

# TPM Overview Sheet



**Job#: 7910**

**PO#: 8889**

**Mill: mill\_02**

**Quantity: 650**

**Company: RIM Manufacturing LLC**

**Dates of Operation: 2021-05-27 to 2021-04-08**

## Operators/Inspectors

## Tubes

### Mill Operator(s)

Coy Guillaudeu

001 - 650

### Cutoff Operator(s)

Dante Moore

001 - 128  
129 - 650

### Inspector(s)

Pete Pressley  
Christopher Howard

001 - 037  
038 - 163  
164 - 650

# Used Material

\*Shows tubes where material was changed out for a new coil. Intermediate tubes used the new coil until another changed occurred.

\*Format: (coil number, heat number, material type) followed by tube number in next column.

Steel	Tube#	Fil. Mesh 1	Tube#	Fil. Mesh 2	Tube#	Drain. Mesh 1	Tube#	Drain. Mesh 2	Tube#
51880, 7510184, 304L	001								
51881, 530319, 316L	040								
51883, 530319, 316L	064								



**TUBULAR PERFORATING  
MANUFACTURING, LTD.**

# FIRST PART CONFIRMATION

**THIS IS REQUIRED AT SET-UP AND DAILY START UP.**

---

**DATE : 2021-05-27 13:36:30**

**JOB NUMBER : 7910**

**MILL NUMBER : mill\_02**

**MATERIAL THICKNESS CHECK : 0.06 Inch (16 Gage )**

**DIMPLE/SLOT DEPTH CHECK : 0 0 0**

**BLANK END RING : 2 1 1**

**BLANK AREA : END 1- 0 END 2- 0**

**BEND TEST-PASS OR FAIL: Pass**

**REQUIRED DRIFT SIZE : 5.610**

**DRIFT PASS OR FAIL : Pass**

**MILL OPERATOR : Matthew Hedgecock**

## TPM Welding-Station Check Sheet



Job#: 7910

PO#: 8889

Cutoff: 67

Line Item: 1

+0.06

-0.06

Total Order: 650

OD: 5.775

Spec Mill: TPM-WPS-207-16

+0.03

-0

Date Started: 2021-05-27 13:35:55

Dates Tubes Made : 2021-05-27 to 2021-05-27

Tube	OD Check	OD Check	Coil Change	Filter Mesh 1 Change	Filter Mesh 2 Change	Drainage Mesh 1 Change	Drainage Mesh 2 Change
7910-001	5.8	5.8	51880				
7910-002	5.8	5.8					
7910-003	5.8	5.8					
7910-004	5.8	5.8					
7910-005	5.8	5.8					
7910-006	5.8	5.8					
7910-007	5.8	5.8					
7910-008	5.8	5.8					
7910-009	5.8	5.8					
7910-010	5.804	5.804					
7910-011	5.804	5.804					
7910-012	5.804	5.804					
7910-013	5.804	5.804					
7910-014	5.803	5.803					
7910-015	5.803	5.804					
7910-016	5.804	5.804					
7910-017	5.804	5.805					

## TPM Welding-Station Check Sheet



Job#: 7910

PO#: 8889

Cutoff: 67

Line Item: 1

+0.06

-0.06

Total Order: 650

OD: 5.775

Spec Mill: TPM-WPS-207-16

+0.03

-0

Date Started: 2021-05-27 13:35:55

Dates Tubes Made : 2021-05-27 to 2021-05-28

Tube	OD Check	OD Check	Coil Change	Filter Mesh 1 Change	Filter Mesh 2 Change	Drainage Mesh 1 Change	Drainage Mesh 2 Change
7910-018	5.805	5.804					
7910-019	5.804	5.804					
7910-020	5.804	5.804					
7910-021	5.804	5.804					
7910-022	5.804	5.804					
7910-023	5.804	5.804					
7910-024	5.804	5.804					
7910-025	5.804	5.804					
7910-026	5.804	5.804					
7910-027	5.804	5.804					
7910-028	5.804	5.804					
7910-029	5.804	5.804					
7910-030	5.804	5.804					
7910-031	5.804	5.804					
7910-032	5.804	5.804					
7910-033	5.804	5.804					
7910-034	5.804	5.804					

