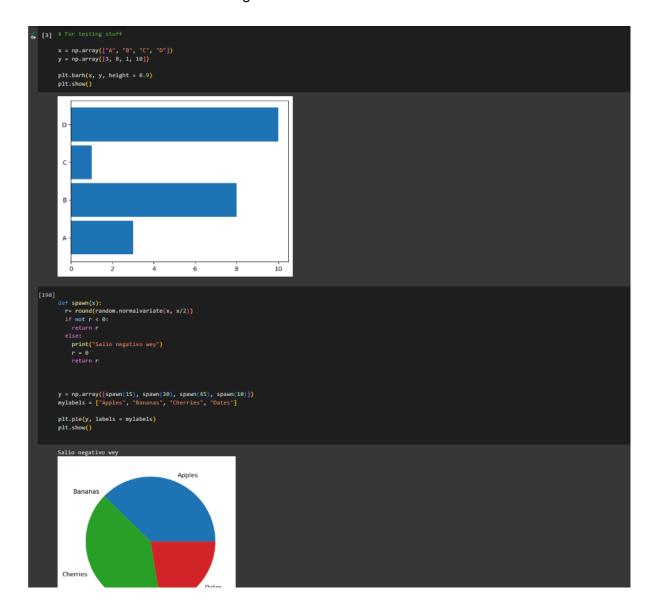
Dashboard Document

We decided to use Google Colab the exact day the teacher taught us how to use it. With this we practiced and experimented multiple ways to print out a graph with Matplotlib, other numpy functions to pull out random variables and other things in python that would help us develop this project.

