



Bio-Sensor Wearable Development Board

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Date 7/12/2020

Outline

- Schedule
 - Gantt Chart update
- Progress update
 - Current progress
 - Path forward

SCHEDULE

Schedule Gantt chart

Task	6/3-6/7	6/7-6/14	6/14-6/21	6/21-6/28	6/28-7/5	7/5-7/12	7/12-7/19	7/19-7/26	7/26-7/31
ELECTRONICS DEVELOPMENT									
-SCHEMATIC GENERATION	✕	✕							
-PCB LAYOUT AND ROUTING			✕	✕					
-HARDWARE DEBUGGING									
FIRMWARE DEVELOPMENT									
-PROJECT STACK ORGANIZATION					✕				
-SENSOR DRIVERS					✕	✕	●		
-RTT AND SERIAL DATA LOGGING						✕	●		
-FIRMWARE DEBUGGING									

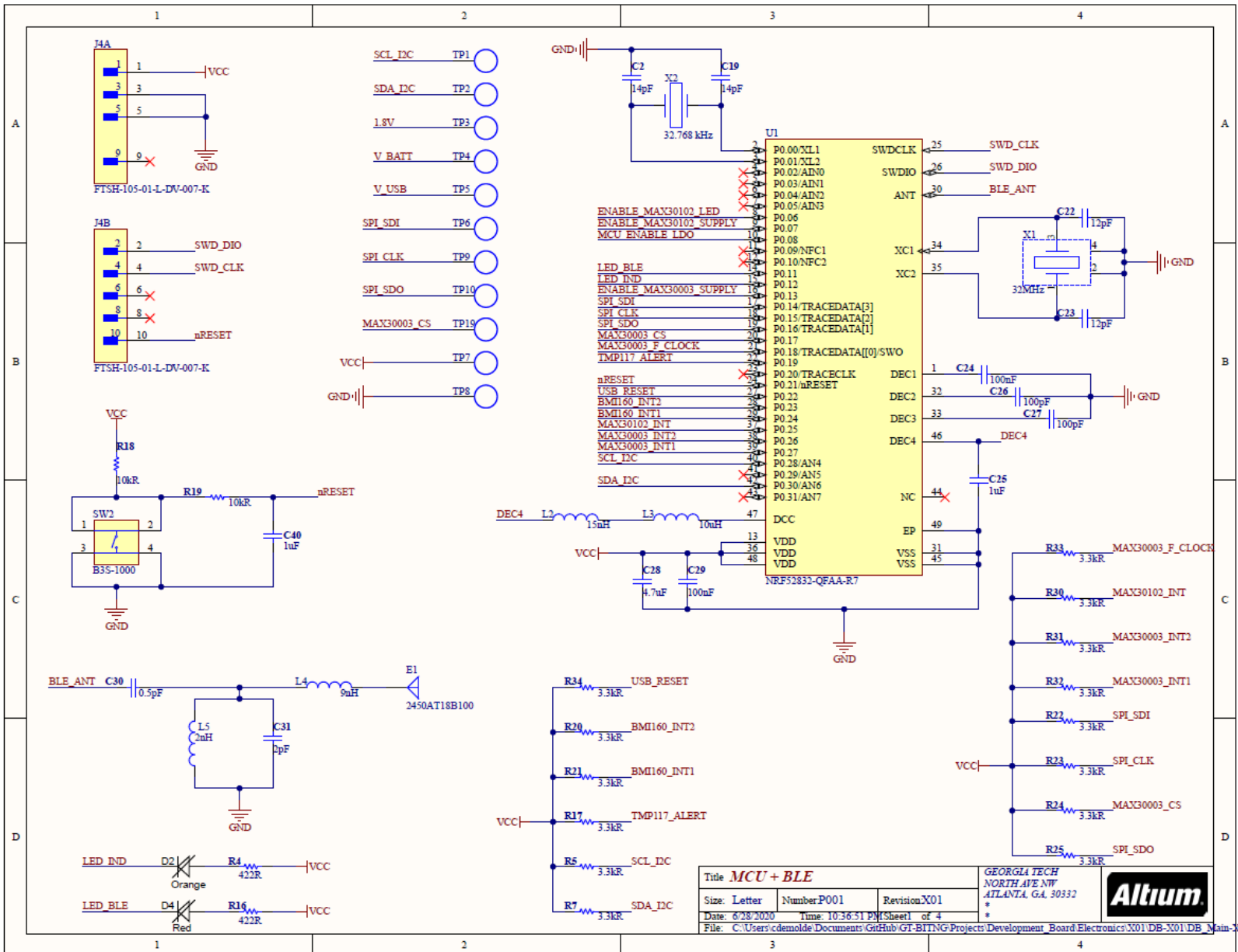
PROGRESS TO DATE

Electronics development: schematic

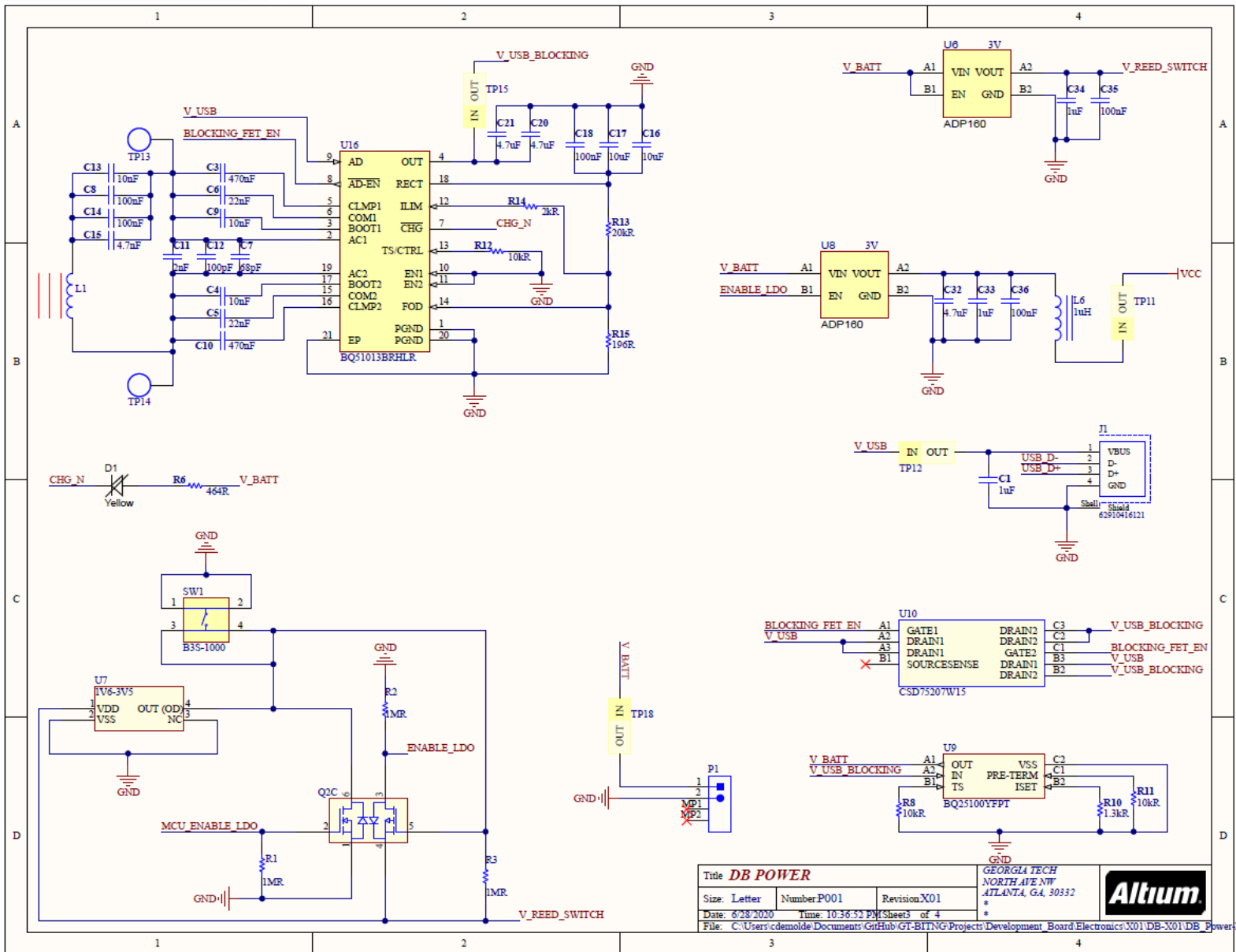
- Schematic generation
 - ~~nRF52 with supporting circuitry (2 hours)~~
 - ~~BLE antenna and impedance matching circuit (2 hours)~~
 - ~~Wireless charging (5 hours)~~
 - ~~Lithium battery charging (2 hours)~~
 - ~~UI interaction (1 hour)~~
 - ~~USB charging (2 hours)~~
 - ~~Biosensors: temperature, IMU, ECG (4 hours)~~
 - ~~Test points, connectors, jumpers (2 hours)~~
- Estimated time: 20 hours
- Actual time spent: 22 hours

