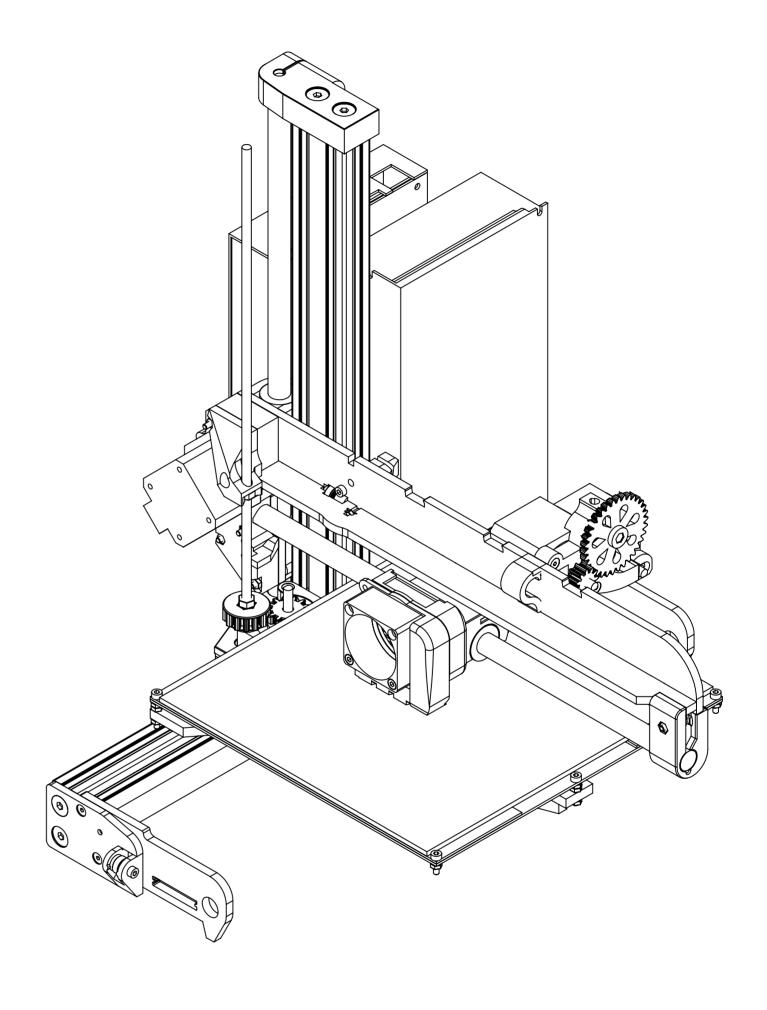
| ITEM NO. | PART NUMBER | Category | QTY. |
|----------|-------------|-------------|------|
| 1 | y-axis | | 1 |
| 2 | z-axis | | 1 |
| 3 | x-axis | | 1 |
| 4 | enclosure | | 1 |
| 5 | t-nut | Fasteners | 2 |
| 6 | spacer | Sheet | 2 |
| 7 | insulator | Electronics | 1 |
| 8 | S-250-12 | Electronics | 1 |



| DIMENSI SURFAC TOLERAI LINEAF | UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR: | | | | | DEBUR AND BREAK SHARP EDGES | DO NOT SCALE DRAWING REVISION | | | | | |
|--|--|------|--------|------|----------|-----------------------------------|-------------------------------|-----------|-------|------------|---------|----|
| | NAME | SIGN | NATURE | DATE | | | | TITLE: | | | | |
| DRAWN | | | | | | | | | | | | |
| CHK'D | | | | | | | | | Ormer | \bigcirc | 1 フ () | |
| APPV'D | | | | | | | | | | | . 2.0 | |
| MFG | | | | | | | | | | | | |
| Q.A | | | | | MATERIAL | : | | Ormerod | | | ٦ | A2 |
| \vdash | | | | | | | | | | | | |
| | | | | | WEIGHT: | | | SCALE:1:2 | | SHEET 1 C | OF 2 | |

