### Planejamento de Experimentos

Consider a  $p \times p$  Latin square, and superimpose on it a second  $p \times p$  Latin square in which the treatments are denoted by Greek letters.

If the two squares when superimposed have the property that each Greek letter appears once and only once with each Latin letter, the two Latin squares are said to be **orthogonal**, and the design obtained is called a **Graeco-Latin square**.

■ TABLE 4 × 4 Graeco-Latin Square Design

	Column						
Row	1	2	3	4			
1	$A\alpha$	Ββ	$C\gamma$	Dδ			
2	$B\delta$	$A\gamma$	$D\beta$	$C\alpha$			
3	$C\beta$	$D\alpha$	$A\delta$	$B\gamma$			
4	$D\gamma$	$C\delta$	$B\alpha$	$A\beta$			

The Graeco-Latin square design can be used to control systematically three sources of extraneous variability, that is, to block in *three* directions.

The design allows investigation of

four factors (rows, columns, Latin letters, and Greek letters), each at p levels in only  $p^2$  runs. Graeco-Latin squares exist for all  $p \ge 3$ 

The statistical model for the Graeco-Latin square design is

$$y_{ijkl} = \mu + \theta_i + \tau_j + \omega_k + \Psi_l + \epsilon_{ijkl}$$

$$\begin{cases} i = 1, 2, \dots, p \\ j = 1, 2, \dots, p \\ k = 1, 2, \dots, p \\ l = 1, 2, \dots, p \end{cases}$$

The statistical model for the Graeco-Latin square design is

$$y_{ijkl} = \mu + \theta_i + \tau_j + \omega_k + \Psi_l + \epsilon_{ijkl} \begin{cases} i = 1, 2, \dots, p \\ j = 1, 2, \dots, p \\ k = 1, 2, \dots, p \\ l = 1, 2, \dots, p \end{cases}$$

 $y_{ijkl}$  is the observation in row i and column l for Latin letter j and Greek letter k,

 $\theta_i$  is the effect of the *i*th row,

 $\tau_j$  is the effect of Latin letter treatment j,

 $\omega_k$  is the effect of Greek letter treatment k,

 $\Psi_l$  is the effect of column l,

 $\epsilon_{ijkl}$  is an NID  $(0, \sigma^2)$ 

The analysis of variance is very similar to that of a Latin square. Because the Greek letters appear exactly once in each row and column and exactly once with each Latin letter, the factor represented by the Greek letters is orthogonal to rows, columns, and Latin letter treatments. Therefore, a sum of squares due to the Greek letter factor may be computed from the Greek letter totals, and the experimental error is further reduced by this amount.

Analysis of Variance for a Graeco-Latin Square Design

Source of Variation	Sum of Squares	Degrees of Freedom	
Latin letter treatments	$SS_L = \frac{1}{p} \sum_{j=1}^{p} y_{.j}^2 - \frac{y_{}^2}{N}$	p - 1	
Greek letter treatments	$SS_G = \frac{1}{p} \sum_{k=1}^{p} y_{k.}^2 - \frac{y_{}^2}{N}$	p-1	
Rows	$SS_{Rows} = \frac{1}{p} \sum_{i=1}^{p} y_{i}^2 - \frac{y_{}^2}{N}$	p-1	
Columns	$SS_{\text{Columns}} = \frac{1}{p} \sum_{l=1}^{p} y_{l}^2 - \frac{y_{l}^2}{N}$	p-1	
Error	$SS_E$ (by subtraction)	(p-3)(p-1)	
Total	$SS_T = \sum_{i} \sum_{j} \sum_{k} \sum_{l} y_{ijkl}^2 - \frac{y_{}^2}{N}$	$p^2 - 1$	

Suppose that in the rocket propellant experiment of Example 4.3 an additional factor, test assemblies, could be of importance. Let there be five test assemblies denoted by the Greek letters  $\alpha$ ,  $\beta$ ,  $\gamma$ ,  $\delta$ , and  $\epsilon$ .

#### **Latin Square Design for the Rocket Propellant Problem**

	Operators					
Batches of Raw Material	1	2	3	4	5	
1	A = 24	B = 20	C = 19	D = 24	E = 24	
2	B = 17	C = 24	D = 30	E = 27	A = 36	
3	C = 18	D = 38	E = 26	A = 27	B = 21	
4	D = 26	E = 31	A = 26	B = 23	C = 22	
5	E = 22	A = 30	B = 20	C = 29	D = 31	

#### Obrigado!

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