*Not in scope for current phase of development.

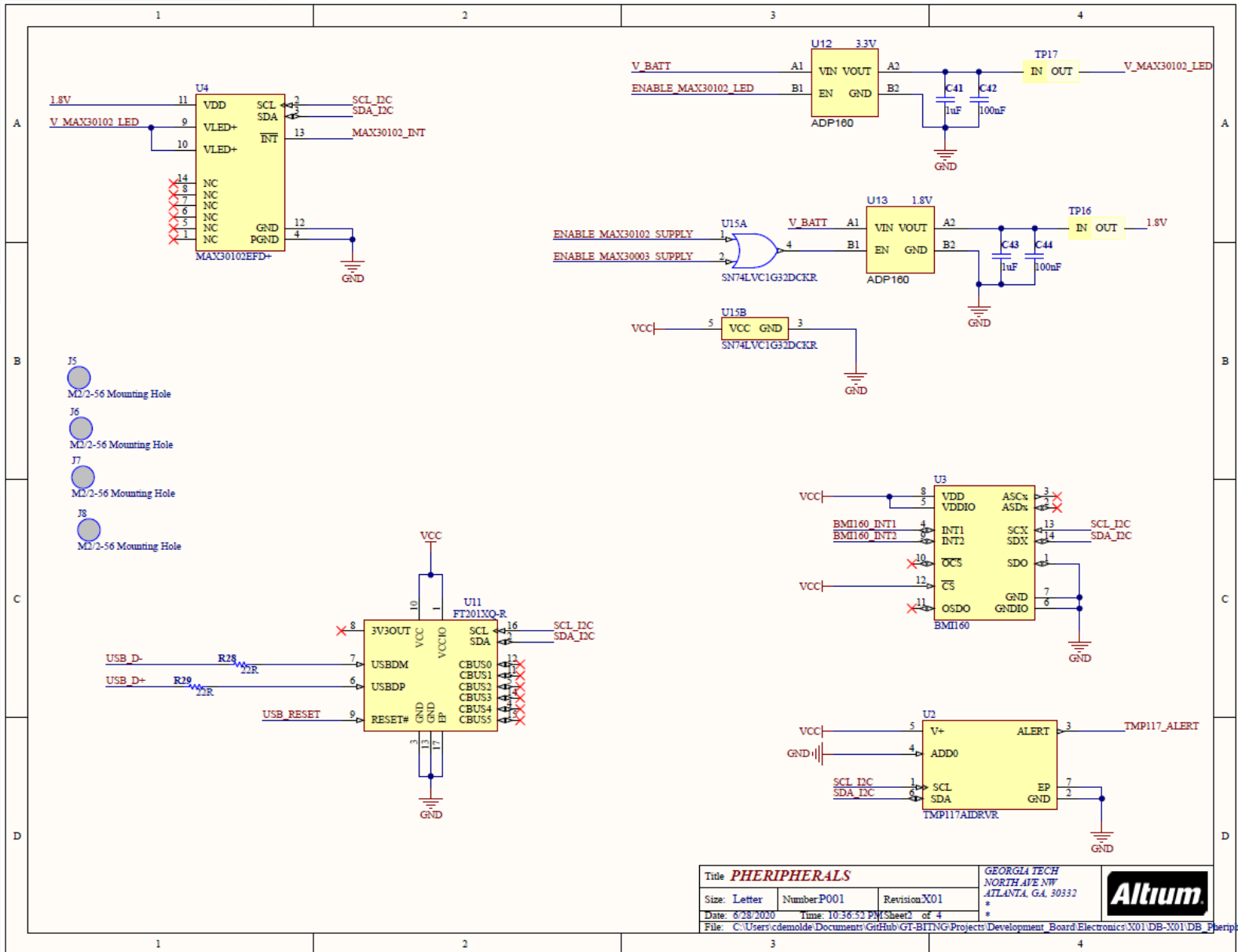
Progress to date: 6/28/2020



