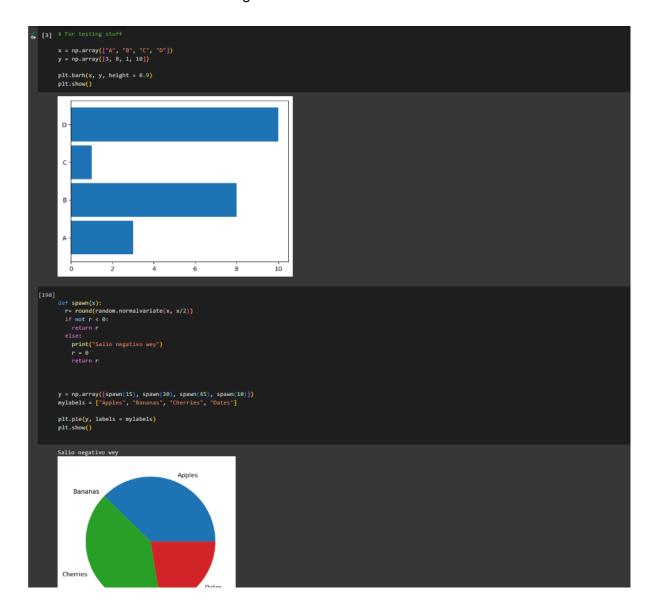
Dashboard Document

We decided to use Google Colab the exact day the teacher taught us how to use it. With this we practiced and experimented multiple ways to print out a graph with Matplotlib, other numpy functions to pull out random variables and other things in python that would help us develop this project.

