
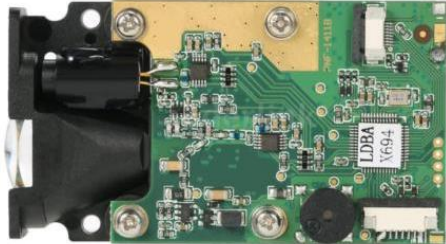



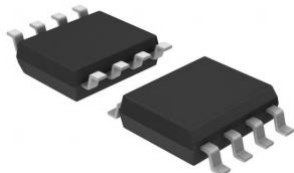





Caveatron Bill of Materials
Hardware Revision: C
Date: 2022-11-13

[illegible]




Item	Qty	Manufacturer	Mfr. P/N	Description	Suggested Vendor Link	Photo
Laser Rangefinder OPTION 1	1	JRT Meter Tech., Co, Ltd.	Unknown	40m – 60m Laser Distance Sensor Module	Ebay Availability changes frequently. Site linked above has availability as of the date of this BOM	
Notes: <i>Used for station distance measurements.</i> There are several variants of this module including those that use ASCII or HEX-based commands both of which are supported by the Caveatron. Based on the datasheets I have reviewed I think any variant of this style should work. This style is the preferred LRF module and the only one for which the Rev C enclosure is designed to accommodate.						
Laser Rangefinder OPTION 2	1	JRT Meter Tech., Co, Ltd.	Unknown	100m Laser Distance Sensor Module	Ebay Availability changes frequently. Site linked above has availability as of the date of this BOM	
Notes: <i>Used for station distance measurements.</i> This rangefinder module uses the same ASCII protocol and power supply as option 1 above but has a longer range so can be substituted. However the current enclosure design does not have space for it so a customized enclosure would be required.						
Laser Rangefinder OPTION 3	1	Uni-T	UT390B	Laser Distance Meter	Availability very limited. Internet searches will still occasionally find one.	
Notes: <i>Used for station distance measurements.</i> This item is long since discontinued and is almost impossible to find anymore. Do not confuse this with the UT390B+, which is more widely available but does not have an accessible serial port, so is not useable. The UT390B+ has a bubble level in the upper left which the UT390B does not. The UT390B must be disassembled and the LCD removed to access the electronics board. The electronics and code in Rev C still support this LRF although the enclosure does not.						

Item	Qty	Manufacturer	Mfr. P/N	Description	Suggested Vendor Link	Photo
Compass Module OPTIONAL BUT HIGHLY RECOMMENED	1	Witmotion	RM3100	WitMotion High-Precision RM3100 Military-grade Magnetometer Sensor	Amazon or Witmotion	
Notes: <i>Used to determine the azimuth angle of the Caveatron.</i> This is the best currently available low-cost magnetometer module option. This magnetometer has proven more accurate, reliable and with less drift than another other tested. It is optional since the Pololu IMU module below also includes a magnetometer but the Pololu magnetometer is much more noisy and less accurate, so it is highly recommended that you use this module.						
IMU Module	1	Pololu	MinIMU-9 v5 (#2738) Or AltIMU-10 v5 (#2739)	MinIMU-9 v5 Gyro, Accelerometer, Compass (LSM6DS33, and LIS3MDL Carrier)	Pololu	
Notes: <i>Used to determine orientation of the Caveatron and measure inclination.</i> The AltIMU-10 v5 is an equivalent part and can also be used (the altitude sensor is not used). The MinIMU-9 and AltIMU-10 v3 and v4 are still supported by the code and electronics but are no longer available.						
Font/Graphics IC	1	Winbond	W25Q128JVSIM	W25Q128 SPI flash memory IC, 128 Mbit, quad 8-SOIC	Digikey and many other source	
Notes: <i>Contains the fonts and graphics used for the GUI.</i> You must use the 128Mbit 8-SOIC package version – other sizes may not work. It is soldered to the pad location on the underside of the Teensy 4.1 that is directly under the micro-SD slot and closest to the edge.						