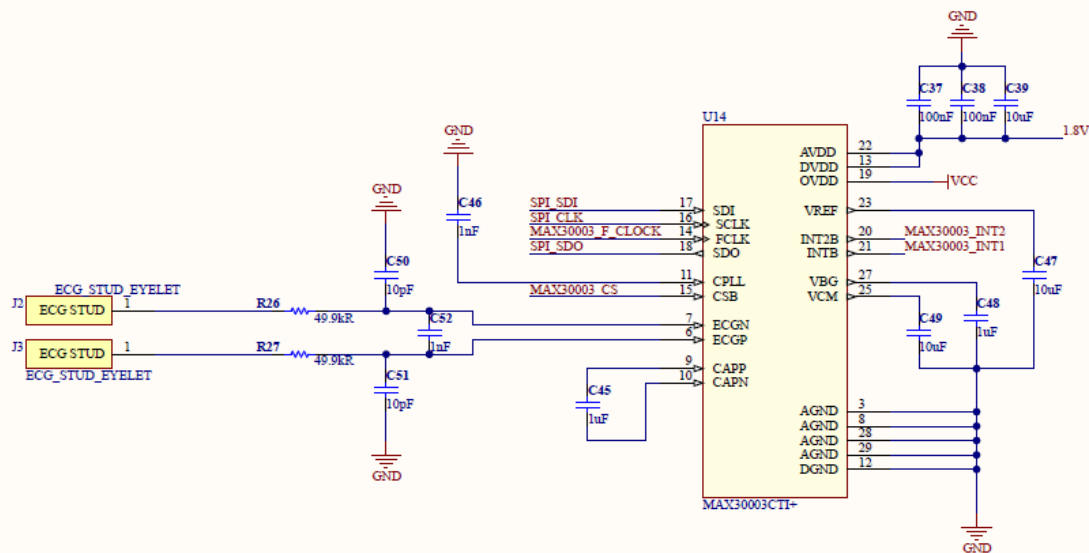
Progress to date: 6/28/2020



Progress to date: 6/28/2020



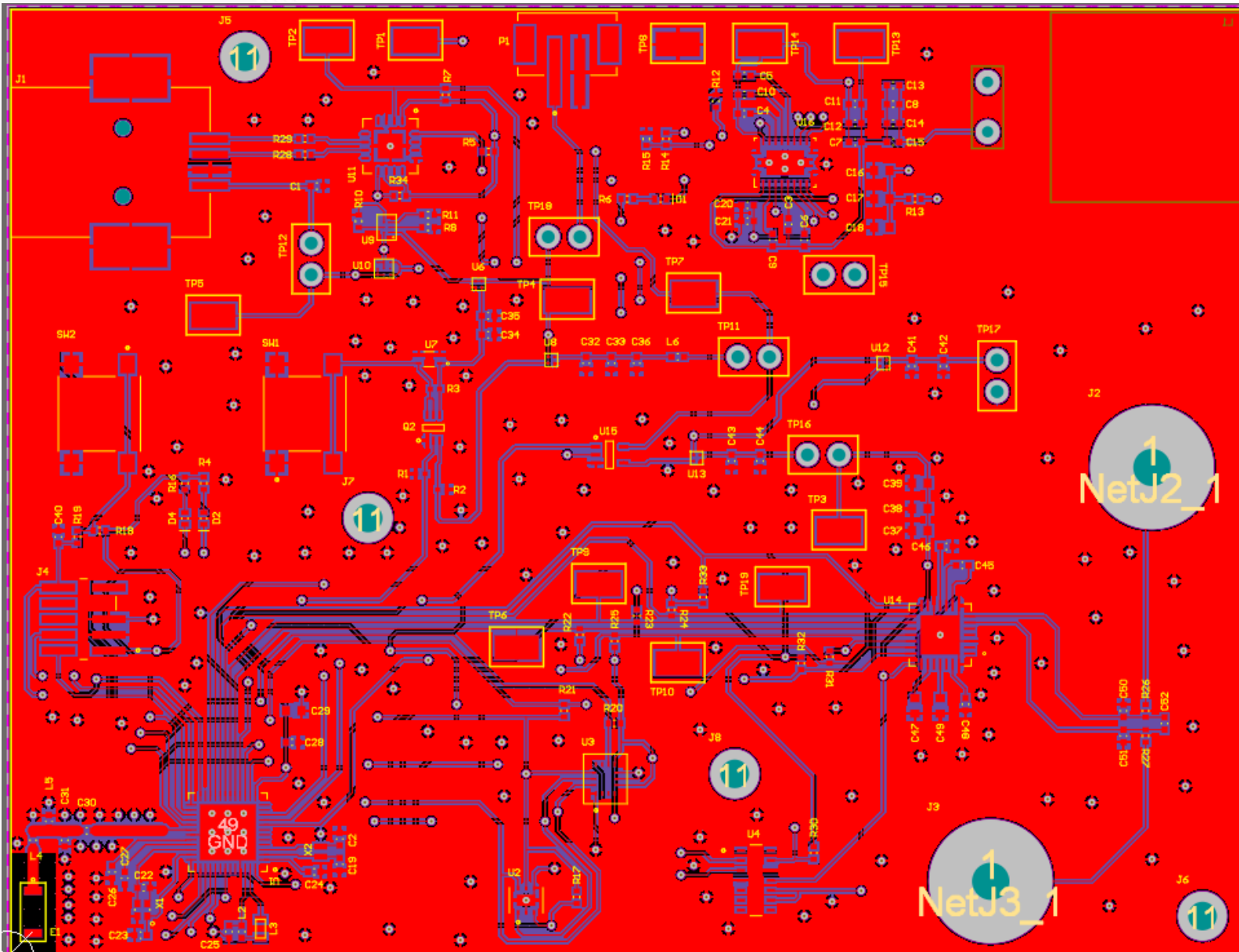