## TPM Welding-Station Check Sheet



Job#: 7910

PO#: 8889

Cutoff: 67

Line Item: 1

+0.06

-0.06

Total Order: 650

OD: 5.775

Spec Mill: TPM-WPS-207-16

+0.03

-0

Date Started: 2021-05-27 13:35:55

Dates Tubes Made : 2021-05-28 to 2021-06-01

Tube	OD Check	OD Check	Coil Change	Filter Mesh 1 Change	Filter Mesh 2 Change	Drainage Mesh 1 Change	Drainage Mesh 2 Change
7910-035	5.804	5.804					
7910-036	5.804	5.804					
7910-037	5.804	5.804					
7910-038	5.804	5.804					
7910-039	5.804	5.804					
7910-040	5.804	5.804	51881				
7910-041	5.804	5.804					
7910-042	5.804	5.804					
7910-043	5.804	5.804					
7910-044	5.804	5.804					
7910-045	5.804	5.804					
7910-046	5.804	5.804					
7910-047	5.804	5.804					
7910-048	5.804	5.804					
7910-049	5.804	5.804					
7910-050	5.804	5.804					
7910-051	5.804	5.804					

# TPM Welding-Station Check Sheet



Job#: 7910

PO#: 8889

Cutoff: 67

Line Item: 1

+0.06

-0.06

Total Order: 650

OD: 5.775

Spec Mill: TPM-WPS-207-16

+0.03

-0

Date Started: 2021-05-27 13:35:55

Dates Tubes Made : 2021-06-01 to 2021-06-01

Tube	OD Check	OD Check	Coil Change	Filter Mesh 1 Change	Filter Mesh 2 Change	Drainage Mesh 1 Change	Drainage Mesh 2 Change
7910-052	5.804	5.804					
7910-053	5.804	5.804					
7910-054	5.804	5.804					
7910-055	5.804	5.804					
7910-056	5.804	5.804					
7910-057	5.804	5.804					
7910-058	5.804	5.804					
7910-059	5.804	5.804					
7910-060	5.804	5.804					
7910-061	5.804	5.804					
7910-062	5.804	5.804					
7910-063	5.804	5.804					
7910-064	5.804	5.804	51883				
7910-065	5.804	5.804					
7910-066	5.804	5.804					
7910-067	5.804	5.804					
7910-068	5.804	5.804					

## TPM Welding-Station Check Sheet



Job#: 7910

PO#: 8889

Cutoff: 67

Line Item: 1

+0.06

-0.06

Total Order: 650

OD: 5.775

Spec Mill: TPM-WPS-207-16

+0.03

-0

Date Started: 2021-05-27 13:35:55

Dates Tubes Made : 2021-06-01 to 2021-06-02

Tube	OD Check	OD Check	Coil Change	Filter Mesh 1 Change	Filter Mesh 2 Change	Drainage Mesh 1 Change	Drainage Mesh 2 Change
7910-069	5.804	5.804					
7910-070	5.804	5.804					
7910-071	5.804	5.804					
7910-072	5.804	5.804					
7910-073	5.804	5.804					
7910-074	5.804	5.804					
7910-075	5.804	5.804					
7910-076	5.804	5.804					
7910-077	5.804	5.804					
7910-078	5.804	5.804					
7910-079	5.804	5.804					
7910-080	5.804	5.804					
7910-081	5.804	5.804					
7910-082	5.804	5.804					
7910-083	5.804	5.804					
7910-084	5.804	5.804					
7910-085	5.804	5.804					