Item	Qty	Manufacturer	Mfr. P/N	Description	Suggested Vendor Link	Photo
Battery Pack OPTION 1	1	Dantona Industries	L37A52-2-1-2WX	Li-Ion Battery Pack, 3.7V, 5200 mAh, 18650, wire leads with connector	Digikey	
Notes: <i>Primary system battery.</i> This one is the best choice since it is lower cost and already has a connector.						
Battery Pack OPTION 2	1	Tenergy	31001	Tenergy Li-Ion 18650 3.7V 5200mAh Rechargeable Battery PCB module with Bare Leads	Tenergy	
Notes: <i>Primary system battery.</i> Identical size and capacity to Option 1, but more expensive and you must add a connector.						
Battery Pack OPTION 3	1	Adafruit	354	Lithium Ion Battery Pack - 3.7V 4400mAh	Adafruit	
Notes: <i>Primary system battery.</i> Lower capacity than options 1 or 2. Has a connector.						

[illegible]




[illegible]



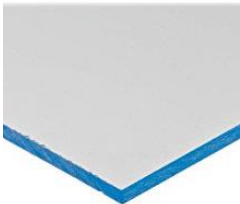
Item	Qty	Manufacturer	Mfr. P/N	Description	Suggested Vendor Link	Photo
Power Switch & Charging LED	1	Adafruit	3350	Rugged Metal Pushbutton - 16mm 6V RGB Momentary	Adafruit Amazon	
Notes: <i>On/Off power switch and charge indicating ring LED.</i> This one enables separate colors on the ring LED for indicating charging and charge complete. These can be found at other sources as well but if you buy from another source be sure to get the common anode version.						
USB Jack	1	GT Contact	GT114200-10 (RR-114200-10)	Mini USB-B C2 size Plastic Panel Mount	USBFirewire.com	
Notes: <i>USB jack for data download, battery charging, and loading of software and calibration parameters.</i> This is the version with the solder pins on the inside. If you prefer a USB-micro connector, that is available as part number RR-11A200-10 and is an identical fit.						
Item	Qty	Manufacturer	Mfr. P/N	Description	Suggested Vendor Link	Photo
USB Cap	1	GT Contact	GT1C522122 (RR-1C522122)	Seal Cap	USBFirewire.com	
Notes: <i>Waterproof cap for USB jack.</i> This cap works for either the mini or micro USB options.						




[illegible]

Item	Qty	Manufacturer	Mfr. P/N	Description	Suggested Vendor Link	Photo
Screen Protector	1	Supershieldz	N/A	iPhone SE and iPhone 5 Screen Protector	Amazon	
Notes: <i>Protection film for touchscreen.</i> Needs to be cut to length. Most any PET screen protector film for iPhone 4, 4S, 5, 5s, or SE should work as they have the same screen width as the 3.5" LCD. Multiple vendors produce a similar product.						
Laser Rangefinder Optical Filter	1	Rosco	299	Roscolux 1.2 Neutral Density Filter, 20x24"	Adorama	
Notes: <i>Optical filters for the LRF receiver to only accept readings from the retroreflective card.</i> This filter only has half the optical density required, so must be folded in half when installed. Other neutral density films are fine so long as they are sufficiently dark to prevent the LRF from getting a signal from a non-retroreflective surface but no so dark that they reduce the range from the retroreflective surface.						

[illegible]

Item	Qty	Manufacturer	Mfr. P/N	Description	Suggested Vendor Link	Photo
Threaded Inserts for Enclosure	10	Initeq		#6-32 Threaded Heat Set Inserts for 3D Printing (Long)	Ebay	
Notes: Heat set threaded inserts used in 3D printed enclosure.						
Threaded Inserts for external mounting (Optional)	1	Initeq		#1/4-20 1/4" Threaded Heat Set Inserts for 3D Printing (Short)	Ebay	
Notes: Heat set threaded inserts used in 3D printed enclosure for external mounting. This is an optional part if you plan to attach something external to the Caveatron (like a handle) or mount it to a tripod.						
Threaded Inserts for RPLIDAR A1M8 Standoffs For RPLIDAR A1M8 only	4	Initeq	INM2504	M2.5-0.4 M2.5 Threaded Heat Set Inserts for 3D Printing (Long)	Ebay	
Notes: Heat set threaded inserts used in 3D printed LIDAR enclosure for RPLIDAR A1M8 standoffs. The standoffs that screw into these are included with the RPLIDAR.						