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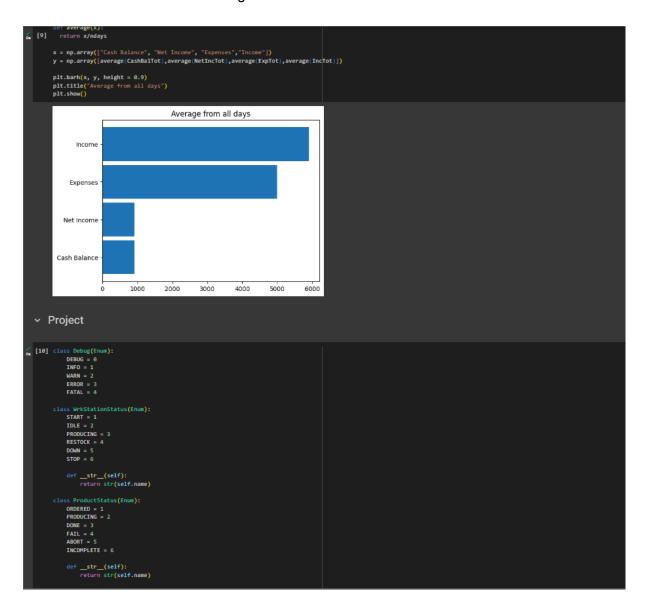
```
class Glier(deject):
    def _ _int__(cate, det int, env: simpy.findromenent, boost: simpy.findromenent, boost: simpy.findromenent, boost: simpy.findromenent, boost: simpy.findromenent, boost: simpy.findromenent, cate, filter, cate, ca
```

```
[7] print('1: I flew for %.2f miles' % (glider1.fly_distance*10.0))
                                           print('1: I flew for %.2f miles' % (glider I am gliding (Glider 1) starting at 0.00 Glide (Glider 1): 4.00 Shooting in 15.00 Shooting in 15.00 Shooting in 15.00 Shooting in 15.00 I am gliding (Glider 1) to wind (Glider 1): 0.00 I am gliding (Glider 1) starting at 4.00 Glide (Glider 1): 4.00 Should Boost (Glider 1) Boost (Glider 1) No wind (Glider 1): 0.00 I am gliding (Glider 1) starting at 8.00 Glide (Glider 1): 4.00 Should Boost (Glider 1) Boost (Glider 1): 0.00 I am gliding (Glider 1): 4.00 Should Boost (Glider 1) Should Boost (Glider 1): 0.00 I am gliding (Glider 1): 4.00 Glide (Glider 

    Actual Project

             [8] class Day(object):
    def __init__(self, dayNumber, expenses) -> None:
        self.dayNumber = dayNumber
        self.expenses = expenses
        self.income = 0
        self.net_income = 0
        self.cash_balance = 0
                                                                         def calculate_income(self):
    return random.randint(incomeMin, incomeMax)
                                                                           def simulate_day(self):
    self.income = self.calculate_income()
    self.net_income = self.income - self.expenses
    self.cash_balance += self.net_income
                                                                         def display_status(self):
    print(f*Day {self.dayNumber}:")
    print(f*Income: {self.income}")
    print(f*Expenses: {self.expenses}")
    print(f*Net Income: {self.net_income}")
    print(f*Cash Balance: {self.cash_balance}")
    print()
                                                                           def calculateTotal(self,IncTot,ExpTot,NetIncTot,CashBalTot):
   IncTot += self.income
   ExpTot += self.expenses
   NetIncTot += self.net_income
   CashBalTot += self.cash_balance
   return IncTot,ExpTot,NetIncTot,CashBalTot
                                               class Factory(object):
    def __init__(self, starting_cash, expenses, incomeMin, incomeMax, ndays) -> None:
        self.starting_cash = starting_cash
        self.expenses = expenses
        self.income_min = incomeMin
        self.income_max = incomeMax
        self.indays = ndays
        self.days = fl
```

```
[8]sert code comprint(f"Cash Balance: {self.cash_balance}")
Cbrl+M B
                     def calculateTotal(self,IncTot,ExpTot,NetIncTot,CashBalTot):
    IncTot += self.income
    ExpTot += self.expenses
    NetIncTot += self.net_income
    CashBalTot += self.cash_balance
    return IncTot,ExpTot,NetIncTot,CashBalTot
          class Factory(object):
    def __init__(self, starting_cash, expenses, incomeMin, incomeMax, ndays) -> None:
    self.starting_cash = starting_cash
    self.expenses = expenses
    self.income_min = incomeMin
    self.income_max = incomeMax
    self.ndays = ndays
    self.days = []
                    def simulate_business(self):
    cash = self.starting_cash
    for dayNumber in range(1, self.ndays + 1):
        day = Day(dayNumber, self.expenses)
        day.simulate_day()
        self.days.append(day)
                                   for day in self.days:
day.display_status()
                     def calculateTotal(self,IncTot,ExpTot,NetIncTot,CashBalTot):
    for day in self.days:
        incTot,ExpTot,NetIncTot,CashBalTot = day.calculateTotal(IncTot,ExpTot,NetIncTot,CashBalTot)
    return IncTot,ExpTot,NetIncTot,CashBalTot
           # Initial variables
starting_cash = 10000
expenses = 5000
incomeMin = 4000
incomeMin = 4000
incomeMax = 8000
ndays = 3
IncTot = 0
ExpTot = 0
NetIncTot = 0
CashBalTot = 0
array= []
           # Run the simulation
simulation = Factory(starting_cash, expenses, incomeMin, incomeMax, ndays)
simulation.simulate_business()
simulation.display_status()
            IncTot,ExpTot,NetIncTot,CashBalTot = simulation.calculateTotal(IncTot,ExpTot,NetIncTot,CashBalTot)
           print()
print(IncTot,ExpTot,NetIncTot,CashBalTot)
```



```
PAX_RAN_BIN = 25 # Ine max number of restock units that the factory will have RESTOCK_UNITS = 3 # Number of restock units that the factory will have RESTOCK_TIME = 2 # The average time units it takes the bus boy to restock a station FIX_TIME = 3 # The average working time for the stations WORK_TIME = 4 # The average working time for the stations WRK_STATIONS = 6 # Number of work stations in the factory WRK_STATION_RATES = [0.2,0.1,0.15,0.05,0.07,0.1] # Declared error rate of work stations DEBUG_LEVEL = Debug_ERROR
 def debugLog(level: Debug, msg: str, extra: str = "") -> None:
   if(level.value >= DEBUG_LEVEL.value):
        print(msg + (": " + extra if extra != "" else extra))
class Product(object):
    def __init__(self, id: int, env: simpy.Environment) -> None:
        self._status = ProductStatus.ORDERED
        self._id = id
                     self._env = env

self._currentStation = -1

self._wrkStat = [False] * MRK_STATIONS

self._wrkStatTime = [0] * MRK_STATIONS

self._startClock = 0

self._endClock = 0
            @property
def status(self) -> ProductStatus:
    return self._status
             def status(self, value: ProductStatus) -> None:
    self._status = value
                     if(self__status = ProductStatus.PRODUCING and self__startClock == 0):
    self__startClock = self__env.now
    debuglog(Debug.DEBUG, 'The product %06d started production at %.2f' % (self__id, self__startClock))
    elif(self__status == ProductStatus.DONE or self__status == ProductStatus.FAIL or self__status == ProductStatus.ABORT):
    self__endClock = self__env.now
    debuglog(Debug.DEBUG, 'The product %06d finished production at %.2f' % (self__id, self__endClock), str(self__status))
            @property
def processBy(self) -> int:
    return self._currentStation
            @processBy.setter
def processBy(self, value: int) -> None:
    self._currentStation = value
    self._wrkStat[value] = True
    self._wrkStatTime[value] = self._env.now
    if(self._currentStation == 0):
        self.status = ProductStatus.PRODUCING
    debugLog(Debug.DEBUG, 'The product %06d red
                                                                                                                  ct %06d received at workstation %02d at %.2f' % (self._id, (self._currentStation+1), self._wrkStatTime[value]))
           @property
def isDone(self) -> bool:
    return all(self._wrkStat) and not self.isAborted
            @property
def isAborted(self) -> bool:
    return self.status == ProductStatus.ABORT
             @property
def nextStation(self) -> int:
    """Returns the next workstation that the product still has to visit
                          return next((i for i.v in enumerate(self, wrkStat) if
```

