

## Composite Layup Record (CLR)

V 1.1

### Layup info

Part Name : \_\_\_\_\_

Date of Layup: \_\_\_\_\_

Number of layers: \_\_\_\_\_

Target Width: \_\_\_\_\_ mm

Layup Type:

Infusion      Vacuum bagging      Compression      Molding      Dry layup

Weave Used:

A \_\_\_\_\_

B \_\_\_\_\_

C \_\_\_\_\_

D \_\_\_\_\_

E \_\_\_\_\_

F \_\_\_\_\_

Tow Size:

\_\_\_\_\_ K

\_\_\_\_\_ K

\_\_\_\_\_ K

\_\_\_\_\_ K

\_\_\_\_\_ K

\_\_\_\_\_ K

Density:

\_\_\_\_\_ gsm

\_\_\_\_\_ gsm

\_\_\_\_\_ gsm

\_\_\_\_\_ gsm

\_\_\_\_\_ gsm

\_\_\_\_\_ gsm

### Layup Record

Epoxy weight: \_\_\_\_\_ g

Layer Order:

1. \_\_\_\_\_

2. \_\_\_\_\_

3. \_\_\_\_\_

4. \_\_\_\_\_

5. \_\_\_\_\_

6. \_\_\_\_\_

7. \_\_\_\_\_

8. \_\_\_\_\_

9. \_\_\_\_\_

10. \_\_\_\_\_

11. \_\_\_\_\_

12. \_\_\_\_\_

Orientation:

\_\_\_\_\_ °

\_\_\_\_\_ °

\_\_\_\_\_ °

\_\_\_\_\_ °

\_\_\_\_\_ °

\_\_\_\_\_ °

\_\_\_\_\_ °

\_\_\_\_\_ °

\_\_\_\_\_ °

\_\_\_\_\_ °

\_\_\_\_\_ °

\_\_\_\_\_ °

### Finish Record

Sanding:

80      180      320      800      1000

Clear-Coat:

Epoxy      Matte Clear Coat      Clear Paint

Final Weight \_\_\_\_\_ g

**CANINE**