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# Injection Mould for Medical Kit

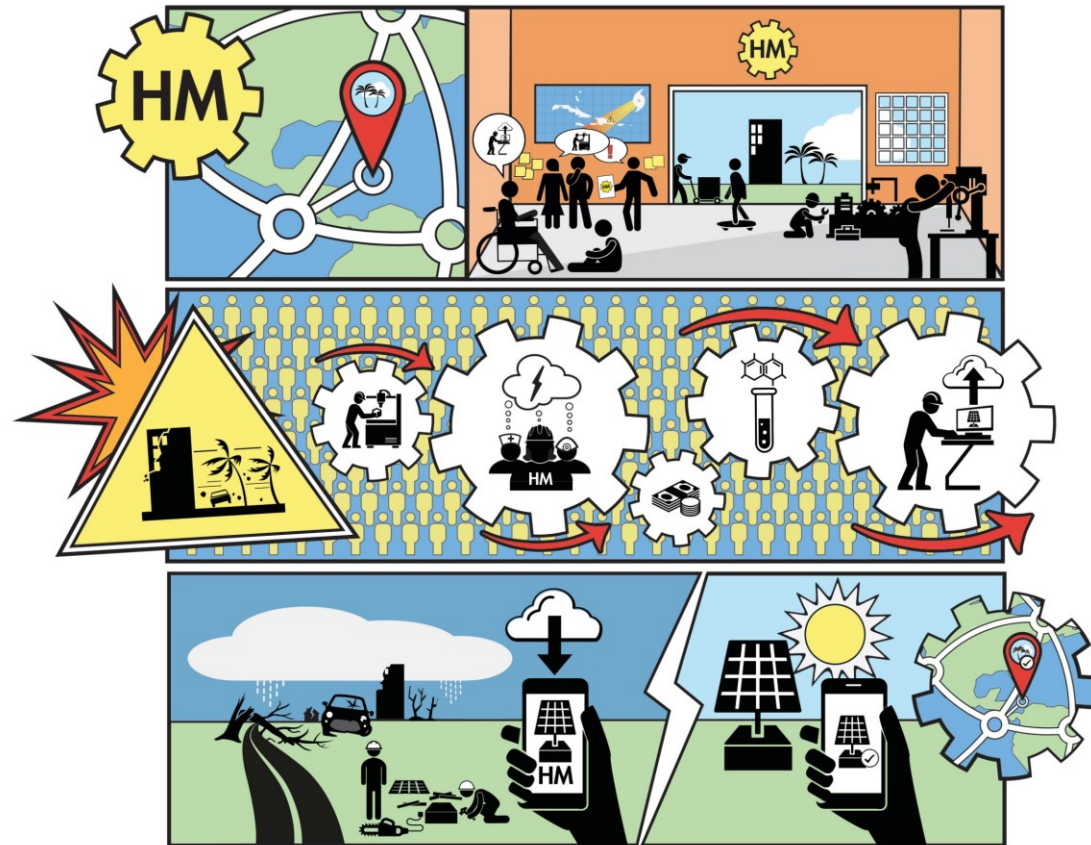
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Presented by Andrew Lamb

