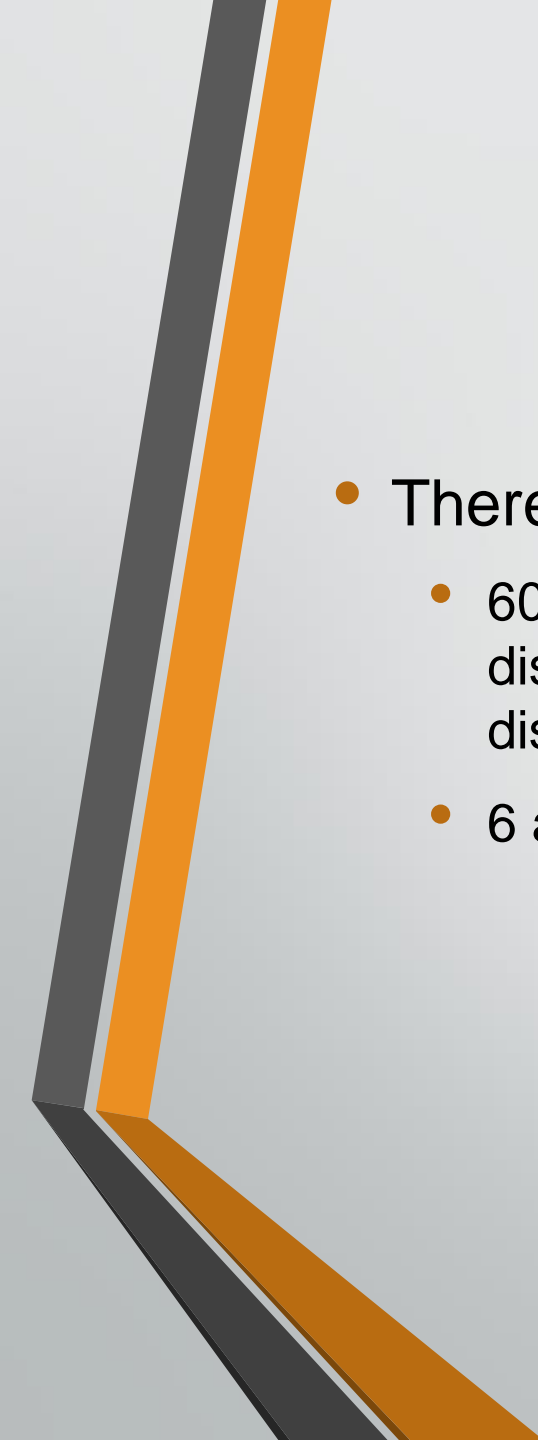


- 
- There are 66 decision variables
 - 60 (10×6) are for variable cost...how much it cost to send from warehouse to distribution center (how much should we send from each warehouse to each distribution center?)
 - 6 are binary decision variables (should this location be used for a warehouse?)

Distribution Centers

Alb Boise Dall Denv Hous Okla Phoe Salt SanA Wich

Warehouses

| | | | | | | | | | | | |
|----------------|-------------|------|------|------|------|------|------|------|------|------|-------|
| Y ₁ | Albuquerque | X1,1 | X1,2 | X1,3 | X1,4 | X1,5 | X1,6 | X1,7 | X1,8 | X1,9 | X1,10 |
| Y ₂ | Dallas | X2,1 | X2,2 | X2,3 | X2,4 | X2,5 | X2,6 | X2,7 | X2,8 | X2,9 | X2,10 |
| Y ₃ | Denver | ● | | | ● | | | | ● | | |
| Y ₄ | Houston | ● | | | ● | | | | ● | | |
| Y ₅ | Pheonix | ● | | | ● | | | | ● | | |
| Y ₆ | San Antonio | X6,1 | X6,2 | X6,3 | X6,4 | X6,5 | X6,6 | X6,7 | X6,8 | X6,9 | X6,10 |

Variable cost....depends on quantity being shipped from warehouse to distribution center (6x10)=60

