

6 3 1

Average left in peel: 11

Average left in squeeze: 20

Average left in bottle: 20

Average wasted: 2 oranges

Average made: 579

Average processed: 503

4 2 1

Average left in peel: 18

Average left in squeeze: 20

Average left in bottle: 20

Average wasted: 2 oranges

Average made: 573

Average processed: 501

4 4 4

Average left in peel: 0

Average left in squeeze: 2

Average left in bottle: 2

Average wasted: 2 oranges

Average made: 573

Average processed: 568

6 2 2

Average left in peel: 0

Average left in squeeze: 6

Average left in bottle: 2

Average wasted: 1 oranges

Average made: 593

Average processed: 585

6 4 3

Average left in peel: 0

Average left in squeeze: 2

Average left in bottle: 3

Average wasted: 1 oranges

Average made: 567

Average processed: 561

8 4 2

Average left in peel: 0

Average left in squeeze: 2

Average left in bottle: 6

Average wasted: 1 oranges

Average made: 568

Average processed: 559

(c=20)

6 2 2

Average left in peel: 0

Average left in squeeze: 6

Average left in bottle: 2

Average wasted: 2 oranges

Average made: 578

Average processed: 569

6 4 3

Average left in peel: 0

Average left in squeeze: 2

Average left in bottle: 3

Average wasted: 1 oranges

Average made: 568

Average processed: 562

8 4 2

Average left in peel: 0

Average left in squeeze: 2

Average left in bottle: 5

Average wasted: 1 oranges

Average made: 570

Average processed: 560

8 4 3

Average left in peel: 0

Average left in squeeze: 2

Average left in bottle: 4

Average wasted: 2 oranges

Average made: 570

Average processed: 564