
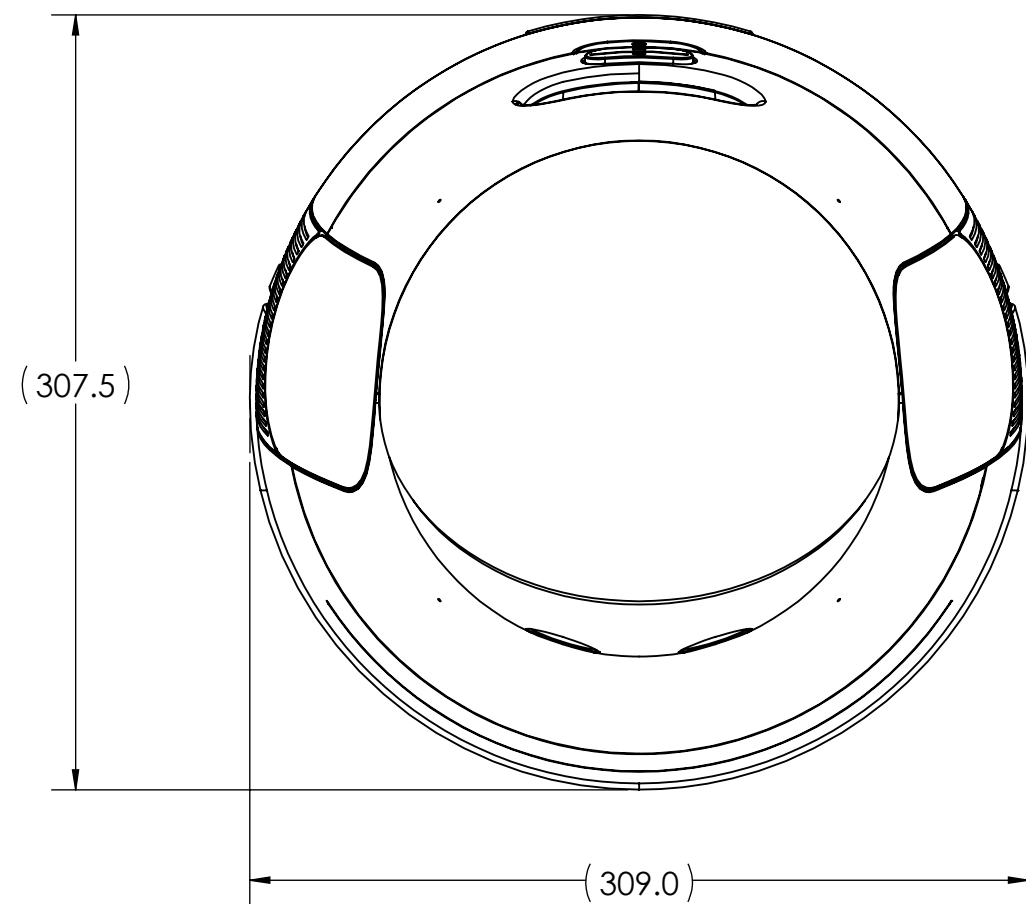


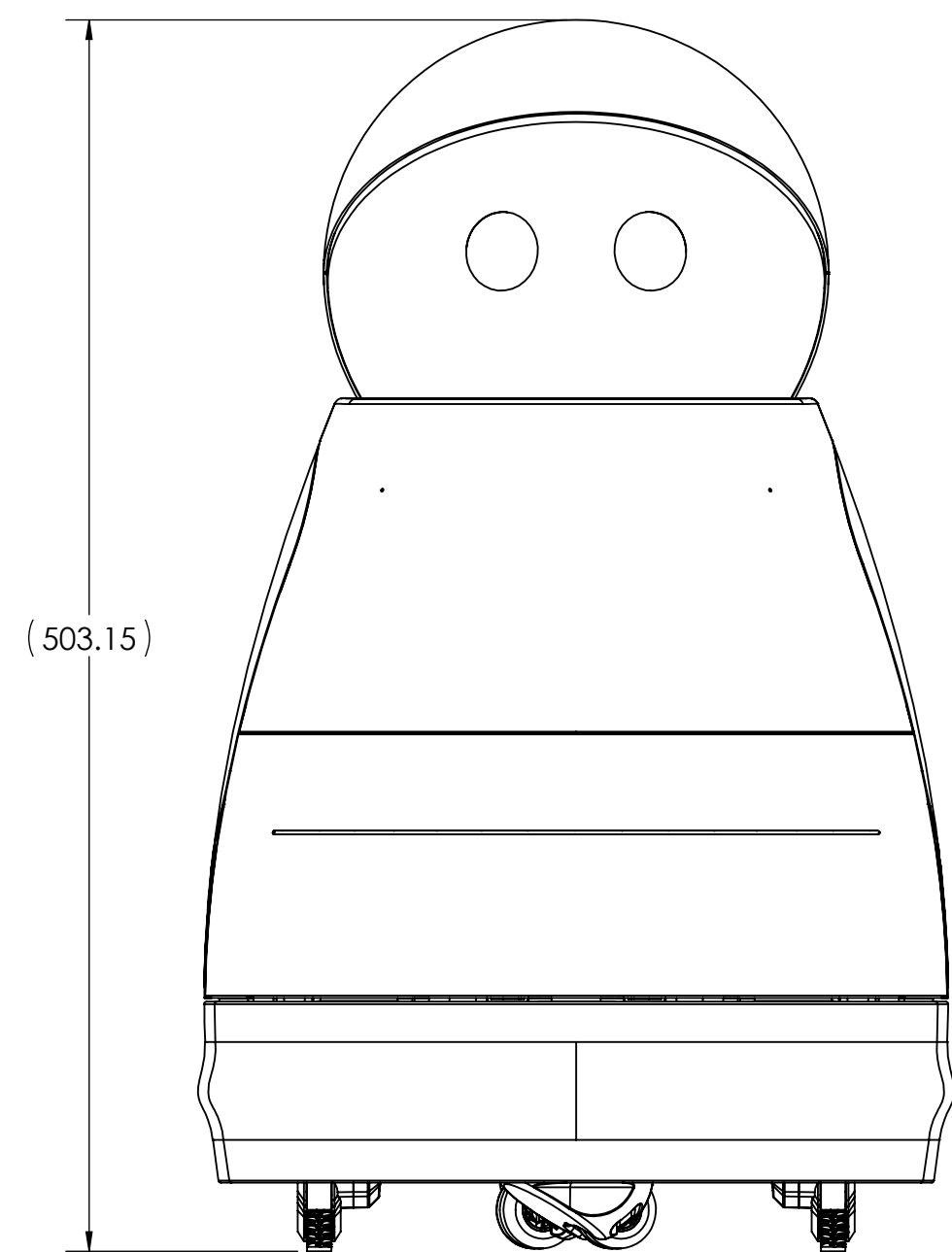
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NOTES, UNLESS OTHERWISE SPECIFIED:

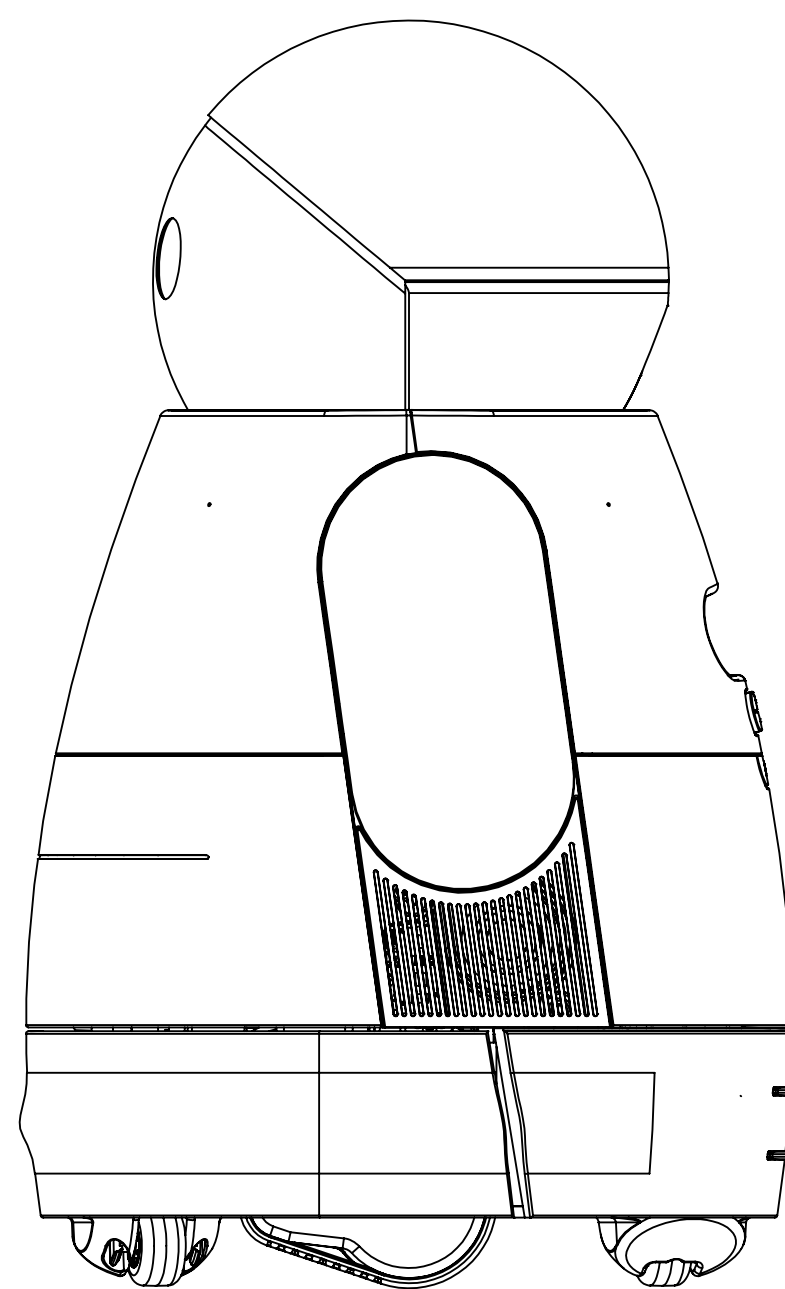
1. REFER TO BOM FOR COMPLETE AND CURRENT LIST OF MATERIALS. VENDOR NAME AND VENDOR PN ARE FOR REFERENCE ONLY.
2. COMPONENTS SHOWN WITHOUT ITEM NUMBERS ARE FOR REFERENCE ONLY AND REPORT TO UPPER LEVEL ASSEMBLIES.
3. SOME HARDWARE NOT SHOWN FOR CLARITY.
4. COMPONENTS MUST BE RoHS COMPLIANT AND TRACEABILITY OF SUCH MUST BE MADE AVAILABLE UPON REQUEST.
5. FOLLOW MANUFACTURER'S ASSEMBLY INSTRUCTIONS AND ESD HANDLING PRACTICES.
6. THREADED FASTENERS SHALL BE INSTALLED IN ACCORDANCE WITH MANUFACTURERS TORQUE SPECIFICATION UNLESS OTHERWISE SPECIFIED. INSTALLATION TORQUE TO BE:

7. REFER TO MAYFIELD ROBOTICS QA-00025 FOR GENERAL INSPECTION REQUIREMENTS AND SPECIFIC REQUIREMENTS FOR DIMENSIONS INCLUDING "CC-", AN OVAL, AND/OR OTHER MODIFIERS.
8. FINAL ASSEMBLY METHOD TO BE REVIEWED AND APPROVED IN WRITING BY MAYFIELD ROBOTICS.
9. WIRE ASSEMBLIES NOT SHOWN. REFER TO MANUFACTURING INSTRUCTIONS FOR PROPER ASSEMBLY.