Distribution Centers

Alb Boise Dall Denv Hous Okla Phoe Salt SanA Wich

Warehouses

Y₁ Albuquerque
Y₂ Dallas
Y₃ Denver
Y₄ Houston
Y₅ Pheonix
Y₆ San Antonio

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|-------|
| X1,1 | X1,2 | X1,3 | X1,4 | X1,5 | X1,6 | X1,7 | X1,8 | X1,9 | X1,10 |
| X2,1 | X2,2 | X2,3 | X2,4 | X2,5 | X2,6 | X2,7 | X2,8 | X2,9 | X2,10 |
| ● | | | ● | | | | ● | | |
| ● | | | ● | | | | ● | | |
| ● | | | ● | | | | ● | | |
| X6,1 | X6,2 | X6,3 | X6,4 | X6,5 | X6,6 | X6,7 | X6,8 | X6,9 | X6,10 |

Fixed cost (binary variables)...only incur cost if make into warehouse

Distribution Centers

Alb Boise Dall Denv Hous Okla Phoe Salt SanA Wich

Warehouses

Y₁ Albuquerque

Y₂ Dallas

Y₃ Denver

Y₄ Houston

Y₅ Pheonix

Y₆ San Antonio

| | | | | | | | | | |
|------|------|------|------|------|------|------|------|------|-------|
| X1,1 | X1,2 | X1,3 | X1,4 | X1,5 | X1,6 | X1,7 | X1,8 | X1,9 | X1,10 |
| X2,1 | X2,2 | X2,3 | X2,4 | X2,5 | X2,6 | X2,7 | X2,8 | X2,9 | X2,10 |
| ● | | | ● | | | | ● | | |
| ● | | | ● | | | | ● | | |
| ● | | | ● | | | | ● | | |
| X6,1 | X6,2 | X6,3 | X6,4 | X6,5 | X6,6 | X6,7 | X6,8 | X6,9 | X6,10 |

Objective Function

- Minimize Cost: Variable cost + Fixed Cost

Objective function

- Minimize cost (variable cost and fixed cost)

$$\begin{aligned} \text{VARIABLE COST} = & 0 \cdot x[1,1] + 47 \cdot x[1,2] + 32 \cdot x[1,3] + 22 \cdot x[1,4] + 42.5 \cdot x[1,5] \\ & + 27 \cdot x[1,6] + 23 \cdot x[1,7] + 30 \cdot x[1,8] + \\ & 36.5 \cdot x[1,9] + 29.5 \cdot x[1,10] + \dots 0 \cdot x[6,9] + 32 \cdot x[6,10] \end{aligned}$$

| Location | Alb | Boise | Dall | <u>Denv</u> | <u>Hous</u> | <u>Okla</u> | <u>Phoe</u> | Salt | <u>SanA</u> | <u>Wich</u> |
|----------------|------|-------|------|-------------|-------------|-------------|-------------|------|-------------|-------------|
| Albuquerque | 0 | 47 | 32 | 22 | 42.5 | 27 | 23 | 30 | 36.5 | 29.5 |
| Dallas | 32 | 79.5 | 0 | 39 | 12.5 | 10.5 | 50 | 63 | 13.5 | 17 |
| Denver | 21 | 42 | 39 | 0 | 51.5 | 31.5 | 40.5 | 24 | 47.5 | 26 |
| Houston | 42.5 | 91 | 12.5 | 51.5 | 0 | 23 | 58 | 72 | 10 | 31 |
| <u>Pheonix</u> | 23 | 49 | 50 | 40.5 | 58 | 49 | 0 | 32.5 | 50 | 52 |
| San Antonio | 36.5 | 83.5 | 13.5 | 47.5 | 10 | 24 | 50 | 66.5 | 0 | 32 |

Objective function

- Minimize cost (variable cost and fixed cost)

$$\text{COST} = 0 \cdot x[1,1] + 47 \cdot x[1,2] + 32 \cdot x[1,3] + 22 \cdot x[1,4] + 42.5 \cdot x[1,5] + 27 \cdot x[1,6] + 23 \cdot x[1,7] + 30 \cdot x[1,8] + 36.5 \cdot x[1,9] + 29.5 \cdot x[1,10] + \dots + 0 \cdot x[6,9] + 32 \cdot x[6,10]$$

$$+ 140000 \cdot Y1 + 150000 \cdot Y2 + 100000 \cdot Y3 + 110000 \cdot Y4 + 125000 \cdot Y5 + 120000 \cdot Y6 \text{ (fixed cost)}$$

| Center / Warehouse | Volume | Capacity | Cost |
|--------------------|--------|----------|-----------|
| Albuquerque (W) | 3,200 | 16,000 | \$140,000 |
| Boise | 2,500 | | |
| Dallas (W) | 6,800 | 20,000 | \$150,000 |
| Denver (W) | 4,000 | 10,000 | \$100,000 |
| Houston (W) | 9,600 | 10,000 | \$110,000 |
| Oklahoma City | 3,500 | | |
| Phoenix (W) | 5,000 | 12,000 | \$125,000 |
| Salt Lake City | 1,800 | | |
| San Antonio (W) | 7,400 | 10,000 | \$120,000 |
| Wichita | 2,700 | | |