## TPM Welding-Station Check Sheet



Job#: 7910

PO#: 8889

Cutoff: 67

Line Item: 1

+0.06

-0.06

Total Order: 650

OD: 5.775

Spec Mill: TPM-WPS-207-16

+0.03

-0

Date Started: 2021-05-27 13:35:55

Dates Tubes Made : 2021-06-02 to 2021-06-02

Tube	OD Check	OD Check	Coil Change	Filter Mesh 1 Change	Filter Mesh 2 Change	Drainage Mesh 1 Change	Drainage Mesh 2 Change
7910-086	5.804	5.804					
7910-087	5.804	5.804					
7910-088	5.804	5.804					
7910-089	5.804	5.804					
7910-090	5.804	5.804					
7910-091	5.804	5.804					
7910-092	5.804	5.804					
7910-093	5.804	5.804					
7910-094	5.804	5.804					
7910-095	5.804	5.804					
7910-096	5.804	5.804					
7910-097	5.804	5.804					
7910-098	5.804	5.804					
7910-099	5.804	5.804					
7910-100	5.804	5.804					
7910-101	5.804	5.804					
7910-102	5.804	5.804					

## TPM Welding-Station Check Sheet



Job#: 7910

PO#: 8889

Cutoff: 67

Line Item: 1

+0.06

-0.06

Total Order: 650

OD: 5.775

Spec Mill: TPM-WPS-207-16

+0.03

-0

Date Started: 2021-05-27 13:35:55

Dates Tubes Made : 2021-06-02 to 2021-06-02

Tube	OD Check	OD Check	Coil Change	Filter Mesh 1 Change	Filter Mesh 2 Change	Drainage Mesh 1 Change	Drainage Mesh 2 Change
7910-103	5.804	5.804					
7910-104	5.804	5.804					
7910-105	5.804	5.804					
7910-106	5.804	5.804					
7910-107	5.804	5.804					
7910-108	5.804	5.804					
7910-109	5.804	5.804					
7910-110	5.804	5.804					
7910-111	5.804	5.804					
7910-112	5.804	5.804					
7910-113	5.804	5.804					
7910-114	5.804	5.804					
7910-115	5.804	5.804					
7910-116	5.804	5.804					
7910-117	5.804	5.804					
7910-118	5.804	5.804					
7910-119	5.804	5.804					

## TPM Welding-Station Check Sheet



Job#: 7910

PO#: 8889

Cutoff: 67

Line Item: 1

+0.06

-0.06

Total Order: 650

OD: 5.775

Spec Mill: TPM-WPS-207-16

+0.03

-0

Date Started: 2021-05-27 13:35:55

Dates Tubes Made : 2021-06-02 to 1969-12-31

Tube	OD Check	OD Check	Coil Change	Filter Mesh 1 Change	Filter Mesh 2 Change	Drainage Mesh 1 Change	Drainage Mesh 2 Change
7910-120	5.804	5.804					
7910-121	5.804	5.804					
7910-122	5.804	5.804					
7910-123	5.804	5.804					
7910-124	5.804	5.804					
7910-125	5.804	5.804					
7910-126	5.804	5.804					
7910-127	5.804	5.804					
7910-128	5.804	5.804					
7910-129	5.804	5.804					
7910-130	5.804	5.804					

## TPM Cutoff-Station Check Sheet



Job#: 7910

PO#: 8889

Total Order: 650

Line Item: 1

Cutoff Length: 65

Weld Spec Repair: TPM-WPS-316R

+0.0625

-0.0625

Date Started: 2021-05-27 13:35:55

Date Tubes Cut : 2021-05-27 to 2021-05-27

Tube	Length Check	Remarks
7910-001	65	
7910-002	65	
7910-003	65	
7910-004	65	
7910-005	65	
7910-006	65	
7910-007	65	
7910-008	65	
7910-009	65	
7910-010	65	
7910-011	65	
7910-012	65	
7910-013	65	
7910-014	65	
7910-015	65	
7910-016	65	
7910-017	65	
7910-018	65	
7910-019	65	
7910-020	65	