Item	Qty	Manufacturer	Mfr. P/N	Description	Suggested Vendor Link	Photo
LIDAR Window For RPLIDAR S2 only	1	JMX	N/A	3.1" Acrylic Dome	Amazon	
Notes: Window for the RPLIDAR S2. This will only work for a TOF type LIDAR. Curved windows do not work with triangulation LIDARs like the A1 series.						
LIDAR Window For RPLIDAR A1M8 only	1	Small Parts	5302441212	Acrylic Sheet, Transparent Clear, Standard Tolerance, ASTM D788, 0.118" Thickness, 12" Width, 12" Length	Amazon	
Notes: Transparent acrylic sheet for LIDAR window. This 0.118" transparent acrylic sheet is used for the RPLIDAR A-series windows. Requires cutting to size. Acrylic seems to be the most transparent with the least distortion and defects of the various clear plastics tested, which is important for getting good LIDAR and rangefinder readings. A flat window is required for the A-series triangulation-based LIDAR modules.						
LRF Window Material	1	Sibe Polymers	5064981212	Clear Acrylic Plexiglass 12" x 12" - 3/32" (.090)	Amazon	
Notes: Transparent acrylic sheet for LRF window on Main Body.						

Item	Qty	Manufacturer	Mfr. P/N	Description	Suggested Vendor Link	Photo
Strap Attachment Hardware	1	122317	Hillman Group	D-Ring Hangers	Lowes Amazon	
Notes: <i>Small D-rings for attaching neck strap.</i> Available from multiple sources and similar parts likely available from other vendors.						
Neck Strap	1	DOROM	N/A	DOROM Universal Adjustable Slim Shoulder Sling Neck Strap for All Camera DSLR SLR	Amazon	
Notes: <i>Neck Strap.</i> This neck strap works well, but other options are available. Recommend a nylon camera strap of 52-60" in length and about 3/8" wide in the ends.						
O-Ring Seals	4 ft	The O-Ring Store	N50.103/10	0.103" (2.62mm) Buna-N 50 O-Ring Cord Stock, 10' Piece, Black	O-Ring Store	
Notes: <i>O-Ring material for seals in main enclosure and LIDAR module.</i> This 50 durometer material is preferred over more readily available 70 durometer since it is softer and can make a tighter seal. Must cut to length and glue ends (this vendor also sells O-ring glue in small quantities.) Other vendors sell similar material.						

Other Required Items:

Caveatron Rec C Printed Circuit Board

CR1220 Battery

Single row male headers, 2.54 mm (0.1") pitch

Double row female headers 2x20 (for 40 pin LCD Connector), 2.54 mm (0.1") pitch

Soldering supplies

6-32 x 1" flat head machine screws (4x)

6-32 x 3/8" flat head machine screws (4x)

6-32 x 3/8" pan head machine screws (4x)

6-32 x 5/8" pan head machine screw (1x)

4-20 x 1/4" thread rolling screws (10x)

M4x0.7 x 6mm (or 5mm) pan head machine screws (4x)

4-20 x 1/2" thread rolling screws (6x)

2-28 x 1/4" thread rolling screws (11x)

PETG filament for 3D printed parts

O-Ring grease

O-Ring epoxy

Size 114 O-ring (for the LIDAR-Main body interface or make your own from the O-Ring cord above)

Flexible waterproof epoxy sealant

Adhesive-backed foam

Tape (Kapton or cellophane)

Notes: *For assembly and electrical interconnections between boards.*