Subscript i will denote warehouses and subscript j will denote distribution centers

Now for formula....

- Cost matrix denoted by $C_{i,j}$ corresponds to decision variable $x_{i,j}$
- Warehouse Cost denoted by WC_i corresponds to decision variable y_i
(notice that subscripts match...very important!!)

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- Cost matrix denoted by $C_{i,j}$ corresponds to decision variable $x_{i,j}$
- Warehouse Cost denoted by WC_i corresponds to decision variable y_i
(notice that subscripts match...very important!!)

OBJECTIVE FUNCTION:

$$\sum_i \sum_j C_{i,j} * x_{i,j} + \sum_i WC_i * Y_i$$

First constraint:

WAREHOUSE CAPACITY:

- Warehouse 1: $x_{1,1} + x_{1,2} + x_{1,3} + x_{1,4} + x_{1,5} + x_{1,6} + x_{1,7} + x_{1,8} + x_{1,9} + x_{1,10}$

First constraint:

WAREHOUSE CAPACITY:

- Warehouse 1: $x_{1,1} + x_{1,2} + x_{1,3} + x_{1,4} + x_{1,5} + x_{1,6} + x_{1,7} + x_{1,8} + x_{1,9} + x_{1,10}$
- $\sum_j x_{1,j} \leq \text{Capacity}_1$

Capacity_1 is from the Capacity vector

First constraint:

For $i \in 1..6$: $\sum_j x_{i,j} \leq \text{Capacity}_i$

Second constraint:

VOLUME FOR DISTRIBUTION CENTER

- Distribution center 1: $x_{1,1} + x_{2,1} + x_{3,1} + x_{4,1} + x_{5,1} + x_{6,1}$
(remember, distribution centers are the 'j' 's)

Second constraint:

VOLUME FOR DISTRIBUTION CENTER

- For $j = 1..10$: $\sum_i x_{i,j} = \text{Demand}_j$
(Demand_j is from the Demand vector)

LINKING CONSTRAINT:

- Formula from earlier $x \leq \text{Max}(x) * y$
- In this situation, x is the amount from that warehouse, so from warehouse 1:

$$x_{1,1} + x_{1,2} + x_{1,3} + x_{1,4} + x_{1,5} + x_{1,6} + x_{1,7} + x_{1,8} + x_{1,9} + x_{1,10} \leq 16000 * Y_1$$

LINKING CONSTRAINT:

- Formula from earlier $x \leq \text{Max}(x) * y$
- In this situation, x is the amount from that warehouse, so from warehouse 1:

$$x_{1,1} + x_{1,2} + x_{1,3} + x_{1,4} + x_{1,5} + x_{1,6} + x_{1,7} + x_{1,8} + x_{1,9} + x_{1,10} \leq \text{Capacity}_1 * Y_1$$

$$\text{Formula: } \sum_j x_{1,j} \leq \text{Capacity}_1 * Y_1$$

LINKING CONSTRAINT:

For $i = 1..6$: $\sum_j x_{i,j} \leq \text{Capacity}_i * Y_i$

Putting everything together

- Objective function: Minimize $\sum_i \sum_j C_{i,j} * x_{i,j} + \sum_{iW} C_i * Y_i$
- Subject to:
 - For $i \ 1..6$: $\sum_j x_{i,j} \leq \text{Capacity}_i$
 - For $j \ 1..10$: $\sum_i x_{i,j} = \text{Demand}_j$
 - For $i \ 1..6$: $\sum_j x_{i,j} \leq \text{Capacity}_i * Y_i$

If you wrote out each statement individually, you would have a total of $6 + 10 + 6 = 22$ statements