## TPM Cutoff-Station Check Sheet



Job#: 7910

PO#: 8889

Total Order: 650

Line Item: 1

Cutoff Length: 65

Weld Spec Repair: TPM-WPS-316R

+0.0625

-0.0625

Date Started: 2021-05-27 13:35:55

Date Tubes Cut : 2021-05-27 to 2021-06-01

Tube	Length Check	Remarks
7910-021	65	
7910-022	65	
7910-023	65	
7910-024	65	
7910-025	65	
7910-026		
7910-027		
7910-028		
7910-029	65	
7910-030	65	
7910-031	65	
7910-032	65	
7910-033	65	
7910-034	65	
7910-035		
7910-036		
7910-037		
7910-038	65	
7910-039	65	
7910-040	65	

## TPM Cutoff-Station Check Sheet



Job#: 7910

PO#: 8889

Total Order: 650

Line Item: 1

Cutoff Length: 65

Weld Spec Repair: TPM-WPS-316R

+0.0625

-0.0625

Date Started: 2021-05-27 13:35:55

Date Tubes Cut : 2021-06-01 to 2021-06-01

Tube	Length Check	Remarks
7910-041		
7910-042	65	
7910-043	65	
7910-044	65	
7910-045		
7910-046	65	
7910-047	65	
7910-048	65	
7910-049	65	
7910-050	65	
7910-051		
7910-052		
7910-053	65	
7910-054		
7910-055	65	
7910-056		
7910-057	65	
7910-058	65	
7910-059	65	
7910-060	65	

## TPM Cutoff-Station Check Sheet



Job#: 7910

PO#: 8889

Total Order: 650

Line Item: 1

Cutoff Length: 65

Weld Spec Repair: TPM-WPS-316R

+0.0625

-0.0625

Date Started: 2021-05-27 13:35:55

Date Tubes Cut : 2021-06-01 to 2021-06-01

Tube	Length Check	Remarks
7910-061	65	
7910-062	65	
7910-063	65	
7910-064	65	
7910-065	65	
7910-066	65	
7910-067	65	
7910-068		
7910-069	65	
7910-070	65	
7910-071		
7910-072	65	
7910-073		
7910-074		
7910-075	65	
7910-076		
7910-077		
7910-078	65	
7910-079		
7910-080	65	

## TPM Cutoff-Station Check Sheet



Job#: 7910

PO#: 8889

Total Order: 650

Line Item: 1

Cutoff Length: 65

Weld Spec Repair: TPM-WPS-316R

+0.0625

-0.0625

Date Started: 2021-05-27 13:35:55

Date Tubes Cut : 2021-06-01 to 2021-06-02

Tube	Length Check	Remarks
7910-081		
7910-082		
7910-083		
7910-084		
7910-085	65	
7910-086		
7910-087	65	
7910-088	65	
7910-089	65	
7910-090	65	
7910-091	65	
7910-092	65	
7910-093	65	
7910-094	65	
7910-095	65	
7910-096	65	
7910-097	65	
7910-098	65	
7910-099	65	
7910-100	65	





# TPM Cutoff-Station Check Sheet

Job#: 7910

PO#: 8889

Total Order: 650

Line Item: 1

Cutoff Length: 65

Weld Spec Repair: TPM-WPS-316R

+0.0625

-0.0625

Date Started: 2021-05-27 13:35:55

Date Tubes Cut : 2021-06-02 to 2021-06-02

Tube	Length Check	Remarks
7910-101	65	
7910-102	65	
7910-103		
7910-104	65	
7910-105	65	
7910-106		
7910-107		
7910-108		
7910-109		
7910-110		
7910-111		
7910-112	65	
7910-113		
7910-114	65	
7910-115		
7910-116		
7910-117	65	
7910-118		
7910-119	65	
7910-120		

## TPM Cutoff-Station Check Sheet



Job#: 7910

PO#: 8889

Total Order: 650

Line Item: 1

Cutoff Length: 65

Weld Spec Repair: TPM-WPS-316R

+0.0625

-0.0625

Date Started: 2021-05-27 13:35:55

Date Tubes Cut : 2021-06-02 to 1969-12-31

Tube	Length Check	Remarks
7910-121		
7910-122		
7910-123	65	
7910-124	65	
7910-125	65	
7910-126	65	
7910-127	65	
7910-128		
7910-129		
7910-130		