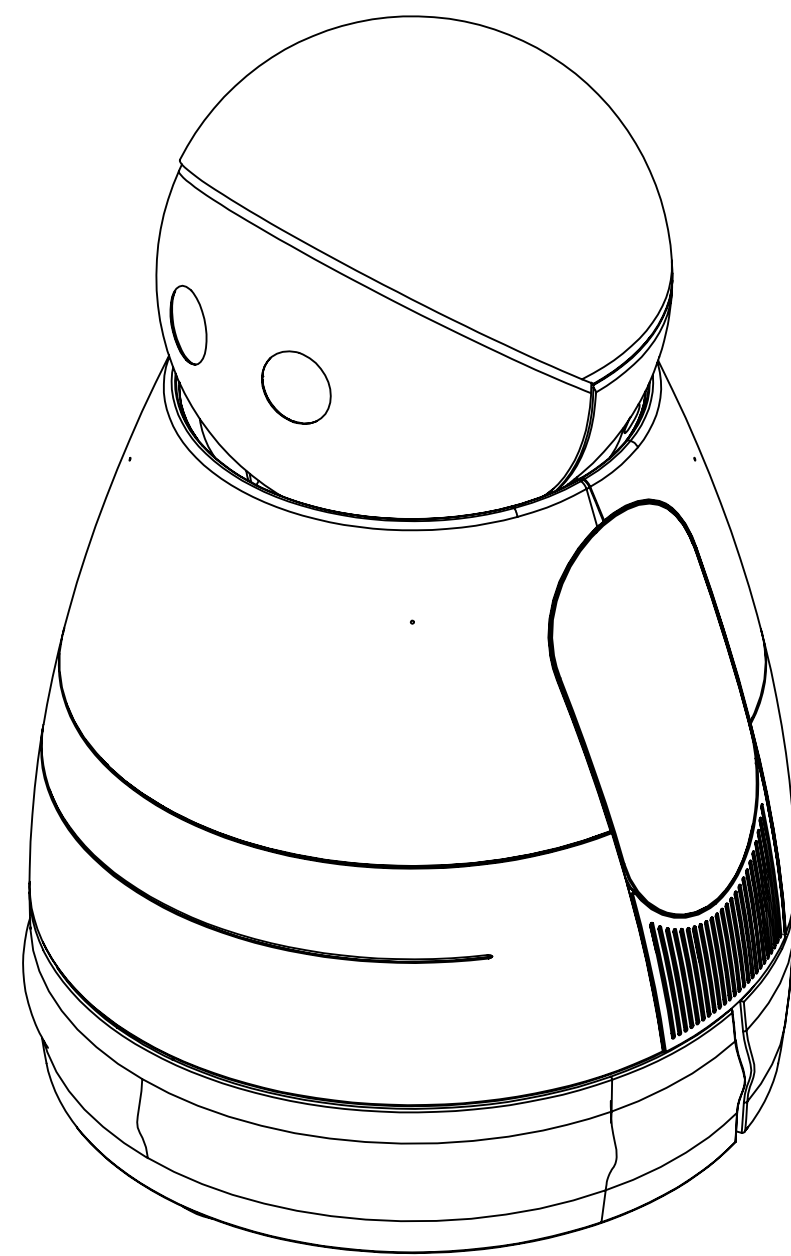
TOP VIEW



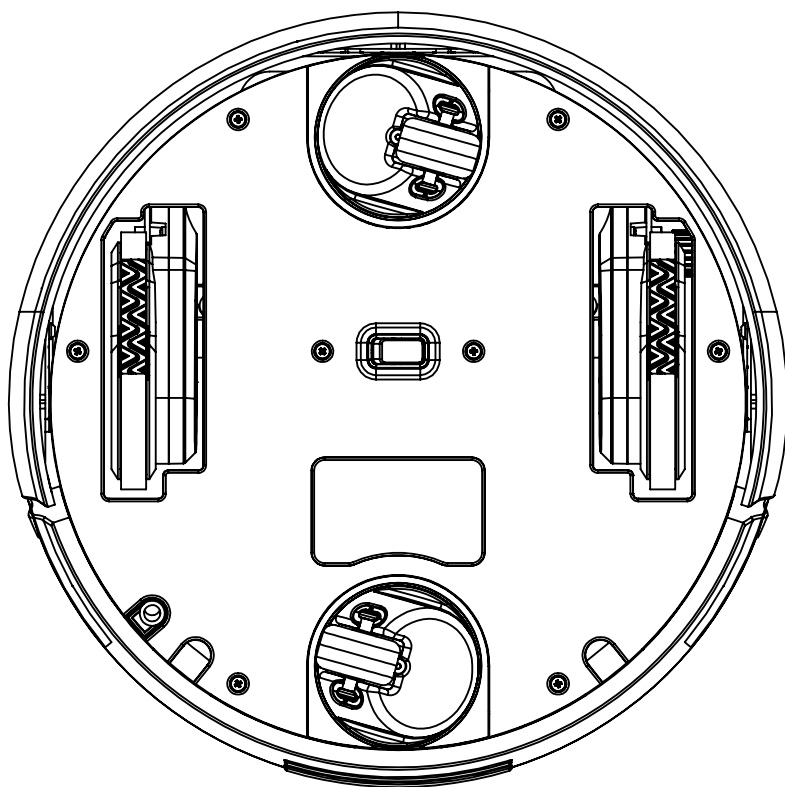
FRONT VIEW



SIDE VIEW




KURI TLA (ISO)