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return self__startClock
elif(self__env.now - self__startClock
return self__env.now - self__startClock
return self__env.now - self__startClock
                               def wasProccessedBy(self, id: int) -> bool:
    return self._wrkStat[id]
⊙≂
                             def stopProduction(self, time: float) -> Non
    self._status = ProductStatus.INCOMPLETE
    self._endClock = time
                      class Workstation(object):
    def __init__(self, env: simpy.Environment, busBoy: simpy.Resource, id: int,
        self._id = 1d
        self._env = env
        self._env = env
        self._busBoy = busBoy
        self._broduct = None
        self._muit = simpy.Resource(self._env)
        self._action = None
                               @property
def id(self) -> simpy.Process:
    return self._id + 1
                                @property
def action(self) -> simpy.Process:
    return self._action
                                @action.setter
def action(self, value) -> None:
    self._action = value
                               @property
def unit(self) -> simpy.Resource:
    return self._unit
                                @property
def product(self) -> Product:
    return self._product
                               @product.setter
def product(self, value: Product) -> None:
    self._product = value
    self._product.processBy = self._id
                               def endProduction(self, time: float) -> None:
    debuglog(Debug.DEBUG, 'The workstation %d end day at %.2f' % (self.id, time))
    if self._product:
        self._product.stopProduction(time)
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                                                     debuggog(Debug.DEBUG, "The workstation %0 will take %.2f units of time to be fixed" % (self.id,fixing_time)) yield self._env.timeout(fixing_time) debuglog(Debug.INFO, 'The workstation %0 is back on line at %.2f' % (self.id, self._env.now))
Q 🖁 O
                                              A Process the product self. bintRems = 1 debuglog(Debug.DEBUG, 'The workstation %d starts processing product X06d at %.2f' % (self.id, self.product._id, self._env.now)) working_time = abs(random.normalvarlate(WORK_TIME,1)) yield self._env.timeout(working_time) debuglog(Debug.DEBUG, 'The workstation %d is done processing prod %06d at %.2f' % (self.id, self.product._id, self._env.now)) betton %debuglog(Debug.DEBUG, 'The workstation %d is done processing prod %06d at %.2f' % (self.id, self.product._id, self._env.now))
                                       except slapy.Interrupt:
debuglog(Debug.ERROR, "There was a catastrophic issue, %d at %.2f" % (self.id, self._env.now))
self.product.status = ProductStatus.ABORT
                        class Factory(object):
    def __init__(self, env: simpy.Environment) -> None:
        self._env = env
        self._restockDevice = simpy.Resource(self._env, RESTOCK_UNITS)
                                       self._workstations = []
self._storage = []
self._status = FactoryStatus.OPEN
                                       self_workstations.append(Workstation(self_env, self_restockDevice, 1, WRK_STATION_RATES[1]))
debugLog(Debug.DEBUG, "Ready %s" % self_workstations[1])
self.action = self_env.process(self.produce())
                                output += "\nOrders aborted due sh
if(DEBUG_LEVEL.value == Debug.DEBUG):
                                       def getWorkstation(self, index : int) -> Workstation:
    return self._workstations[index]
                               def orderProduct(self, id: int) -> simpy.Process:
    if(self._status == FactoryStatus.CLOSED):
                                       return
prod = Product(id, self._env)
self._storage.append(prod)
while not prod.isDone:
idx = prod.nextStation
                                              ## Check the situation of parallel stations