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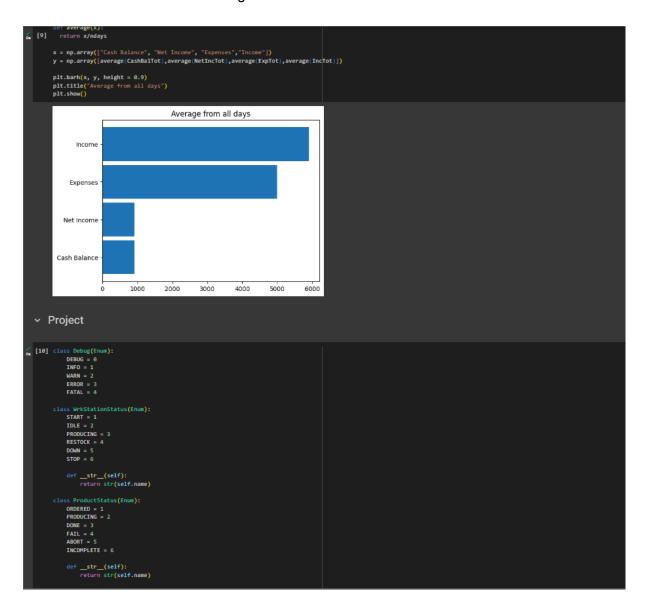
```
class Glier(deject):
    def _ _int__(cate, det int, env: simpy.findromenent, boost: simpy.findromenent, boost: simpy.findromenent, boost: simpy.findromenent, boost: simpy.findromenent, boost: simpy.findromenent, cate, filter, cate, ca
```

```
[7] print('1: I flew for %.2f miles' % (glider1.fly_distance*10.0))
                                           print('1: I flew for %.2f miles' % (glider I am gliding (Glider 1) starting at 0.00 Glide (Glider 1): 4.00 Shooting in 15.00 Shooting in 15.00 Shooting in 15.00 Shooting in 15.00 I am gliding (Glider 1) to wind (Glider 1): 0.00 I am gliding (Glider 1) starting at 4.00 Glide (Glider 1): 4.00 Should Boost (Glider 1) Boost (Glider 1) No wind (Glider 1): 0.00 I am gliding (Glider 1) starting at 8.00 Glide (Glider 1): 4.00 Should Boost (Glider 1) Boost (Glider 1): 0.00 I am gliding (Glider 1): 4.00 Should Boost (Glider 1) Should Boost (Glider 1): 0.00 I am gliding (Glider 1): 4.00 Glide (Glider 

    Actual Project

             [8] class Day(object):
    def __init__(self, dayNumber, expenses) -> None:
        self.dayNumber = dayNumber
        self.expenses = expenses
        self.income = 0
        self.net_income = 0
        self.cash_balance = 0
                                                                         def calculate_income(self):
    return random.randint(incomeMin, incomeMax)
                                                                           def simulate_day(self):
    self.income = self.calculate_income()
    self.net_income = self.income - self.expenses
    self.cash_balance += self.net_income
                                                                         def display_status(self):
    print(f*Day {self.dayNumber}:")
    print(f*Income: {self.income}")
    print(f*Expenses: {self.expenses}")
    print(f*Net Income: {self.net_income}")
    print(f*Cash Balance: {self.cash_balance}")
    print()
                                                                           def calculateTotal(self,IncTot,ExpTot,NetIncTot,CashBalTot):
   IncTot += self.income
   ExpTot += self.expenses
   NetIncTot += self.net_income
   CashBalTot += self.cash_balance
   return IncTot,ExpTot,NetIncTot,CashBalTot
                                               class Factory(object):
    def __init__(self, starting_cash, expenses, incomeMin, incomeMax, ndays) -> None:
        self.starting_cash = starting_cash
        self.expenses = expenses
        self.income_min = incomeMin
        self.income_max = incomeMax
        self.indays = ndays
        self.days = fl
```

```
[8]sert code comprint(f"Cash Balance: {self.cash_balance}")
Cbrl+M B
                     def calculateTotal(self,IncTot,ExpTot,NetIncTot,CashBalTot):
    IncTot += self.income
    ExpTot += self.expenses
    NetIncTot += self.net_income
    CashBalTot += self.cash_balance
    return IncTot,ExpTot,NetIncTot,CashBalTot
          class Factory(object):
    def __init__(self, starting_cash, expenses, incomeMin, incomeMax, ndays) -> None:
    self.starting_cash = starting_cash
    self.expenses = expenses
    self.income_min = incomeMin
    self.income_max = incomeMax
    self.ndays = ndays
    self.days = []
                    def simulate_business(self):
    cash = self.starting_cash
    for dayNumber in range(1, self.ndays + 1):
        day = Day(dayNumber, self.expenses)
        day.simulate_day()
        self.days.append(day)
                                   for day in self.days:
day.display_status()
                     def calculateTotal(self,IncTot,ExpTot,NetIncTot,CashBalTot):
    for day in self.days:
        incTot,ExpTot,NetIncTot,CashBalTot = day.calculateTotal(IncTot,ExpTot,NetIncTot,CashBalTot)
    return IncTot,ExpTot,NetIncTot,CashBalTot
           # Initial variables
starting_cash = 10000
expenses = 5000
incomeMin = 4000
incomeMin = 4000
incomeMax = 8000
ndays = 3
IncTot = 0
ExpTot = 0
NetIncTot = 0
CashBalTot = 0
array= []
           # Run the simulation
simulation = Factory(starting_cash, expenses, incomeMin, incomeMax, ndays)
simulation.simulate_business()
simulation.display_status()
            IncTot,ExpTot,NetIncTot,CashBalTot = simulation.calculateTotal(IncTot,ExpTot,NetIncTot,CashBalTot)
           print()
print(IncTot,ExpTot,NetIncTot,CashBalTot)
```



```
PAX_RAN_BIN = 25 # Ine max number of restock units that the factory will have RESTOCK_UNITS = 3 # Number of restock units that the factory will have RESTOCK_TIME = 2 # The average time units it takes the bus boy to restock a station FIX_TIME = 3 # The average working time for the stations WORK_TIME = 4 # The average working time for the stations WRK_STATIONS = 6 # Number of work stations in the factory WRK_STATION_RATES = [0.2,0.1,0.15,0.05,0.07,0.1] # Declared error rate of work stations DEBUG_LEVEL = Debug_ERROR
 def debugLog(level: Debug, msg: str, extra: str = "") -> None:
    if(level.value >= DEBUG_LEVEL.value):
        print(msg + (": " + extra if extra != "" else extra))
class Product(object):
    def __init__(self, id: int, env: simpy.Environment) -> None:
        self._status = ProductStatus.ORDERED
        self._id = id
                     self._env = env

self._currentStation = -1

self._wrkStat = [False] * MRK_STATIONS

self._wrkStatTime = [0] * MRK_STATIONS

self._startClock = 0

self._endClock = 0
            @property
def status(self) -> ProductStatus:
    return self._status
             def status(self, value: ProductStatus) -> None:
    self._status = value
                     if(self__status = ProductStatus.PRODUCING and self__startClock == 0):
    self__startClock = self__env.now
    debuglog(Debug.DEBUG, 'The product %06d started production at %.2f' % (self__id, self__startClock))
    elif(self__status == ProductStatus.DONE or self__status == ProductStatus.FAIL or self__status == ProductStatus.ABORT):
    self__endClock = self__env.now
    debuglog(Debug.DEBUG, 'The product %06d finished production at %.2f' % (self__id, self__endClock), str(self__status))
            @property
def processBy(self) -> int:
    return self._currentStation
            @processBy.setter
def processBy(self, value: int) -> None:
    self._currentStation = value
    self._wrkStat[value] = True
    self._wrkStatTime[value] = self._env.now
    if(self._currentStation == 0):
        self.status = ProductStatus.PRODUCING
    debugLog(Debug.DEBUG, 'The product %06d red
                                                                                                                  ct %06d received at workstation %02d at %.2f' % (self._id, (self._currentStation+1), self._wrkStatTime[value]))
           @property
def isDone(self) -> bool:
    return all(self._wrkStat) and not self.isAborted
            @property
def isAborted(self) -> bool:
    return self.status == ProductStatus.ABORT
             @property
def nextStation(self) -> int:
    """Returns the next workstation that the product still has to visit
                          return next((i for i.v in enumerate(self, wrkStat) if
```