BOTTOM VIEW

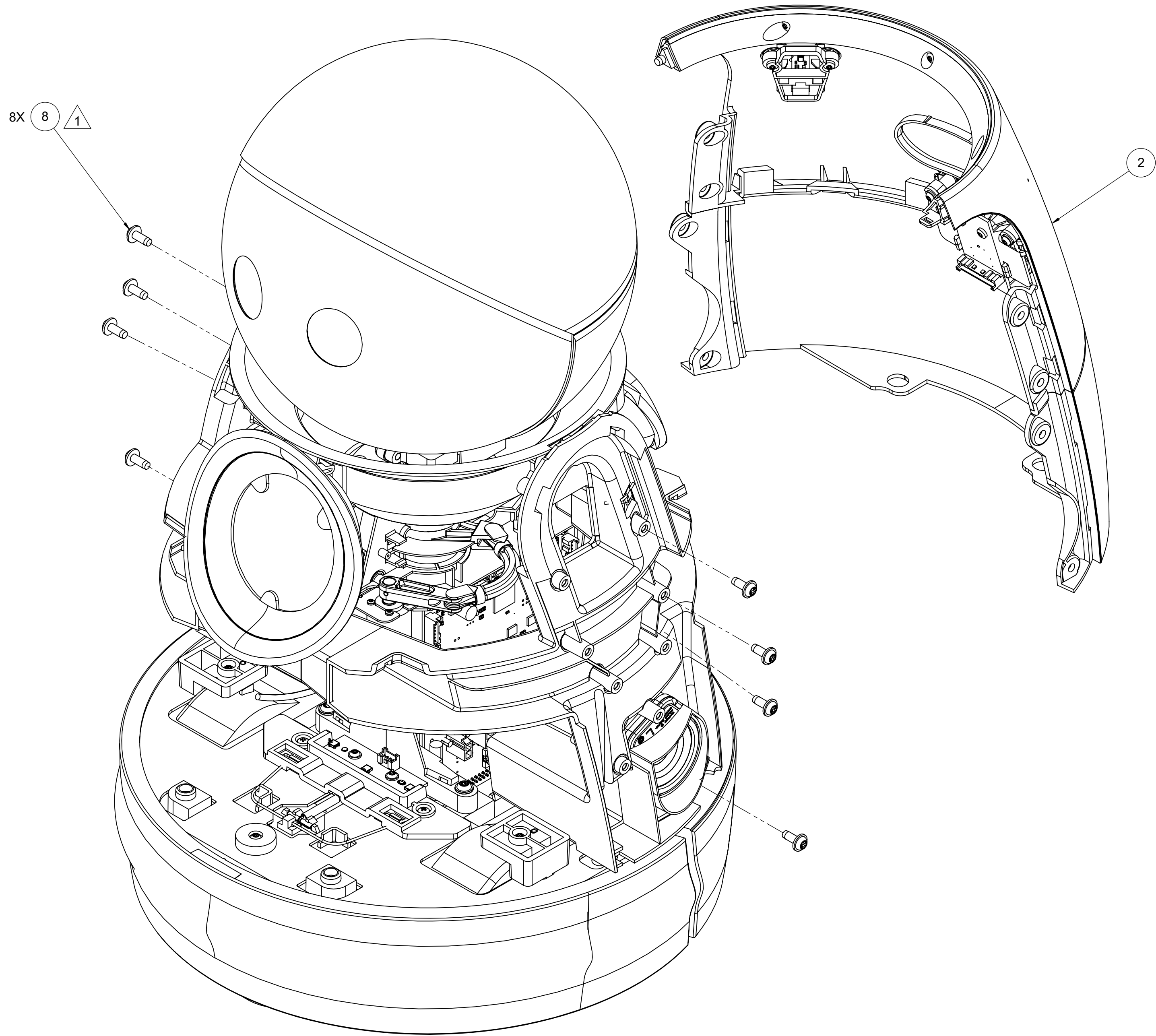
REVISION TABLE

ECO	REVISION	DESCRIPTION	DATE	APPROVED
	B	RELEASE TO PRODUCTION	04AUG17	J UMHOEFER
	B01	ADD LABEL PL-00020	10OCT17	J UMHOEFER
ECO-000084	B02	REMOVED WIRE HARNESSSES, PR-00028, AND PL-00020. UPDATED SCREW INSTALLATION TORQUE SPEC.	28JUN18	J UMHOEFER