## TPM Inspection-Station Check Sheet



Job#: 7910

PO#: 8889

Length: 65

Line Item: 1

+0.0625

-0.0625

Total Order: 650

OD: 5.775

+0.03

-0

Date Started: 2021-05-27 13:35:55

ID Drift: 5.610

**Ship Date : 2021-07-02**

**Drift inspected (+ or -.002):**

By: Pete Pressley

Date Tubes inspected: 2021-05-27 to 2021-05-27

Tube	ID Drift	OD Check	Length Check	Weld	Repairs
7910-001	P	5.796	65 1/16	P	
7910-002	P	5.79	65 1/16	P	
7910-003	P	5.805	65 1/16	P	
7910-004	P	5.803	65	P	
7910-005	P	5.796	65	P	
7910-006	P	5.8	65 1/16	P	
7910-007	P	5.8	65	P	
7910-008	P	5.796	65 1/16	P	
7910-009	P	5.798	65 1/16	P	
7910-010	P	5.794	65 1/16	P	

**Key** P = Passed N = None WL = Within Limits

Inspection Notes: BURR IN. ALL TUBES MUST BE DRIFTED W BAKER MANDREL. REFER TO NOTES ON K03-388-02.1 REV NONE FOR DETAILS.



# TPM Inspection-Station Check Sheet

Job#: 7910	PO#: 8889	Length: 65
	Line Item: 1	+0.0625
		-0.0625
Total Order: 650	OD: 5.775	
	+0.03	
	-0	
Date Started: 2021-05-27 13:35:55	ID Drift: 5.610	
Ship Date : 2021-07-02	Drift inspected (+ or -.002):	
	By: Pete Pressley	

Date Tubes inspected: 2021-05-27 to 2021-05-27

Tube	ID Drift	OD Check	Length Check	Weld	Repairs
7910-011	P	5.795	65 1/16	P	
7910-012	P	5.8	65	P	
7910-013	P	5.8	65 1/16	P	
7910-014	P	5.804	65 1/16	P	
7910-015	P	5.792	65	P	
7910-016	P	5.799	65 1/16	P	
7910-017	P	5.799	65 1/16	P	
7910-018	P	5.798	65 1/16	P	
7910-019	P	5.796	65 1/16	P	
7910-020	P	5.796	65	P	

Key P = Passed N = None WL = Within Limits

Inspection Notes: BURR IN. ALL TUBES MUST BE DRIFTED W BAKER MANDREL. REFER TO NOTES ON K03-388-02.1 REV NONE FOR DETAILS.

## TPM Inspection-Station Check Sheet



Job#: 7910

PO#: 8889

Length: 65

Line Item: 1

+0.0625

-0.0625

Total Order: 650

OD: 5.775

+0.03

-0

Date Started: 2021-05-27 13:35:55

ID Drift: 5.610

**Ship Date : 2021-07-02**

**Drift inspected (+ or -.002):**

By: Pete Pressley

Date Tubes inspected: 2021-05-27 to 2021-05-28

Tube	ID Drift	OD Check	Length Check	Weld	Repairs
7910-021	P	5.8	65	P	
7910-022	P	5.803	65 1/16	P	
7910-023	P	5.802	65 1/16	P	
7910-024	P	5.805	65 1/16	P	
7910-025	P	5.804	65 1/16	P	
7910-026	P	5.798	65 1/16	P	
7910-027	P	5.8	65 1/16	P	
7910-028	P	5.796	65 1/16	P	
7910-029	P	5.804	65 1/16	P	
7910-030	P	5.802	65 1/16	P	

**Key** P = Passed N = None WL = Within Limits

Inspection Notes: BURR IN. ALL TUBES MUST BE DRIFTED W BAKER MANDREL. REFER TO NOTES ON K03-388-02.1 REV NONE FOR DETAILS.

