



RSE
ROSS-SHIRE ENGINEERING

Example_Library

RSE - Control Systems

UK

9/12/2025 3:44 PM



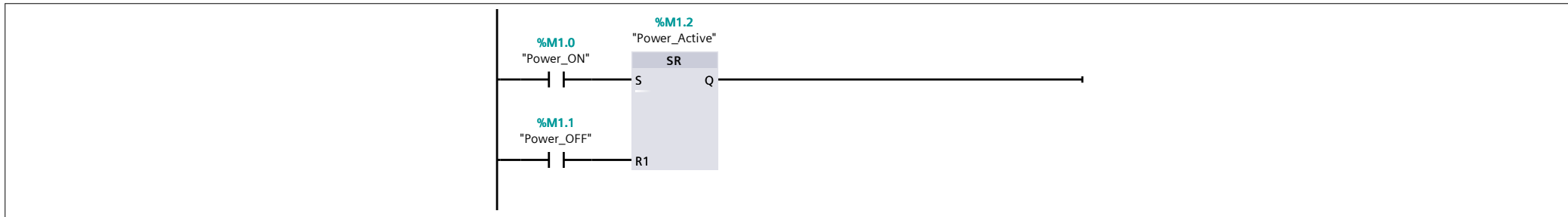
Dispenser_Main [FB1]

Dispenser_Main Properties							
General							
Name	Dispenser_Main	Number	1	Type	FB	Language	LAD
Numbering	Automatic						
Information							
Title	Main Block for Dispenser Element and Conveyor Running	Author		Comment	Holds Code for Dispenser Project , Light Gates and Conveyor Belt Motor.	Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion				Comment
Input												
Output												
InOut												
Static												
Temp												
Constant												