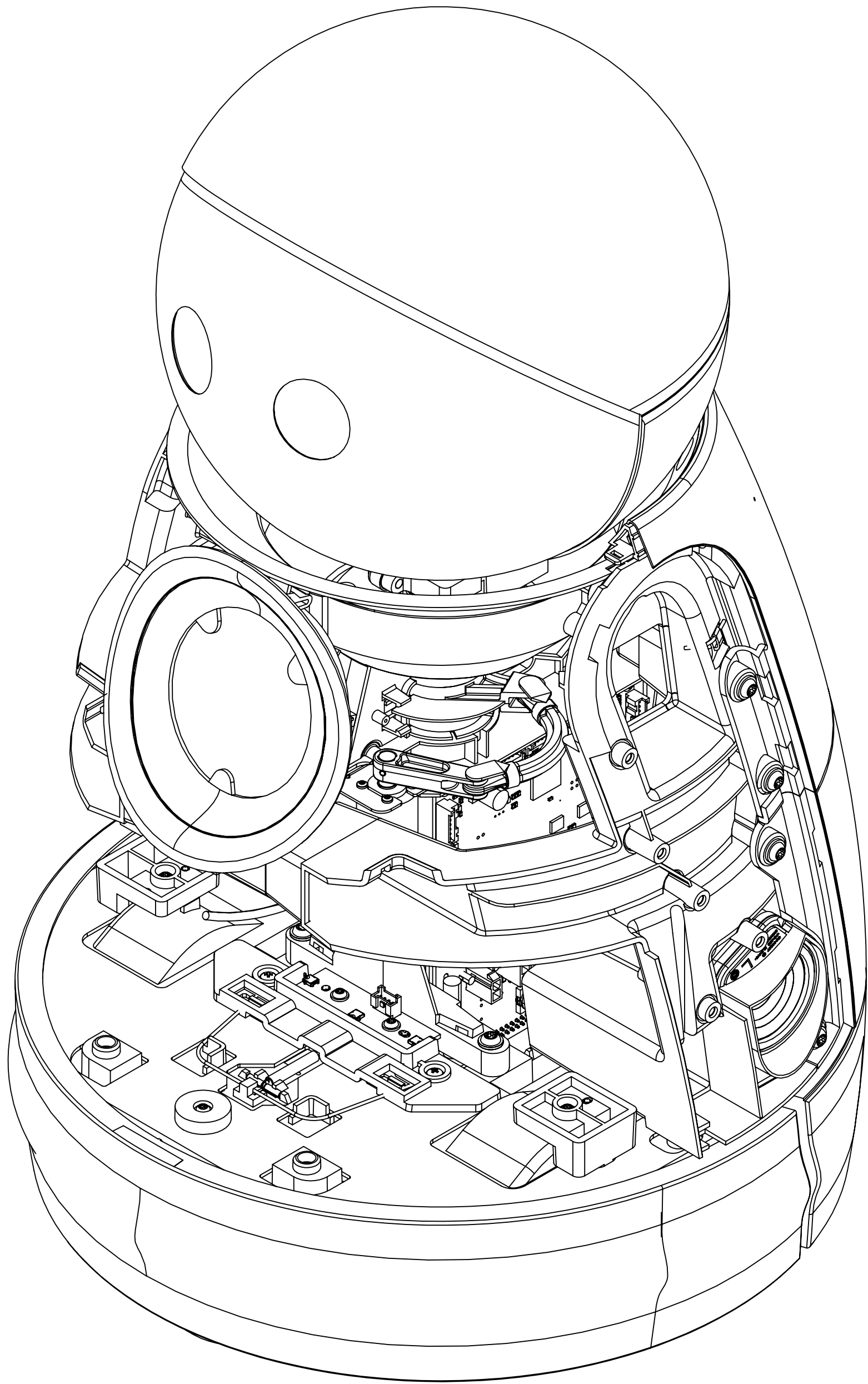
<div style="text-align: center;">  B02 </div>			
8	26	OM-00073	SCREW,K40X10,PT WASHER HEAD
7	1	CM-00221	SKIN,ARM,LEFT
6	1	CM-00220	SKIN,ARM,RIGHT
5	1	CM-00219	SPEAKER GRILL, RIGHT
4	1	CM-00218	SPEAKER GRILL, LEFT
3	1	SA-00069	FRONT SKIN ASSY.
2	1	SA-00068	REAR SKIN ASSY.
1	1	PR-00027	TLA, KURI TORSO
ITEM NO	QTY	PART NUMBER	DESCRIPTION
BILL OF MATERIALS			

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M TRAILING ZEROS DENOTE TOLERANCE	TOLERANCES $X = \pm 0.5$ $X.X = \pm 0.25$ $X.XX = \pm 0.13$ $ANGLES = \pm 1^\circ$		 MAYFIELD ROBOTICS		400 CONVENTION WAY REDWOOD CITY, CA 94063	
	UNLESS OTHERWISE SPECIFIED		<div style="text-align: center; font-size: 24pt; font-weight: bold;">TLA, KURI</div>			
	APPROVED	DATE				
	DRAWN BY E SATHER	17MAY17				
DO NOT SCALE DRAWING	ENGINEERING APPROVAL		DWG NUMBER		PR-00025	REV B02
THIRD ANGLE PROJECTION			SIZE	D	SCALE	1:3
					SHEET	1 of 4

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ASSEMBLE REAR SKINS ONTO TORSO (EXPLODED)



REAR SKINS ON TORSO

8	26	OM-00073
7	1	CM-00221
6	1	CM-00220
5	1	CM-00219
4	1	CM-00218
3	1	SA-00069
2	1	SA-00068
1	1	PR-00027
ITEM NO	QTY	PART NUMBER
BILL OF MATERIALS		