## TPM Inspection-Station Check Sheet



Job#: 7910

PO#: 8889

Length: 65

Line Item: 1

+0.0625

-0.0625

Total Order: 650

OD: 5.775

+0.03

-0

Date Started: 2021-05-27 13:35:55

ID Drift: 5.610

**Ship Date : 2021-07-02**

**Drift inspected (+ or -.002):**

By: Pete Pressley

Date Tubes inspected: 2021-05-28 to 2021-06-01

Tube	ID Drift	OD Check	Length Check	Weld	Repairs
7910-031	P	5.802	65 1/16	P	
7910-032	P	5.802		P	
7910-033	P	5.805	65 1/16	P	
7910-034	P	5.804	65 1/16	P	
7910-035	P	5.805	65 1/16	P	
7910-036	P	5.803	65 1/16	P	
7910-037	P	5.8	65	P	
7910-038	P	5.8	65	P	
7910-039	P	5.805	65	P	
7910-040	P	5.802	65	P	

**Key** P = Passed N = None WL = Within Limits

Inspection Notes: BURR IN. ALL TUBES MUST BE DRIFTED W BAKER MANDREL. REFER TO NOTES ON K03-388-02.1 REV NONE FOR DETAILS.

## TPM Inspection-Station Check Sheet



Job#: 7910

PO#: 8889

Length: 65

Line Item: 1

+0.0625

-0.0625

Total Order: 650

OD: 5.775

+0.03

-0

Date Started: 2021-05-27 13:35:55

ID Drift: 5.610

**Ship Date : 2021-07-02**

**Drift inspected (+ or -.002):**

By: Pete Pressley

Date Tubes inspected: 2021-06-01 to 2021-06-01

Tube	ID Drift	OD Check	Length Check	Weld	Repairs
7910-041	P	5.8	65	P	
7910-042	P	5.805	65	P	
7910-043	P	5.802	65	P	
7910-044	P	5.805	65	P	
7910-045	P	5.8	65	P	
7910-046	P	5.799	65	P	
7910-047	P	5.8	64 15/16	P	
7910-048	P	5.803	65	P	
7910-049	P	5.8	65	P	
7910-050	P	5.802	65	P	

**Key** P = Passed N = None WL = Within Limits

Inspection Notes: BURR IN. ALL TUBES MUST BE DRIFTED W BAKER MANDREL. REFER TO NOTES ON K03-388-02.1 REV NONE FOR DETAILS.

## TPM Inspection-Station Check Sheet



Job#: 7910

PO#: 8889

Length: 65

Line Item: 1

+0.0625

-0.0625

Total Order: 650

OD: 5.775

+0.03

-0

Date Started: 2021-05-27 13:35:55

ID Drift: 5.610

**Ship Date : 2021-07-02**

**Drift inspected (+ or -.002):**

By: Pete Pressley

Date Tubes inspected: 2021-06-01 to 2021-06-01

Tube	ID Drift	OD Check	Length Check	Weld	Repairs
7910-051	P	5.805	65	P	
7910-052	P	5.8	65	P	
7910-053	P	5.8	65	P	
7910-054	P	5.8	65	P	
7910-055	P	5.8	65	P	
7910-056	P	5.8	65	P	
7910-057	P	5.8	65	P	
7910-058	P	5.8	65	P	
7910-059	P	5.797	65	P	
7910-060	P	5.796	65	P	

**Key** P = Passed N = None WL = Within Limits

Inspection Notes: BURR IN. ALL TUBES MUST BE DRIFTED W BAKER MANDREL. REFER TO NOTES ON K03-388-02.1 REV NONE FOR DETAILS.