# HUMANITARIAN MAKERS

UNITING TO SUPPORT DISASTER RESPONSE



www.humanitarianmakers.org  
@H\_Makers

<https://www.humanitarianmakers.org/>



# Field Ready

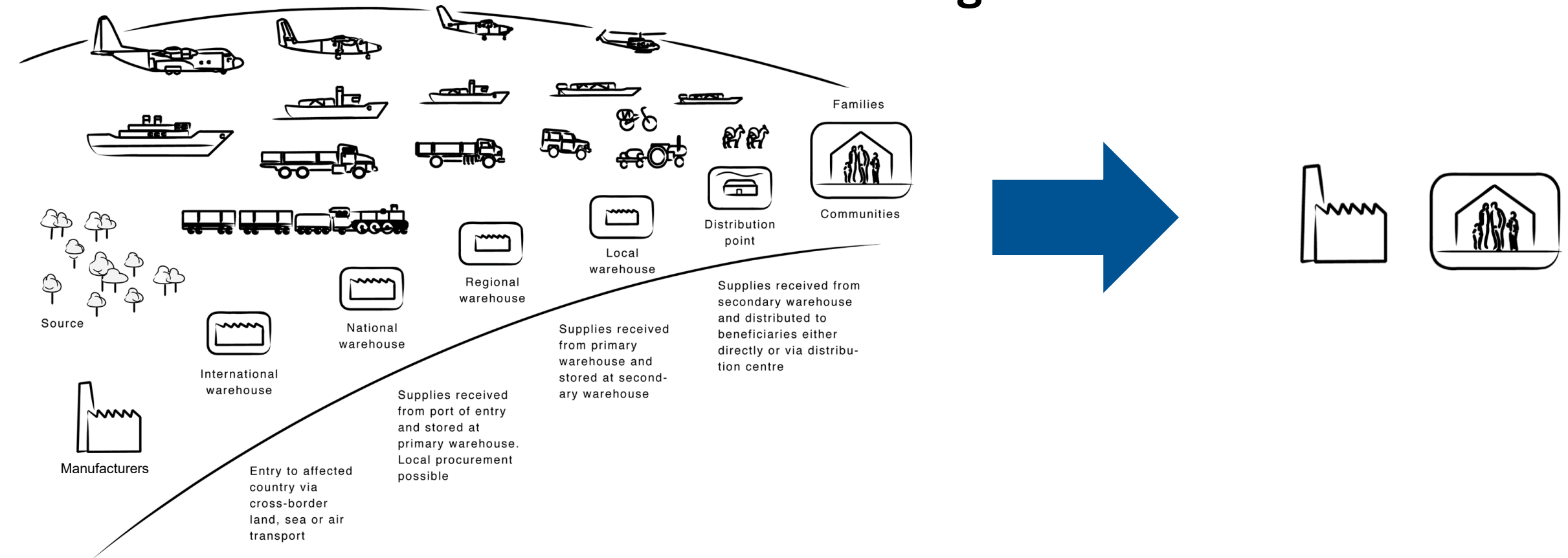
Humanitarian supplies made-in-the-field

Field Ready meets humanitarian and reconstruction aid needs by transforming logistics through technology, design and engaging people in new ways. We make useful items where they are needed to solve problems locally. We pass on these skills to others through training and capacity-building. We are pioneering innovative approaches to the toughest challenges regardless of the sector. The impact of this is dramatically improved efficiency making aid faster, cheaper and better.



