

SPYDER ROUTE

SMALL LOT BRAKE LINE DELIVERY / REPACK, BULK BRAKE LINE REPACK, BULK STEERING HOSE REPACK UTILIZATION

PART NUMBER	PART DESCRIPTION	PICKUP POINT	DELIVERY POINT	TRANSACTION TYPE	EFFICIENCY / UTILIZATION
68282500**	BRAKE LINE (HOSE)	3F DOCK	C216R	DELIVERY / REPACK	10.00%
68282499**	BRAKE LINE (HOSE)	3F DOCK	C217L	DELIVERY / REPACK	9.98%
68282443**	BRAKE LINE (HOSE)	3F DOCK	C220L	DELIVERY / REPACK	6.22%
68307451**	BRAKE LINE (HOSE)	3F DOCK	C220L	DELIVERY / REPACK	4.65%
68282444**	BRAKE LINE (HOSE)	3F DOCK	C220R	DELIVERY / REPACK	6.26%
68307450**	BRAKE LINE (HOSE)	3F DOCK	C220R	DELIVERY / REPACK	4.71%
68282391**	BRAKE TUBE	C258L	C258L	REPACK	0.30%
68282409**	BRAKE TUBE	C258L	C258L	REPACK	7.83%
68282413**	BRAKE TUBE	C258L	C258L	REPACK	8.20%
68282410**	BRAKE TUBE	C258R	C258R	REPACK	7.83%
68247933**	POWER STEERING PRESSURE HOSE	C272L	C272L	REPACK	0.30%
68248291**	POWER STEERING RETURN HOSE	C272L	C272L	REPACK	7.83%
68247932**	POWER STEERING PRESSURE HOSE	C272R	C272R	REPACK	7.83%
68248292**	POWER STEERING RETURN HOSE	C272R	C272R	REPACK	0.30%

TOTAL UTILIZATION : 82.24%

SPYDER ROUTE

NON-STANDARD WORK INSTRUCTION

TASK ID	TASK DESCRIPTION
1	RESPONSIBLE FOR ASSIGNED ROUTE AND RESPECTIVE PARTS ON THAT ROUTE. (BID SELECTED)
2	OBTAIN AND MAINTAIN A VALID PIV (POWERED INDUSTRIAL VEHICLE) PERMIT.
3	PERFORM A PIV DAILY CHECKLIST AND TURN IN TO TL AT THE BEGINNING OF EVERY SHIFT.
4	WEAR ALL NECESSARY PPE AS MANAGEMENT HAS PRESCRIBED. (HIGH-VISIBILITY VEST, STEEL-TOED SHOES, METATARSAL GUARDS, SAFETY GLASSES, PROTECTIVE GLOVES)
5	SIGN IN TO KBIMS USING TUGGER TABLET (GETAC) OR HANDHELD SCANNER (INTERMEC CK-71).
6	IN SIGN-IN PROCESS, ENTER LAST 4 DIGITS OF C-ID AS HI-LO NUMBER AND SPYDER ROUTE ABBREVIATE AS ROUTE NAME.
7	ONCE BLUE AND GREEN ROUTES HAVE PLACED THEIR BRAKE LINES ONTO THE SPYDER ROUTE TOP HAT DOLLY, DELIVER THESE TO THEIR RESPECTIVE STATIONS ON CHASSIS 1.
8	ONCE BRAKE LINES HAVE BEEN DELIVERED TO THEIR RESPECTIVE STATIONS, REPACK EACH BRAKE LINE ONTO ITS RESPECTIVE MINOMI RACK.
9	REMOVE EMPTY BRAKE LINE TOTES FROM RETURN RACKS AND PLACE THEM ONTO TOP HAT DOLLY.
10	USE KBIMS TO CONFIRM DELIVERY OF SMALL LOT COMPONENTS.
11	CUT UNOPENED BOXES USING PLANT-APPROVED SAFETY KNIFE. ADVISE TL/MANAGEMENT IF/WHEN BOXES ARRIVE UNOPENED.
12	DRIVE TO CHASSIS 2 STATIONS WHERE COBALT ROUTE DELIVERS BRAKE LINES, BRAKE TUBES AND POWER STEERING LINES.
13	REPACK RESPECTIVE BRAKE LINES, BRAKE TUBES AND POWER STEERING LINES ONTO THEIR RESPECTIVE MINOMI RACKS.
14	REMOVE EMPTY/DEPLETED DUNNAGE (CARDBOARD, PLASTIC BAG SEPARATORS) FROM EACH STATION AND PROPERLY DISPOSE OF THEM BY PLACING INTO NEARING CARDBOARD DUNNAGE STAND OR RETURNING ON TOP HAT DOLLY.
15	IN THE EVENT THAT THE SPYDER ROUTE INTERFERES WITH THE DELIVERY OF AXLES, THE SPYDER ROUTE IS TO VACATE THE AREA OF INTERFERENCE (REMOVING THEMSELVES, THEIR TUGGER AND THEIR ENTIRE LOAD) AND ALLOW FOR AXLES TO DELIVER WITHOUT INTERRUPTION. ONCE AXLES HAVE BEEN PLACED ON LINE, THE SPYDER ROUTE DRIVER IS TO RETURN TO THE AREA THEY LEFT AND RESUME ACTIVITIES.
16	PERFORM VISUAL CHECK FOR DAMAGE TO MATERIAL AND/OR RACKS. ADVISE TL/MANAGEMENT.
17	PERFORM VISUAL CHECK FOR UNLABELED OR MISLABELED MATERIAL. ADVISE TL/MANAGEMENT.
18	PERFORM VISUAL CHECK FOR PART SHORTAGES AND OVERAGES. ADVISE TL/MANAGEMENT.
19	PICK UP EMPTY CONTAINERS DURING DELIVERY AND PLACE ONTO SMALL LOT DOLLY.
20	ENSURE NO FULL/PARTIAL MATERIAL/CONTAINERS IS/ARE RETURNED TO DOCK AFTER ROUTE IS COMPLETED. RETURNED MATERIAL IS SUBJECT TO PROGRESSIVE DISCIPLINARY ACTION.
21	RETURN EMPTY LOAD TO RESPECTIVE DOCK ONCE ALL PARTS HAVE BEEN DELIVERED.
22	PERFORM THESE AND ANY OTHER DUTIES AS REQUIRED BY MANAGEMENT.