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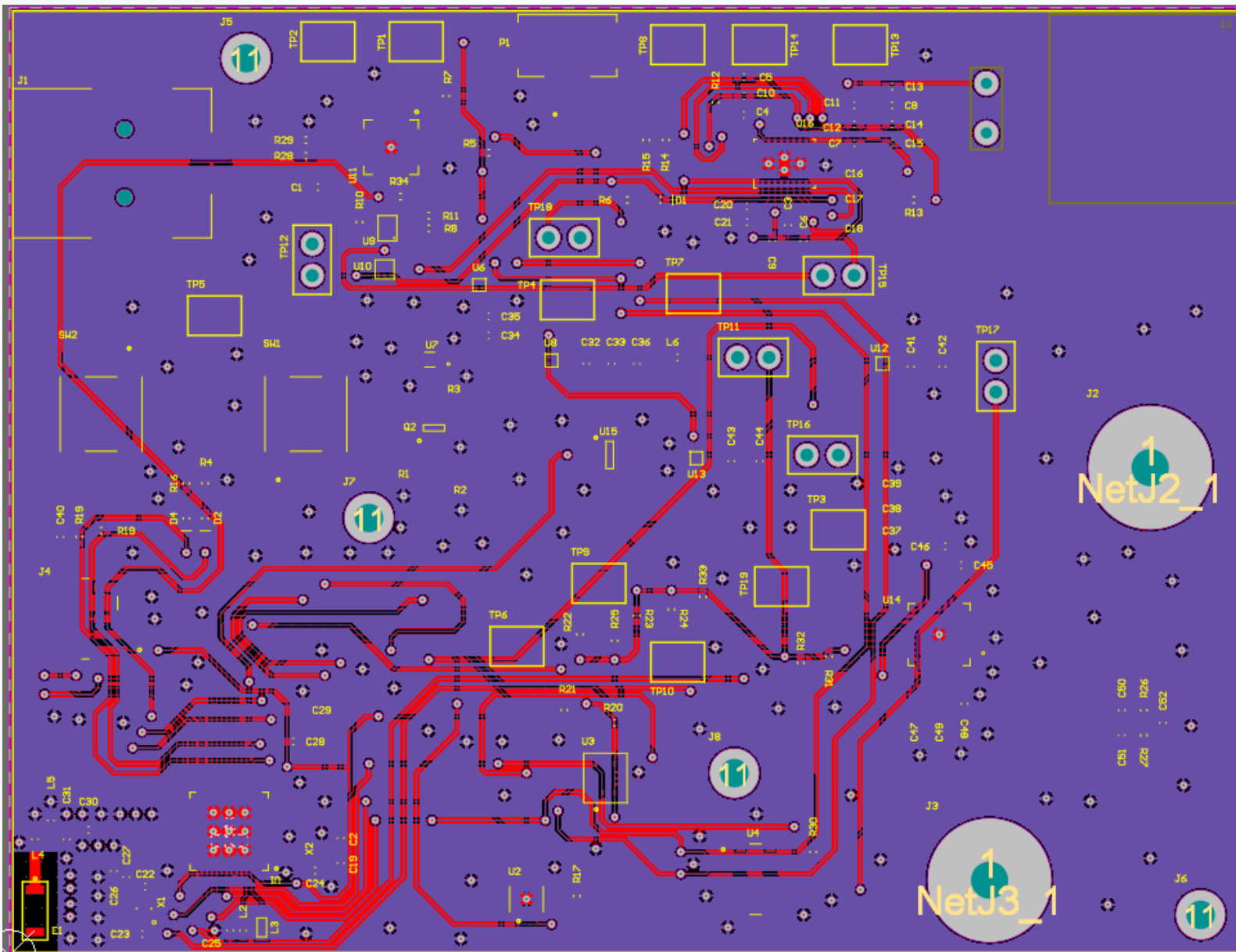
Electronics development: PCB design