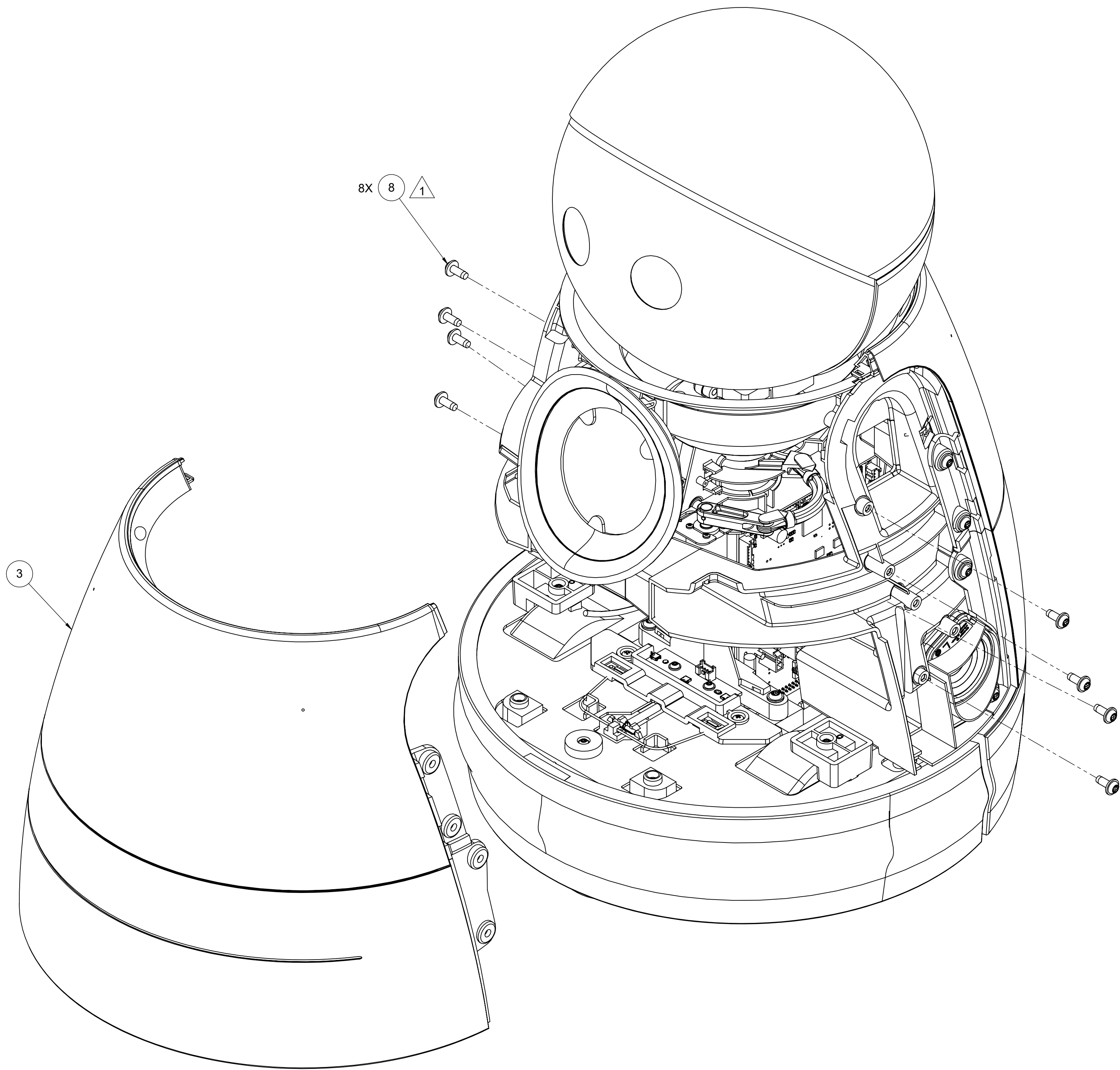
400 CONVENTION WAY
REDWOOD CITY, CA 94063

