_3 + M_2C_3C_4^2(d_7 + l_2)^2 - M_2S_4S_6(d_7 + l_2)^2(C_6S_3 - C_3S_4S_6))))/2 \\ + (I_{zz}C_2)/2 + (M_2S_4(d_7 + l_2)^2(C_2S_4 + C_3C_4S_2))/2 \\ + (M_2C_4S_6(d_7 + l_2)^2(C_6S_2S_3 + C_2C_4S_6 - C_3S_2S_4S_6))/2 \\ + (M_2C_4C_6S_2(d_7 + l_2)^2(S_3S_6 + C_3C_6S_4))/2) - \dot{\theta}_2((S_3(I_{xx}C_3 + M_2C_3C_4^2(d_7 + l_2)^2 - M_2S_4S_6(d_7 + l_2)^2(C_6S_3 - C_3S_4S_6)))/2 \\ + M_2S_4S_6(d_7 + l_2)^2(C_6S_3 - C_3S_4S_6)))/2 \\ - (S_3(I_{yy}C_3 + M_2C_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)))/2 \\ - (S_3(I_{yy}S_3 + M_2C_6(d_7 + l_2)^2(C_3C_6 + S_3S_4S_6)))/2 \\ - M_2\dot{\theta}_4C_6(d_7 + l_2)^2(C_3S_4S_6 - C_6S_3 + C_4^2C_6S_3) \\ + M_2\dot{\theta}_6C_4(d_7 + l_2)^2(C_3C_6^2 - C_3 + C_6S_3S_4S_6) \\ + (M_2\dot{d}_7C_4C_6(C_3S_6 - C_6S_3S_4)(2d_7 + 2l_2))/2 \\ C_{3,3} = \dot{d}_7((M_2S_4^2(2d_7 + 2l_2))/2 + (M_2C_4^2S_6^2(2d_7 + 2l_2))/2)$$

$$(21)$$

$$C_{3,4} = M_2 C_6 (d_7 + l_2)^2 (\dot{\theta}_2 C_6 S_3 - \dot{\theta}_4 S_4 S_6 + \dot{\theta}_1 C_2 C_3 C_6 + \dot{\theta}_3 C_4 C_6 S_4 - \dot{\theta}_2 C_3 S_4 S_6 - \dot{\theta}_2 C_4^2 C_6 S_3 + \dot{\theta}_1 C_4 C_6 S_2 S_4 + \dot{\theta}_1 C_2 S_3 S_4 S_6 - \dot{\theta}_1 C_2 C_3 C_4^2 C_6) + M_2 \dot{\theta}_6 C_4 (d_7 + l_2)^2 (C_6^2 - 1) + (M_2 \dot{d}_7 C_4 C_6 S_6 (2d_7 + 2l_2))/2$$

$$(22)$$

 $+ M_2 C_4 C_6 (d_7 + l_2)^2 (\dot{\theta}_4 C_6 S_4 + \dot{\theta}_6 C_4 S_6)$

$$C_{3,5} = (M_2C_4(d_7 + l_2)^2(2\dot{\theta}_4C_6^2 - 2\dot{\theta}_4 - 2\dot{\theta}_2C_3 + 2\dot{\theta}_1C_2S_3 + 2\dot{\theta}_2C_3C_6^2 + 2\dot{\theta}_3C_4C_6S_6 - 2\dot{\theta}_1C_2C_6^2S_3 + 2\dot{\theta}_1C_4C_6S_2S_6 + 2\dot{\theta}_2C_6S_3S_4S_6 + 2\dot{\theta}_1C_2C_3C_6S_4S_6))/2 - (M_2\dot{d}_7S_4(2d_7 + 2l_2))/2$$
(23)

$$C_{3,6} = \dot{\theta}_1((M_2S_4(S_2S_4 - C_2C_3C_4)(2d_7 + 2l_2))/2 + (M_2C_4S_6(2d_7 + 2l_2)(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6))/2) + M_2\dot{\theta}_3(d_7 + l_2)(C_4^2S_6^2 + S_4^2) - (M_2\dot{\theta}_6S_4(2d_7 + 2l_2))/2 + (M_2\dot{\theta}_2C_4C_6(C_3S_6 - C_6S_3S_4)(2d_7 + 2l_2))/2 + (M_2\dot{\theta}_4C_4C_6S_6(2d_7 + 2l_2))/2$$