## TPM Inspection-Station Check Sheet



Job#: 7910

PO#: 8889

Length: 65

Line Item: 1

+0.0625

-0.0625

Total Order: 650

OD: 5.775

+0.03

-0

Date Started: 2021-05-27 13:35:55

ID Drift: 5.610

**Ship Date : 2021-07-02**

**Drift inspected (+ or -.002):**

By: Pete Pressley

Date Tubes inspected: 2021-06-01 to 2021-06-01

Tube	ID Drift	OD Check	Length Check	Weld	Repairs
7910-061	P	5.796	65	P	
7910-062	P	5.803	65	P	
7910-063	P	5.8	65	P	
7910-064	P	5.805	65	P	
7910-065	P	5.8	65	P	
7910-066	P	5.795	65	P	
7910-067	P	5.8	65	P	
7910-068	P	5.804	65	P	
7910-069	P	5.799	65	P	
7910-070	P	5.803	65	P	

**Key** P = Passed N = None WL = Within Limits

Inspection Notes: BURR IN. ALL TUBES MUST BE DRIFTED W BAKER MANDREL. REFER TO NOTES ON K03-388-02.1 REV NONE FOR DETAILS.

## TPM Inspection-Station Check Sheet



Job#: 7910

PO#: 8889

Length: 65

Line Item: 1

+0.0625

-0.0625

Total Order: 650

OD: 5.775

+0.03

-0

Date Started: 2021-05-27 13:35:55

ID Drift: 5.610

**Ship Date : 2021-07-02**

**Drift inspected (+ or -.002):**

By: Pete Pressley

Date Tubes inspected: 2021-06-01 to 2021-06-01

Tube	ID Drift	OD Check	Length Check	Weld	Repairs
7910-071	P	5.803	65	P	
7910-072	P	5.803	65	P	
7910-073	P	5.803	65	P	
7910-074	P	5.804	65	P	
7910-075	P	5.8	65	P	
7910-076	P	5.802	65	P	
7910-077	P	5.805	65	P	
7910-078	P	5.803	65	P	
7910-079	P	5.803	65	P	
7910-080	P	5.803	65	P	

**Key** P = Passed N = None WL = Within Limits

Inspection Notes: BURR IN. ALL TUBES MUST BE DRIFTED W BAKER MANDREL. REFER TO NOTES ON K03-388-02.1 REV NONE FOR DETAILS.

## TPM Inspection-Station Check Sheet



Job#: 7910

PO#: 8889

Length: 65

Line Item: 1

+0.0625

-0.0625

Total Order: 650

OD: 5.775

+0.03

-0

Date Started: 2021-05-27 13:35:55

ID Drift: 5.610

**Ship Date : 2021-07-02**

**Drift inspected (+ or -.002):**

By: Pete Pressley

Date Tubes inspected: 2021-06-01 to 2021-06-02

Tube	ID Drift	OD Check	Length Check	Weld	Repairs
7910-081	P	5.804	65	P	
7910-082	P	5.805	65	P	
7910-083	P	5.803	65	P	
7910-084	P	5.805	65	P	
7910-085	P	5.803	65	P	
7910-086	P	5.805	65	P	
7910-087	P	5.799	65	P	
7910-088	P	5.797	65	P	
7910-089	P	5.802	65	P	
7910-090	P	5.803	65	P	

**Key** P = Passed N = None WL = Within Limits

Inspection Notes: BURR IN. ALL TUBES MUST BE DRIFTED W BAKER MANDREL. REFER TO NOTES ON K03-388-02.1 REV NONE FOR DETAILS.

## TPM Inspection-Station Check Sheet



Job#: 7910

PO#: 8889

Length: 65

Line Item: 1

+0.0625

-0.0625

Total Order: 650

OD: 5.775

+0.03

-0

Date Started: 2021-05-27 13:35:55

ID Drift: 5.610

**Ship Date : 2021-07-02**

**Drift inspected (+ or -.002):**

By: Pete Pressley

Date Tubes inspected: 2021-06-02 to 2021-06-02

Tube	ID Drift	OD Check	Length Check	Weld	Repairs
7910-091	P	5.803	65	P	
7910-092	P	5.803	65	P	
7910-093	P	5.805	65	P	
7910-094	P	5.805	65	P	
7910-095	P	5.803	65	P	
7910-096	P	5.802	65	P	
7910-097	P	5.8	65	P	
7910-098	P	5.8	65	P	
7910-099	P	5.8	65	P	
7910-100	P	5.8	65	P	

**Key** P = Passed N = None WL = Within Limits

Inspection Notes: BURR IN. ALL TUBES MUST BE DRIFTED W BAKER MANDREL. REFER TO NOTES ON K03-388-02.1 REV NONE FOR DETAILS.

