

MP RESTRICTED

Project Code	COMMON
Issue Date	20.06.2024
Valid Till	19.06.2026
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Reviewed By	Gourav Dwivedi
Approved By	Soundararajan T

DOCUMENT REVISION HISTORY			
Version	Date	Section No	Brief description of Change
01	08.04.2024		Initial Release
02	20.06.2024		Reviewed & revalidated. No changes.

1. Purpose:

To learn and work on the Double Disc Grinding Machine Non-Process area clean
2. Abbreviation:

DDG – Double Disc Grinding
3. Responsibility:

Plant maintenance Department
4. Work Instruction:



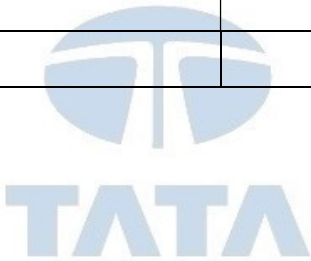
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Sl. No	Steps	Photos/Flowchart/Etc	Responsibility
01	Stop the upper spindle and Lower spindle operation. Ensure the Grinding disc in home position. Press the emergency push button.		
02	Turn Off the incoming power supply		Plant Maintenance
03	Zone :1 Machine Top surface 1.Clean the Machine top surface 2.Ensure the No foreign particles present 3.Check for coolant leak		Plant Maintenance
04	Zone 2: Electrical Panel 1.clean the Electrical panel inside 2.Clean the Enclosures		Plant Maintenance
05	Zone 3: Coolant Chiller panel 1.Clean the chiller panel free from dust 2. Clean all the peripherals inside the chiller		Plant Maintenance
06	Turn on the incoming power supply and release emergency pushbutton.		Plant Maintenance

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07	Ensure the smooth operation in production cycle		Plant Maintenance
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References	
Description	Document No
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*Incase photos not required, instruction column can be merged with photos/sketch column