| ITEM NO. | PART NUMBER | Category | QTY. |
|----------|------------------------|-------------|------|
| 1 | 40x20-fan | Electronics | 1 |
| 2 | bed-Mk2A | Electronics | 1 |
| 3 | heat-spreader | Electronics | 1 |
| 4 | Nema17 | Electronics | 4 |
| 5 | proximity-sensor-pcb | Electronics | 1 |
| 6 | tcrt1000 | Electronics | 1 |
| 7 | v4-microswitch | Electronics | 1 |
| 8 | insulator | Electronics | 1 |
| 9 | S-250-12 | Electronics | 1 |
| 10 | M2.5x5-cap-head | Fasteners | 2 |
| 11 | M3x8-countersunk-head | Fasteners | 2 |
| 12 | M3x12-cap-head | Fasteners | 4 |
| 13 | M3x12-countersunk-head | Fasteners | 12 |
| 14 | M3x16-cap-head | Fasteners | 4 |
| 15 | M3x20-cap-head | Fasteners | 3 |
| 16 | M3x20-countersunk-head | Fasteners | 1 |
| 17 | M3x25-cap-head | Fasteners | 4 |
| 18 | M3x25-countersunk-head | Fasteners | 1 |
| 19 | M3x35-cap-head | Fasteners | 2 |
| 20 | M3x40-cap-head | Fasteners | 4 |
| 21 | M3x50-cap-head | Fasteners | 2 |
| 22 | M3-nut | Fasteners | 37 |
| 23 | M3-washer | Fasteners | 19 |
| 24 | M4x8-countersunk-head | Fasteners | 1 |
| 25 | M4x12-countersunk-head | Fasteners | 10 |
| 26 | M5-nut | Fasteners | 3 |
| 27 | M6x16-countersunk-head | Fasteners | 7 |
| 28 | t-nut | Fasteners | 10 |
| 29 | M3x30-cap-head | Fasteners | 3 |
| 30 | M3x10-cap-head | Fasteners | 2 |
| 31 | M3x16-countersunk-head | Fasteners | 4 |
| 32 | M3x25-hex-head | Fasteners | 1 |
| 33 | M3-nyloc-nut | Fasteners | 1 |
| 34 | M3-washer-nylon | Fasteners | 2 |
| 35 | 3 842 992 891/500mm | Hardware | 2 |
| 36 | 623-bearing | Hardware | 6 |
| 37 | glass | Hardware | 1 |
| 38 | heatsink | Hardware | 1 |
| 39 | LM12UU | Hardware | 5 |
| 40 | LM12LUU | Hardware | 1 |
| 41 | M5-threaded-bar | Hardware | 1 |
| 42 | MR93zz-bearing | Hardware | 3 |
| 43 | x-bar | Hardware | 4 |

| ITEM NO. | PART NUMBER | Category | QTY. |
|----------|-------------------------|----------|------|
| 44 | heater-block | Machined | 1 |
| 45 | narrow-heatsink | Machined | 1 |
| 46 | nozzle | Machined | 1 |
| 47 | hobbed-insert | Machined | 1 |
| 48 | x-carriage | RP | 1 |
| 49 | x-idler-bracket | RP | 1 |
| 50 | x-motor-bracket | RP | 1 |
| 51 | y-idler-bracket | RP | 1 |
| 52 | y-motor-bracket | RP | 1 |
| 53 | z-bearing-clamp | RP | 2 |
| 54 | z-corner-bracket | RP | 1 |
| 55 | z-foot | RP | 1 |
| 56 | z-gear | RP | 1 |
| 57 | z-gear-driven | RP | 1 |
| 58 | z-lower-mount | RP | 1 |
| 59 | z-motor-brace | RP | 1 |
| 60 | z-nut-trap | RP | 1 |
| 61 | z-upper-mount | RP | 1 |
| 62 | z-runner-mount | RP | 1 |
| 63 | nozzle-mount | RP | 1 |
| 64 | heatsink-duct | RP | 1 |
| 65 | fan-duct | RP | 1 |
| 66 | y-bearing-belt-clamp | RP | 1 |
| 67 | y-bearing-clamp-tagged_ | RP | 1 |
| 68 | extruder-drive-block | RP | 1 |
| 69 | large-gear | RP | 1 |
| 70 | small-gear | RP | 1 |
| 71 | bed | Sheet | 1 |
| 72 | Duet-enclosure-lid | Sheet | 1 |
| 73 | spacer | Sheet | 2 |
| 74 | x-axis-plate | Sheet | 1 |
| 75 | x-rib | Sheet | 1 |
| 76 | y-cross-rib | Sheet | 1 |
| 77 | y-rib | Sheet | 1 |
| 78 | heatsink-spacer | Sheet | 1 |
| 79 | Duet-enclosure-base | Sheet | 1 |
| 80 | y-axis-end-plate | Sheet | 2 |
| 81 | Duet | Sheet | 1 |

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|--|---|------|--------|------|---------|-----------------------------------|----------------------|-----------|------------------------|----------|---|----|
| SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR: | | | | | | | | | | | | |
| | NAME | SIGN | NATURE | DATE | | | | TITLE: | | | | |
| DRAWN | | | | | | | | | | | | |
| CHK'D | | | | | | | | | | | | |
| APPV'D | | | | | | | | | | | | |
| MFG | | | | | | - | | | | | | |
| Q.A | | | | | MATERIA | L: | | Ormerod | | | 7 | A2 |
| | | | | | 1 | | | | | | | |
| | | | | | WEIGHT: | | | SCALE:1:1 | SCALE:1:1 SHEET 2 OF 2 | | 2 | |