## TPM Inspection-Station Check Sheet



Job#: 7910

PO#: 8889

Length: 65

Line Item: 1

+0.0625

-0.0625

Total Order: 650

OD: 5.775

+0.03

-0

Date Started: 2021-05-27 13:35:55

ID Drift: 5.610

**Ship Date : 2021-07-02**

**Drift inspected (+ or -.002):**

By: Pete Pressley

Date Tubes inspected: 2021-06-02 to 2021-06-02

Tube	ID Drift	OD Check	Length Check	Weld	Repairs
7910-101	P	5.799	65	P	
7910-102	P	5.803	65	P	
7910-103	P	5.804	65	P	
7910-104	P	5.804	65	P	
7910-105	P	5.804	65	P	
7910-106	P	5.8	65	P	
7910-107	P	5.803	65	P	
7910-108	P	5.805	65	P	
7910-109	P	5.8	65	P	
7910-110	P	5.804	64 15/16	P	

**Key** P = Passed N = None WL = Within Limits

Inspection Notes: BURR IN. ALL TUBES MUST BE DRIFTED W BAKER MANDREL. REFER TO NOTES ON K03-388-02.1 REV NONE FOR DETAILS.

## TPM Inspection-Station Check Sheet



Job#: 7910

PO#: 8889

Length: 65

Line Item: 1

+0.0625

-0.0625

Total Order: 650

OD: 5.775

+0.03

-0

Date Started: 2021-05-27 13:35:55

ID Drift: 5.610

**Ship Date : 2021-07-02**

**Drift inspected (+ or -.002):**

By: Pete Pressley

Date Tubes inspected: 2021-06-02 to 2021-06-02

Tube	ID Drift	OD Check	Length Check	Weld	Repairs
7910-111	P	5.803	65	P	
7910-112	P	5.804	65	P	
7910-113	P	5.804	65	P	
7910-114	P	5.803	65	P	
7910-115	P	5.802	65	P	
7910-116	P	5.804	65	P	
7910-117	P	5.804	65	P	
7910-118	P	5.804	65	P	
7910-119	P	5.804	65	P	
7910-120	P	5.804	65	P	

**Key** P = Passed N = None WL = Within Limits

Inspection Notes: BURR IN. ALL TUBES MUST BE DRIFTED W BAKER MANDREL. REFER TO NOTES ON K03-388-02.1 REV NONE FOR DETAILS.



TPM Inspection-Station Check Sheet

Job#: 7910

PO#: 8889

Length: 65

Line Item: 1

+0.0625

-0.0625

Total Order: 650

OD: 5.775

+0.03

-0

Date Started: 2021-05-27 13:35:55

ID Drift: 5.610

Ship Date : 2021-07-02

Drift inspected (+ or -.002):

By: Pete Pressley

Date Tubes inspected: 2021-06-02 to 2021-06-03

Tube	ID Drift	OD Check	Length Check	Weld	Repairs
7910-121	P	5.803	65	P	
7910-122	P	5.803	65	P	
7910-123	P	5.804	65	P	
7910-124	P	5.805	65	P	
7910-125	P	5.805	65	P	
7910-126		0			
7910-127		0			
7910-128		0			
7910-129		0			
7910-130		0			

Key P = Passed N = None WL = Within Limits

Inspection Notes: BURR IN. ALL TUBES MUST BE DRIFTED W BAKER MANDREL. REFER TO NOTES ON K03-388-02.1 REV NONE FOR DETAILS.