You could also combine constraint 1 and constraint 3 (the linking constraint also constrains the maximum amount at each warehouse...this would give 16 statements....both ways are correct

```
m = Model("Levinson Foods Company")
# Warehouse demand in thousands of units
demand = [3200, 2500, 6800, 4000, 9600, 3500, 5000, 1800, 7400, 2700]
```

```
# Plant capacity in thousands of units
capacity = [16000, 20000, 10000, 10000, 12000, 10000]
```

```
# Fixed costs for each plantfixed
Costs = [140000, 150000, 100000, 110000, 125000, 120000]
```

```
# Transportation costs per thousand units
transCosts = [[0, 47, 32, 22, 42.5, 27, 23, 30, 36.5, 29.5],
               [32, 79.5, 0, 39, 12.5, 10.5, 50, 63, 13.5, 17],
               [21, 42, 39, 0, 51.5, 31.5, 40.5, 24, 47.5, 26],
               [42.5, 91, 12.5, 51.5, 0, 23, 58, 72, 10, 31],
               [23, 49, 50, 40.5, 58, 49, 0, 32.5, 50, 52],
               [36.5, 83.5, 13.5, 47.5, 10, 24, 50, 66.5, 0, 32]]
```

```
# Range of plants and warehouses
plants = len(demand) #should be 10
warehouses = len(capacity) #should be 6
```

```
# Add Variables (66 total)
x = {} #transportation amounts (continuous)
y = {} #warehouse binary
```

```
#binary for if a warehouse is open (1-6)
for i in range(warehouses):
    y[i] = m.addVar(vtype=GRB.BINARY, name='y%d' % i)

#variable for every warehouse/plant transportation amount (1-60)
for i in range(warehouses):
    for j in range(plants):
        x[(i,j)] = m.addVar(vtype=GRB.CONTINUOUS, lb=0, name='t%d,%d' % (i,j))

# Add Constraints
for i in range(warehouses):
    m.addConstr(quicksum(x[(i,j)] for j in range(plants)) - y[i]*capacity[i] <= 0)

#Plant with binding constraint for demand (10 constraints)
for j in range(plants):
    m.addConstr(quicksum(x[(i,j)] for i in range(warehouses)) == demand[j])

m.setObjective(quicksum(y[i]*fixedCosts[i] + quicksum(x[(i,j)]*transCosts[i][j]
for j in range(plants)) for i in range(warehouses)), GRB.MINIMIZE)

# Optimize
m.optimize()
```

y0: 0
y1: 1
y2: 1
y3: 1
y4: 1
y5: 0

| Albuquerque | Dallas | Denver | Houston | Pheonix | San Antonio |
|-------------|---------------|---------------|---------------|---------------|-------------|
| ## t0,0: 0 | ## t1,0: 0 | ## t2,0: 1700 | ## t3,0: 0 | ## t4,0: 1500 | ## t5,0: 0 |
| ## t0,1: 0 | ## t1,1: 0 | ## t2,1: 2500 | ## t3,1: 0 | ## t4,1: 0 | ## t5,1: 0 |
| ## t0,2: 0 | ## t1,2: 6800 | ## t2,2: 0 | ## t3,2: 0 | ## t4,2: 0 | ## t5,2: 0 |
| ## t0,3: 0 | ## t1,3: 0 | ## t2,3: 4000 | ## t3,3: 0 | ## t4,3: 0 | ## t5,3: 0 |
| ## t0,4: 0 | ## t1,4: 0 | ## t2,4: 0 | ## t3,4: 9600 | ## t4,4: 0 | ## t5,4: 0 |
| ## t0,5: 0 | ## t1,5: 3500 | ## t2,5: 0 | ## t3,5: 0 | ## t4,5: 0 | ## t5,5: 0 |
| ## t0,6: 0 | ## t1,6: 0 | ## t2,6: 0 | ## t3,6: 0 | ## t4,6: 5000 | ## t5,6: 0 |
| ## t0,7: 0 | ## t1,7: 0 | ## t2,7: 1800 | ## t3,7: 0 | ## t4,7: 0 | ## t5,7: 0 |
| ## t0,8: 0 | ## t1,8: 7000 | ## t2,8: 0 | ## t3,8: 400 | ## t4,8: 0 | ## t5,8: 0 |
| ## t0,9: 0 | ## t1,9: 2700 | ## t2,9: 0 | ## t3,9: 0 | ## t4,9: 0 | ## t5,9: 0 |