- PCB design
 - ~~Major component layout (2 hours)~~
 - ~~BLE antenna and impedance matching circuit (3 hours)~~
 - ~~Wireless charging (2 hours)~~
 - ~~Lithium battery charging (1 hours)~~
 - ~~Overall board construction(1 hour)~~
 - ~~USB charging (2 hours)~~
 - ~~Biosensors: temperature, IMU, ECG (3 hours)~~
 - ~~Test points, connectors, jumpers (1 hours)~~
 - ~~Gerber file generation (2 hours)~~
 - ~~BOM generation (2 hours)~~
- Estimated time: 16 hours
- Actual time spent: 20 hours

Progress to date: 6/28/2020



Progress to date: 6/28/2020



Progress to date: 6/28/2020



PCB manufacturing specifications

- Dimensions: 99.568 x 76.454 mm
- Layers: 2
- Minimum trace/space: 6 mil
- Minimum hole size: 12 mil
- Thickness: 1.6mm
- Solder mask: Green
- Surface finish: HASL with lead
- Copper weight: 1 oz
- Material type: FR4

PCA quote

- PCB Manufacturing:
 - Price: \$20
 - Manufacturer: PCBMinions
 - Lead time: 4 days
- BOM:
 - Price: ~\$289.63
 - Board Quantity: 3
 - Supplier: Digikey/Mouser
 - Lead time: 1-5 days
- Stencil:
 - Price: ~46.25
 - Supplier: OSH Stencil
 - Lead time: 5 days

PATH FORWARD

Path forward (7/12/20 – 7/19/20)

- Sensor drivers
 - ECG driver
 - USB driver
 - IMU driver