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return self__startClock
elif(self__env.now - self__startClock
return self__env.now - self__startClock
return self__env.now - self__startClock
                               def wasProccessedBy(self, id: int) -> bool:
    return self._wrkStat[id]
⊙≂
                             def stopProduction(self, time: float) -> Non
    self._status = ProductStatus.INCOMPLETE
    self._endClock = time
                      class Workstation(object):
    def __init__(self, env: simpy.Environment, busBoy: simpy.Resource, id: int,
        self._id = 1d
        self._env = env
        self._env = env
        self._busBoy = busBoy
        self._broduct = None
        self._muit = simpy.Resource(self._env)
        self._action = None
                               @property
def id(self) -> simpy.Process:
    return self._id + 1
                                @property
def action(self) -> simpy.Process:
    return self._action
                                @action.setter
def action(self, value) -> None:
    self._action = value
                               @property
def unit(self) -> simpy.Resource:
    return self._unit
                                @property
def product(self) -> Product:
    return self._product
                               @product.setter
def product(self, value: Product) -> None:
    self._product = value
    self._product.processBy = self._id
                               def endProduction(self, time: float) -> None:
    debuglog(Debug.DEBUG, 'The workstation %d end day at %.2f' % (self.id, time))
    if self._product:
        self._product.stopProduction(time)
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                                                     debuggog(Debug.DEBUG, "The workstation %0 will take %.2f units of time to be fixed" % (self.id,fixing_time)) yield self._env.timeout(fixing_time) debuglog(Debug.INFO, 'The workstation %0 is back on line at %.2f' % (self.id, self._env.now))
Q 🖁 O
                                              A Process the product self. bintRems = 1 debuglog(Debug.DEBUG, 'The workstation %d starts processing product X06d at %.2f' % (self.id, self.product._id, self._env.now)) working_time = abs(random.normalvarlate(WORK_TIME,1)) yield self._env.timeout(working_time) debuglog(Debug.DEBUG, 'The workstation %d is done processing prod %06d at %.2f' % (self.id, self.product._id, self._env.now)) betton %debuglog(Debug.DEBUG, 'The workstation %d is done processing prod %06d at %.2f' % (self.id, self.product._id, self._env.now))
                                       except slapy.Interrupt:
debuglog(Debug.ERROR, "There was a catastrophic issue, %d at %.2f" % (self.id, self._env.now))
self.product.status = ProductStatus.ABORT
                        class Factory(object):
    def __init__(self, env: simpy.Environment) -> None:
        self._env = env
        self._restockDevice = simpy.Resource(self._env, RESTOCK_UNITS)
                                       self._workstations = []
self._storage = []
self._status = FactoryStatus.OPEN
                                       self_workstations.append(Workstation(self_env, self_restockDevice, 1, WRK_STATION_RATES[1]))
debugLog(Debug.DEBUG, "Ready %s" % self_workstations[1])
self.action = self_env.process(self.produce())
                                output += "\nOrders aborted due sh
if(DEBUG_LEVEL.value == Debug.DEBUG):
                                       def getWorkstation(self, index : int) -> Workstation:
    return self._workstations[index]
                               def orderProduct(self, id: int) -> simpy.Process:
    if(self._status == FactoryStatus.CLOSED):
                                       return
prod = Product(id, self._env)
self._storage.append(prod)
while not prod.isDone:
idx = prod.nextStation
                                              ## Check the situation of parallel stations

If(idx = 3): # station 4

If(not prod.washroccessedBy(4) and self.getWorkstation(idx).unit.count > self.getWorkstation(idx+1).unit.count):

idx += 1

debugtog(Debug.DEBUG, "Product %06d to be processed by WS %02d" % (prod._id, (idx+1)))

station = self.getWorkstation(idx)

with station.unit.request() as wrkProcess:

yield wrkProcess
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                                                                                                                                                 ✓ 59s completed at 6:49 PM
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                                                  self._env.process(self.orderProduct(i+1))
yield self._env.timeout(0.1)
1 += 1
                              else:
debugLog(Oebug.INFO, "Factory will be accident free today.")
                                  def closeDown(self, time: float) -> None:
   if self_status != FactoryStatus.SHUTDOWN:
      self_status = FactoryStatus.CLOSED
                                                  # map(lambda s: s.endProduction(time), self._workstations)
[w.endProduction(time) for w in self._workstations]
                                                for prd in self_storage:

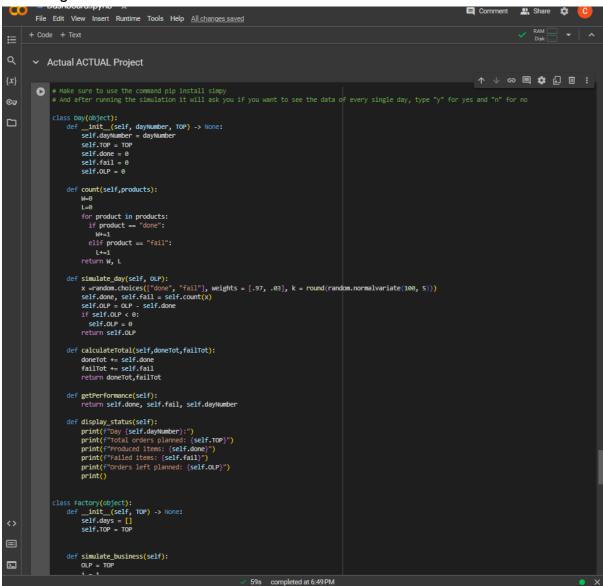
for prd in self_storage:

if prd_status == ProductStatus.PRODUCING:

prd.stopProduction(time)

debugLog(Debug.INFO, "factory closed at %.2f." % time)
                         class Day(object):
    def __init__(self, dayNumber, expenses) -> None:
        self.dayNumber = dayNumber
        self.expenses = expenses
        self.income = 0
        self.net_income = 0
        self.cash_balance = 0
...
                                  def calculateTotal(self,IncTot,ExpTot,NetIncTot,CashBalTot):
    IncTot += self.income
    ExpTot += self.expenses
    NetIncTot += self.net_income
    CashBalTot += self.cash_balance
    return IncTot,ExpTot,NetIncTot,CashBalTot
                         def main() -> None:
    env = sinpy.Environment()
    factory = Factory(env)
    env.process(factory.shutDown())
    env.run(until=TICKS_PER_DAY)
    factory.closeDown(TICKS_PER_DAY)
 Σ
                                                                                                                                                           ✓ 59s completed at 6:49 PM
```

And at the very end we developed the ACTUAL code that we were planning on delivering



```
selt.days.append(day)
                                                                                                                                                                ↑ ↓ ⊖ ■ ‡ 紀 前 :
0
               print("======="
print("Simulation Successful")
               print(f"All Orders have been completed in {i-1} days")
print()
          def calculateTotal(self,doneTot,failTot):
                for day in self.days:
    doneTot,failTot = day.calculateTotal(doneTot,failTot)
               return doneTot.failTot
          def getPerformance(self,y1,y2,x):
    for day in self.days:
                    Ry1,Ry2,Rx = day.getPerformance()
y1.append(Ry1)
                     y2.append(Ry2)
x.append(Rx)
               return y1,y2,x
          def display_status(self):
                for day in self.days:
day.display_status()
                    sleep(1)
     # Initial variables
TOP = 5000 # Total orders planned
     array= []
doneTot=0
     failTot=0
     # Run the factory simulation
     factory = Factory(TOP)
factory.simulate_business()
     doneTotT,failTotT = factory.calculateTotal(doneTot,failTot)
     def percentage(x,y):
  return round(((x)/(x+y))*100,2)
     y1 = []
y2 = []
x = []
     R1, R2, RX = factory.getPerformance(y1,y2,x)
     plt.style.use('dark_background')
     plt.plot(RX, R1, color=(.1,.9,.1) ,label = "Success")
plt.plot(RX, R2, color=(1,.2,.2),label = "Errors")
     plt.legend()
plt.xlabel("Day")
     plt.ylabel("Product Amount")
plt.title("Simulation Production Performance")
     plt.show()
```

And finally in the design aspect we decided that dark mode was the nicest one to look at. And for the graphs we thought that a timeline that showed how the performance was doing day by day from both the success and the fail data, and a pie chart graph that showed how big the success was compared to the failed attempts was the two best options to visualize the data. And at the end to put a question whether the user wants to see the data from ALL the days from the simulation so this way the users that don't like seeing an excess of information wouldn't be bothered.

Orders left planned: 4621

Total orders planned: 5000 Produced items: 101