$$(24)$$

$$C_{4,1} = (M_2 \dot{d}_7 C_6 (2d_7 + 2l_2) (C_4 S_2 S_6 - C_2 C_6 S_3 + C_2 C_3 S_4 S_6))/2$$

$$+ M_2 \dot{\theta}_6 C_6 (d_7 + l_2)^2 (C_2 S_3 S_6 + C_4 C_6 S_2 + C_2 C_3 C_6 S_4)$$

$$- M_2 \dot{\theta}_3 C_6 (d_7 + l_2)^2 (C_2 C_3 C_6 - C_2 C_3 C_4^2 C_6 + C_4 C_6 S_2 S_4 + C_2 S_3 S_4 S_6)$$

$$- M_2 \dot{\theta}_1 C_6 (d_7 + l_2)^2 (S_2 S_4 - C_2 C_3 C_4) (C_2 S_3 S_6 + C_4 C_6 S_2 + C_2 C_3 C_6 S_4)$$

$$+ M_2 \dot{\theta}_2 C_4 C_6 (d_7 + l_2)^2 (C_2 S_6 - C_2 C_3^2 S_6 + C_4 C_6 S_2 S_3 + C_2 C_3 C_6 S_3 S_4)$$

$$(25)$$

$$C_{4,2} = M_2 C_4 C_6 (d_7 + l_2)^2 (\dot{\theta}_1 C_2 S_6 + \dot{\theta}_2 C_6 S_4 - \dot{\theta}_2 C_3 S_3 S_6 - \dot{\theta}_1 C_2 C_3^2 S_6 - \dot{\theta}_2 C_3^2 C_6 S_4 + \dot{\theta}_1 C_4 C_6 S_2 S_3 + \dot{\theta}_1 C_2 C_3 C_6 S_3 S_4) - M_2 \dot{\theta}_6 C_6 (d_7 + l_2)^2 (C_3 S_6 - C_6 S_3 S_4) + (M_2 \dot{d}_7 C_6 (C_3 C_6 + S_3 S_4 S_6) (2d_7 + 2l_2))/2 + M_2 \dot{\theta}_3 C_6 (d_7 + l_2)^2 (C_3 S_4 S_6 - C_6 S_3 + C_4^2 C_6 S_3)$$

$$(26)$$

$$C_{4,3} = (M_2 \dot{d}_7 C_4 C_6 S_6 (2d_7 + 2l_2))/2$$

$$- M_2 C_6 (d_7 + l_2)^2 (\dot{\theta}_2 C_6 S_3 - \dot{\theta}_6 C_4 C_6 + \dot{\theta}_1 C_2 C_3 C_6 + \dot{\theta}_3 C_4 C_6 S_4 - \dot{\theta}_2 C_3 S_4 S_6 - \dot{\theta}_2 C_4^2 C_6 S_3$$

$$+ \dot{\theta}_1 C_4 C_6 S_2 S_4 + \dot{\theta}_1 C_2 S_3 S_4 S_6 - \dot{\theta}_1 C_2 C_3 C_4^2 C_6)$$
(27)

$$C_{4,4} = M_2 \dot{d}_7 C_6^2 (d_7 + l_2) - M_2 \dot{\theta}_6 S_6 C_6 (d_7 + l_2)^2$$
(28)

$$C_{4,5} = M_2 C_6 (d_7 + l_2)^2 (\dot{\theta}_3 C_4 C_6 - \dot{\theta}_4 S_6 - \dot{\theta}_2 C_3 S_6 + \dot{\theta}_1 C_4 C_6 S_2 + \dot{\theta}_1 C_2 S_3 S_6 + \dot{\theta}_2 C_6 S_3 S_4 + \dot{\theta}_1 C_2 C_3 C_6 S_4)$$

$$(29)$$

$$C_{4,6} = M_2 C_6 (d_7 + l_2) (\dot{\theta}_4 C_6 + \dot{\theta}_2 C_3 C_6 + \dot{\theta}_3 C_4 S_6 - \dot{\theta}_1 C_2 C_6 S_3 + \dot{\theta}_1 C_4 S_2 S_6 + \dot{\theta}_2 S_3 S_4 S_6 + \dot{\theta}_1 C_2 C_3 S_4 S_6)$$