TLA, KURI

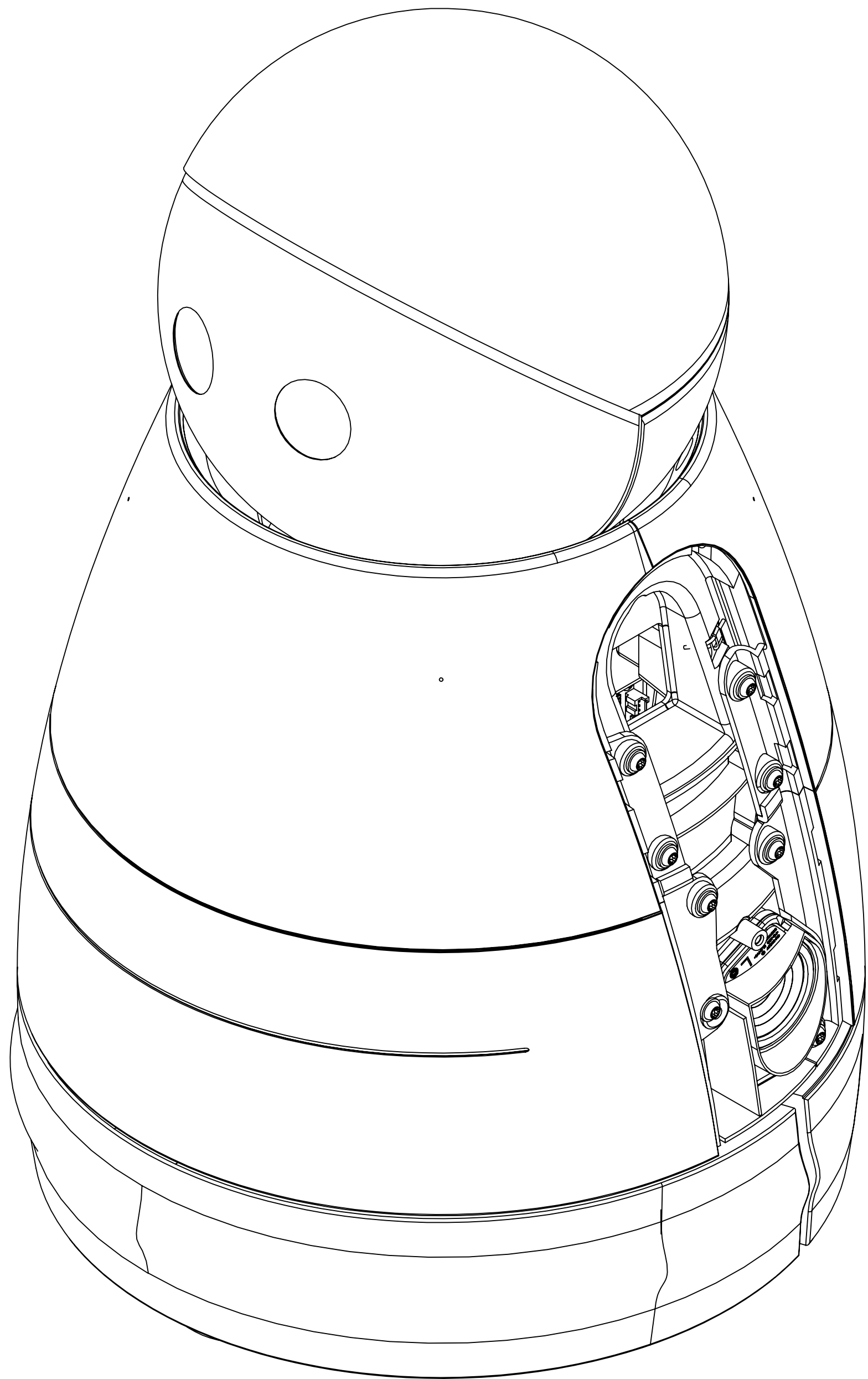
DWG NUMBERPR-00025REV B02

SIZE DSCALE 2:3SHEET 2 of 4

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ASSEMBLE FRONT SKINS ONTO TORSO (EXPLODED)



FRONT SKINS ON TORSO

8	26	OM-00073
7	1	CM-00221
6	1	CM-00220
5	1	CM-00219
4	1	CM-00218
3	1	SA-00069
2	1	SA-00068
1	1	PR-00027
ITEM NO	QTY	PART NUMBER
BILL OF MATERIALS		