If(idx = 3): # station 4

If(not prod.washroccessedBy(4) and self.getWorkstation(idx).unit.count > self.getWorkstation(idx+1).unit.count):

idx += 1

debugtog(Debug.DEBUG, "Product %06d to be processed by WS %02d" % (prod._id, (idx+1)))

station = self.getWorkstation(idx)

with station.unit.request() as wrkProcess:

yield wrkProcess
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                                                                                                                                                 ✓ 59s completed at 6:49 PM
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                                                  self._env.process(self.orderProduct(i+1))
yield self._env.timeout(0.1)
1 += 1
                              else:
debugLog(Oebug.INFO, "Factory will be accident free today.")
                                  def closeDown(self, time: float) -> None:
   if self_status != FactoryStatus.SHUTDOWN:
      self_status = FactoryStatus.CLOSED
                                                  # map(lambda s: s.endProduction(time), self._workstations)
[w.endProduction(time) for w in self._workstations]
                                                for prd in self_storage:

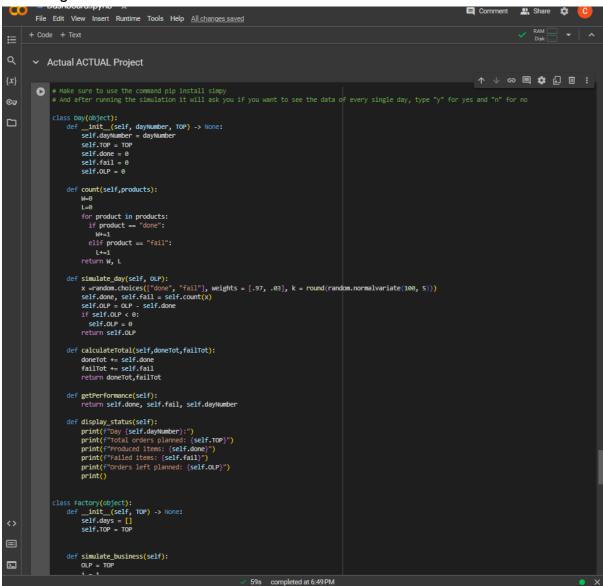
for prd in self_storage:

if prd_status == ProductStatus.PRODUCING:

prd.stopProduction(time)

debugLog(Debug.INFO, "factory closed at %.2f." % time)
                         class Day(object):
    def __init__(self, dayNumber, expenses) -> None:
        self.dayNumber = dayNumber
        self.expenses = expenses
        self.income = 0
        self.net_income = 0
        self.cash_balance = 0
...
                                  def calculateTotal(self,IncTot,ExpTot,NetIncTot,CashBalTot):
    IncTot += self.income
    ExpTot += self.expenses
    NetIncTot += self.net_income
    CashBalTot += self.cash_balance
    return IncTot,ExpTot,NetIncTot,CashBalTot
                         def main() -> None:
    env = sinpy.Environment()
    factory = Factory(env)
    env.process(factory.shutDown())
    env.run(until=TICKS_PER_DAY)
    factory.closeDown(TICKS_PER_DAY)
 Σ
                                                                                                                                                          59s completed at 6:49 PM
```

And at the very end we developed the ACTUAL code that we were planning on delivering



```
seif.days.append(day)
colled i += 1
print("========"")
print("simulation Successful")
print(f"All Orders have been completed in {i-1} days")
print()
                                                                                                                                                                                                                                             ↑ ↓ ⊖ 🗏 🗘 🔟 🗄
O:
              def calculateTotal(self,doneTot,failTot):
                      for day in self.days:
    doneTot,failTot = day.calculateTotal(doneTot,failTot)
return doneTot,failTot
               def getPerformance(self,y1,y2,x):
   for day in self.days:
     Ry1,Ry2,Rx = day.getPerformance()
     y1.append(Ry1)
                     y2.append(Ry2)
x.append(Rx)
return y1,y2,x
               def display_status(self):
    for day in self.days:
        day.display_status()
        sleep(1)
        # Initial variables
TOP = 5000 # Total orders planned
        array= []
doneTot=0
failTot=0
        # Run the factory simulation
factory = Factory(TOP)
factory.simulate_business()
        # Graphs
doneTotT,failTotT = factory.calculateTotal(doneTot,failTot)
        def percentage(x,y):
  return round(((x)/(x+y))*100,2)
       y1 = []
y2 = []
x = []
        R1, R2, RX = factory.getPerformance(y1,y2,x)
        # plot lines
plt.style.use('dark_background')
       plt.plot(RX, R1, color=(.1,.9,.1) ,label = "Success")
plt.plot(RX, R2, color=(1,.2,.2),label = "Errors")
plt.legend()
plt.ylabel("Day")
plt.ylabel("Product Amount")
plt.title("Simulation Production Performance")
alt shee()
        plt.show()
print()
```

Orders left planned: 4621

Total orders planned: 5000 Produced items: 101