Presented by Andrew Lamb

## Transforming disaster relief



**Today's approach:**  
make aid supplies far away & ship

**Tomorrow's approach:**  
make aid supplies in-the-field



# How we work at Field Ready

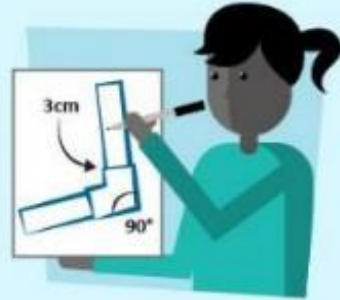
## Assess

Look, listen & understand



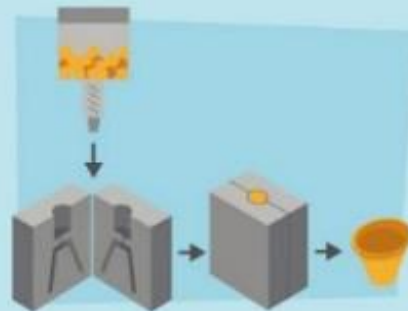
## Design

Ideate & develop concepts



## Make

Manufacture useful things



## Share

Test, distribute & train others

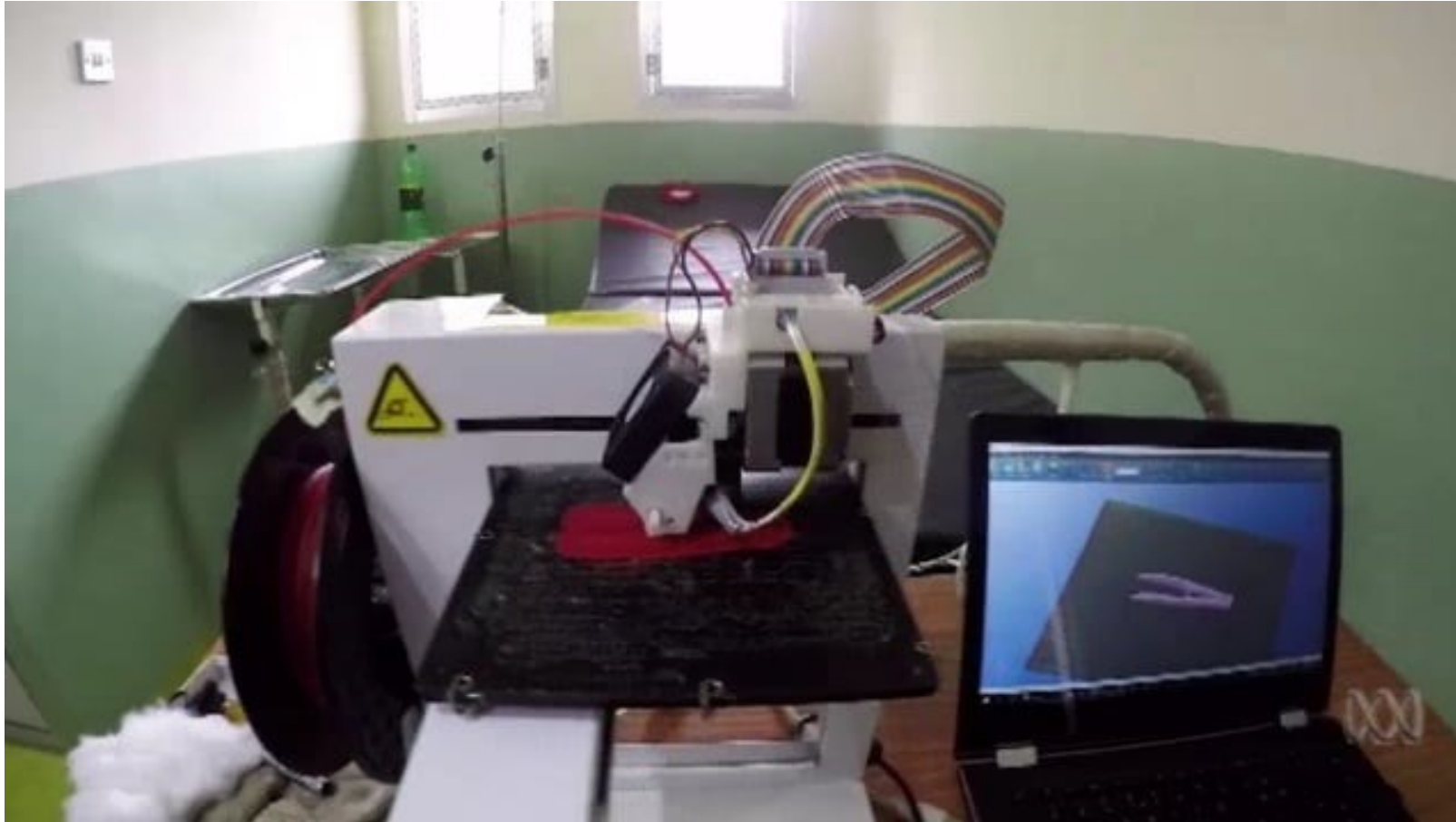


## Lead

Replicate where there is need



FIELD READY



News Doctors turn to 3D printing to source medical supplies in earthquake-recovering Nepal\_Mar 2017

# Problem

3D printing is slow; it requires a high level of skill, and the quality can change every time.

Making medical implement on a 3D printer is very difficult for local people or aid workers.

Even if the design is ready, people will have to know how to use the machine, print correctly, and deal with plastics.

At the same time, Field Ready wants to scale up medical implement, we have been using 3D on-demand, but other aid agencies such as Oxfam can't adopt it on the same process because of the problems above.





# Constrains

- It is difficult to produce detailed or intricate parts. This is mainly due to the fact that it is hand operated so doesn't create enough pressure to fill the mould.
- All other constraints are dependent on the specific location and budget/resources associated with the project.

- Hospitals has limited funds and staff time for procurement

## Annapurna Neurological Institute in Nepal:

Challenge: budget – the hospital has limited funds available for fixes and staff time to develop prototype fixes and work on new projects.

Challenge: The biomed team could not repair the electronics of a syringe pump driver unit which meant they had to dispose of it and purchase a new one. The team lack the capacity to address these kinds of fixes.





# Proposed Solution

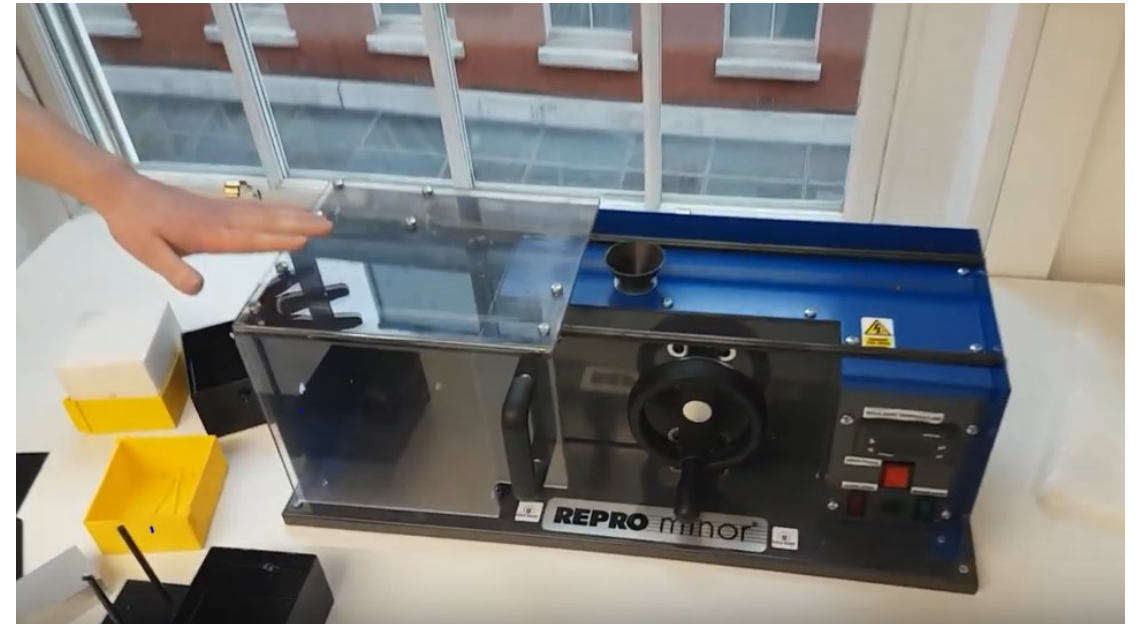
## Background:

The majority of plastic products in the world today are manufactured by injection moulding. With affordable desktop 3D printers and injection moulding machines, it is possible to create moulds in-house to produce small, functional parts for final products. For low-volume production (approximately 10-100 parts), 3D printed moulds save time and money. (Reference: Formlabs whitepaper, 2016)

## Proposed solution:

Instead of 3D printing, create a kit based on injection moulding. Specifically, small scale portable machine, with electric gas heated to melt the plastics, hand-operated.

The idea is to get these moulds into the machine, easy to use.



# Project Briefs for Humanity Lab

Create a low cost, effective, reliable, robust kit that can make from 10 to 20 frequently-used small plastic medical implements for rural clinics.

## Example deliverable for Humanity Lab:

- Research what are the most commonly-used medical devices (top 100), maybe 10 of them can be made in the moulding machines
- Make these moulds
- Provide the moulds to the entire world
- To provide for local hospitals: moulds and a machine For





# 'Hacking' medical equipment repair in war-torn Mosul

Following three years of occupation by ISIL and intense fighting to remove them, the healthcare system of the Northern Iraqi city of Mosul has been left in shambles. Many healthcare facilities were destroyed as they were used as safe havens, yet they face increasing demand as displaced population return to the region.

At the same time a community of young techies gathered to find ways to improve the lives of their compatriots through building the capacity for innovation and technology uptake, particularly among local youth. They have formed what is called Mosul Space,

This project allowed Mosul Space to establish a physical presence as the first makerspace in Mosul, not only providing immediate technical solutions to the healthcare sector, but also providing youth in Mosul with a safe place to gather, learn more about technology and innovation and to meet like-minded people.



Field Ready worked closely with the young engineers of Mosul space to build their skills in 3D modeling and 3D printing through intensive, tailored training and mentorship. As the rest of the makerspace is equipped in conjunction with Caritas Czech, Mosul Space staff and volunteers are learning about the full-range of workshop tools.

Most crucially this training included how to sensitively carry-out assessments in a health-center and identify the key items to fix or make which have a real impact on staff and patients. Field Ready's team in Syria and the Caritas' bio-medical engineer in Mosul combined experience is a valuable combination in kicking off this program and ensuring it starts on the right note.

Hospital visits have only just begun, but already a hinge, a door and a door lock have been made to replace broken parts for a couple of different incubators (a common problem we have found across the globe) and an axle wheel stand for an ECG cart is under development.

Over the coming weeks and months, more visits will be made to health centers to scale this assistance. As we build health worker confidence by providing quick solutions to the first problems they bring to us, we expect to have many more repairs and new supplies developed.

Field Ready teamed up with Caritas Czech, which was looking for innovative projects in healthcare, to bring their experience fixing and making for healthcare systems in complex environments across the world to Mosul and Ninewah Governorate.

# Moulding machine

- REPRO MINOR INJECTION MOULDING MACHINE
- University of Technology Sydney (UTS) is testing its feasibility for use in the field.
- <https://www.plasticformingequipment.co.uk/products/repro-minor-injection-moulding-machine/>





# Resources

1

## Funding

2

## Knowledge

- [Formlabs Study Injection Molding from 3D printed molds](#)
- [Addifab](#) – moulding company
- [Babyplast](#) – moulding machines
- [Abi Bush explaining how injection moulding machines work](#)
- [Localizing Aid: How Field Ready is Making a Difference](#)

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## Contact

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- Brynmor John, Technical Advisor at Field Ready Nepal  
[brynmor.john@fieldready.org](mailto:brynmor.john@fieldready.org)
- Add rural clinics
- And who know what moulds would they need
- University of Technology Sydney (UTS) (Brynmor can help contact)

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## Partners



# Thank you

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