$$(30)$$

$$C_{5,1} = -\left(M_2\dot{d}_7(S_2S_4 - C_2C_3C_4)(2d_7 + 2l_2)\right)/2$$

$$-M_2\dot{\theta}_1(d_7 + l_2)^2(C_4^2C_6S_2^2S_6 - C_2^2C_6S_3^2S_6 - C_2C_4C_6^2S_2S_3 + C_2C_4S_2S_3S_6^2$$

$$-C_2^2C_3C_6^2S_3S_4 + C_2^2C_3S_3S_4S_6^2 + C_2^2C_3^2C_6S_4^2S_6 + 2C_2C_3C_4C_6S_2S_4S_6)$$

$$-(M_2\dot{\theta}_2(d_7 + l_2)^2(2C_2S_4 - 2C_2C_3^2S_4 - 2C_2C_6^2S_4 + 2C_3C_4C_6^2S_2 + 4C_2C_3^2C_6^2S_4$$

$$+4C_2C_3C_6S_3S_6 + 2C_4C_6S_2S_3S_4S_6 - 2C_2C_3C_4^2C_6S_3S_6))/2$$

$$-M_2\dot{\theta}_4C_6(d_7 + l_2)^2(C_2S_3S_6 + C_4C_6S_2 + C_2C_3C_6S_4)$$

$$-M_2\dot{\theta}_3C_4(d_7 + l_2)^2(C_2S_3 - C_2C_6^2S_3 + C_4C_6S_2S_6 + C_2C_3C_6S_4S_6)$$

$$C_{5,2} = (M_2 \dot{d}_7 C_4 S_3 (2d_7 + 2l_2))/2$$

$$- (M_2 (d_7 + l_2)^2 (2\dot{\theta}_2 S_6 C_6 - 2\dot{\theta}_3 C_3 C_4 + 2\dot{\theta}_1 C_2 S_4 - 2\dot{\theta}_4 C_3 C_6 S_6 - 2\dot{\theta}_2 C_3 S_3 S_4$$

$$+ 2\dot{\theta}_3 C_3 C_4 C_6^2 - 2\dot{\theta}_1 C_2 C_3^2 S_4 - 2\dot{\theta}_1 C_2 C_6^2 S_4 - 4\dot{\theta}_2 C_3^2 C_6 S_6 - 2\dot{\theta}_2 C_4^2 C_6 S_6 + 2\dot{\theta}_4 C_6^2 S_3 S_4$$

$$+ 4\dot{\theta}_1 C_2 C_3^2 C_6^2 S_4 + 2\dot{\theta}_2 C_3^2 C_4^2 C_6 S_6 + 2\dot{\theta}_1 C_3 C_4 C_6^2 S_2 + 4\dot{\theta}_2 C_3 C_6^2 S_3 S_4 + 4\dot{\theta}_1 C_2 C_3 C_6 S_3 S_6$$

$$+ 2\dot{\theta}_3 C_4 C_6 S_3 S_4 S_6 + 2\dot{\theta}_1 C_4 C_6 S_2 S_3 S_4 S_6 - 2\dot{\theta}_1 C_2 C_3 C_4^2 C_6 S_3 S_6))/2$$

$$C_{5,3} = -M_2 C_4 (d_7 + l_2)^2 (\dot{\theta}_4 C_6^2 - \dot{\theta}_2 C_3 + \dot{\theta}_1 C_2 S_3 + \dot{\theta}_2 C_3 C_6^2 + \dot{\theta}_3 C_4 C_6 S_6 - \dot{\theta}_1 C_2 C_6^2 S_3 + \dot{\theta}_1 C_4 C_6 S_2 S_6 + \dot{\theta}_2 C_6 S_3 S_4 S_6 + \dot{\theta}_1 C_2 C_3 C_6 S_4 S_6) - (M_2 \dot{d}_7 S_4 (2d_7 + 2l_2))/2$$
(33)

$$C_{5,4} = -M_2 C_6 (d_7 + l_2)^2 (\dot{\theta}_3 C_4 C_6 - \dot{\theta}_4 S_6 - \dot{\theta}_2 C_3 S_6 + \dot{\theta}_1 C_4 C_6 S_2 + \dot{\theta}_1 C_2 S_3 S_6 + \dot{\theta}_2 C_6 S_3 S_4 + \dot{\theta}_1 C_2 C_3 C_6 S_4)$$

$$(34)$$

$$C_{5.5} = M_2 \dot{d}_7 (d_7 + l_2) \tag{35}$$

$$C_{5,6} = M_2(d_7 + l_2)(\dot{\theta}_6 - \dot{\theta}_3 S_4 + \dot{\theta}_2 C_4 S_3 - \dot{\theta}_1 S_2 S_4 + \dot{\theta}_1 C_2 C_3 C_4) \tag{36}$$