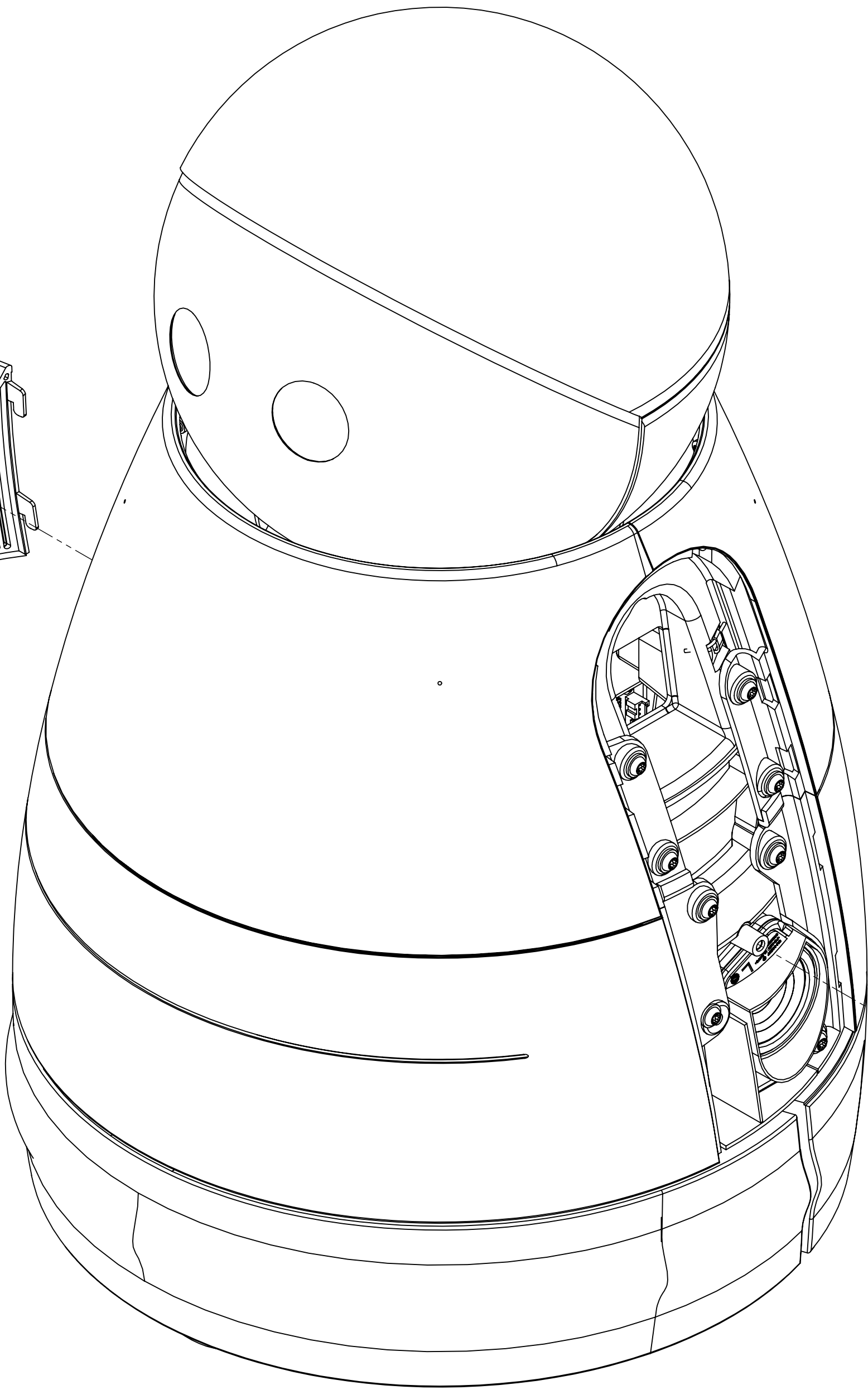


400 CONVENTION WAY
REDWOOD CITY, CA 94063

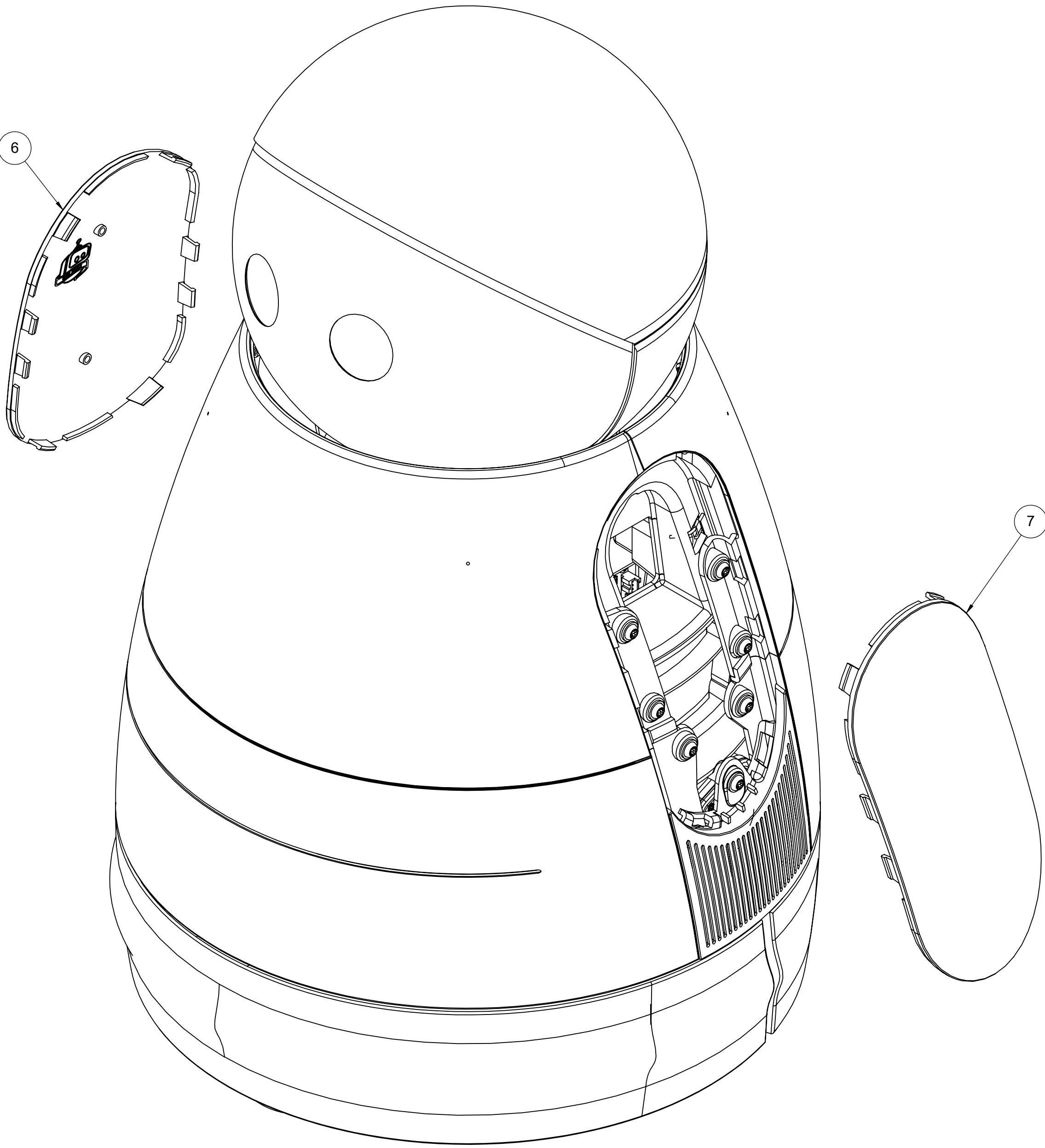
TLA, KURI

DWG NUMBER	PR-00025	REV	B02
SIZE	D	SCALE	2:3
		SHEET	3 of 4

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ADD SPEAKER GRILLS AND SCREWS (EXPLODED)



ADD ARM COVERS (EXPLODED)

8	26	OM-00073
7	1	CM-00221
6	1	CM-00220
5	1	CM-00219
4	1	CM-00218
3	1	SA-00069
2	1	SA-00068
1	1	PR-00027
ITEM NO	QTY	PART NUMBER
BILL OF MATERIALS		



400 CONVENTION WAY
REDWOOD CITY, CA 94063

TLA, KURI

DWG NUMBER	PR-00025	REV	B02
SIZE	D	SCALE	2:3
		SHEET	4 of 4