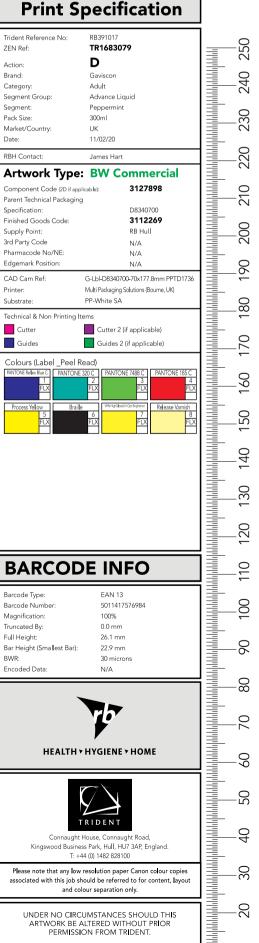


Production line			
Manufacturing site	<u> </u>		
Pack Tech approver	1 st 2 nd		
Date Check Criteria	Potoile & Commonts	Ch	ooka
	Details & Comments	1st	2n
Approvals Market Approval		+	2
Regulatory Approval		+	\vdash
3rd Party Approval		+-	⊢
Sta Farty Approval		+-	⊢
PPI component code number/s correct on artwork?		+-	┢
PPI component code number/s in correct position on artwork?		+	\vdash
Correct drawing for the production line?		+-	\vdash
Profile shape & dimensions		T	\vdash
Graphics layout/orientation		t	⇈
Unwind diagram (PPTD1022/1-20)		\top	\vdash
Printable areas/bleed			Г
Varnish free areas			Г
Variable coding position & dimensions			Г
Varnish and print requirements			
Pre-printed headers (alignment and suitability)			
Embossing, Braille & Foil Blocking			
Separations on artwork			
Alignment within cutter			
Braille structure			
Verification Code Type; Pharma Code / 2D / OCV		<u> </u>	
Bar sequence and/or number correct on artwork		$oxed{oxed}$	
Bar sequence and/or number in correct position on artwork?		⊥	L
Size (height, width, spacing, font)		—	<u> </u>
Direction of read		₩	\vdash
Light margins and print free areas		₩	⊢
Colour		₩	⊢
Repeat distance (reeled material)		₩	⊢
Cross check related docs ie BOM		₩	⊢
Bar code Type; EAN, ITF, Code39, etc Magnification / width and height		₩	\vdash
Colour (e.g. black print on white background)		+-	⊢
Light margins & indicators		\vdash	\vdash
Bearer bars & H gauges (if required)		+-	\vdash
Symbol grade (Pass = A,B,C; Action = D,F)		+-	\vdash
Bar code number (human readable)		+-	\vdash
Bar code number (encoded & hidden data)		\vdash	\vdash
Confirm bar code number from source		T	\vdash
Cross check related docs (JDE/PID)		\top	\vdash
Photo-electric cell mark / edge marks		\top	Т
Present & per Tech drawing?			Г
Correct pitch?			Т
Additional markings		Т	
e-mark, recycle logo etc			
Legend box (RB specification)			
Correct component code		$oxed{oxed}$	
Correct D spec / has cutter changed?		$oxed{oxed}$	
Correct printer / has printer changed?		Щ	
Correct Substrate		₩	╙
A/W is set up appropriately for this substrate		₩	╙
Edge mark details		₩	⊢
Pharmacode details Colours St print process		\vdash	\vdash
Colours & print process Varnish		₩	⊢
Barcode information		+-	\vdash
General details are correct		+	\vdash
Pass / Fail comments and Signature			
By approving the artwork referenced within this form I auth	porise it for release to the print sumplier		
Additional Comments	to the print supplier		
Additional comments			

Version 004 07/01/2020

RB Artwork and Print Specification



Danielle Lowery

G=2; O=0; R=1; -DL - 11/02/20 12:39:01

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