$$C_{6,1} = \dot{\theta}_2((S_3(M_2C_4(S_2S_4 - C_2C_3C_4)(2d_7 + 2l_2)) - M_2S_4S_6(2d_7 + 2l_2)(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6)))/2$$

$$- (M_2C_3C_6(2d_7 + 2l_2)(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6))/2)$$

$$- \dot{\theta}_3((M_2S_4(S_2S_4 - C_2C_3C_4)(2d_7 + 2l_2))/2$$

$$+ (M_2C_4S_6(2d_7 + 2l_2)(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6))/2)$$

$$+ M_2\dot{\theta}_1(d_7 + l_2)(C_2^2 - C_2^2C_3^2 - C_2^2C_6^2 + C_4^2C_6^2 + 2C_2^2C_3^2C_6^2 - C_2^2C_4^2C_6^2 - C_2^2C_3^2C_4^2C_6^2$$

$$+ 2C_2C_4C_6S_2S_3S_6 + 2C_2C_3C_4C_6^2S_2S_4 + 2C_2^2C_3C_6S_3S_4S_6 - 1)$$

$$+ (M_2\dot{\theta}_6(S_2S_4 - C_2C_3C_4)(2d_7 + 2l_2))/2$$

$$- (M_2\dot{\theta}_4C_6(2d_7 + 2l_2)(C_4S_2S_6 - C_2C_6S_3 + C_2C_3S_4S_6))/2$$

$$\begin{split} C_{6,2} &= -\,\dot{\theta}_1((C_2(2M_2C_3(d_7+l_2)(S_3C_4^2+S_3S_4^2S_6^2+C_3C_6S_4S_6)\\ &- M_2C_6S_3(C_3C_6+S_3S_4S_6)(2d_7+2l_2)))/2 + (M_2C_4C_6S_2(C_3S_6-C_6S_3S_4)(2d_7+2l_2))/2)\\ &- M_2\dot{\theta}_2(d_7+l_2)(C_3^2C_6^2+C_4^2S_3^2+S_3^2S_4^2S_6^2+2C_3C_6S_3S_4S_6)\\ &- (M_2\dot{\theta}_4C_6(C_3C_6+S_3S_4S_6)(2d_7+2l_2))/2\\ &- (M_2\dot{\theta}_6C_4S_3(2d_7+2l_2))/2 - (M_2\dot{\theta}_3C_4C_6(C_3S_6-C_6S_3S_4)(2d_7+2l_2))/2 \end{split} \tag{38}$$

$$C_{6,3} = M_2 \dot{\theta}_6 S_4(d_7 + l_2) - \dot{\theta}_1 (M_2 S_2(d_7 + l_2) (C_4^2 S_6^2 + S_4^2)$$

$$- (M_2 C_2 C_4 C_6 (S_3 S_6 + C_3 C_6 S_4) (2d_7 + 2l_2))/2) - M_2 \dot{\theta}_3 (d_7 + l_2) (C_4^2 S_6^2 + S_4^2)$$

$$- (M_2 \dot{\theta}_2 C_4 C_6 (C_3 S_6 - C_6 S_3 S_4) (2d_7 + 2l_2))/2 - (M_2 \dot{\theta}_4 C_4 C_6 S_6 (2d_7 + 2l_2))/2$$

$$(39)$$

$$C_{6,4} = -M_2 C_6 (d_7 + l_2) (\dot{\theta}_4 C_6 + \dot{\theta}_2 C_3 C_6 + \dot{\theta}_3 C_4 S_6 - \dot{\theta}_1 C_2 C_6 S_3 + \dot{\theta}_1 C_4 S_2 S_6 + \dot{\theta}_2 S_3 S_4 S_6 + \dot{\theta}_1 C_2 C_3 S_4 S_6)$$

$$(40)$$

$$C_{6,5} = -M_2(d_7 + l_2)(\dot{\theta}_6 - \dot{\theta}_3 S_4 + \dot{\theta}_2 C_4 S_3 - \dot{\theta}_1 S_2 S_4 + \dot{\theta}_1 C_2 C_3 C_4) \tag{41}$$

$$C_{6,6} = 0$$
 (42)

$$G = \mathbf{0}_{6 \times 1} \tag{43}$$