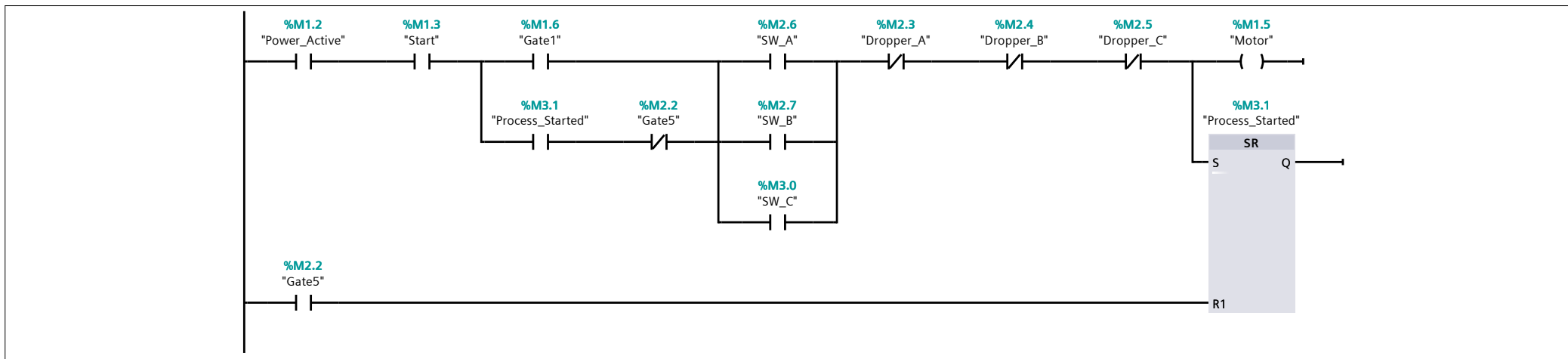
Network 1: Power Up

Enabled Power To System



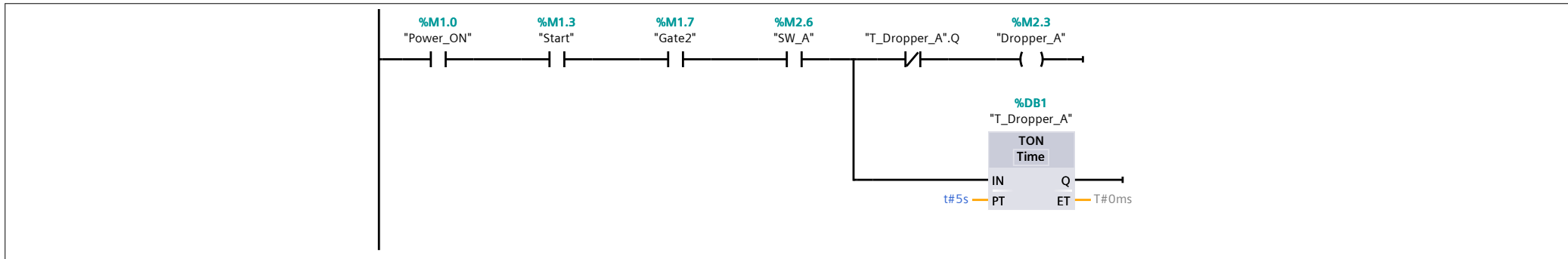
Network 2: Conveyor Belt

Running Belt Logic



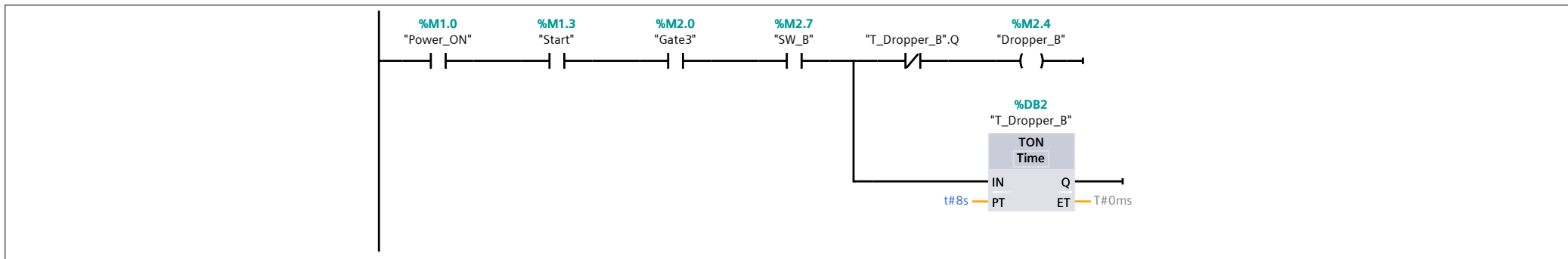
Network 3: Dropper A

Logic for Dispenser 1



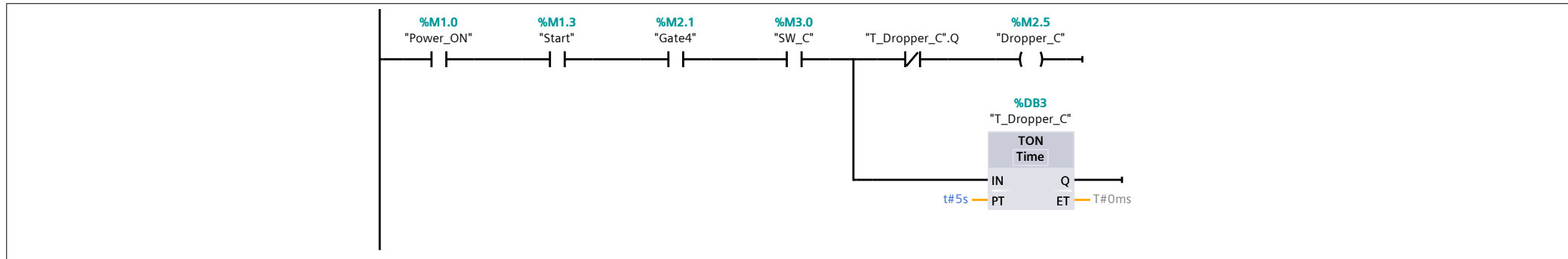
Network 4: Dropper B

Logic for Dispenser 2



Network 5: Dropper C

Logic for Dispenser 3



Network 6: Spare Network